

## HORIZONTAL CURVE

## DATA -L-

$PI = 14+23.14$   
 $\Delta = 4^{\circ}-04'-26.4''$  (RT.)  
 $D = 3^{\circ}-10'-59.2''$   
 $L = 127.99'$   
 $T = 64.02'$   
 $R = 1,800.00'$

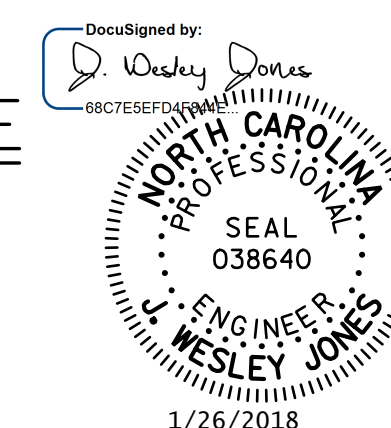
DRAWN BY :	<u>LGH</u>	DATE :	<u>6-17</u>
CHECKED BY :	<u>JWJ</u>	DATE :	<u>8-17</u>
DESIGN ENGINEER OF RECORD :	<u>JWJ</u>	DATE :	<u>1-18</u>

## PLAN

(STEEL PILES NOT SHOWN FOR CLARITY)

### HORIZONTAL CURVE

DATA -L-  
PI = 16+94.72  
 $\Delta = 10^{\circ}-24'-30.2''$  (RT.)  
D =  $5^{\circ}-54'-24.4''$   
L = 176.21'  
T = 88.35'  
R = 970.00'



STV ENGINEERS, INC.  
900 West Trade St., Suite 715  
Charlotte, NC 28202  
NC License Number F-0991

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VERTICAL CURVE  
DATA -L-

$$\frac{(+0.6112\% \quad \bigcirc \quad +2.6889\%)}{\text{PI} = 18+20.00}$$

X. EXISTING  
DLINE

I HEREBY CERTIFY THESE  
ARE THE AS-BUILT PLANS

RESIDENT ENGINEER

BRIDGE TO BE LAID  
OUT ALONG EXTENDED  
TANGENT

PROJECT NO. B-5927

ANSON COUNTY

STATION: 15+58.00 -L-

SHEET 1 OF 2                  REPLACES BRIDGE NO. 044

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

## GENERAL DRAWING

FOR BRIDGE ON SR 1811  
(GATEWOOD RD.) OVER  
BAILEY CREEK BETWEEN  
SR 1821 AND SR 1812

REVISIONS						SHEET NO. S-1
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 15
2			4			

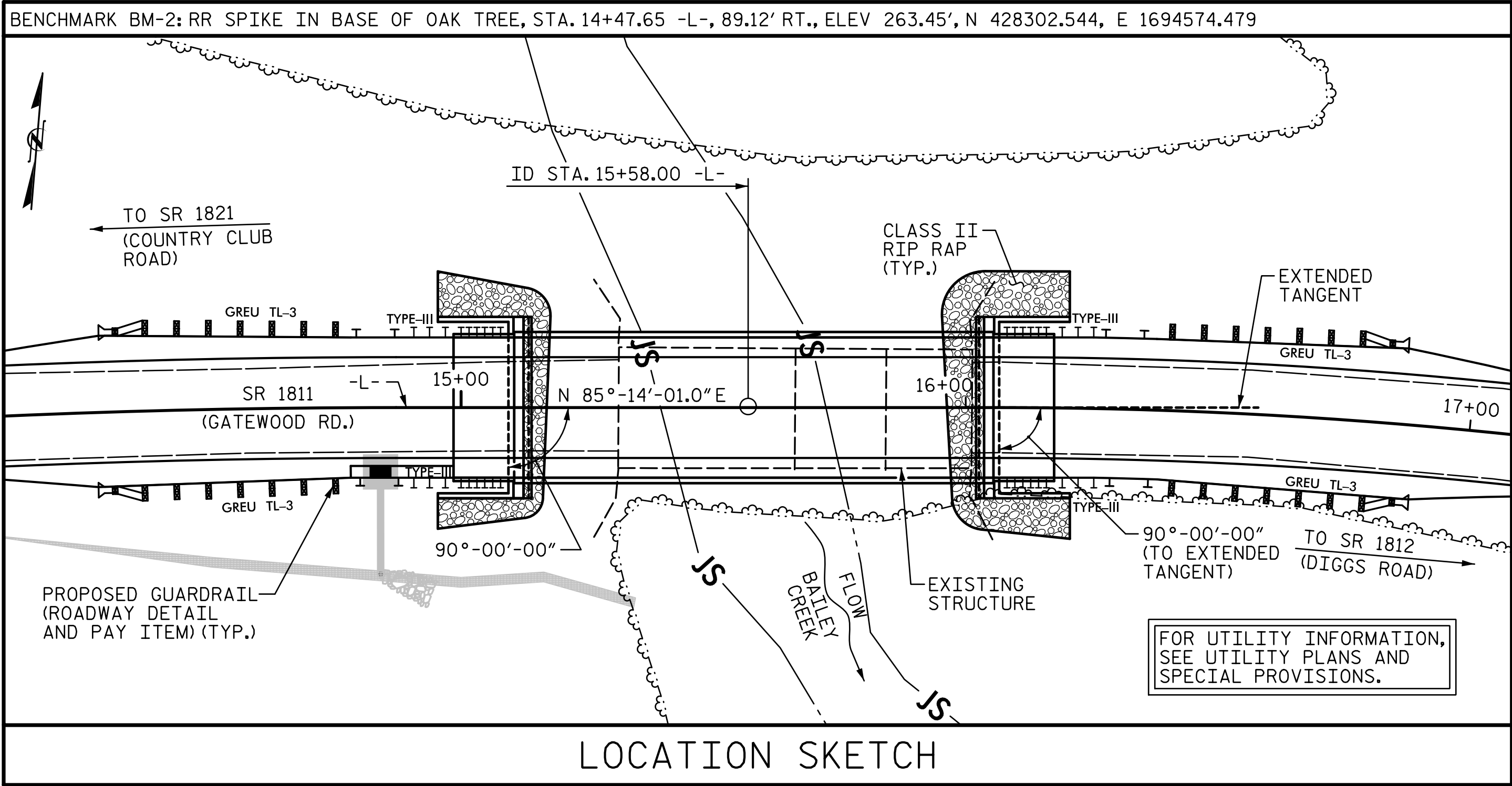


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TOTAL BILL OF MATERIAL									
	REMOVAL OF EXISTING STRUCTURE	UNCLASSIFIED STRUCTURE EXCAVATION	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES	HP 14 X 73 STEEL PILES		STEEL PILE POINTS
	LUMP SUM	LUMP SUM	CU. YDS.	LUMP SUM	LBS.	EA.	NO.	LIN. FT.	EA.
SUPERSTRUCTURE									
END BENT 1			28.6		4,402	5	5	75	5
END BENT 2			28.6		4,402	5	5	150	
TOTAL	LUMP SUM	LUMP SUM	57.2	LUMP SUM	8,804	10	10	225	5

TOTAL BILL OF MATERIAL (CONTINUED)							
	VERTICAL CONCRETE BARRIER RAIL	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	3'-0" X 3'-3" PRESTRESSED CONCRETE BOX BEAMS		ASBESTOS ASSESSMENT
	LIN. FT.	TONS	SQ. YDS.	LUMP SUM	NO.	LIN. FT.	LUMP SUM
SUPERSTRUCTURE	190.0				10	950.0	
END BENT 1		80	90				
END BENT 2		110	120				
TOTAL	190.0	190	210	LUMP SUM	10	950.0	LUMP SUM

### HYDRAULIC DATA

DESIGN DISCHARGE: 2,600 CFS  
FREQUENCY OF DESIGN FLOOD: 25 YRS.  
DESIGN HIGH WATER ELEVATION: 261.5  
DRAINAGE AREA: 13.6 SQ. MI.  
BASE DISCHARGE (Q100): 3,808 CFS  
BASE HIGH WATER ELEVATION: 263.0

### OVERTOPPING DATA

OVERTOPPING DISCHARGE: 6,300 CFS  
FREQUENCY OF OVERTOPPING: >500 YRS.  
OVERTOPPING FLOOD ELEVATION: 264.8

### GENERAL NOTES

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE "STANDARD NOTES" SHEET.

FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.

THE EXISTING STRUCTURE CONSISTING OF (1) 35'-1"±, (1) 18'-2"± AND (1) 17'-9"± STEEL PLANK DECK ON STEEL I-BEAM SPANS WITH A CLEAR ROADWAY OF 24' ON TIMBER CAPS AND PILES AND LOCATED AT THE PROPOSED STRUCTURE SHALL BE REMOVED.

REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL INTO THE WATER. THE CONTRACTOR SHALL REMOVE THE BRIDGE AND SUBMIT PLANS FOR DEMOLITION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIAL CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE".

THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA (ON SHEET 1 OF 2) SHALL BE EXCAVATED FOR A DISTANCE FROM THE CENTERLINE OF ROADWAY OF 37'± (LEFT) AND 34'± (RIGHT) AT END BENT 1 AND 32'± (LEFT AND RIGHT) AT END BENT 2, AND TO AN ELEVATION OF 257.0 AT END BENTS 1 AND 2 AS DIRECTED BY THE ENGINEER. THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE FOR UNCLASSIFIED STRUCTURE EXCAVATION. SEE SECTION 412 OF THE STANDARD SPECIFICATIONS.

THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18 - EVALUATING SCOUR AT BRIDGES".

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

ASPHALT WEARING SURFACE IS INCLUDED IN ROADWAY QUANTITY ON ROADWAY PLANS.

FOR ASBESTOS ASSESSMENT FOR BRIDGE DEMOLITION AND RENOVATION ACTIVITIES, SEE SPECIAL PROVISIONS.

### FOUNDATION NOTES

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT 1 ARE DESIGNED FOR A FACTORED RESISTANCE OF 135 TONS PER PILE.

DRIVE PILES AT END BENT 1 TO A REQUIRED DRIVING RESISTANCE OF 225 TONS PER PILE.

STEEL H-PILE POINTS ARE REQUIRED FOR STEEL H-PILES AT END BENT 1. FOR STEEL PILE POINTS, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 135 TONS PER PILE.

DRIVE PILES AT END BENT 2 TO A REQUIRED DRIVING RESISTANCE OF 225 TONS PER PILE.

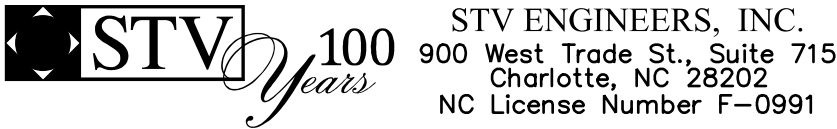
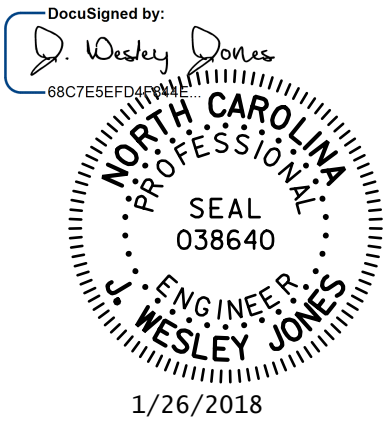
PROJECT NO. B-5927

ANSON COUNTY

STATION: 15+58.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
GENERAL DRAWING					
FOR BRIDGE ON SR 1811 (GATEWOOD RD.) OVER BAILEY CREEK BETWEEN SR 1821 AND SR 1812					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
TOTAL SHEETS					15



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CHECKED BY : JWJ DATE : 8-17  
DESIGN ENGINEER OF RECORD : JWJ DATE : 1-18

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LOAD AND RESISTANCE FACTOR RATING (LRFD) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING	MINIMUM RATING FACTORS (RF)	TONS = W X RF	STRENGTH I LIMIT STATE											SERVICE III LIMIT STATE						COMMENT NUMBER	
						LIVELOAD FACTORS	MOMENT					SHEAR					LIVELOAD FACTORS	MOMENT						
							DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)		DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)		
DESIGN LOAD RATING	HL-93(Inv)	N/A	1	1.312	--	1.75	0.272	1.49	A	EL	46.75	0.492	1.42	A	EL	4.675	0.80	0.272	1.31	A	EL	46.75		
	HL-93(0pr)	N/A	--	1.845	--	1.35	0.272	1.94	A	EL	46.75	0.492	1.85	A	EL	4.675	N/A	--	--	--	--	--		
	HS-20(Inv)	36.000	2	1.804	64.941	1.75	0.272	2.05	A	EL	46.75	0.492	1.9	A	EL	4.675	0.80	0.272	1.80	A	EL	46.75		
	HS-20(0pr)	36.000	--	2.466	88.777	1.35	0.272	2.66	A	EL	46.75	0.492	2.47	A	EL	4.675	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SV	SNSH	13.500	--	4.246	57.316	1.4	0.272	6.04	A	EL	46.75	0.492	5.85	A	EL	4.675	0.80	0.272	4.25	A	EL	46.75	
		SNGARBS2	20.000	--	3.088	61.767	1.4	0.272	4.4	A	EL	46.75	0.492	4.1	A	EL	4.675	0.80	0.272	3.09	A	EL	46.75	
		SNAGRIS2	22.000	--	2.894	63.671	1.4	0.272	4.12	A	EL	46.75	0.492	3.78	A	EL	4.675	0.80	0.272	2.89	A	EL	46.75	
		SNCOTTS3	27.250	--	2.111	57.512	1.4	0.272	3	A	EL	46.75	0.492	2.91	A	EL	4.675	0.80	0.272	2.11	A	EL	46.75	
		SNAGGRS4	34.925	--	1.735	60.582	1.4	0.272	2.47	A	EL	46.75	0.492	2.38	A	EL	4.675	0.80	0.272	1.73	A	EL	46.75	
		SNS5A	35.550	--	1.698	60.373	1.4	0.272	2.42	A	EL	46.75	0.492	2.38	A	EL	4.675	0.80	0.272	1.70	A	EL	46.75	
		SNS6A	39.950	--	1.546	61.772	1.4	0.272	2.2	A	EL	46.75	0.492	2.16	A	EL	4.675	0.80	0.272	1.55	A	EL	46.75	
	TTST	SNS7B	42.000	--	1.472	61.826	1.4	0.272	2.1	A	EL	46.75	0.492	2.1	A	EL	4.675	0.80	0.272	1.47	A	EL	46.75	
		TNAGRIT3	33.000	--	1.882	62.108	1.4	0.272	2.68	A	EL	46.75	0.492	2.58	A	EL	4.675	0.80	0.272	1.88	A	EL	46.75	
		TNT4A	33.075	--	1.887	62.417	1.4	0.272	2.69	A	EL	46.75	0.492	2.53	A	EL	4.675	0.80	0.272	1.89	A	EL	46.75	
		TNT6A	41.600	--	1.532	63.725	1.4	0.272	2.18	A	EL	46.75	0.492	2.2	A	EL	4.675	0.80	0.272	1.53	A	EL	46.75	
		TNT7A	42.000	--	1.534	64.411	1.4	0.272	2.18	A	EL	46.75	0.492	2.16	A	EL	4.675	0.80	0.272	1.53	A	EL	46.75	
		TNT7B	42.000	--	1.572	66.032	1.4	0.272	2.24	A	EL	46.75	0.492	2.07	A	EL	4.675	0.80	0.272	1.57	A	EL	46.75	
		TNAGRIT4	43.000	--	1.506	64.77	1.4	0.272	2.14	A	EL	46.75	0.492	2.01	A	EL	4.675	0.80	0.272	1.51	A	EL	46.75	
TNAGT5A	45.000	--	1.425	64.137	1.4	0.272	2.03	A	EL	46.75	0.492	1.97	A	EL	4.675	0.80	0.272	1.43	A	EL	46.75			
TNAGT5B	45.000	3	1.413	63.564	1.4	0.272	2.01	A	EL	46.75	0.492	1.91	A	EL	4.675	0.80	0.272	1.41	A	EL	46.75			

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ <sub>DC</sub>	γ <sub>DW</sub>
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

- 
- 
- 
- 

# CONTROLLING LOAD RATING

1 DESIGN LOAD RATING (HL-93)

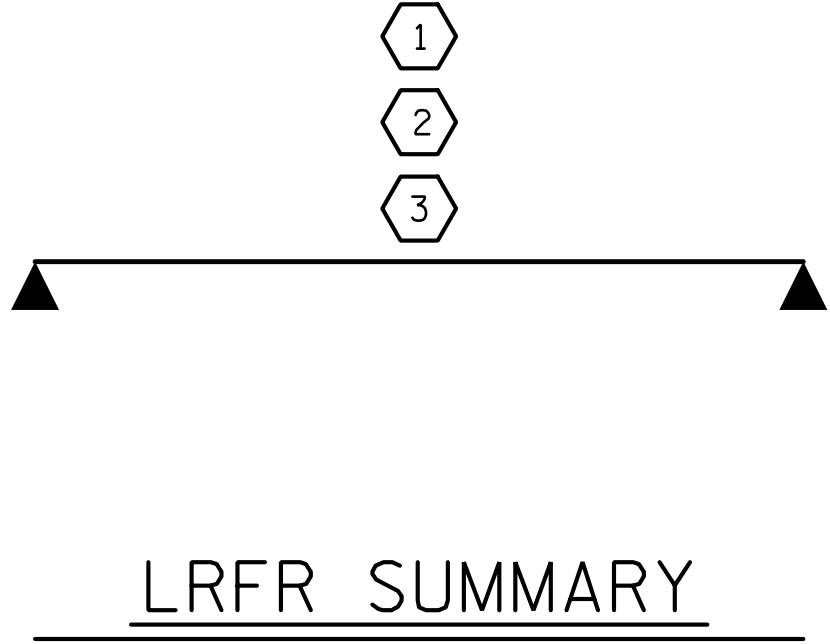
2 DESIGN LOAD RATING (HS-20)

3 LEGAL LOAD RATING \*\*

\*\* SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

I - INTERIOR GIRDER  
EL - EXTERIOR LEFT GIRDER  
ER - EXTERIOR RIGHT GIRDER

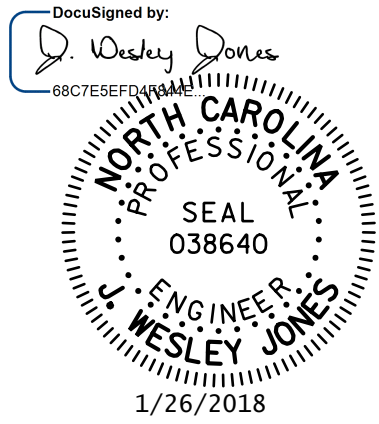


PROJECT NO. B-5927  
ANSON COUNTY  
STATION: 15+58.00 -L-

ASSEMBLED BY : <u>LGH</u>	DATE : <u>6-17</u>
CHECKED BY : <u>JWJ</u>	DATE : <u>8-17</u>
DESIGN ENGINEER OF RECORD : <u>JWJ</u>	DATE : <u>1-18</u>
DRAWN BY : <u>TMG</u> II/II	
CHECKED BY : <u>AAC</u> II/II	



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NC License Number F-0991



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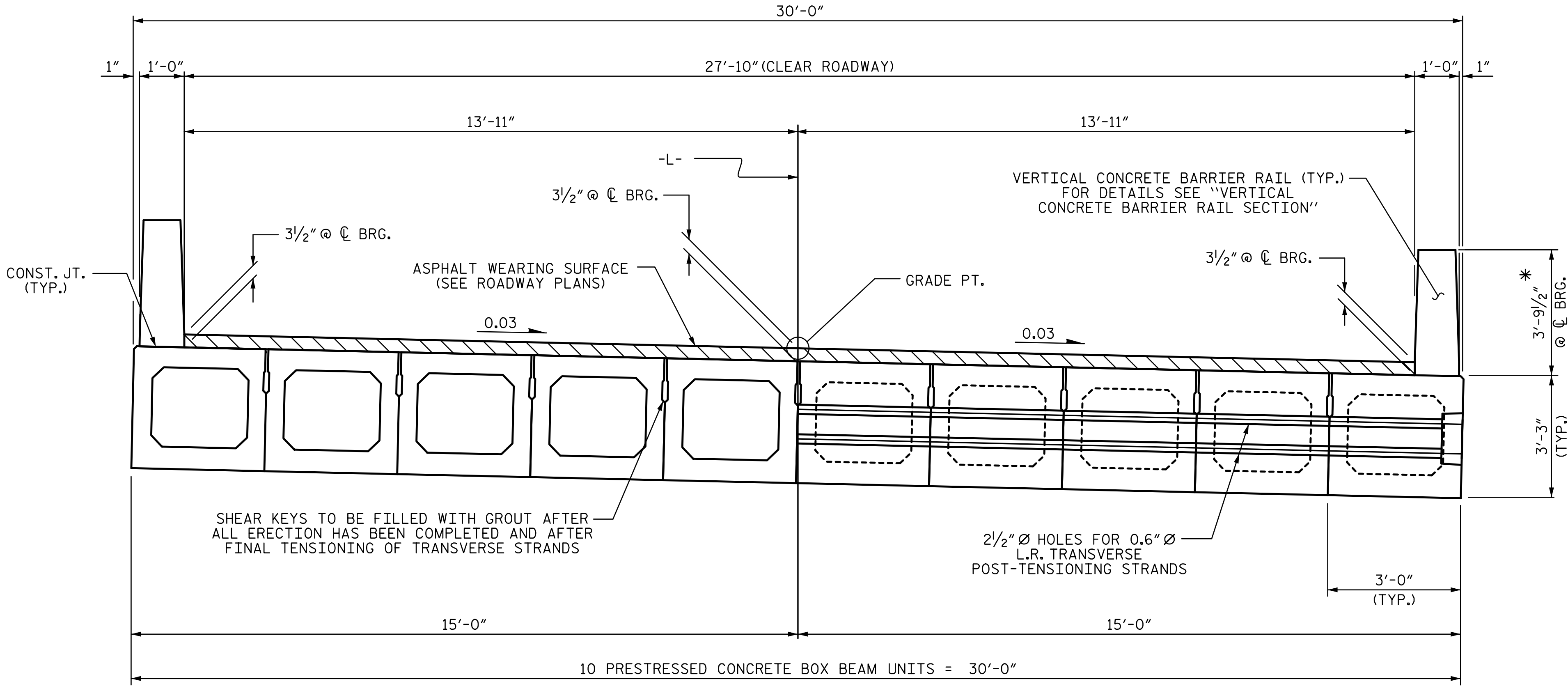


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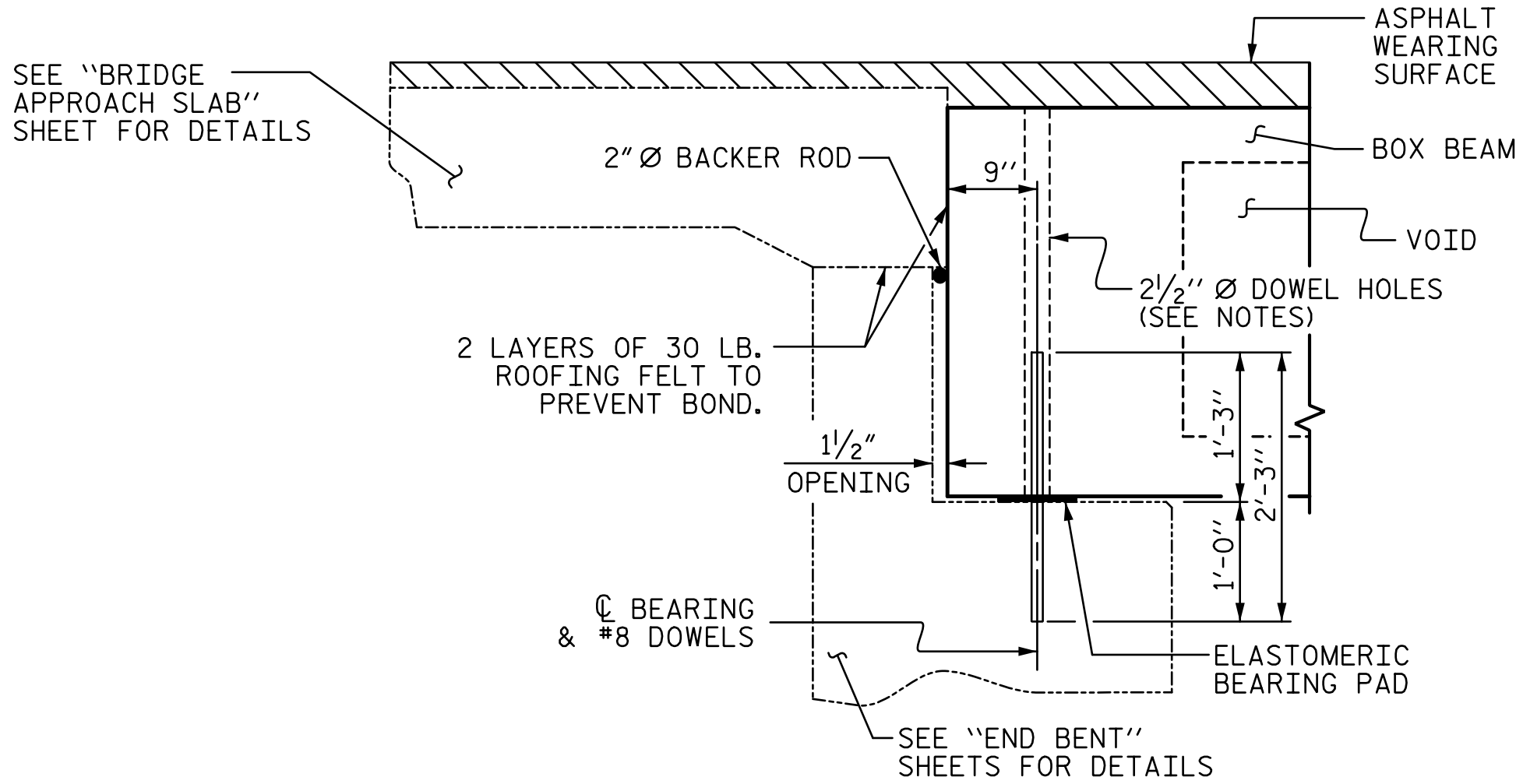
HALF SECTION  
THROUGH VOIDS

HALF SECTION  
AT INTERMEDIATE DIAPHRAGMS

### TYPICAL SECTION

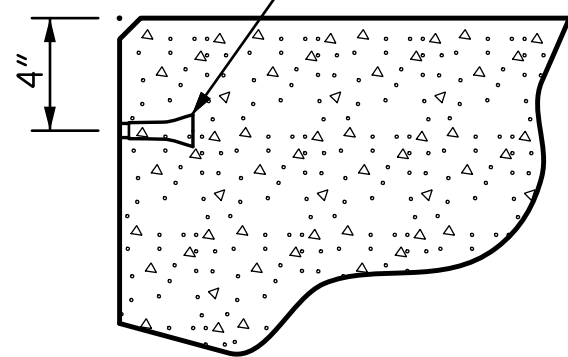
\*THE MAXIMUM BARRIER RAIL HEIGHT AND ASPHALT THICKNESS IS SHOWN. THE HEIGHT OF THE BARRIER RAIL AND ASPHALT THICKNESS VARIES WHILE THE TOP OF THE BARRIER RAIL FOLLOWS THE PROFILE OF THE CUTTERLINE. FOR RAIL HEIGHT DETAILS AND ASPHALT THICKNESS, SEE THE "VERTICAL CONCRETE BARRIER RAIL SECTION" DETAIL.

### FIXED END



### SECTION AT END BENT

PERMITTED THREADED INSERT  
CAST IN OUTSIDE FACE OF  
EXTERIOR UNIT AND  
RECESSED 3/8" SIZE TO BE  
DETERMINED  
BY CONTRACTOR.



### THREADED INSERT DETAIL

### NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE BOX BEAM SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE BOX BEAMS.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF BOX BEAM SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE BOX BEAM UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 5,500 PSI.

ALL REINFORCING STEEL IN VERTICAL CONCRETE BARRIER RAILS SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE BOX BEAM UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO BOX BEAM UNIT ENDS.

VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

THE LOCATION OF THE VOID DRAINS MAY BE SHIFTED SLIGHTLY WHERE NECESSARY TO CLEAR PRESTRESSING STRANDS OR TRANSVERSE REINFORCING STEEL.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

PROJECT NO. **B-5927**

**ANSON** COUNTY

STATION: **15+58.00 -L-**

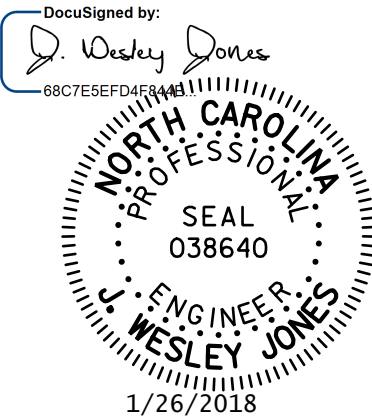
SHEET 1 OF 5

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

STANDARD

**3'-0" X 3'-3"**  
**PRESTRESSED CONCRETE**  
**BOX BEAM UNIT**

REVISIONS					SHEET NO.
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TOTAL SHEETS					15



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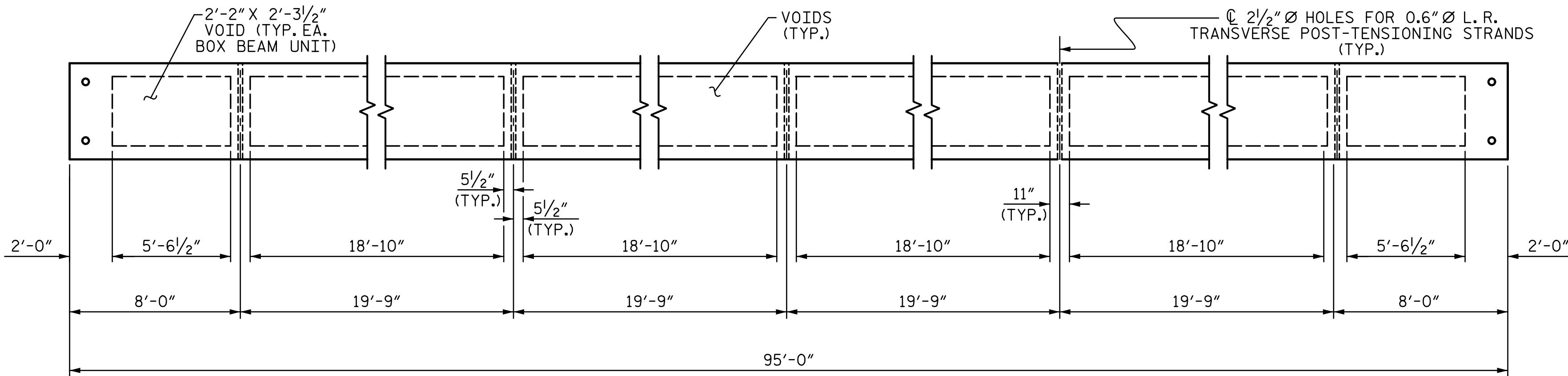
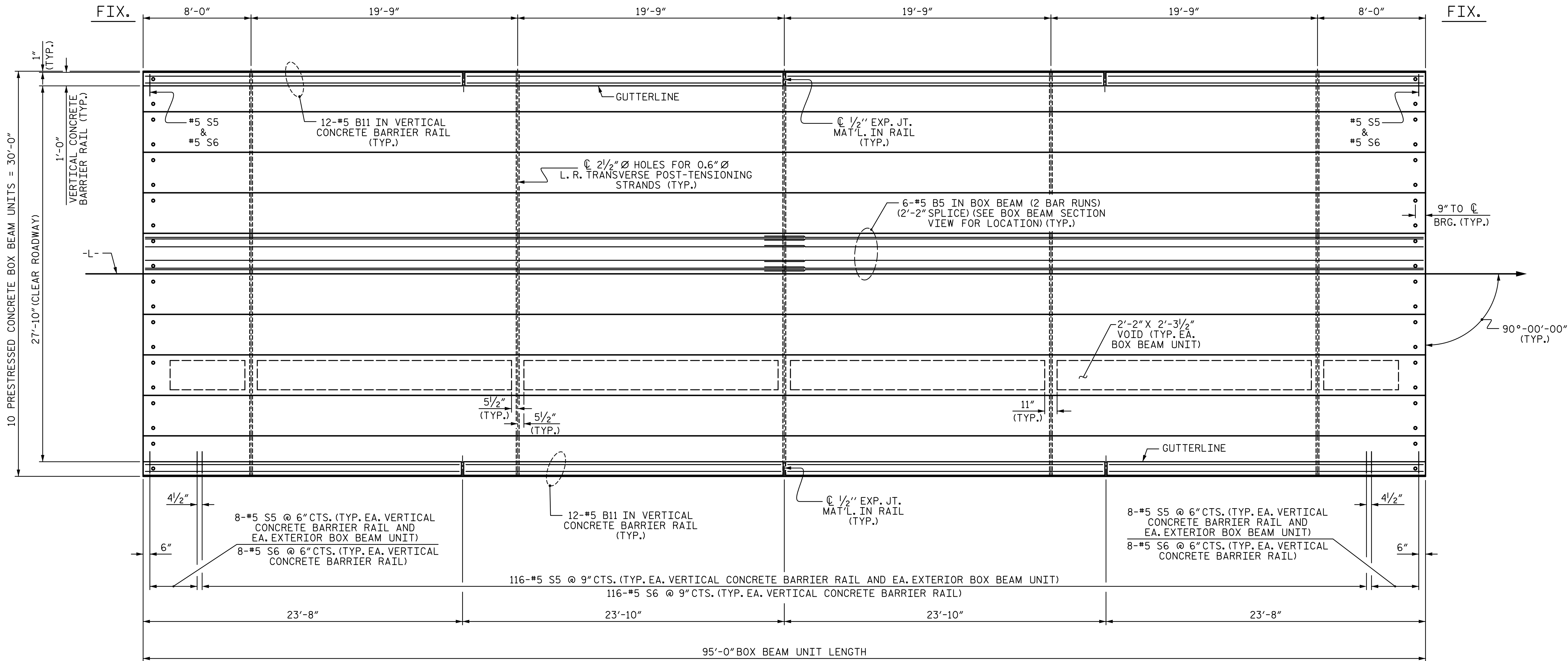
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ASSEMBLED BY : LGH	DATE : 6-17
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DRAWN BY : DGE 8/10	REV. 8/14 MAA/TMG
CHECKED BY : TMG 11/11	



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SHEET 2 OF 5

REVISIONS					SHEET NO.
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					TOTAL SHEETS 15

STD.NO.39PCBB\_30\_90S\_95L



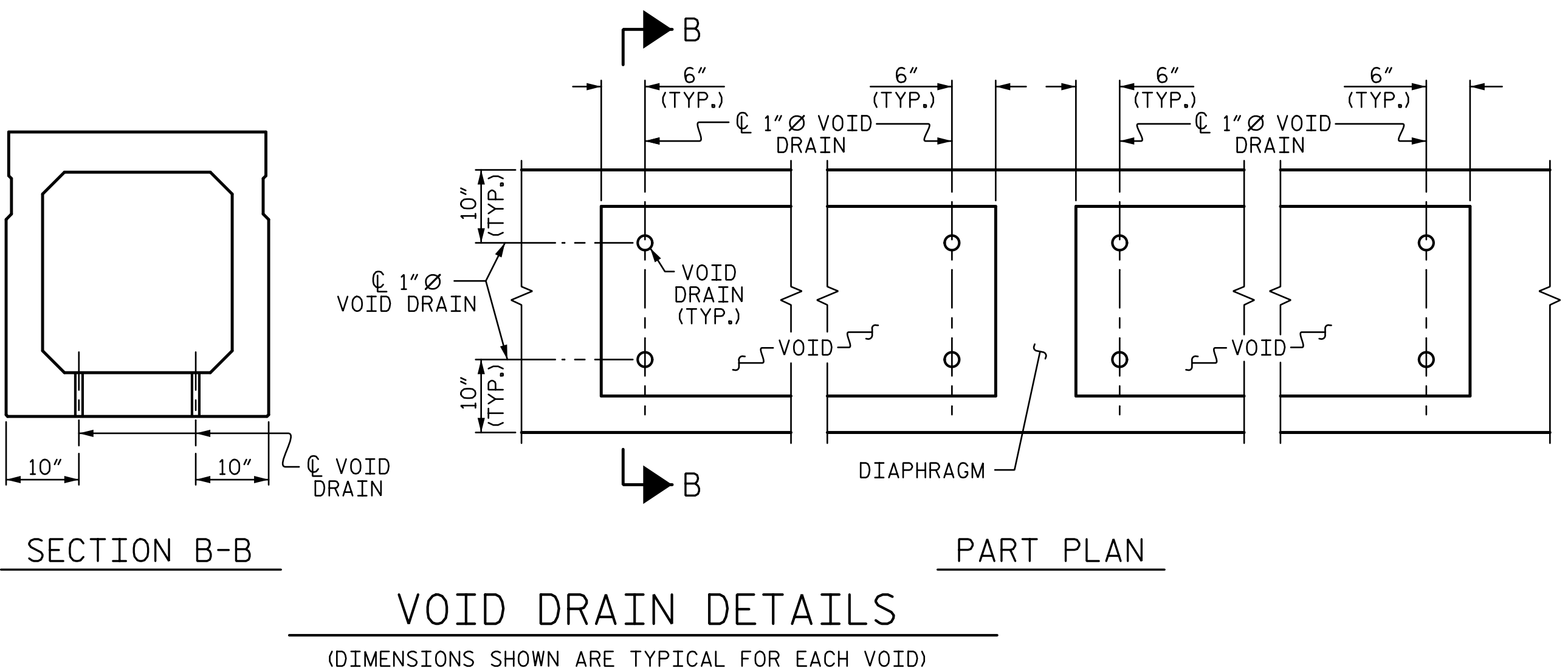
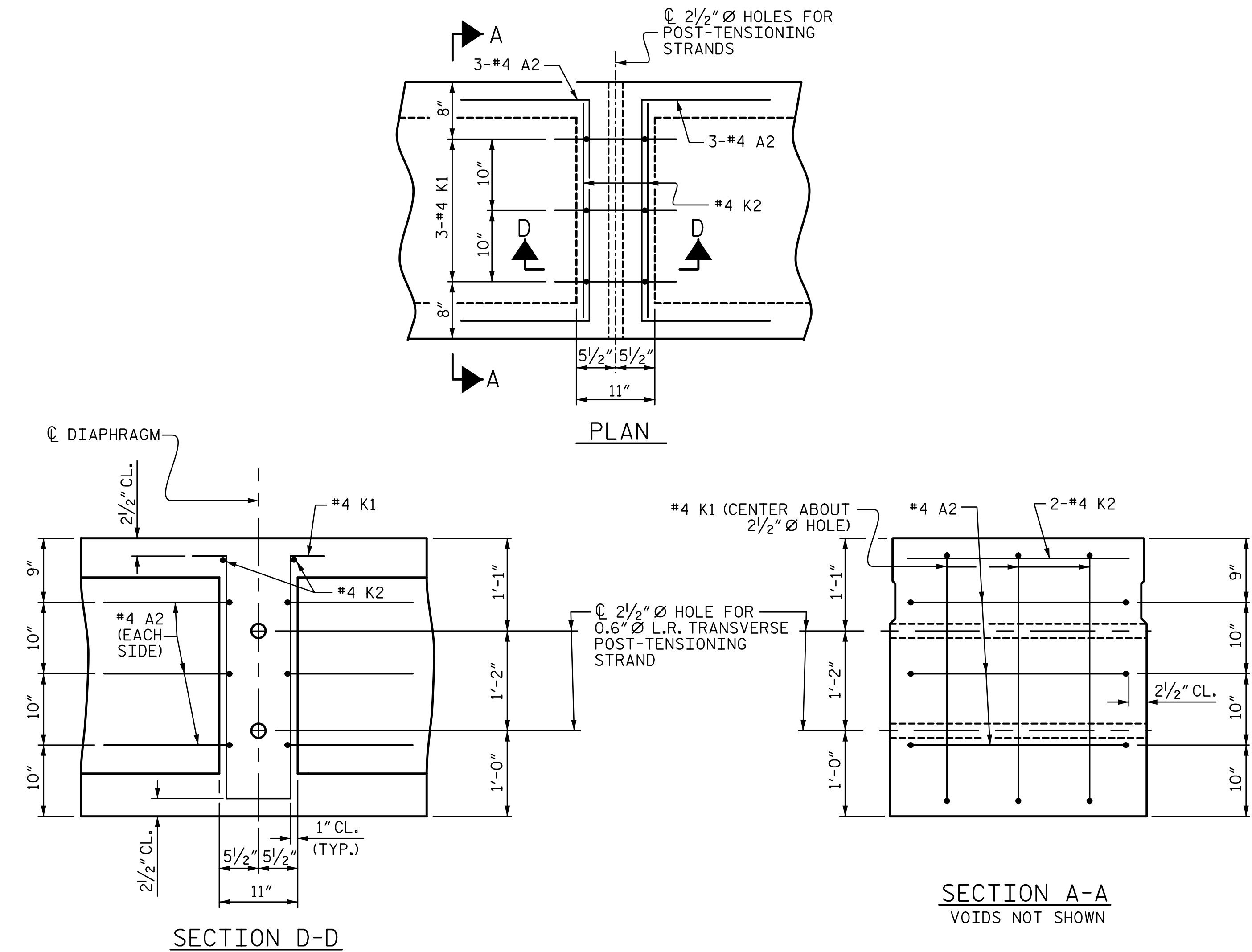


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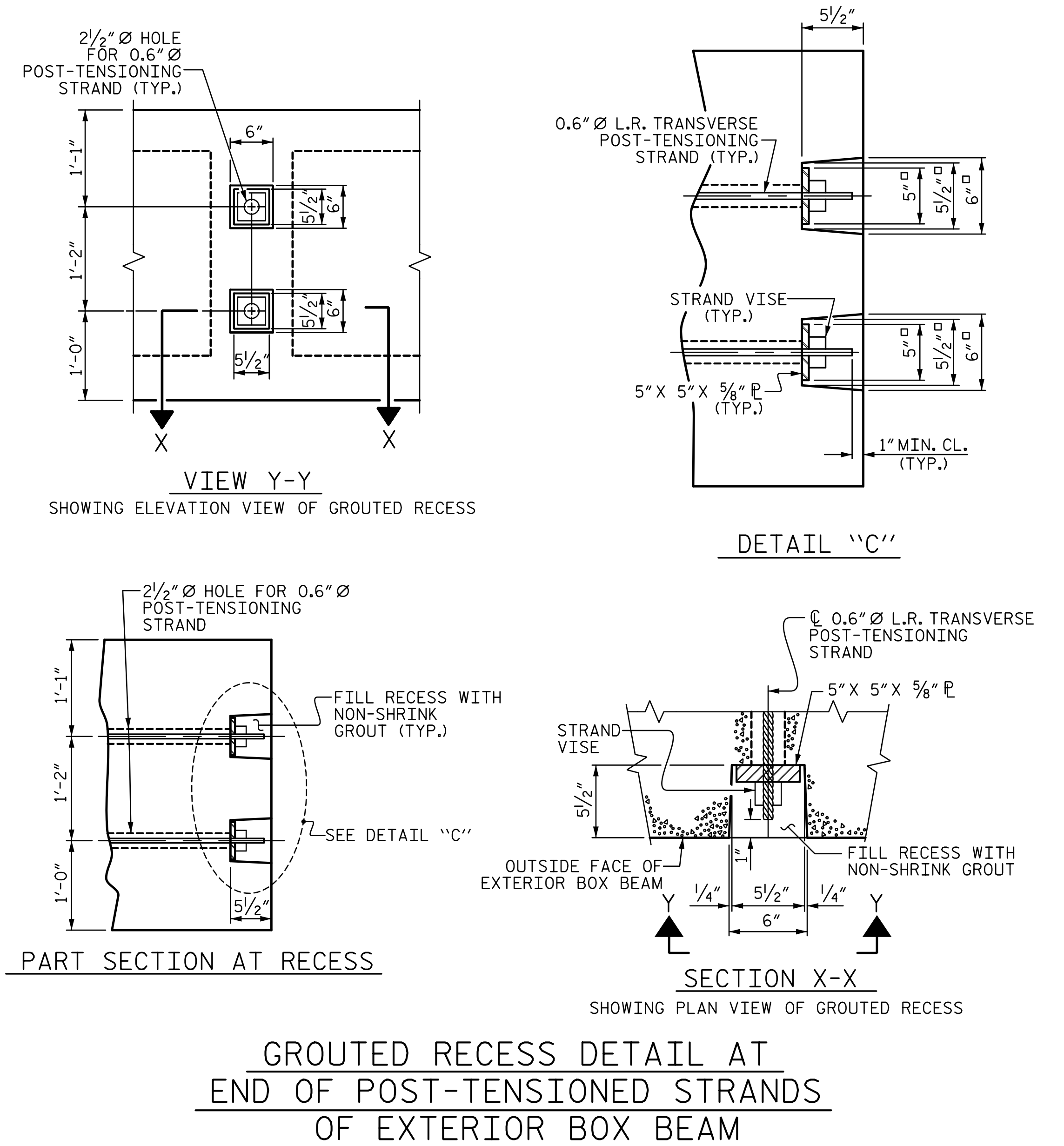
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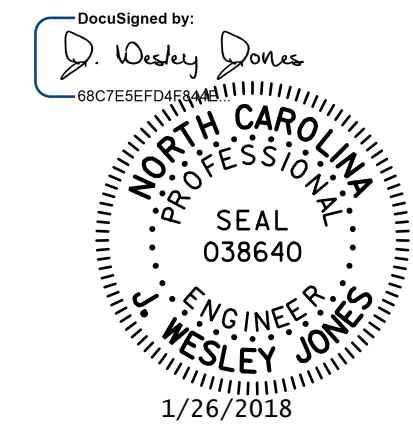
ASSEMBLED BY : LEM	DATE : 8-17
CHECKED BY : JWJ	DATE : 8-17
DESIGN ENGINEER OF RECORD : JWJ	DATE : 1-18
DRAWN BY : DGE II/II	REV. 8/14 MAA/TMG
CHECKED BY : TMG II/II	

DEAD LOAD DEFLECTION AND CAMBER	
	3'-0" x 3'-3"
95' BOX BEAM UNIT	0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE )	2" ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	7/8" ↓
FINAL CAMBER	1/8" ↑

\*\* INCLUDES FUTURE WEARING SURFACE



STV 100 YEARS  
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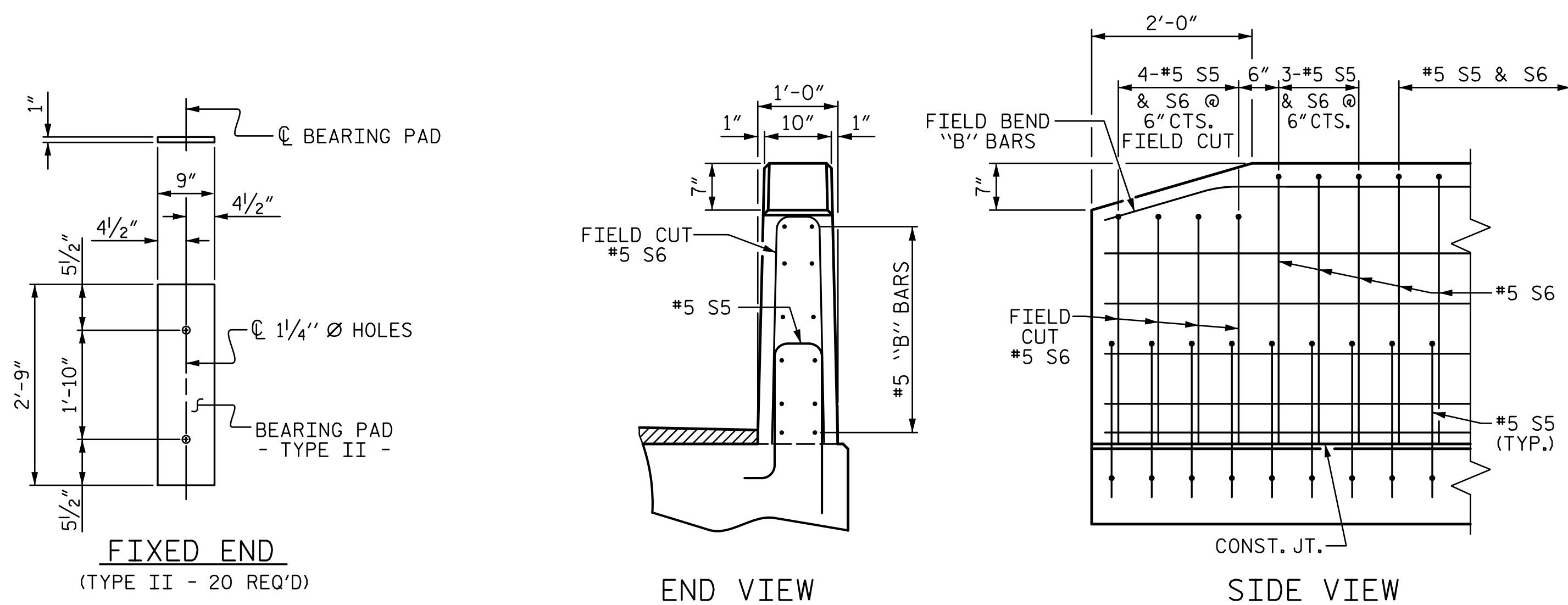
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SIGNATURES COMPLETED

PROJECT NO. B-5927  
ANSON COUNTY  
STATION: 15+58.00 -L-

SHEET 4 OF 5

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD 3'-0" X 3'-3" PRESTRESSED CONCRETE BOX BEAM UNIT					REVISIONS			SHEET NO. S-7
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS 15		
1			3					
2			4					





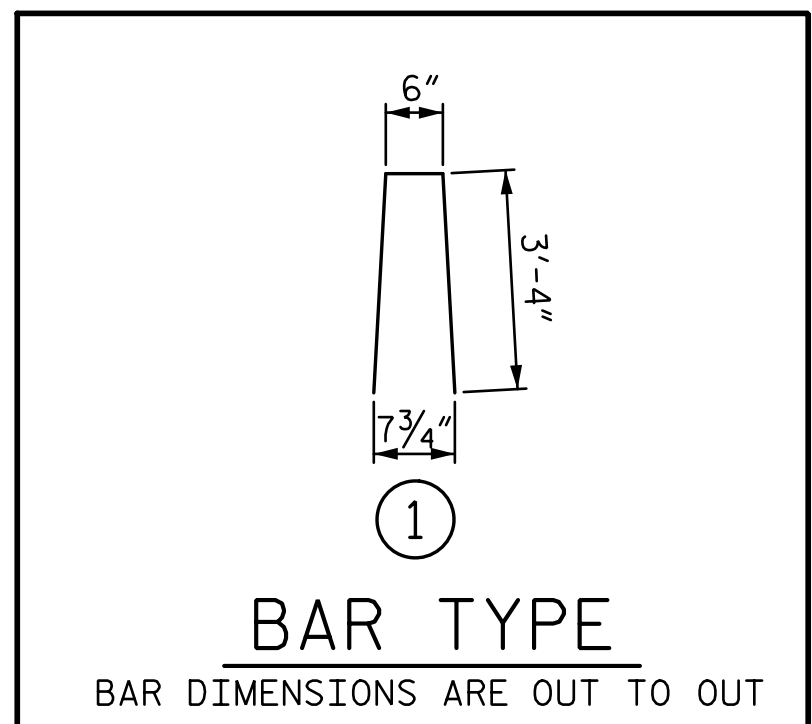
## ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 60 DUROMETER HARDNESS.

END OF RAIL DETAILS

## BOX BEAM UNITS REQUIRED

	NUMBER	LENGTH	TOTAL LENGTH
EXTERIOR B.B.	2	95'-0"	190'-0"
INTERIOR B.B.	8	95'-0"	760'-0"
TOTAL	10	————	950'-0"



BAR TYPE

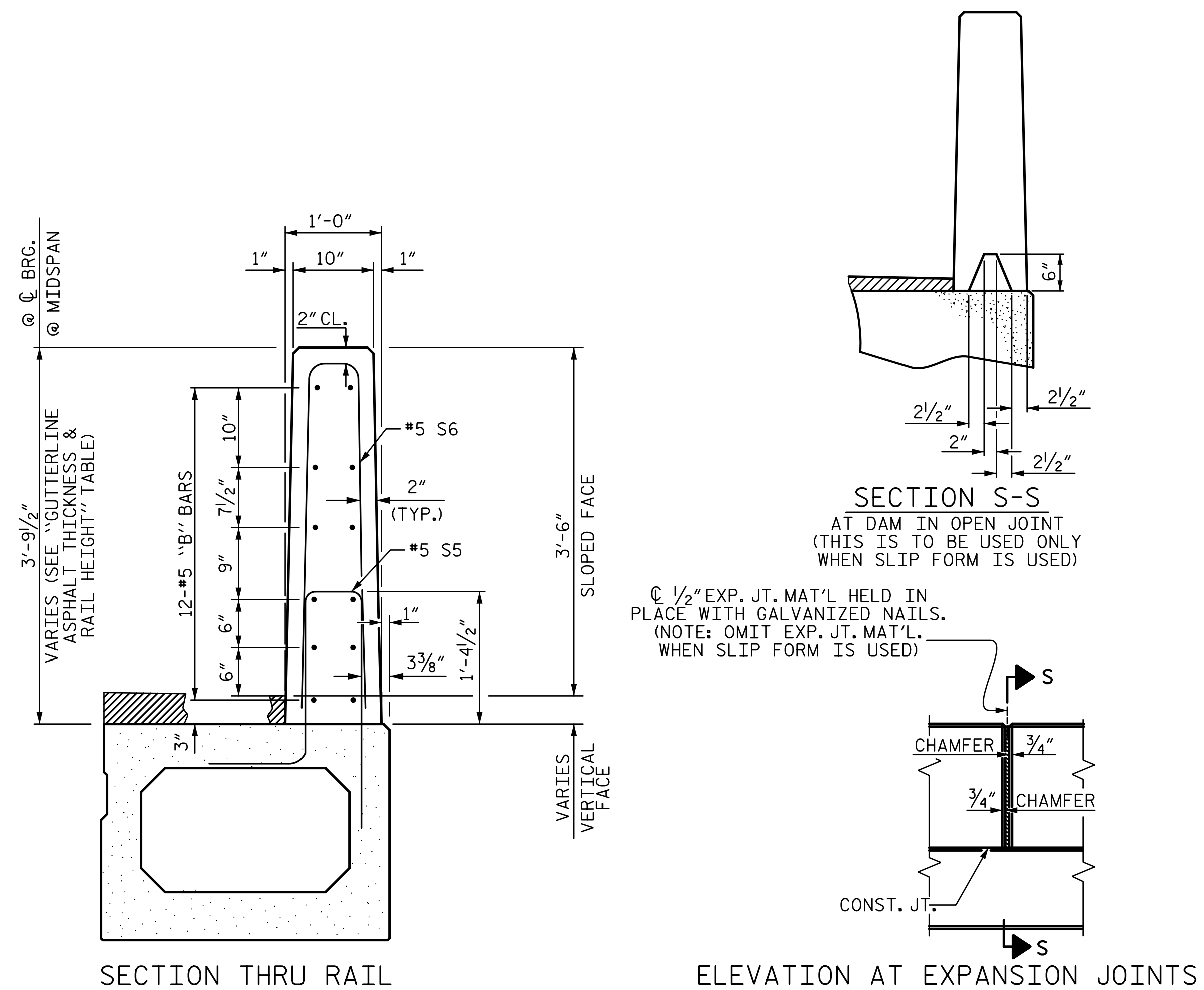
BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL

BAR	BARS PER PAIR OF EXTERIOR UNITS 95' UNIT	SIZE	TYPE	LENGTH	WEIGHT
* B11	96	#5	STR	23'-4"	2336
* S6	264	#5	1	7'-2"	1973
* EPOXY COATED REINFORCING STEEL			LBS.		4309
CLASS AA CONCRETE			CU.YDS.		24.6
TOTAL VERTICAL CONCRETE BARRIER RAIL			LN. FT.		190.0

GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT

	ASPHALT OVERLAY THICKNESS @ MID-SPAN	RAIL HEIGHT @ MID-SPAN
95' UNITS	2 $\frac{3}{8}$ "	3'-8 $\frac{3}{8}$ "



## VERTICAL CONCRETE BARRIER RAIL DETAILS

ASSEMBLED BY : _____ LEM _____		DATE : <u>8-17</u>
CHECKED BY : _____ JWJ _____		DATE : <u>8-17</u>
DESIGN ENGINEER OF RECORD : _____ JWJ _____		DATE : <u>1-18</u>
DRAWN BY : DGE 10/II		REV. 4/15 MAA/TMG
CHECKED BY : TMG 11/II		



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NC License Number F-0991

DocuSigned by:  
D. Wesley Jones  
69C7E5ED4F46A1

**NORTH CAROLINA**  
**PROFESSIONAL**  
**SEAL**  
**038640**  
**J. ENGINEER**  
**WESLEY JONES**  
1/26/2018

PROJECT NO. B-5927

ANSON COUNTY

STATION: 15+58.00 -L-

SHEET 5 OF 5

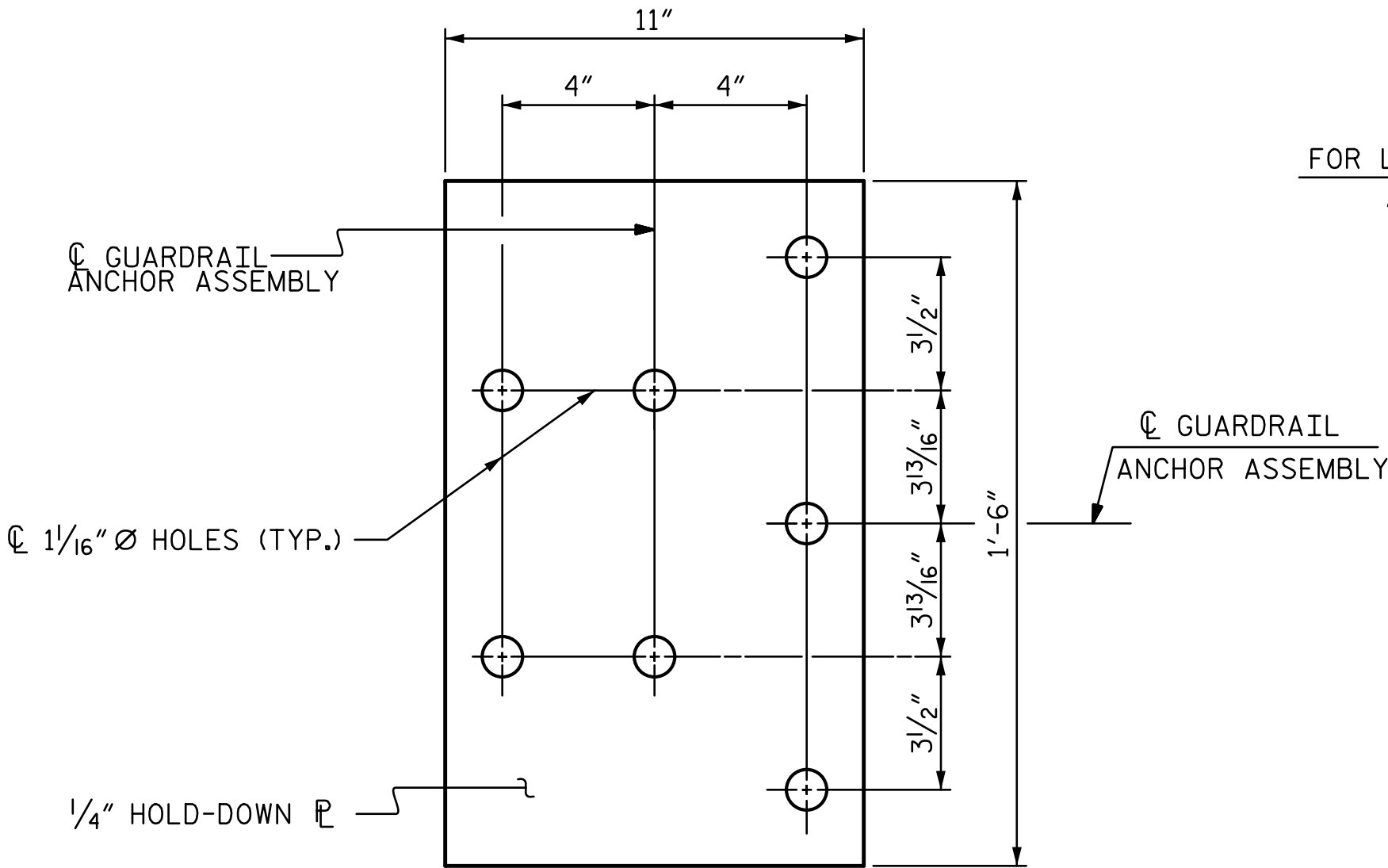
STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
3'-0" X 3'-3"  
PRESTRESSED CONCRETE  
BOX BEAM UNIT

REVISIONS						SHEET NO. S-8
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 15
2			4			

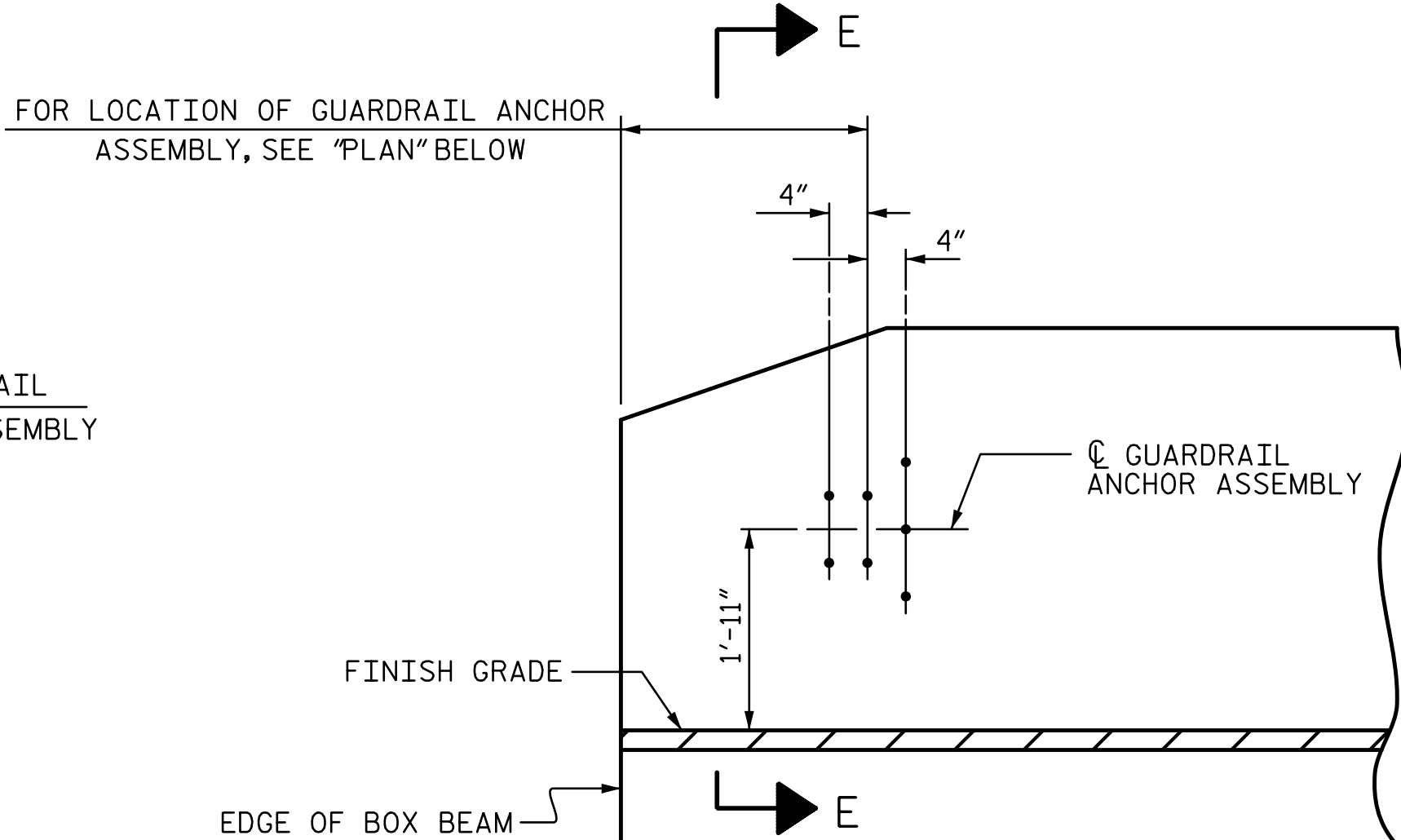
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SIGNATURES COMPLETED

STD. NO. 39PCBB8\_90S

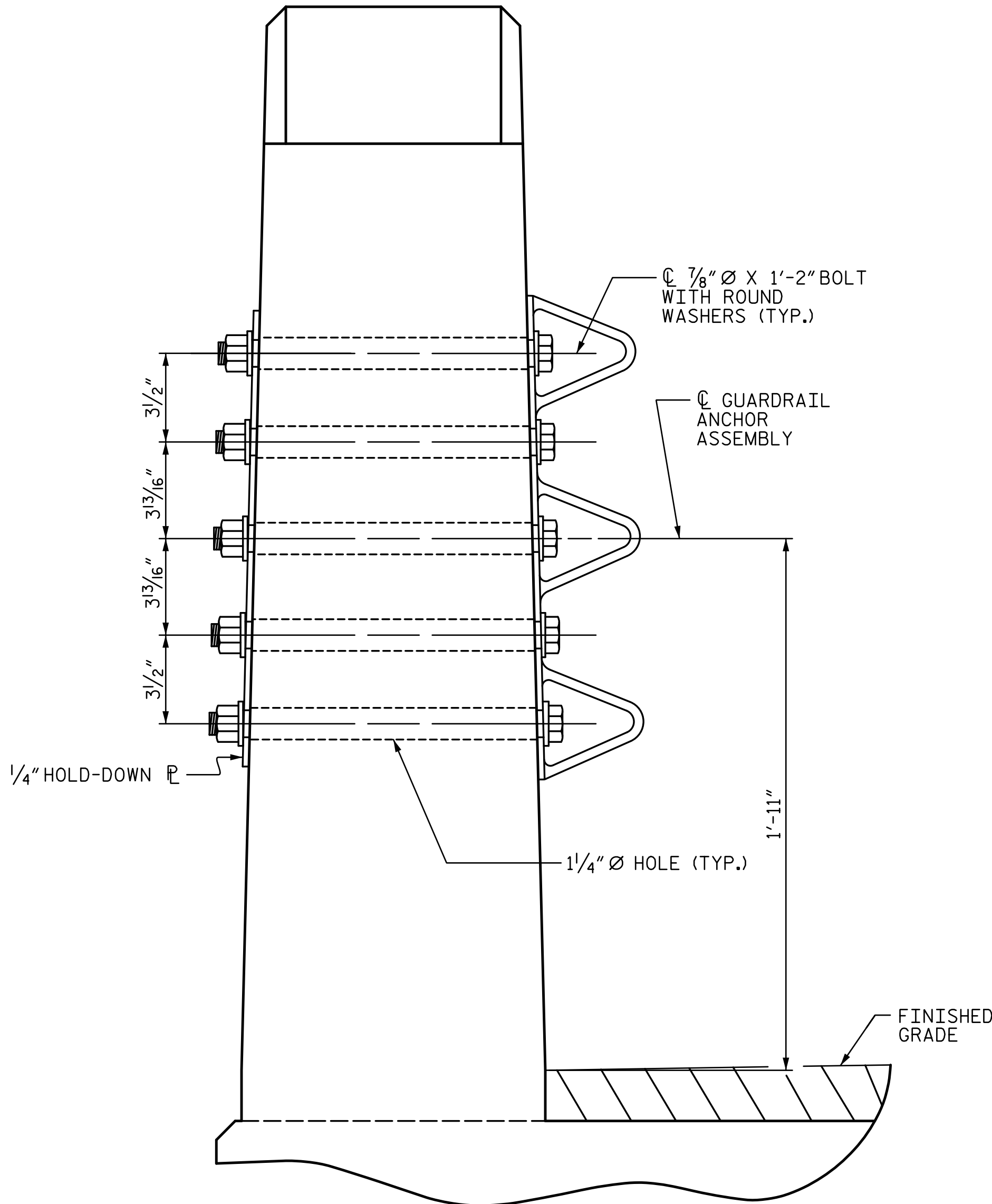




PLAN



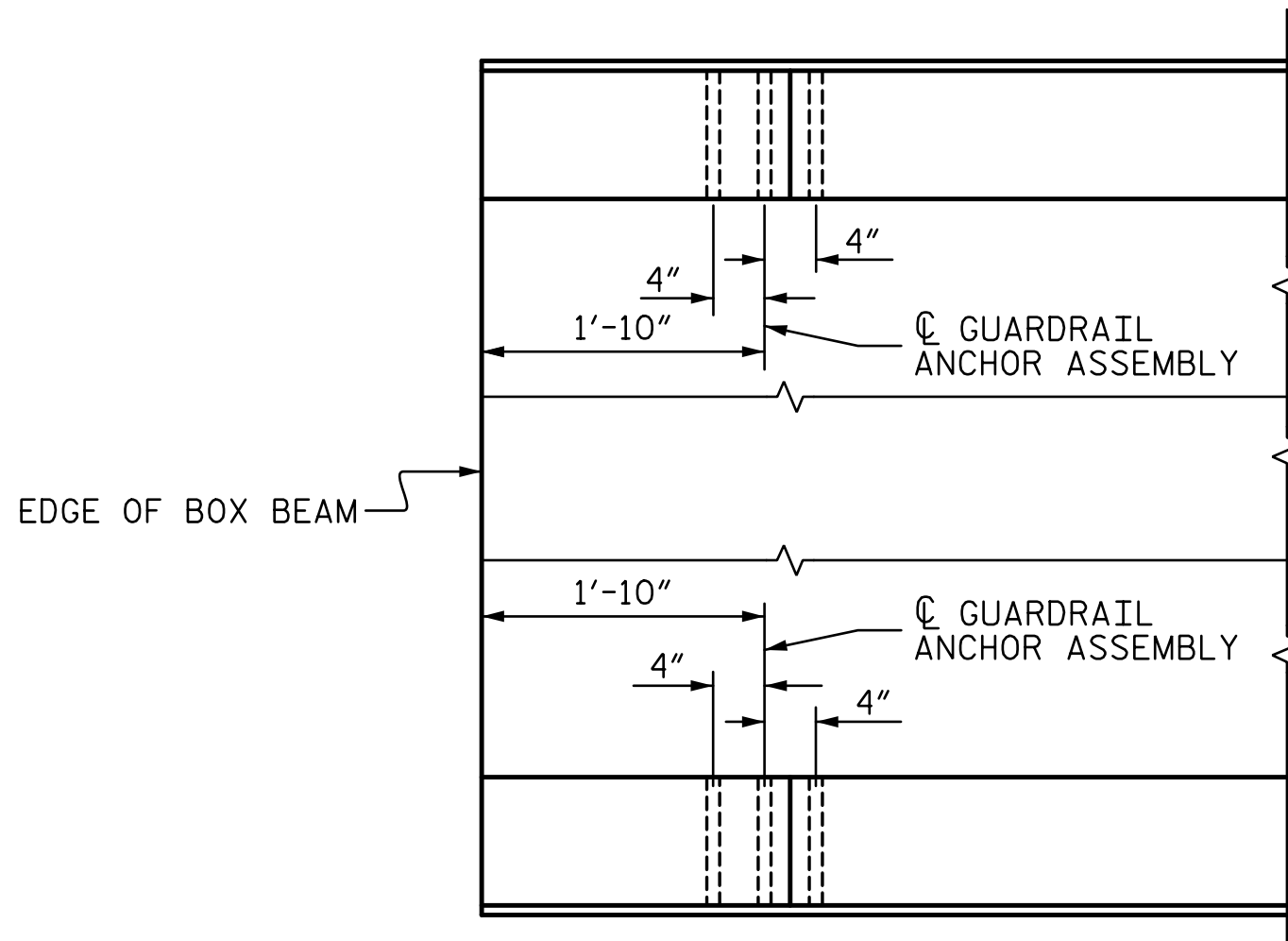
ELEVATION



SECTION E-E

GUARDRAIL ANCHOR ASSEMBLY DETAILS

ASSEMBLED BY : LGH	DATE : 6-17
CHECKED BY : JWJ	DATE : 8-17
DESIGN ENGINEER OF RECORD : JWJ	DATE : 1-18
DRAWN BY : MAA 5/10	REV. 12/5/11 MAA/GM
CHECKED BY : GM 5/10	REV. 6/13 MAA/GM
	REV. 1/15 MAA/TMG



PLAN

LOCATION OF ANCHORS FOR GUARDRAIL

END BENT 1 SHOWN, END BENT 2 SIMILAR.



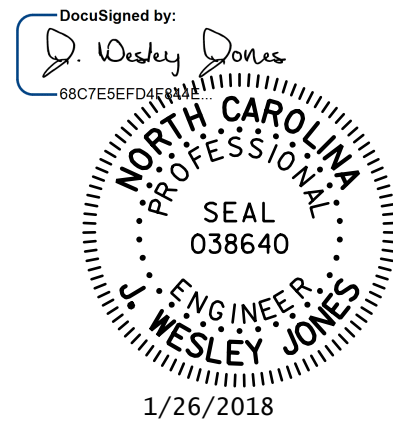
SKETCH SHOWING POINTS OF ATTACHMENTS

\* DENOTES GUARDRAIL ANCHOR ASSEMBLY.

PROJECT NO. B-5927

ANSON COUNTY

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STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
GUARDRAIL ANCHORAGE  
DETAILS FOR VERTICAL  
CONCRETE BARRIER RAIL

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				S-9	
				TOTAL SHEETS 15	



DRAWN BY :	LGH	DATE :	6-17
CHECKED BY :	JWJ	DATE :	8-17
DESIGN ENGINEER OF RECORD :	JWJ	DATE :	1-18



DocuSigned by:  
D. Wesley Jones  
68CCE5EFD474E1

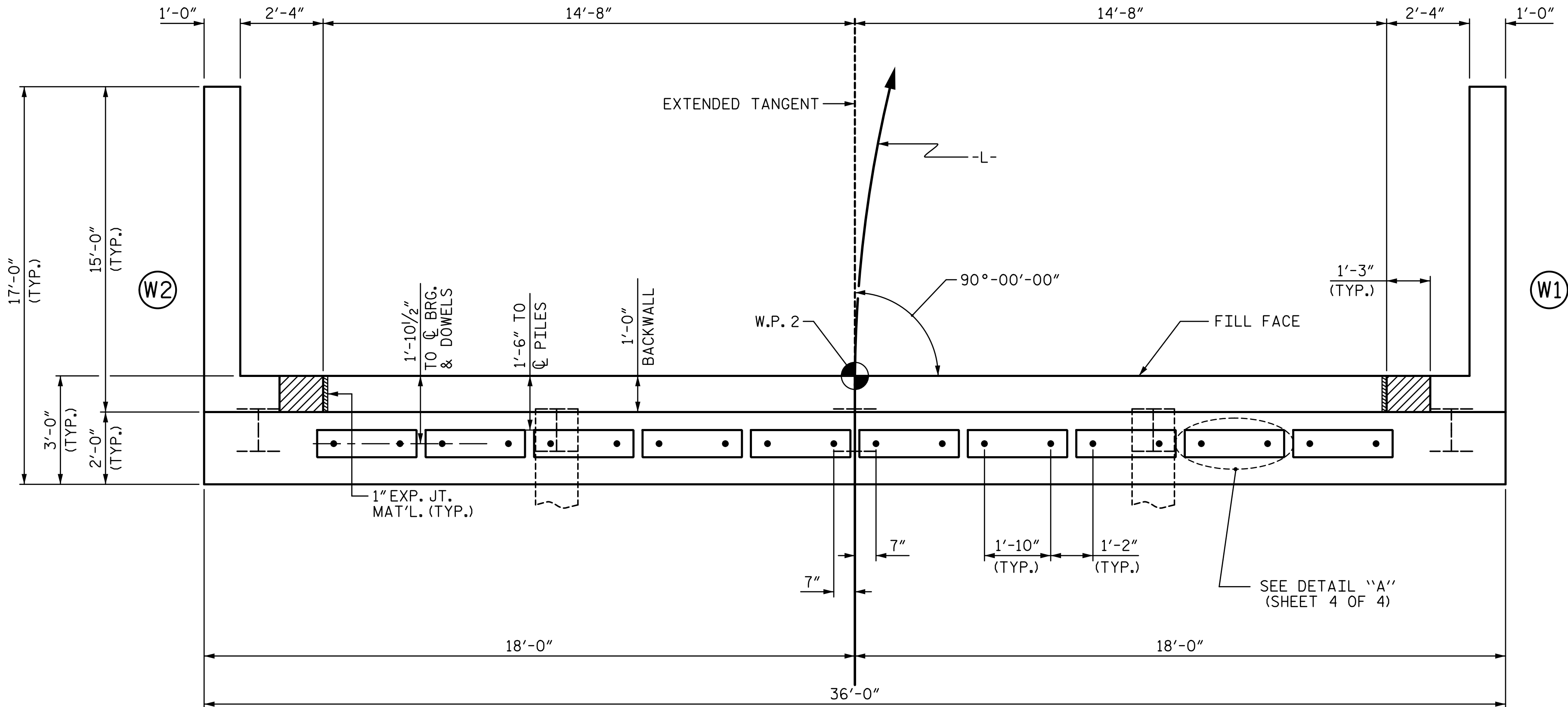
**NORTH CAROLINA**  
**PROFESSIONAL**  
**SEAL**  
**038640**  
**J. ENGINEER**  
**WESLEY JONES**

1/26/2018

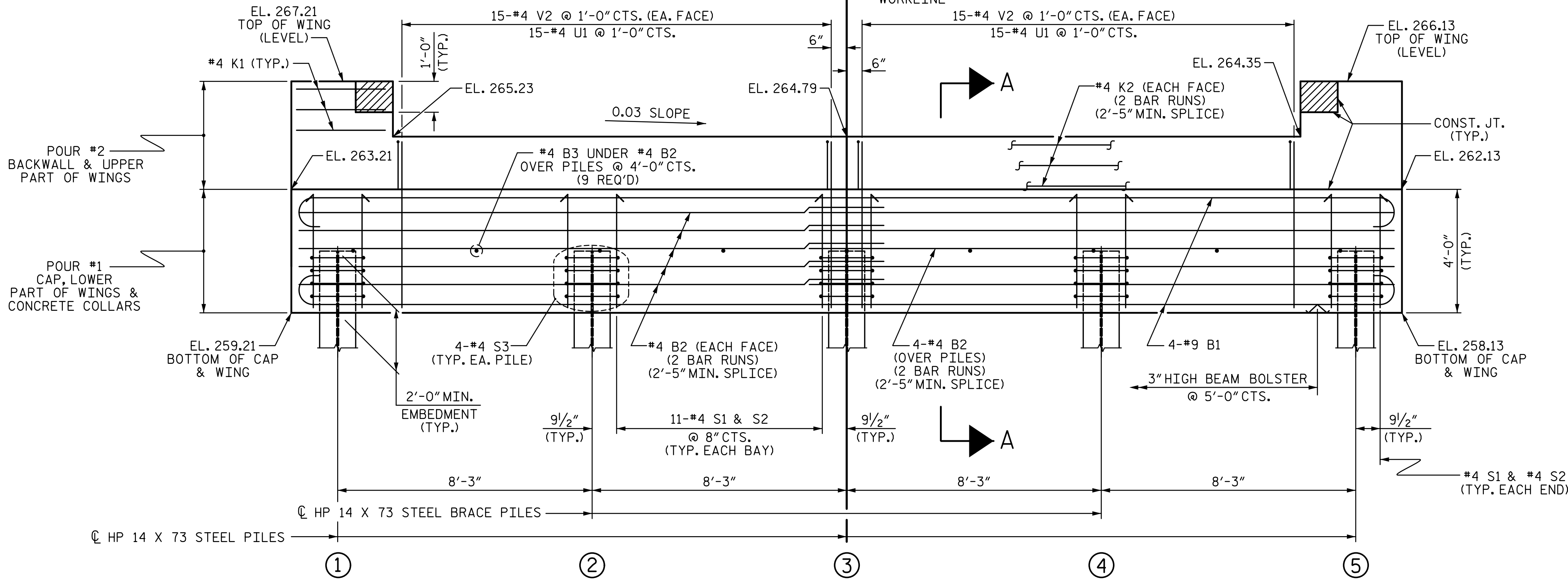
NO.	BY:	DATE:	NO.	BY:	DATE:	S-10
1			3			
2			4			TOTAL SHEETS 15



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PLAN



ELEVATION

WINGS NOT SHOWN FOR CLARITY.  
FOR SECTION A-A, SEE SHEET 4 OF 4.  
CONCRETE COLLARS FOR STEEL PILES NOT SHOWN IN PLAN AND ELEVATION VIEWS FOR CLARITY.  
SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL", SHEET 4 OF 4.

## NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR DOWELS.

THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE VERTICAL CONCRETE BARRIER RAIL IS CAST IF SLIP FORMING IS USED.

FOR PILE SPLICE DETAILS, SEE SHEET 4 OF 4.

FOR WING DETAILS, SEE SHEET 3 OF 4.

## TOP OF PILE ELEVATIONS

①	261.18
②	260.94
③	260.69
④	260.44
⑤	260.19

PROJECT NO. B-5927

ANSON COUNTY

STATION: 15+58.00 -L-

SHEET 2 OF 4

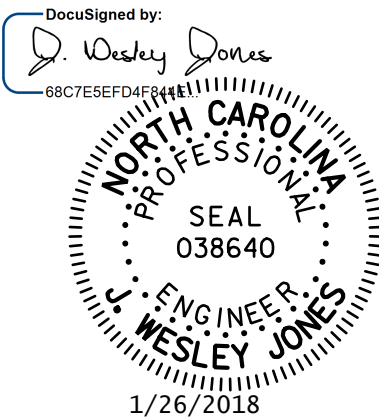
STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

SUBSTRUCTURE

END BENT 2

REVISIONS

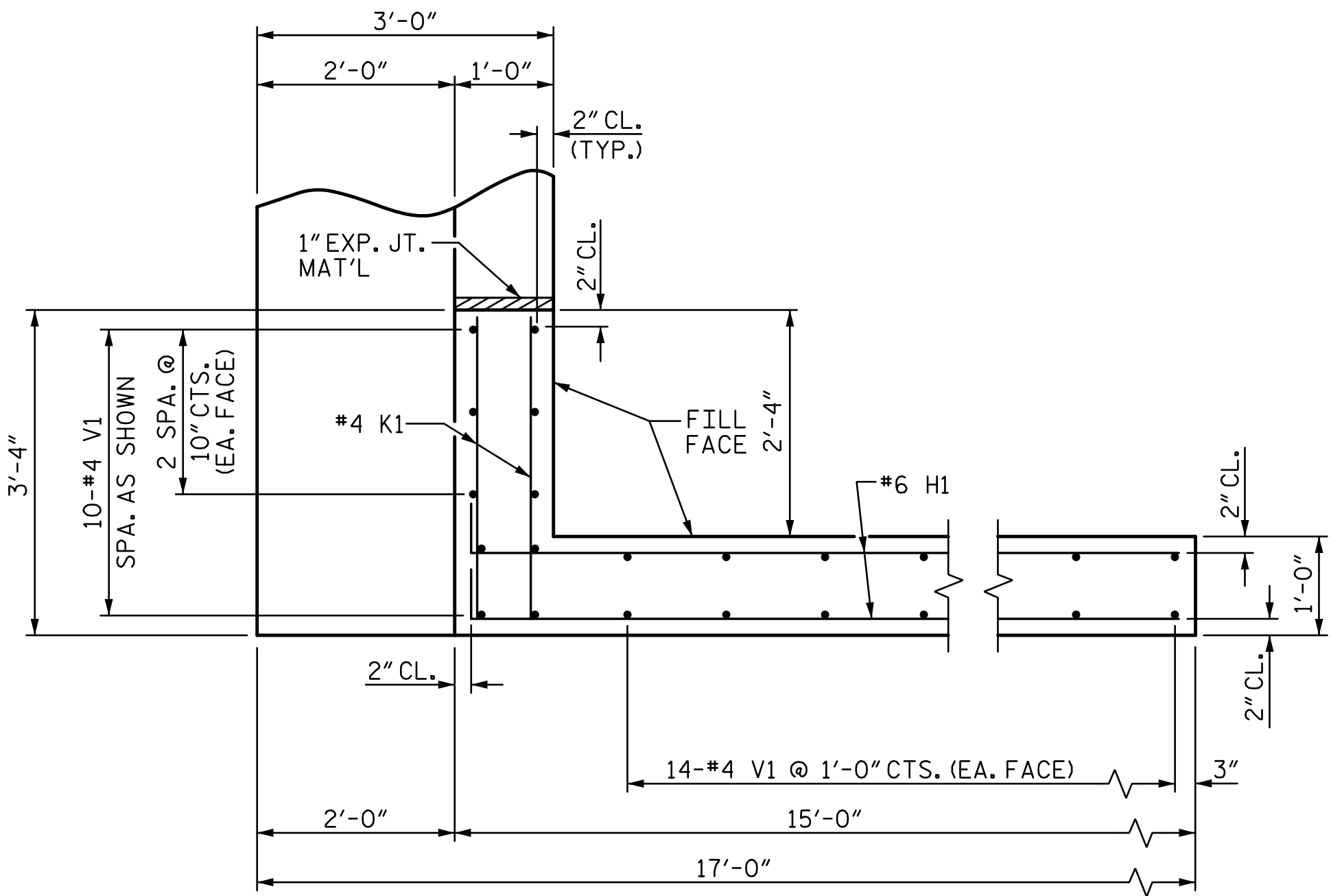
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1			3			S-11
2			4			TOTAL SHEETS 15



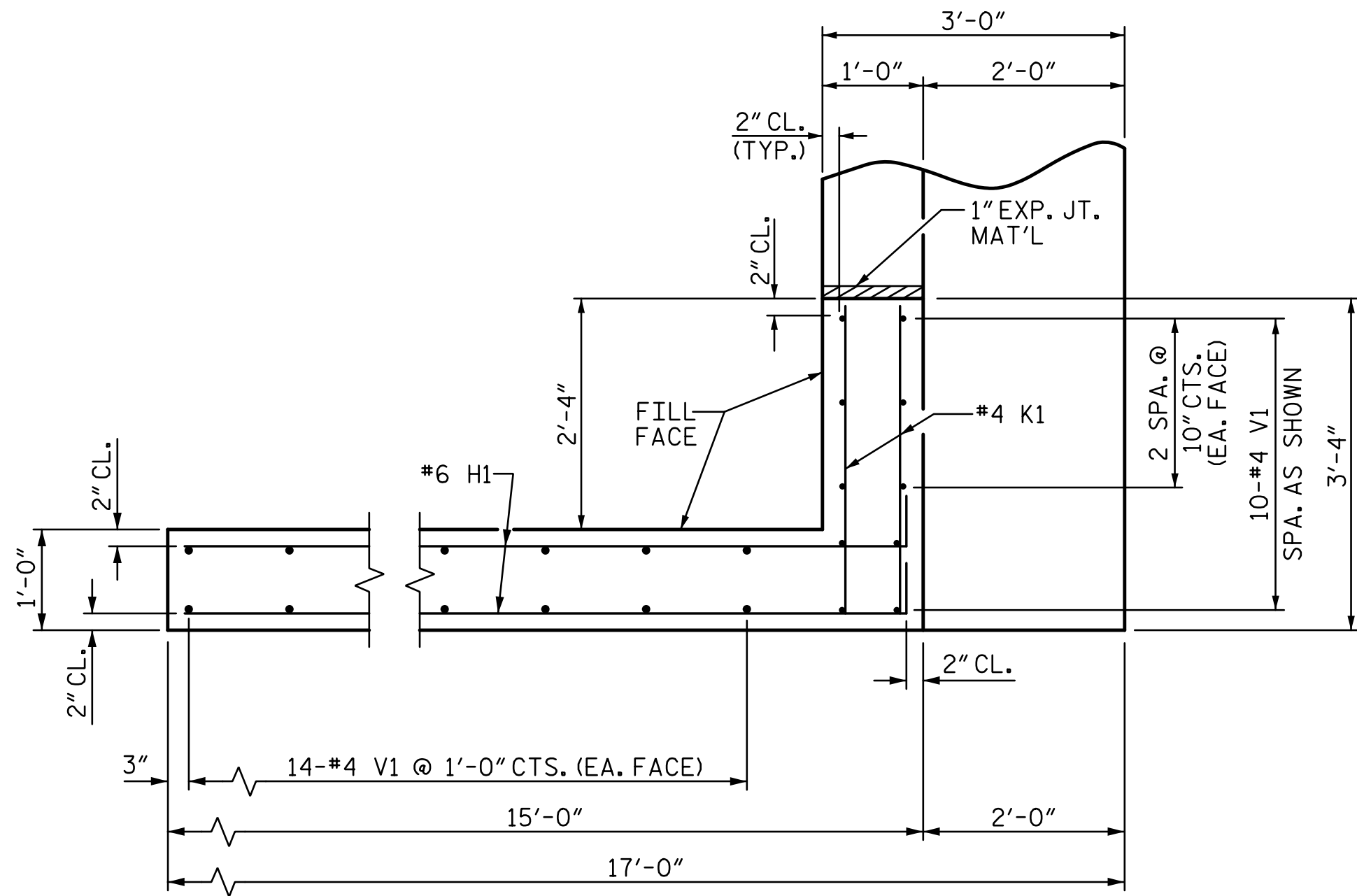
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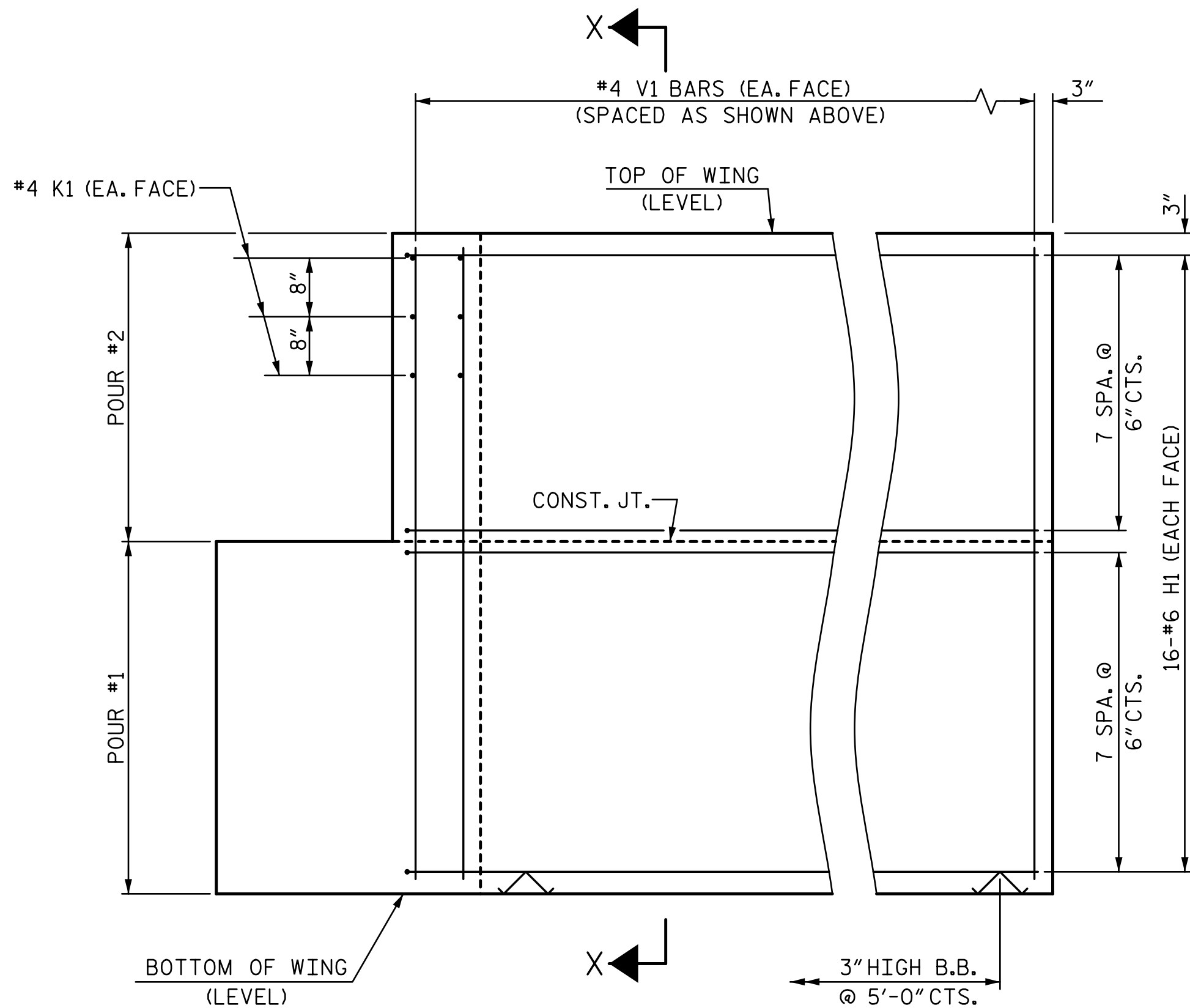
DRAWN BY : LGH DATE : 6-17  
CHECKED BY : JWJ DATE : 8-17  
DESIGN ENGINEER OF RECORD : JWJ DATE : 1-18



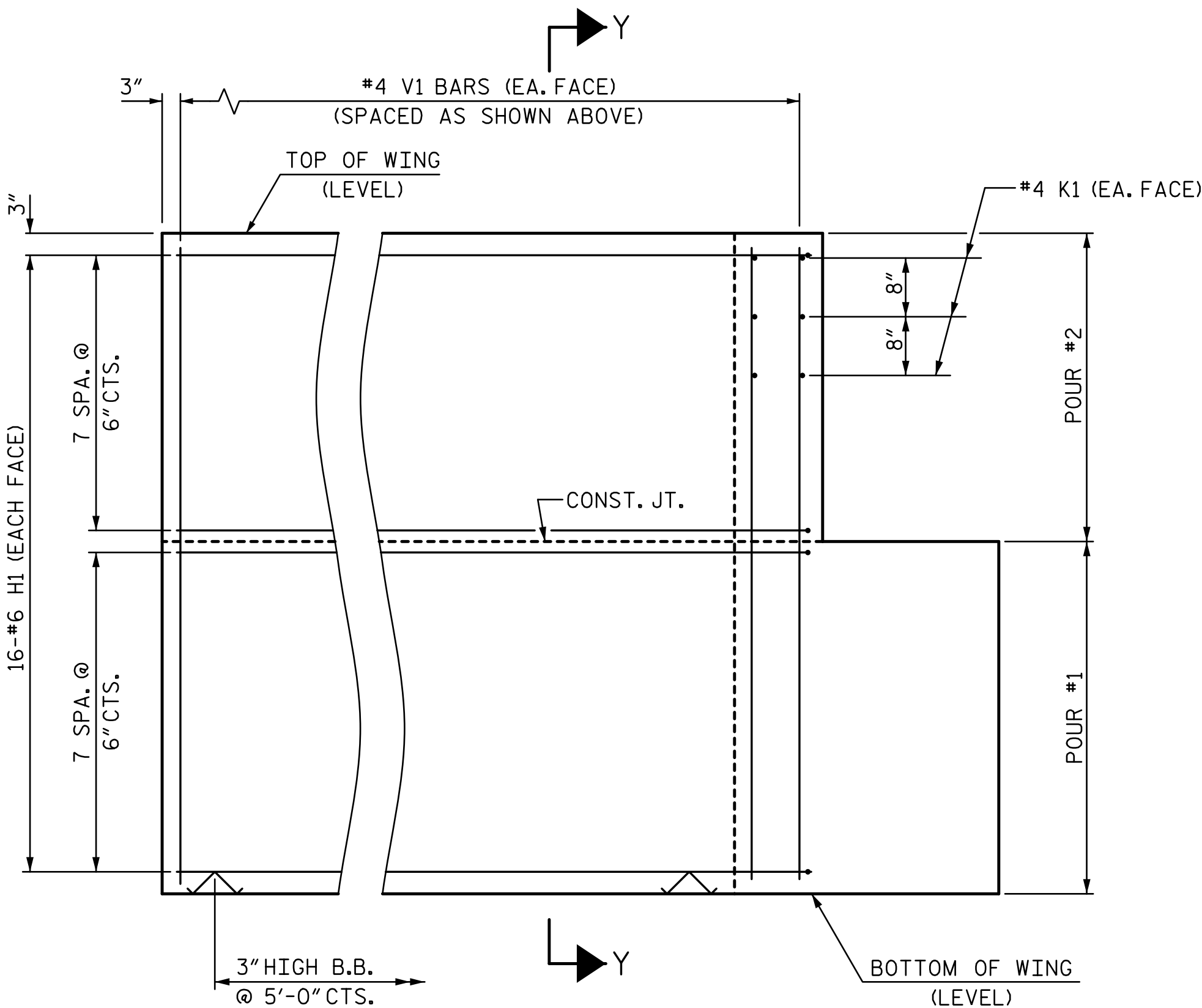
PLAN OF WING (W1)



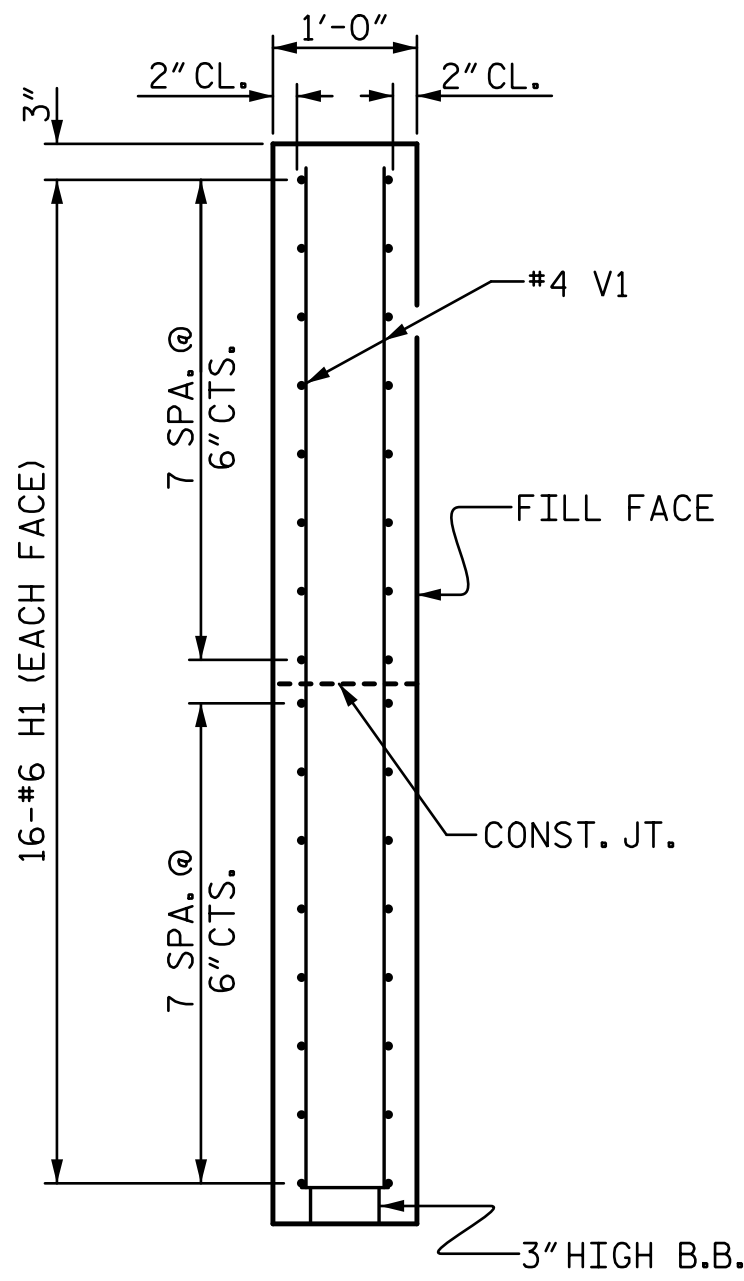
PLAN OF WING (W2)



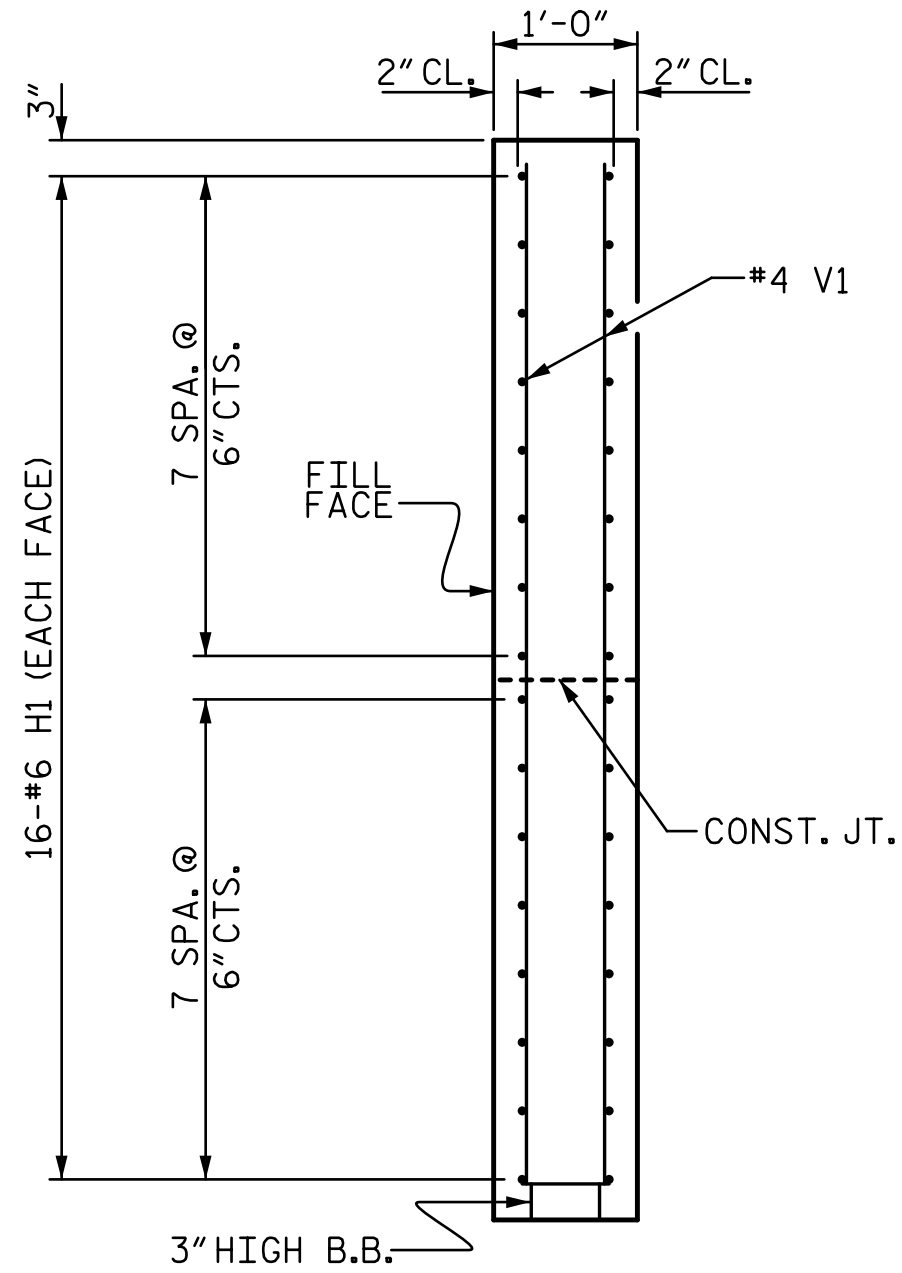
ELEVATION OF WING (W1)



ELEVATION OF WING (W2)



SECTION X-X



SECTION Y-Y

PROJECT NO. B-5927

ANSON COUNTY

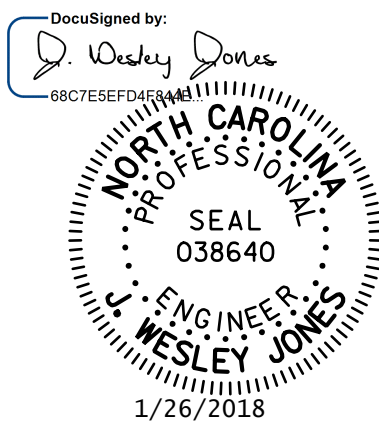
STATION: 15+58.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

SUBSTRUCTURE  
END BENT  
WING DETAILS

REVISIONS					SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			15
2			4			



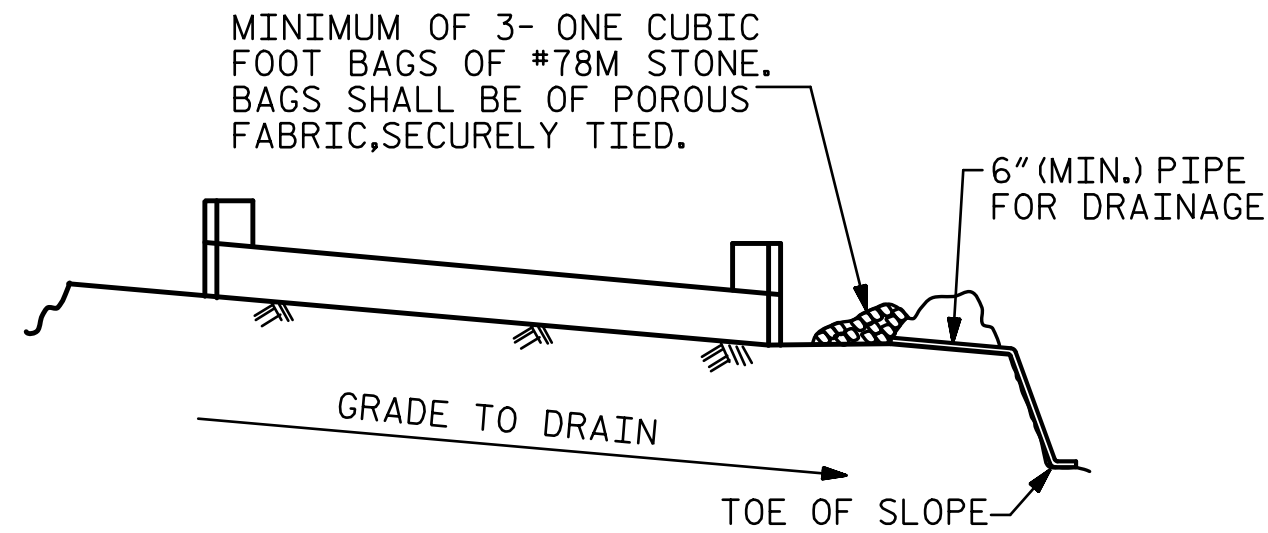
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SIGNATURES COMPLETED

WING DETAILS

DRAWN BY : LGH DATE : 6-17  
CHECKED BY : JWJ DATE : 8-17  
DESIGN ENGINEER OF RECORD : JWJ DATE : 1-18



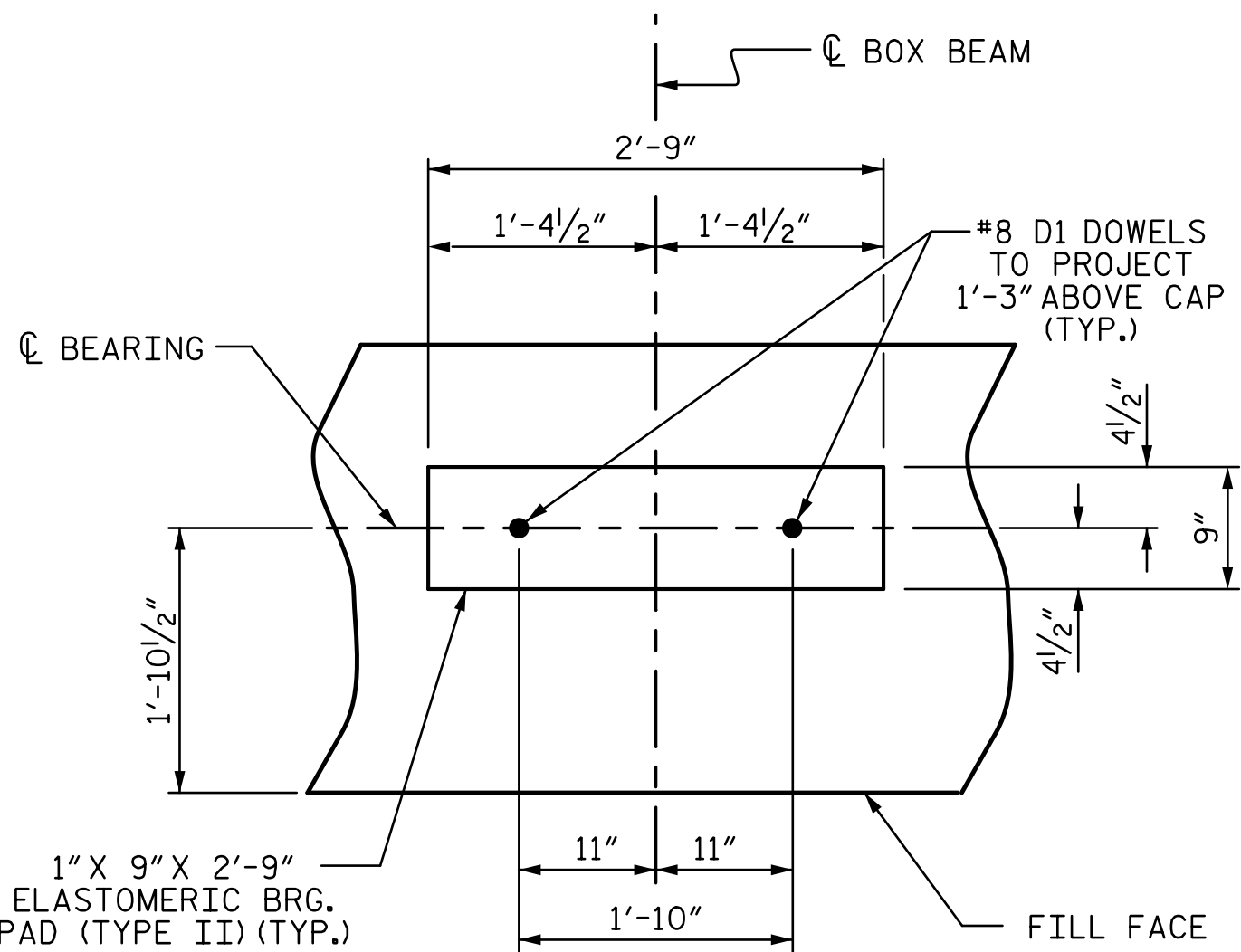


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

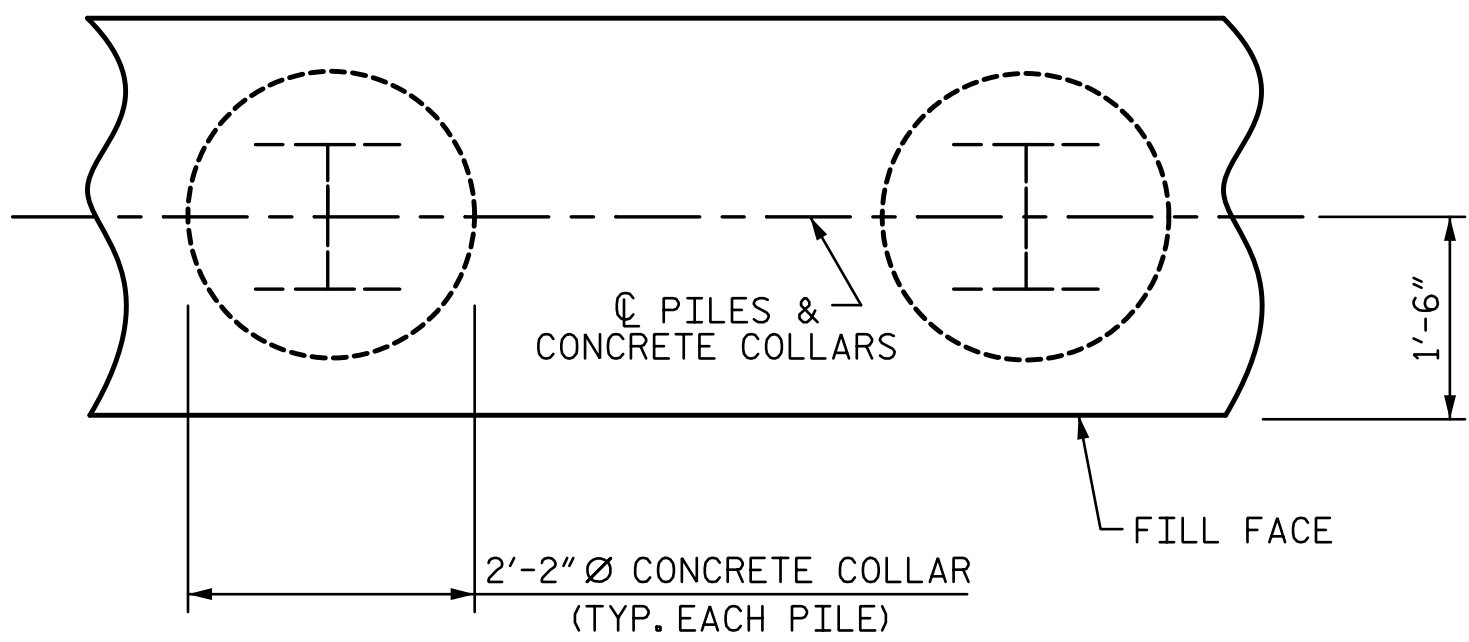
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

## TEMPORARY DRAINAGE AT END BENT



### DETAIL "A"

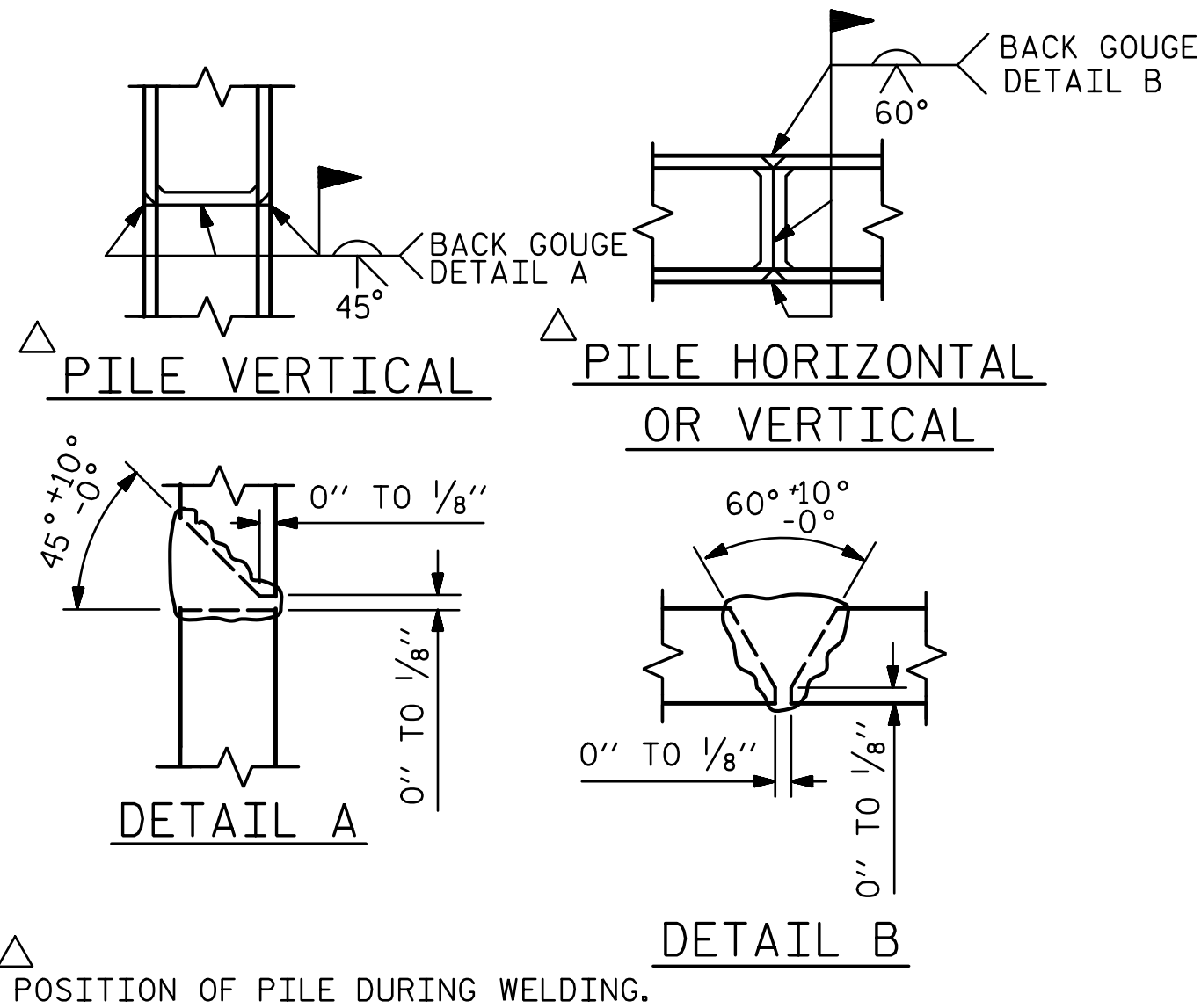
(END BENT 1 SHOWN, END BENT 2 SIMILAR BY ROTATION.)



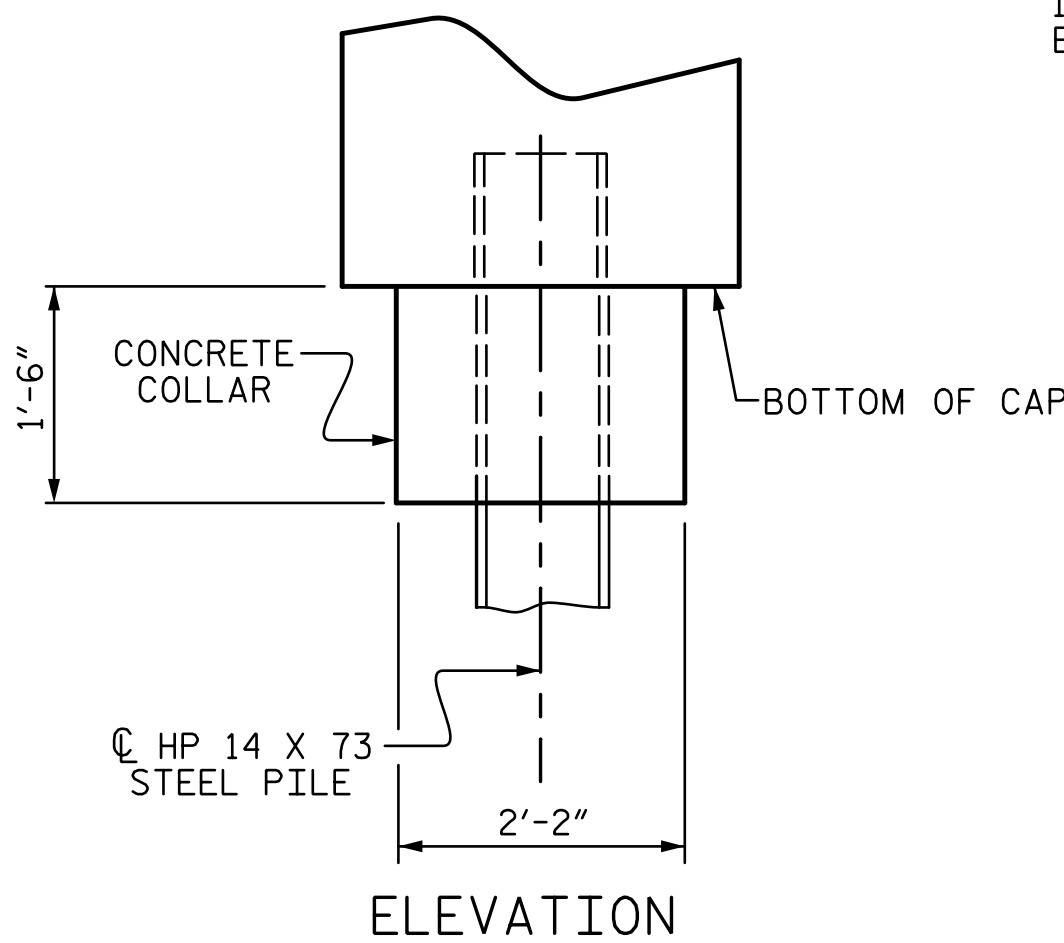
### PLAN

## CORROSION PROTECTION FOR STEEL PILES DETAIL

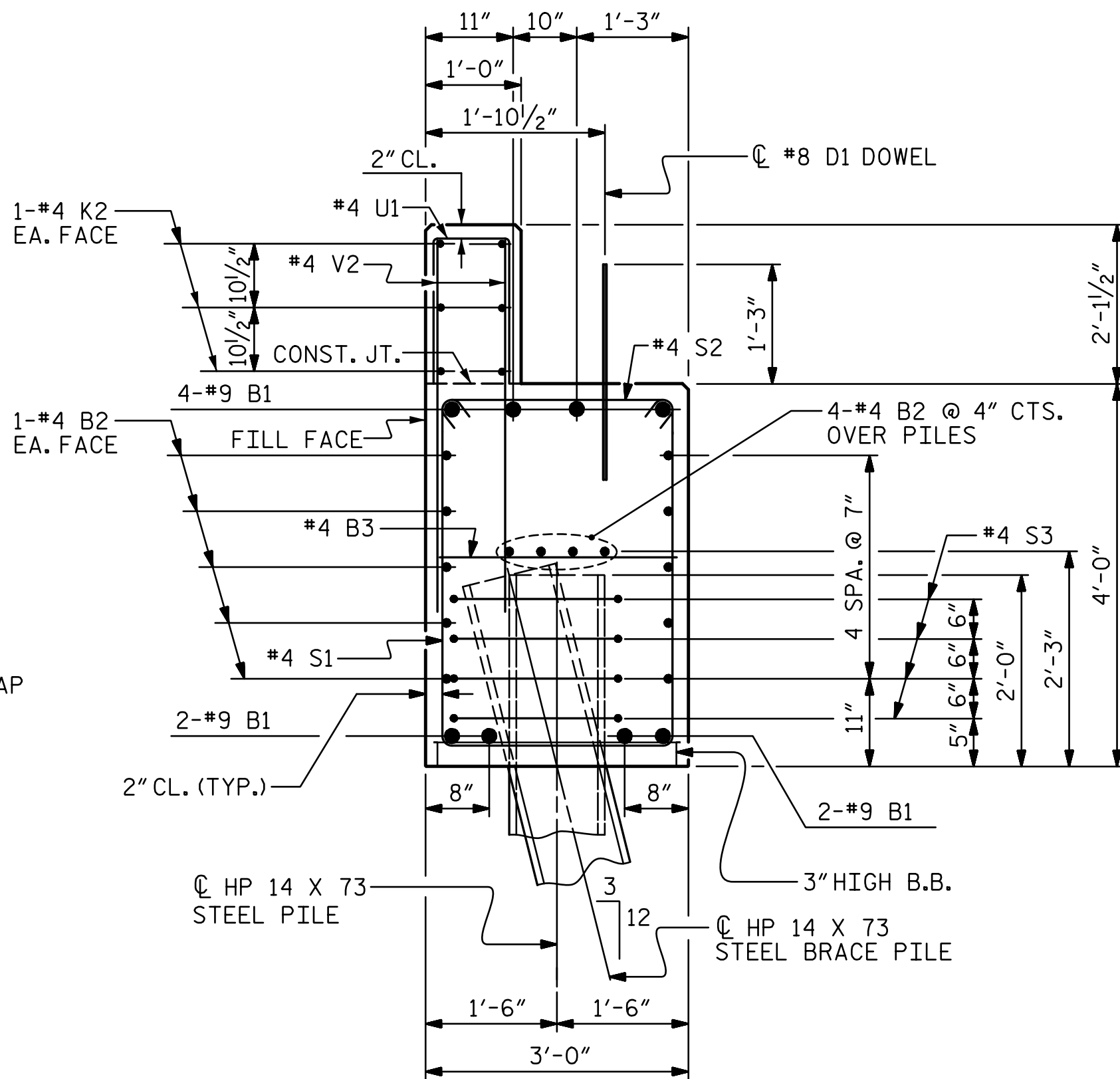
(END BENT 1 SHOWN, END BENT 2 SIMILAR BY ROTATION.)



## PILE SPLICE DETAILS



### ELEVATION



## SECTION A-A

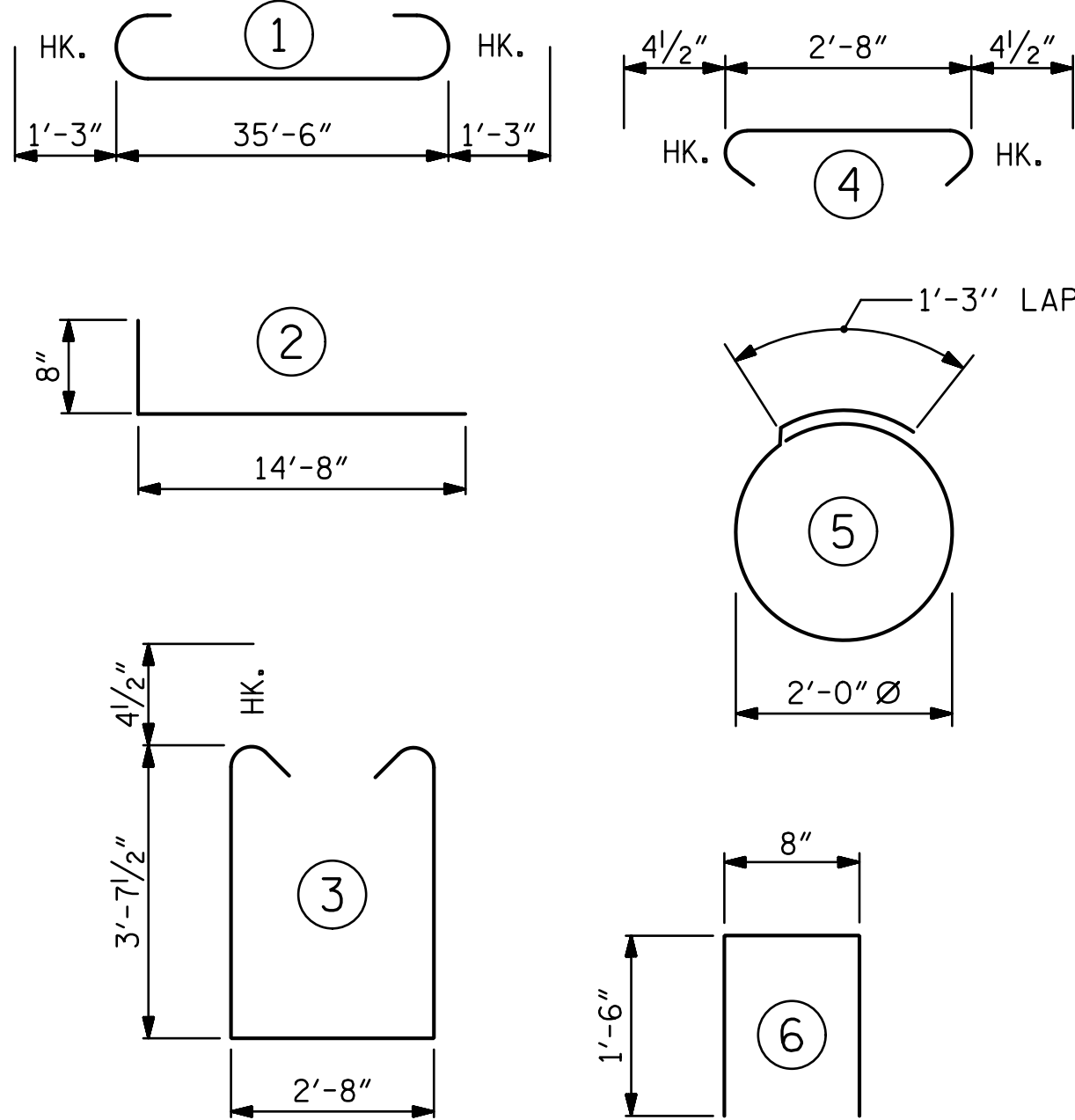
(CONCRETE COLLAR NOT SHOWN FOR CLARITY. SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL.")



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## BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

END BENT 1	END BENT 2
HP 14 X 73 STEEL PILES NO: 5 LIN. FT.= 75	HP 14 X 73 STEEL PILES NO: 5 LIN. FT.= 150
PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES NO: 5	PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES NO: 5
STEEL PILE POINTS NO: 5	

## BILL OF MATERIAL

### FOR ONE END BENT

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	8	#9	①	38'-0"	1034
B2	28	#4	STR	19'-1"	357
B3	9	#4	STR	2'-5"	15
D1	20	#8	STR	2'-3"	120
H1	64	#6	②	15'-4"	1474
K1	12	#4	STR	2'-11"	23
K2	12	#4	STR	19'-1"	153
S1	46	#4	③	10'-8"	328
S2	46	#4	④	3'-5"	105
S3	20	#4	⑤	7'-7"	101
U1	30	#4	⑥	3'-8"	73
V1	76	#4	STR	7'-8"	389
V2	60	#4	STR	5'-9"	230

REINFORCING STEEL  
(FOR ONE END BENT) 4402 LBS.

CLASS A CONCRETE BREAKDOWN  
(FOR ONE END BENT)

POUR #1	CAP, LOWER PART OF WINGS & COLLARS	21.2 C.Y.
POUR #2	BACKWALL & UPPER PART OF WINGS	7.4 C.Y.

TOTAL CLASS A CONCRETE 28.6 C.Y.

PROJECT NO. B-5927

ANSON COUNTY

STATION: 15+58.00 -L-

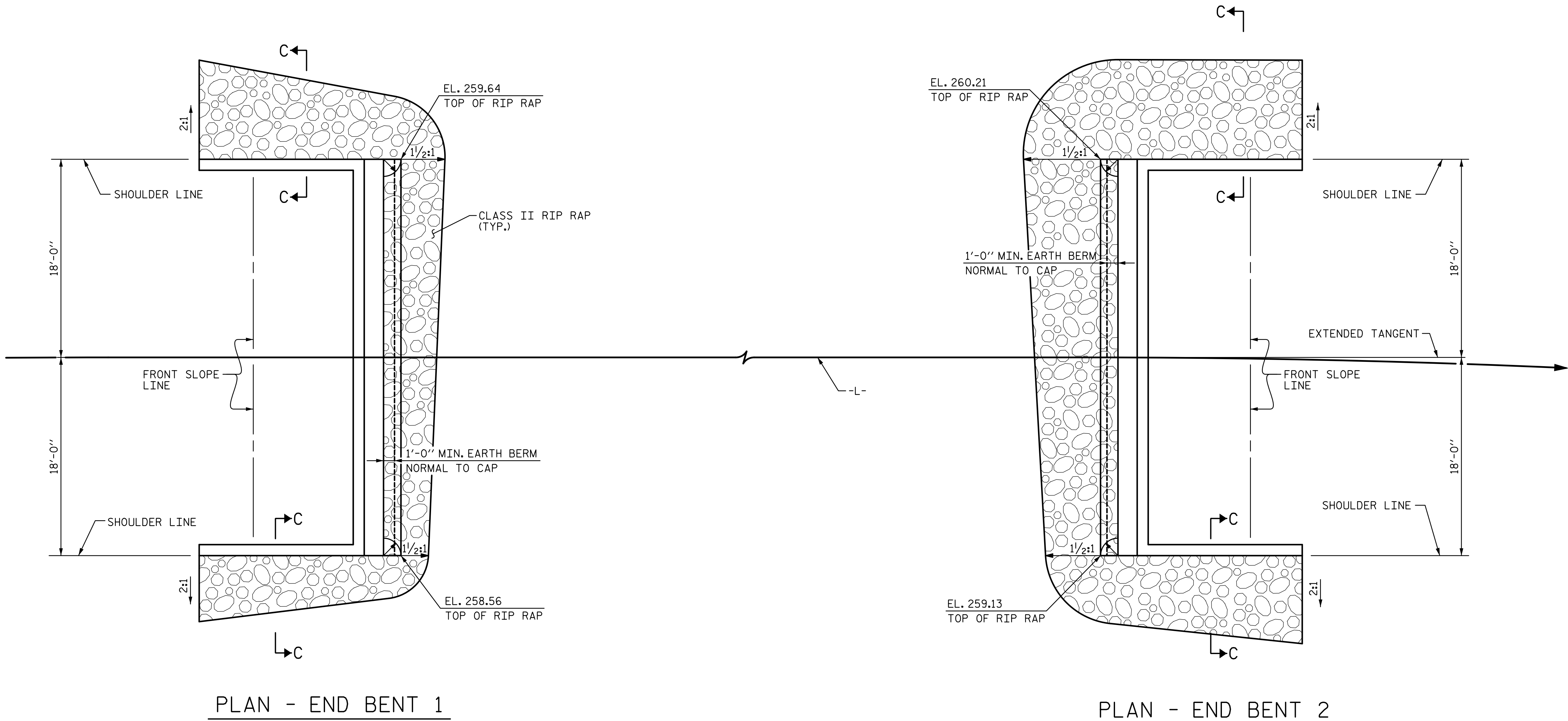
SHEET 4 OF 4

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

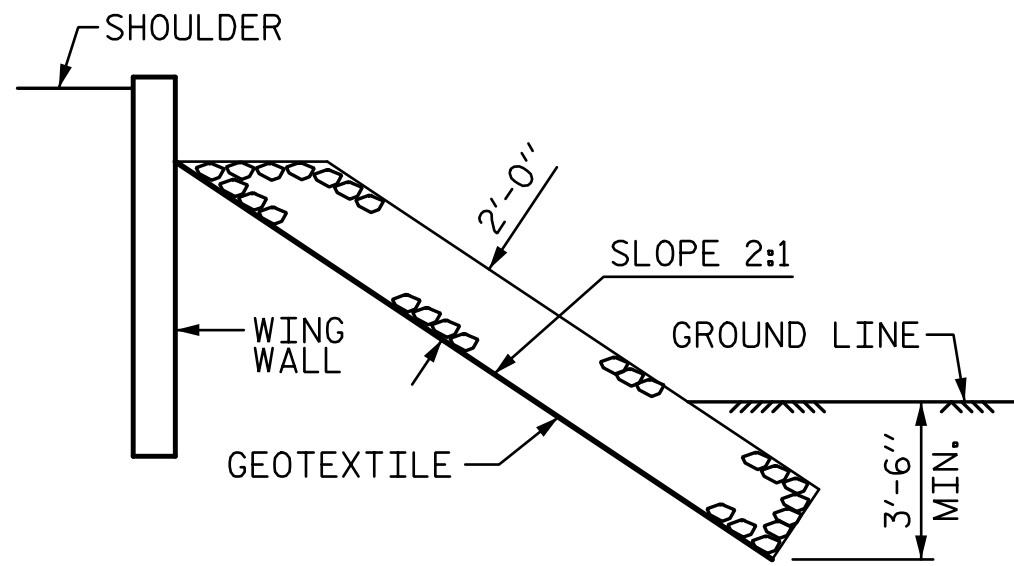
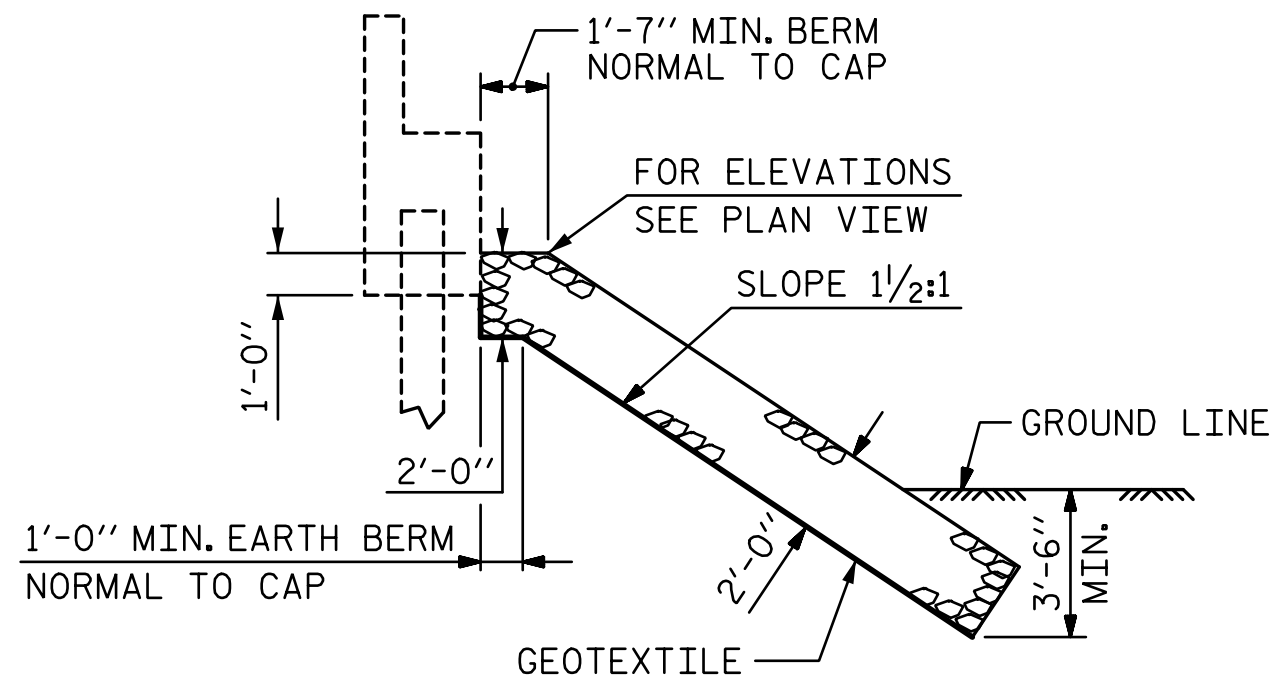
SUBSTRUCTURE

END BENT 1 & 2  
DETAILS

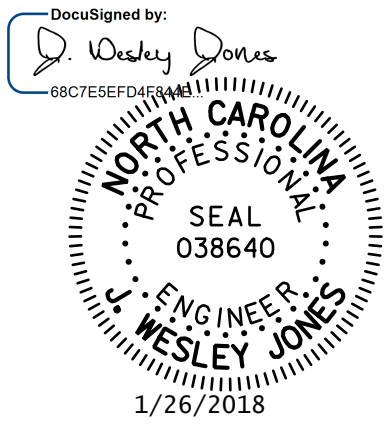
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				TOTAL SHEETS	15



ESTIMATED QUANTITIES		
BRIDGE @ STA. 15+58.00 -L-	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
END BENT 1	80	90
END BENT 2	110	120



PROJECT NO. B-5927  
ANSON COUNTY  
STATION: 15+58.00 -L-



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
  
RIP RAP DETAILS

**STV** 100 Years  
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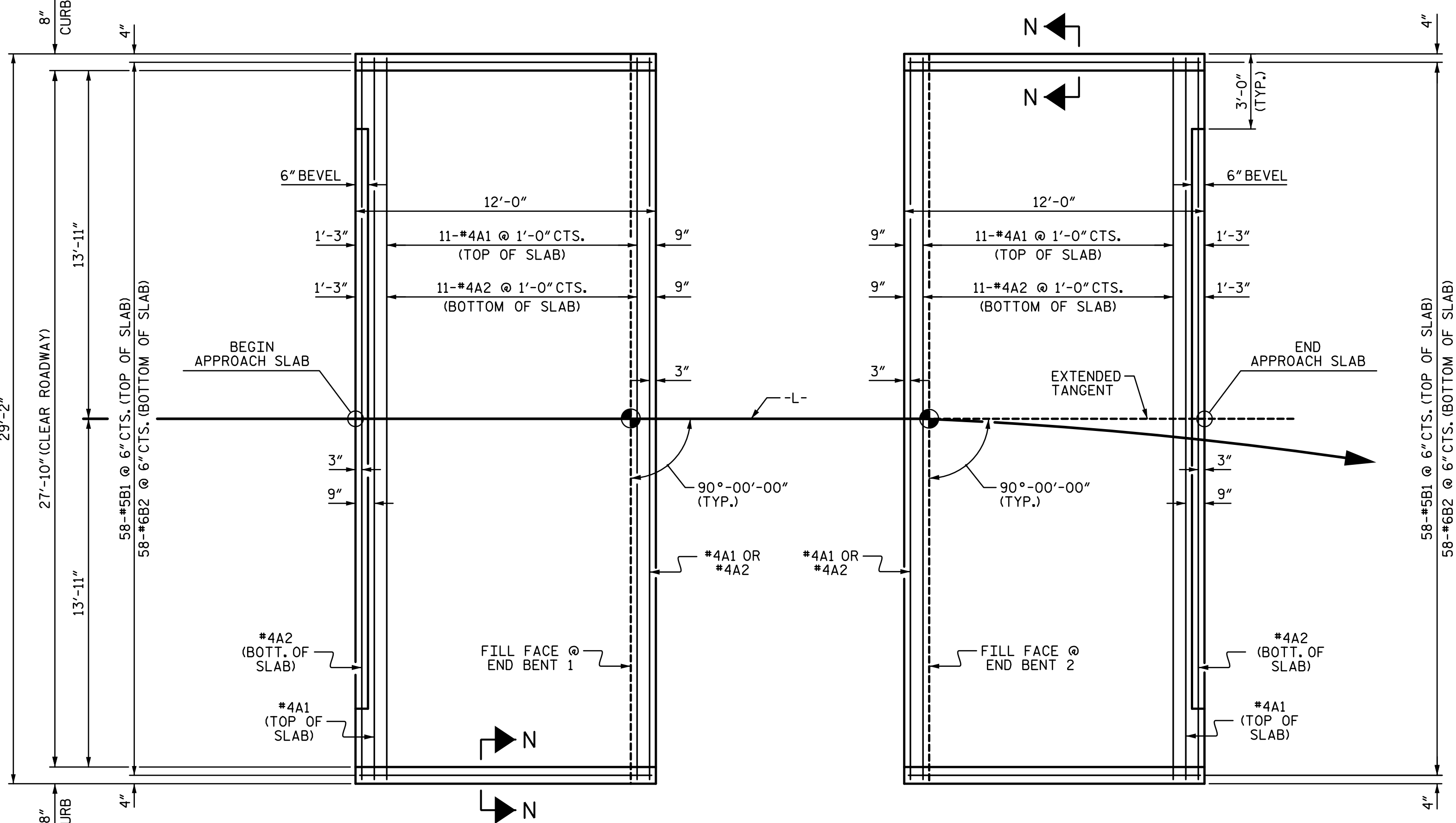
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CHECKED BY : JWJ DATE : 8-17  
DESIGN ENGINEER OF RECORD : JWJ DATE : 1-18

REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

S-14  
TOTAL SHEETS 15



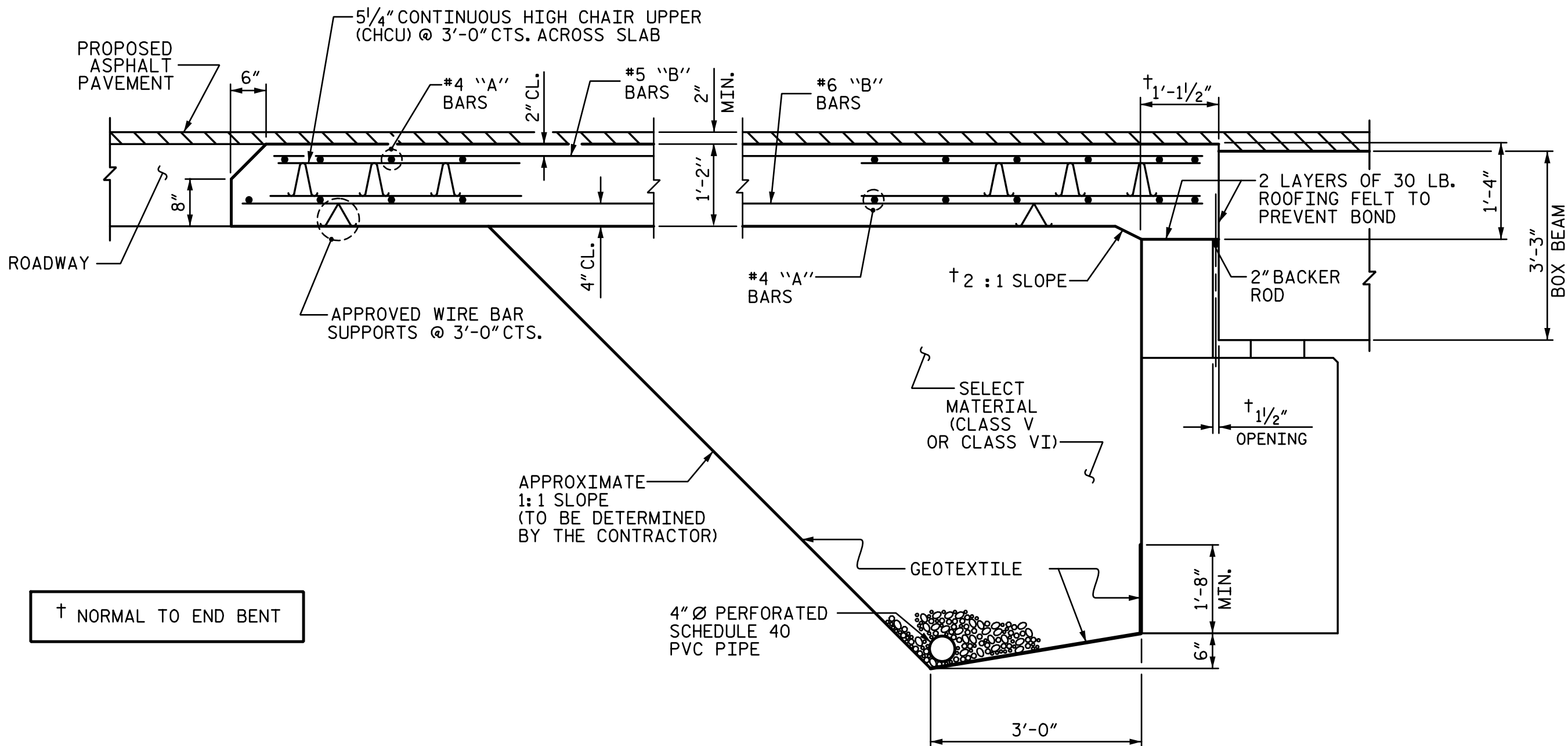
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PLAN @ END BENT 1

PLAN @ END BENT 2

DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS.

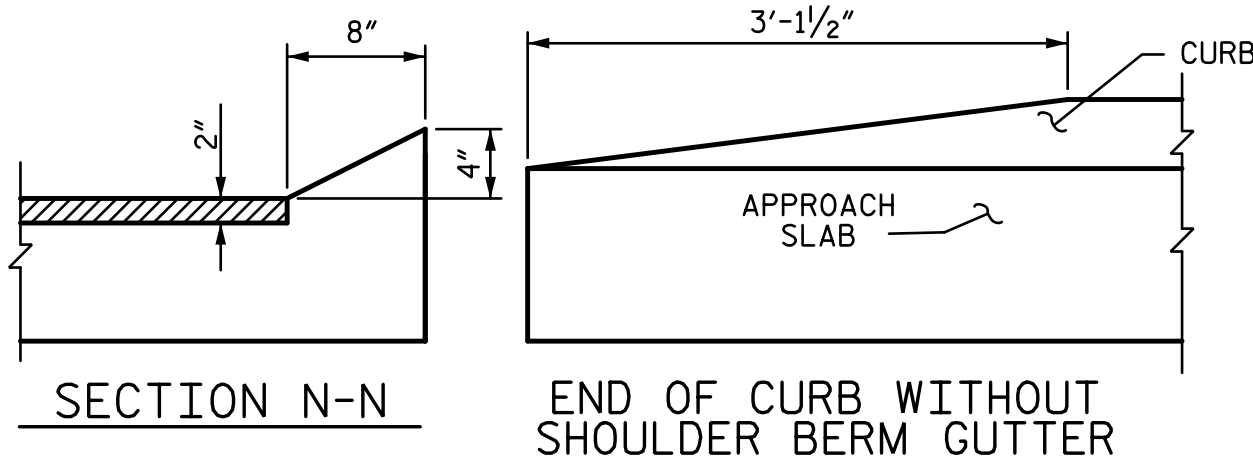


SECTION THRU SLAB

(TYPE II - MODIFIED APPROACH FILL)

ASSEMBLED BY :	LGH	DATE :	6-17
CHECKED BY :	JWJ	DATE :	8-17
DESIGN ENGINEER OF RECORD :	JWJ	DATE :	1-18
DRAWN BY :	MAA	11/11	
CHECKED BY :	AAC	11/11	
REV. 12-17	MAA/THC		

SPLICE LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"



SECTION N-N

END OF CURB WITHOUT SHOULDER BERM GUTTER

CURB DETAILS

## NOTES

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 4" Ø DRAINAGE PIPE, AND SELECT MATERIAL BACKFILL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

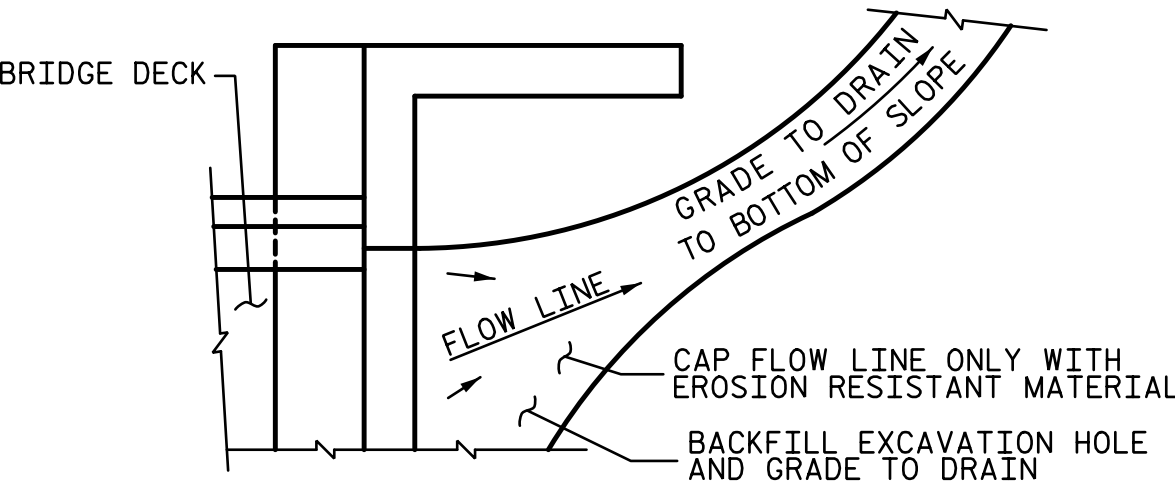
SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

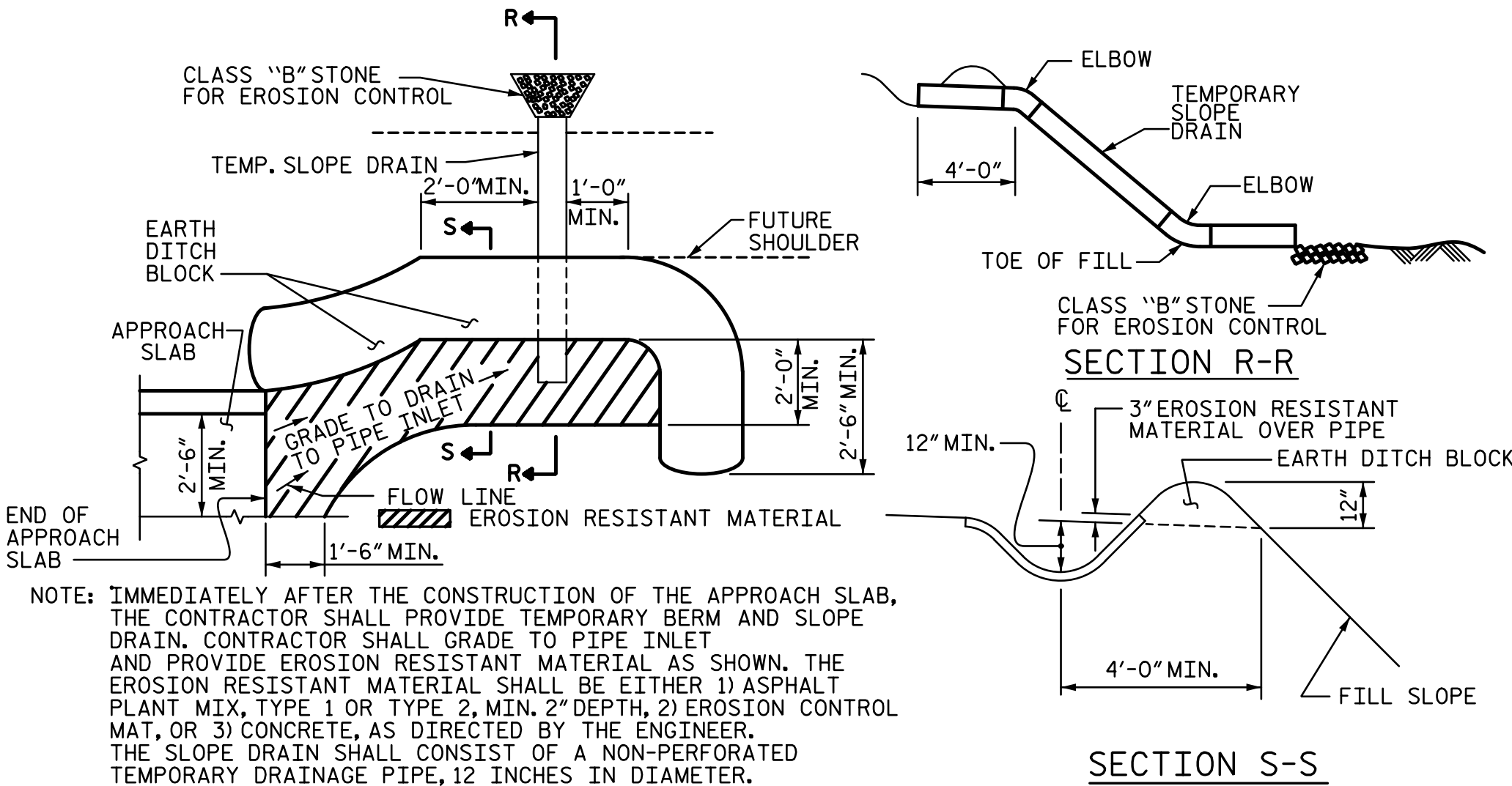
FOR THE 4" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

APPROACH SLAB GROOVING IS NOT REQUIRED.



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

## TEMPORARY DRAINAGE DETAIL



NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER.

## PLAN VIEW

## TEMPORARY BERM AND SLOPE DRAIN DETAILS

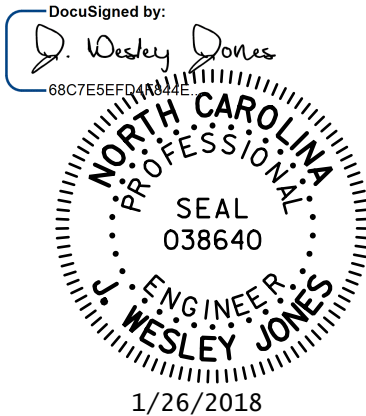
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED.)

PROJECT NO. **B-5927**  
ANSON COUNTY  
STATION: **15+58.00 -L-**

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
BRIDGE APPROACH SLAB  
FOR PRESTRESSED CONCRETE  
BOX BEAM UNIT  
(SUB-REGIONAL TIER)  
90° SKEW

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				TOTAL SHEETS	15

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Charlotte, NC 28202  
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SIGNATURES COMPLETED

STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS	- - - - -	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	- - - - -	SEE PLANS
IMPACT ALLOWANCE	- - - - -	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36	- -	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	- -	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	- -	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION - GRADE 60	- - -	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	- - - - -	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	- - - - -	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR UNTREATED EXTREME FIBER STRESS	- - -	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	- - - - -	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	- - - - -	30 LBS. PER CU. FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16" INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINIS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

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