PROJECT MANUAL

NCDOT – DIVISION 14

Volume 2

Graham County – Assembly Office Building

SCO ID # 14-11007-01-B

PROJECT ADDRESS 2447 TALLULAH ROAD

ROBBINSVILLE, NORTH CAROLINA

CLARK PATTERSON LEE PROJECT NO.: 13283.00

DOCUMENT DATE: FEBRUARY 19, 2016

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NC DOT – DIVISION 14
GRAHAM COUNTY OFFICE ASSEMBLY BUILDING

SCO #14-11007-01-PACKAGE B
CPL PROJECT NUMBER: 13283.00

February 19, 2016

CERTIFICATIONS PAGE

Architect/Engineer's Certification: The undersigned certifies that, to the best of his or her knowledge, information and belief, the design of this project conforms to all applicable provisions of the **State of North Carolina.**

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SECTION 22 00 01

GENERAL PROVISIONS FOR PLUMBING WORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 1 Specification Sections, apply to this Section.

B. Requirements of this Section apply to work in every Section of Division 22 equally as if incorporated therein.

1.2 WORK INCLUDED

A. Work included in Division 22 - Plumbing: Materials, equipment, fabrication, installation and tests in conformity with applicable codes and authorities having jurisdiction for Plumbing Work covered by all sections within this Division.
   1. A general description of the Plumbing Work includes the following, but is not limited to:
      a. Domestic Water, Sanitary Waste Piping, and Vent piping.

1.3 SCOPE

A. Division of the Specification into sections is for the purpose of simplification alone. Examine all drawings and read all applicable parts of the project manual in order to insure complete execution of all work in this Division, coordinating where required with other trades in order to avoid conflicts.

B. These specifications and accompanying drawings are intended to cover the furnishing of all labor, materials, equipment and services necessary for the complete installation and acceptable performance of the plumbing systems. Small items of material, equipment and appurtenances not mentioned in detail or shown on the drawings, but necessary for complete and operating systems, shall be provided by this contractor without additional charge to the Owner and shall be included under this contract.

C. The Contractor shall carefully examine the drawings and specifications before accepting the contract. He shall call attention to any changes or additions which, in his opinion, are necessary to make possible the fulfillment of any guarantee called for by these specifications; failing which, it shall be deemed that he has accepted full responsibility for all such guarantees.

D. The contractor shall put his work in place as fast as is reasonably possible. He shall, at all times, keep a competent foreman in charge of the work, to make decisions necessary for the diligent advancement of the work. The Contractor shall facilitate the inspection of the work by the Owner's Representative.

E. The Contractor shall coordinate all work in the building in order to facilitate intelligent execution of the work. He shall also remove any rubbish as expeditiously as possible.

F. Materials or products specified herein and/or indicated on the drawings by trades names, manufacturer's names or catalog numbers establish the quality of materials or products to be furnished.

G. Points of connection or continuation of work under this contract are so marked on drawings or herein specified. In case of any doubt as to the required exact location of such points, the Owner's Representative shall decide and direct.

H. The plumbing contractor shall provide water services to within two (2) feet of HVAC equipment requiring same, and shall terminate service with a shutoff valve. The mechanical contractor shall make the final connection to the mechanical equipment.

1.4 REFERENCE STANDARDS, CODES AND REGULATIONS

A. Requirements of Regulatory Agencies:

1. Nothing contained in these specifications or shown on the drawings shall be construed to conflict with any State or local laws, ordinances, rules and regulations, the UL and NFPA regulations. The Contractor shall make all changes required by the enforcing authorities. Where alterations to and / or deviations from the Contract Documents are required by the authorities having jurisdiction, report the requirements to the Engineer and secure acceptance before work is started. All such changes shall be made in a manner acceptable to the Engineer and shall be made without cost to the Owner.
2. When drawings or specifications exceed requirements of applicable laws, ordinances, rules and regulations, comply with documents establishing the more stringent requirement. All work shall be done in full conformity with the requirements of all authorities having jurisdiction. Installation shall be made in compliance with all applicable regulations, and utility company rules, all of which shall be considered a part of this specification and shall take precedence in the order of listing.
3. It is not the intent of drawings or specifications to repeat requirements of codes except where necessary for completeness in individual sections.
4. Applicable codes as listed below, in addition to others specified in individual sections:
   a. 2012 North Carolina Plumbing Code.
   b. Generally Accepted Standards, Part 1250 Subchapter G, Codes, Rules and Regulations, Department of State.
   d. 2012 North Carolina Energy Code.
   e. North Carolina Amendments.
5. If any of above requirements are in conflict with one another, or with specifications' requirements, the most stringent requirements shall govern.

B. Published specifications, standards, tests or recommended method of trade, industry or governmental organizations as listed below apply to all work in this Division, in addition to other standards which may be specified in individual sections:

1. AGA American Gas Association
2. ANSI American National Standards Institute
3. ASME American Society of Mechanical Engineers
4. ASTM American Society for Testing and Materials
5. CISPI Cast Iron Soil Pipe Institute
6. ETL ETL Testing Laboratories
7. FMS Factory Mutual Engineering and Research Corporation
8. NEMA National Electrical Manufacturer's Association
9. NFPA National Fire Protection Association
10. NEC National Electric Code
11. OSHA Occupational Safety and Health Administration
12. PDI Plumbing Drainage Institute
13. UL Underwriters Laboratories, Inc.

C. Furnish and file with the proper authorities, all drawings required by them in connection with the work. Contractor shall secure and obtain all approvals, permits, licenses and inspections and pay all legal and proper fees and charges in this connection, before commencing work in order to avoid delays during construction. Contractor shall deliver the official records of the granting of the permits, etc., to the Owner's Representative.

1.5 QUALITY ASSURANCE

A. All equipment and accessories to be the product of a manufacturer regularly engaged in its manufacture.

B. Supply all equipment and accessories new and free from defects.

C. Supply all equipment and accessories in compliance with the applicable standards listed in this section with all applicable national, state and local codes.

D. All items of a given type shall be the product of same manufacturer.

1.6 DESCRIPTION OF BID DOCUMENTS

A. Specifications:
1. Specifications, in general, describe quality and character of materials and equipment.
2. Specifications are of simplified form and include incomplete sentences.
3. Words or phrases such as "The Contractor shall", "shall be", "furnish", "provide", "a", "an", "the", and "all" may have been omitted for brevity.

B. Drawings: Plumbing drawings under this contract are made a part of these specifications. Deviations from these specifications as noted below must have the approval of the Engineer or Construction Superintendent and at no increase contract price.
1. The drawings shall be considered as being diagrammatic and for bidding purposes only. Intention is to show size, capacity, approximate location, direction and general relationship of one work phase to another, but not exact detail or arrangement. The attention of the contractor is called to the fact that while these drawings are generally to scale and are made as accurately as the scale will permit, all critical dimensions shall be determined in the field. They are not to be considered as erection drawings.
2. They do not indicate every fitting, elbow, offset, valve, etc. which is required to complete the job. Contractor shall prepare field erection drawings as required for the use of his mechanics to insure proper installation.
3. Scaled and figured dimensions are approximate and are for estimating purposes only. Indicated dimensions are limiting dimensions.
4. Before proceeding with work check and verify all dimensions in field.
5. Assume all responsibility for fitting of materials and equipment to other parts of equipment and structure.
6. Make adjustments that may be necessary or requested in order to resolve space problems, preserve headroom, and avoid architectural openings, structural members and work of other trades.
7. For exact locations of building elements, refer to dimensional Architectural/Structural drawings.
8. Description of systems: Provide all materials to provide functioning systems in compliance with performance requirements specified, and any modifications resulting from reviewed shop drawings and field coordinated drawings.
9. Installation of all systems and equipment is subject to clarification as indicated in reviewed shop drawings and field coordination drawings.

C. Do not use equipment exceeding dimensions indicated or equipment or arrangements that reduce required clearances or exceed specified maximum dimensions.

D. If any part of Specifications, or Drawings appears unclear or contradictory, apply to Architect for his interpretation and decision as early as possible, including during bidding period.
1. Do not proceed with work without Engineer's decision.

1.7 EQUIPMENT MANUFACTURERS

A. The first named manufacturer is used as the basis of design. Other named manufacturers are identified as equivalent manufacturers, not equivalent products. Naming other manufacturers does not necessarily imply conformance of any specific product with the written specifications.

B. The contractor is required to verify that equipment and material to be used on the project meets the requirements of the specifications and will physically fit the available space, clearance and service requirements of the particular piece of equipment and include all pertinent information when he submits material for acceptance. Contractor shall also be responsible for and bear the cost of any modifications to openings available or anticipated as being available for rigging equipment to its final installation place. This shall include s openings in exterior envelope, walls and roofs, interior walls, corridors, passage ways or door openings. Any on site dismantling and any reassembly of equipment made necessary by impediment to the rigging of said equipment shall be the sole responsibility of the contractor.

C. Contract document indicates power and physical requirements based on the equipment manufacturer's data as first named. If equipment requiring more system capacity is furnished of provided the contractor shall be responsible for the cost associated with modifying the design and installation of associated services, including any redesign costs associated with the engineer's review.

1.8 DEFINITIONS

A. "Provide": To supply, furnish, install and connect up complete and ready safe and regular operation of particular work referred to unless specifically noted.

B. "Install": To erect, mount and connect complete with related accessories.

C. "Supply", "Furnish": To purchase, procure, acquire and deliver complete with related accessories.

D. "Work": Labor, materials, equipment, apparatus, controls, accessories, and other items required for proper and complete installation.

E. "Piping": Pipe, tube, fittings, flanges, valves, controls, strainers, hangers, supports, unions, traps, drains, insulation, and related items.

F. "Wiring": Raceway, fittings, wire, boxes and related items.

G. "Concealed": Items referred to as hidden from normal sight, embedded in masonry or other construction, installed in furred spaces, within double partitions or hung ceilings, in trenches, in crawl spaces, or in enclosures.

H. "Indicated", "Shown", or "Noted": Ss indicated, shown or noted on drawings or specifications.

I. "Directed": Directed by Engineer.

J. "Similar" or "Equal": Of base bid manufacture, equal in materials, weight, size, design, and efficiency of specified product.

K. "Reviewed", "Satisfactory", or "Directed": As reviewed, satisfactory, or directed by or to Engineer.

L. "Motor Controllers": Manual or magnetic starters (with or without switches), individual pushbuttons or hand-off-automatic (HOA) switches controlling the operation of motors.

M. "Control or Actuating Devices": Automatic sensing and switching devices such as thermostats, pressure, float, electro-pneumatic switches and electrodes controlling operation of equipment.

N. "Replace": Remove existing and provide an equivalent product or material as specified.

O. "Extract (and Reinstall) ": Carefully disassemble, dismantle existing, save or store where directed by the Owner, in such a manner as to preserve the existing condition and reinstall as indicated on the drawings or as described in the specifications.

P. Where any device or piece of equipment is referred to in the singular number, such reference shall be deemed to apply to as many devices as are required to complete the installation.

1.9 JOB CONDITIONS

A. This contractor shall investigate all conditions affecting his work and shall provide such offsets, fittings, valves, sheet metal work, etc., as may be required to meet conditions at the building.

B. The contractor shall verify all measurements at the building site and shall be responsible for the correctness of same before ordering materials or before starting work of any Section.
   1. Report to Architect, in writing, conditions which will prevent proper provision of this work.
   2. Beginning work of any Section without reporting unsuitable conditions to Architect constitutes acceptance of conditions by Contractor.
   3. Perform any required removal, repair or replacement of this work caused by unsuitable conditions at no additional cost to Owner.

C. Piping and ductwork shall be concealed or run behind furring in finished spaces unless otherwise noted to be run exposed.

D. Horizontal piping and ductwork not run below slabs on grade shall be run as close as possible to underside of roof or floor slab above and parallel to building lines. Maintain maximum headroom in all areas.

E. Determine possible interference between trades before the work is fabricated or installed. The contractor must coordinate his work to insure that erection will proceed without such interference. Coordination is of paramount importance and no request for additional payment will be considered where such request is based upon interference between trades.

F. Connections to Existing Work:
   1. Install new work and connect to existing work with minimum of interference to existing facilities.
   2. Temporary shutdowns of existing services:
      a. At no additional charges
      b. At times not to interfere with normal operation of existing facilities.
      c. Only with written consent of Owner.
   3. Maintain continuous operation of existing facilities as required with necessary temporary connections between new and existing work.
   4. Restore existing disturbed work to original condition.

G. Removal, extraction and relocation of existing work.
   1. The work includes demolition or removal of all construction indicated or specified. All materials resulting from demolition work, except as indicated or specified otherwise, shall become the property of the Contractor and shall be removed from the site. Rubbish and debris shall be removed from the site daily unless otherwise directed so as to not allow accumulation inside or outside the building. Materials that cannot be removed daily shall be stored in areas specified by the Owner.
   2. Title to all materials and equipment to be demolished, excepting Owner salvage and historical items, is vested in the Contractor upon receipt of notice to proceed. The Owner

will not be responsible for the condition, loss or damage to such property after notice to proceed.

3. The Owner reserves the "Right of First Refusal" on all material for salvage. Material for salvage shall be stored as approved by the Owner. Salvage materials shall be removed from the site before completion of the Contract. Material for salvage shall not be sold on the site.
4. Property of the Owner: Salvaged items remaining the property of the Owner shall be removed in a manner to prevent damage and packed or crated to protect the items from damage while in storage or during shipment and relocated by the contractor at no cost, to the Owners designated storage facility on the site. Containers shall be properly identified as to contents.
5. Damaged Items: Items damaged during removal or storage shall be repaired or replaced to match existing.
6. Disconnect, remove or relocate material, equipment, plumbing fixtures, piping and other work noted and required by removal or changes in existing conditions.
7. Where existing pipes, conduits and/or ducts which are to remain prevent installation of new work as indicated, relocate, or arrange for relocation, of existing pipes, conduits, and/or ducts.
8. Provide new material and equipment required for relocated equipment.
9. Plug or cap active piping or ductwork behind or below finish.
10. Do not leave long dead-end branches.
    a. Cap or plug as close as possible to active line.
11. Remove unused piping, ductwork and equipment.
12. Dispose of unusable piping, ductwork and material.

1.10 CLEARANCE FROM ELECTRICAL EQUIPMENT

A. Piping or ductwork:
1. Prohibited, except as noted, in:
    a. Electric rooms and closets.
    b. Telephone rooms and closets.
    c. Elevator machine rooms.
    d. Electric switchboard room.
2. Prohibited, except as noted, over or within 5 ft. of:
    a. Transformers.
    b. Substations.
    c. Switchboards.
    d. Motor control centers.
    e. Standby power plant.
    f. Bus ducts.
    g. Electrical panels.
3. Drip pans under piping:
    a. Only where unavoidable and approved.
    b. 18 gauge galvanized steel.
        1) With bituminous paint coating.
    c. Reinforced and supported.
    d. Watertight.
    e. With 1-1/4 inch drain outlet piped to floor drain or service sink.

1.11 TEMPORARY FACILITIES

A. Temporary facilities are not included within this Section.

1.12 SPECIAL TOOLS

A. Furnish to Owner at completion of work:
   1. One set of any special tools required to operate, adjust, dismantle or repair equipment furnished under any section of the Division.
   2. "Special tools": those not normally found in possession of mechanics or maintenance personnel.
   3. One pressure grease gun for each type of grease required.
      a. With adapters to fit all lubricating fittings on equipment.
      b. Include lubricant for lubricate plug valves.

1.13 PRODUCT DELIVERY, HANDING AND STORAGE

A. Provide adequate and secure storage facilities for materials and equipment during the progress of the work.

B. Contractor shall be responsible for the condition of all materials and equipment employed in the mechanical installation until final acceptance by the Owner. Protect same from any cause whatsoever.

C. Where necessary, ship in crated sections of size to permit passing through available space.

D. Ship equipment in original packages, to prevent damaging or entrance of foreign matter.

E. Handle and ship in accordance with manufacturer's recommendations.

F. Provide protective coverings during construction.

G. Replace at no expense to Owner, equipment or material damaged during storage or handling, as directed by Engineer.

H. Include packing and shipping lists.

I. Special requirements as specified in individual sections.

1.14 PROTECTION OF MATERIALS

A. Protect from damage, water, dust, etc., material, equipment and apparatus provided under this Division, both in storage and installed, until Notice of Completion has been filed.

B. Provide temporary storage facilities for materials and equipment.

C. Material, equipment or apparatus damaged because of improper storage or protection will be rejected.
   1. Remove from site and provide new, duplicate, material, equipment or apparatus in replacement of that rejected.

D. Cover motors and other moving machinery to protect from dirt and water during construction. Rotate moving equipment, shafts, bearings, motors etc to prevent corrosion and to circulate lubricants.

E. Protect premises and work of other Divisions from damage arising out of installation of work of this Division.
   1. Contractor shall be responsible for the replacement of all damaged or defective work, materials or equipment. Do not install sensitive or delicate equipment until major construction work is completed.
   2. Remove replaced parts from premises.

F. Do not leave any mechanical work in a hazardous condition, even temporarily.

1.15 REVIEW OF CONSTRUCTION

A. Work may be reviewed at any time by representative of the Engineer.

B. Advise Architect and Engineer that work is ready for review at following times:
   1. Prior to backfilling buried work.
   2. Prior to concealment of work in walls and above ceilings.
   3. When all requirements of Contract have been completed.

C. Neither backfill nor conceal work without Engineer's consent.

1.16 SCHEDULE OF WORK

A. Arrange work to conform to schedule of construction established or required to comply with Contract Documents.

B. In scheduling, anticipate means of installing equipment through available openings in structure.

C. Confirm in writing to Architect and Engineer, within 30 days of signing of contract, anticipated number of days required to perform test, balance, and acceptance testing of mechanical systems.
   1. This phase must occur after completion of mechanical systems, including all control calibration and adjustment, and requires substantial completion of the building, including closure, ceilings, lighting, partitioning, etc.
   2. Submit for approval at this time, names and qualifications of test and balancing agencies to be used.

D. Arrange with Owner schedule for work in each area.

E. Unless otherwise directed by Owner perform work during normal working hours.

F. Work delays:
   1. In case noisy work interferes with Owner's operations, Owner may require work to be stopped and performed at some other time, or after normal working hours.

1.17 ACCESS TO PLUMBING WORK

A. Access doors in walls and ceilings.

B. Access Units Fire-Resistance Ratings: Where fire-resistance rating is indicated for construction penetrated by access units, provide UL listed-and-labeled units, except for units which are smaller than minimum size requiring ratings as recognized by governing authority.

C. Product Data, Access Units: Submit manufacturer's technical data and installation instructions for each type of access door assembly, including setting drawings, templates, instructions and directions for installation of anchorage devices.

1.18 CONCRETE FOR PLUMBING WORK

A. Concrete for Plumbing Work
   1. Basins and curbs for mechanical equipment.
   2. Mechanical equipment foundations and housekeeping pads.
   3. Inertia bases for isolation of mechanical work.
   4. Rough grouting in and around mechanical work.
   5. Patching concrete cut to accommodate mechanical work.

B. Quality control testing for concrete is required as work of this section.

C. Concrete Work Codes and Standards:

1. Comply with governing regulations and, where not otherwise indicated, comply with the following industry standards, whichever is the most stringent in its application to work in each instance.
   ACI 301 "Specifications for Structural Concrete for Buildings"
   ACI 311 "Recommended Practice for Concrete Inspection"
   ACI 318 "Building Code Requirements for Reinforced Concrete"
   ACI 347 "Recommended Practice for Concrete Form work"
   ACI 304 "Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete"

D. Submittals: Shop Drawing: Submit shop drawings for structural type concrete work , showing dimensions of formed shapes of concrete; bending, placement, sizes and spacing of reinforcing steel; location of anchors, isolation units, hangers and similar devices to be integrated with concrete work; and piping penetrations, access openings, inlets and other accessories and work to be accommodated by concrete work.

E. Laboratory Test Reports: Submit laboratory test reports for concrete work materials, and for tested samples of placed concrete (where required as work of this section).

1.19 NOISE REDUCTION

A. Cooperate in reducing objectionable noise or vibration caused by mechanical systems.
   1. To extent of adjustments to specified and installed equipment and appurtenances.

B. Correct noise problems caused by failure to install work in accordance with Contract Documents.
   1. Include labor and materials required as result of such failure.

1.20 CUTTING AND PATCHING

A. Provide all carpentry, cutting and patching required for proper installation of material and equipment specified.

B. Do not cut or drill structural members without consent of Architect.

1.21 COORDINATION DRAWINGS

A. Layout Shop Drawings Required:
   1. Prepare layout shop drawings for all areas; minimum 3/8-inch scale.
   2. Individual coordinated trade layout drawings are to be prepared for all areas.
   3. General Contractor is to assure that each trade has coordinated work with other trades, prior to submittal where submittal is required.
      a. Include stamp on each submittal indicating that layout shop drawing has been coordinated.
   4. No layout shop drawing will be reviewed without stamped and signed coordinated assurance by General Contractor.
   5. All changes shall be clearly marked on each submitted layout drawing.
   6. Drawings shall show work of all trades including but not limited to:
      a. Ductwork.
      b. Piping: All Trades.
      c. Mechanical Equipment.
      d. Electrical Equipment.
      e. Main Electrical conduits and bus ducts.
      f. Equipment supports and suspension devices.
      g. Structural and architectural constraints.
      h. Show location of:

1) Valves
2) Piping specialties
3) Dampers
4) Access Doors
5) Control and electrical panels
6) Disconnect switches

7. Drawings shall indicate coordination with work in other Divisions, which must be incorporated in mechanical spaces, including, but not limited to:
   a. Elevator equipment.
   b. Cable trays not furnished under Division 16.
   c. Computer equipment.
8. Submission of drawings:
   a. Prepare reproducible drawings.
   b. Submit to other trades for review of space allocated to all trades.
   c. Revise drawings to compensate for requirements of existing conditions and conditions created by other trades.
   d. Review revisions and other trades.
   e. Submit one reproducible and one blueline print to Engineer for review.
9. Final prepared drawings shall show that other trades affected have made reviews and signed, by each trade, at completions of coordination.
   a. General Contractor
   b. Include stamp on each submittal indicating that layout shop drawing has been coordinated.

1.22 GUARANTEE

A. Furnish guarantee covering all work in accordance with general requirements of the contract for minimum period of one year. This personal guarantee shall exist for a period of one (1) year from the date of final acceptance of the work and shall apply to defects in materials and to defective workmanship of any kind.

B. For factory-assembled equipment and devices on which the manufacturers furnish standard published guarantees as regular trade practice, obtain such guarantees and replace any such equipment, which proves defective during the life of these guarantees.

C. Guarantee all work for which materials are furnished, fabricated or field erected by the contractor, all factory-assembled equipment for which no specific manufacturer's guarantee is furnished, and all work in connection with installing manufacturer's guarantee is furnished, and all work in connection with installing manufacturer's guaranteed equipment.

D. In the event of failure of any work, equipment or device during the life of the guarantee, repair or replace the equipment or defective work. Remove, replace or restore, at no cost to the Owner, any part of the structure or building which may be damaged either as the direct result of the defective work or in the course of the contractor's making replacement of the defective work or materials. Work shall be done at a time and in a manner as to cause no undue inconvenience to the Owner. Provide new materials, equipment, apparatus and labor to replace that determined by Engineer to be defective or faulty.

E. This guarantee also applies to services including Instructions, Adjusting, Testing, Noise, Balancing, etc.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT QUALITY

A. Material and equipment furnished under this Division of specification shall be new. Defective or inferior materials must be replaced by contractor at no cost to Owner regardless of the stage of construction. Inferior material shall be defined as material or equipment of a quality or performance less than that specified as determined by the Owner's Representative.

B. Provide each item of equipment with manufacturer's identification tag, which is readily accessible and clearly shows model and size.

2.2 ACCESS TO PLUMBING WORK

A. Access Doors:
   1. General: Where walls and ceilings must be penetrated for access to mechanical work, provide types of access doors indicated. Furnish sizes indicated or, where not otherwise indicated, furnish adequate size for intended and necessary access, furnish doors with UL Fire Rating to match wall or ceiling construction. Furnish manufacturer's complete units, of type recommended for application in indicated substrate construction, in each case, complete with anchorages and hardware.

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

A. Tests:
   1. Perform as specified in individual sections, and as required by authorities having jurisdiction.
   2. Duration as noted.

B. Provide required labor, material, equipment, and connections.

C. Furnish written report and certification that tests have been satisfactorily completed.

D. Repair or replace defective work, as directed.

E. Pay for restoring or replacing damaged work due to tests as directed.

F. Pay for restoring or replacing damaged work of others, due to tests, as directed.

3.2 ACCESS TO PLUMBING WORK

A. Coordinate installation and placement of access doors and panels with contractor for general construction.

B. Remove or replace panels or frames, which are warped, bowed, or otherwise damaged.

END OF SECTION 22 00 01

SECTION 22 0517

SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.

2.2 STACK-SLEEVE FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Smith, Jay R. Mfg. Co.
2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
3. Josam Company; Josam Div.

B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Presealed Systems.
2. Holdrite.
3. Emerson Industrial Automation.

B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
   1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
   1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
   2. Cut sleeves to length for mounting flush with both surfaces.
      a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
   3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.
   1. Cut sleeves to length for mounting flush with both surfaces.
   2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
   3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."

E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

A. Install stack-sleeve fittings in new slabs as slabs are constructed.
   1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.

2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
5. Using grout, seal the space around outside of stack-sleeve fittings.

B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
2. Exterior Concrete Walls below Grade:
   a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs-on-Grade:
   a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
4. Concrete Slabs above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves or PVC-pipe sleeves.
   b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves or PVC-pipe sleeves.
5. Interior Partitions:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves or PVC-pipe sleeves.
   b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 22 05 17

SECTION 22 05 18

ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Escutcheons.
   2. Floor plates.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.

B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
   1. Escutcheons for New Piping:
      a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
      b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
      c. Insulated Piping: One-piece, stamped-steel type.

d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
f. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
g. Bare Piping in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.

2. Escutcheons for Existing Piping:
   a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
   b. Insulated Piping: Split-plate, stamped-steel type with concealed or exposed-rivet hinge.
   c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
   d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
   e. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.
   f. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chrome-plated finish.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
   1. New Piping: One-piece, floor-plate type.
   2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 22 05 18

SECTION 22 05 19

METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Liquid-in-glass thermometers.
2. Thermowells.
3. Dial-type pressure gages.
4. Gage attachments.
5. Test plugs.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of meter and gage, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Flo Fab Inc.
   b. Miljoco Corporation.
   c. Palmer Wahl Instrumentation Group.
   d. Tel-Tru Manufacturing Company.
   e. Trerice, H. O. Co.
   f. Weiss Instruments, Inc.
   g. Winters Instruments - U.S.
2. Standard: ASME B40.200.
3. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
4. Case Form: Adjustable angle unless otherwise indicated.
5. Tube: Glass with magnifying lens and blue or red organic liquid (no mercury).
6. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F.

7. Window: Glass.
8. Stem: Aluminum and of length to suit installation.
   a. Design for Thermowell Installation: Bare stem.
9. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
10. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.2 THERMOWELLS

A. Thermowells:
   1. Standard: ASME B40.200.
   2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
   3. Material for Use with Copper Tubing: CNR or CUNI.
   4. Type: Stepped shank unless straight or tapered shank is indicated.
   5. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
   6. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
   7. Bore: Diameter required to match thermometer bulb or stem.
   8. Insertion Length: Length required to match thermometer bulb or stem.
   9. Lagging Extension: Include on thermowells for insulated piping and tubing.
   10. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. AMETEK, Inc.; U.S. Gauge.
      b. Ashcroft Inc.
      c. Ernst Flow Industries.
      d. Flo Fab Inc.
      e. Marsh Bellofram.
      f. Palmer Wahl Instrumentation Group.
      g. REOTEMP Instrument Corporation.
      h. Tel-Tru Manufacturing Company.
      i. Trerice, H. O. Co.
      j. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
      k. Weiss Instruments, Inc.
      l. WIKA Instrument Corporation - USA.
      m. Winters Instruments - U.S.
   2. Standard: ASME B40.100.
   3. Case: Sealed type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
   4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
   5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
   6. Movement: Mechanical, with link to pressure element and connection to pointer.
   7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
   8. Pointer: Dark-colored metal.
   9. Window: Glass.
   10. Ring: Metal.

11. Accuracy: Grade B, plus or minus 2 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.

B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.5 TEST PLUGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. Flow Design, Inc.
   2. Miljoco Corporation.
   3. National Meter, Inc.
   4. Peterson Equipment Co., Inc.
   5. Sisco Manufacturing Company, Inc.
   6. Trerice, H. O. Co.
   7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
   8. Weiss Instruments, Inc.

B. Description: Test-station fitting made for insertion into piping tee fitting.

C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.

D. Thread Size: NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe thread.

E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.

F. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending one-third of pipe diameter and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

G. Install valve and snubber in piping for each pressure gage for fluids.

H. Install test plugs in piping tees.

I. Install thermometers in the following locations:
   1. Inlet and outlet of each water heater.
   2. Inlet and outlet of each domestic hot-water storage tank.

J. Install pressure gages in the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure-reducing valve.
3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

A. Thermometers at inlet and outlet of each domestic water heater and storage tank shall be one of the following:
   1. Liquid-filled, bimetallic-actuated type.
   2. Direct-mounted, metal-case, vapor-actuated type.
   3. Industrial-style, liquid-in-glass type.
   4. Direct-mounted, light-activated type.
   5. Test plug with EPDM self-sealing rubber inserts.

B. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Cold-Water Piping: 0 to 150 deg F.

B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F.

3.6 PRESSURE-GAGE SCHEDULE

A. Pressure gages at discharge of each water service into building shall be the following:
   1. Sealed, direct-mounted, metal case.
   2. Test plug with EPDM self-sealing rubber inserts.

B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be the following:
   1. Sealed, direct-mounted, metal case.
   2. Test plug with EPDM self-sealing rubber inserts.

C. Pressure gages at suction and discharge of each domestic water pump shall be the following:
   1. Sealed, direct-mounted, metal case.
   2. Test plug with EPDM self-sealing rubber inserts.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Water Service Piping: 0 to 200 psi and 0 to 1400 kPa.

B. Scale Range for Domestic Water Piping: 0 to 200 psi and 0 to 1400 kPa.

END OF SECTION 22 05 19

SECTION 22 05 23

GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Bronze ball valves.
2. Iron, single-flange butterfly valves.
3. Iron, grooved-end butterfly valves.
4. Bronze swing check valves.
5. Iron gate valves.
6. Lubricated plug valves.

B. Related Sections:
1. Section 22 0553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
2. Section 22 1116 "Domestic Water Piping" for valves applicable only to this piping.
3. Section 22 1319 "Sanitary Waste Piping Specialties" for valves applicable only to this piping.

1.3 DEFINITIONS

A. CWP: Cold working pressure.

B. EPDM: Ethylene propylene copolymer rubber.

C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

D. NRS: Nonrising stem.

E. OS&Y: Outside screw and yoke.

F. RS: Rising stem.

G. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
2. ASME B31.1 for power piping valves.

3. ASME B31.9 for building services piping valves.

C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:
1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle, gate, and globe valves closed to prevent rattling.
4. Set ball and plug valves open to minimize exposure of functional surfaces.
5. Set butterfly valves closed or slightly open.
6. Block check valves in either closed or open position.

B. Use the following precautions during storage:
1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Refer to valve schedule articles for applications of valves.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

C. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

D. Valve Sizes: Same as upstream piping unless otherwise indicated.

E. Valve Actuator Types:
1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
2. Handwheel: For valves other than quarter-turn types.
3. Handlever: For quarter-turn valves NPS 6 and smaller.
4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.

F. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
3. Butterfly Valves: With extended neck.

G. Valve-End Connections:
1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Grooved: With grooves according to AWWA C606.
3. Solder Joint: With sockets according to ASME B16.18.
4. Threaded: With threads according to ASME B1.20.1.

H. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. American Valve, Inc.
      b. Conbraco Industries, Inc.; Apollo Valves.
      c. Crane Co.; Crane Valve Group; Crane Valves.
      d. Hammond Valve.
      e. Lance Valves; a division of Advanced Thermal Systems, Inc.
      f. Milwaukee Valve Company.
      g. NIBCO INC.
      h. Red-White Valve Corporation.
      i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
   2. Description:
      a. Standard: MSS SP-110.
      b. SWP Rating: 150 psig.
      c. CWP Rating: 600 psig.
      d. Body Design: Two piece.
      e. Body Material: Bronze.
      f. Ends: Threaded.
      g. Seats: PTFE or TFE.
      h. Stem: Bronze.
      i. Ball: Chrome-plated brass.
      j. Port: Full.

2.3 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Conbraco Industries, Inc.; Apollo Valves.
      b. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
      c. Crane Co.; Crane Valve Group; Jenkins Valves.
      d. Crane Co.; Crane Valve Group; Stockham Division.
      e. DeZurik Water Controls.
      f. Flo Fab Inc.
      g. Hammond Valve.
      h. Kitz Corporation.
      i. Milwaukee Valve Company.
      j. NIBCO INC.
      k. Red-White Valve Corporation.
      l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
   2. Description:
      a. Standard: MSS SP-67, Type I.
      b. CWP Rating: 200 psig.
      c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
      d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
      e. Seat: EPDM.

f. Stem: One- or two-piece stainless steel.
g. Disc: Aluminum bronze.

2.4 IRON, GROOVED-END BUTTERFLY VALVES

A. 175 CWP, Iron, Grooved-End Butterfly Valves:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Kennedy Valve; a division of McWane, Inc.
   b. Shurjoint Piping Products.
   c. Tyco Fire Products LP; Grinnell Mechanical Products.
   d. Victaulic Company.
2. Description:
   a. Standard: MSS SP-67, Type I.
   b. CWP Rating: 175 psig.
   c. Body Material: Coated, ductile iron.
   d. Stem: Two-piece stainless steel.
   e. Disc: Coated, ductile iron.
   f. Seal: EPDM.

2.5 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. American Valve, Inc.
   b. Crane Co.; Crane Valve Group; Crane Valves.
   c. Crane Co.; Crane Valve Group; Jenkins Valves.
   d. Crane Co.; Crane Valve Group; Stockham Division.
   e. Hammond Valve.
   f. Kitz Corporation.
   g. Milwaukee Valve Company.
   h. NIBCO INC.
   i. Red-White Valve Corporation.
   j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
   a. Standard: MSS SP-80, Type 3.
   b. CWP Rating: 200 psig.
   c. Body Design: Horizontal flow.
   d. Body Material: ASTM B 62, bronze.
   e. Ends: Threaded.
   f. Disc: Bronze.

2.6 IRON GATE VALVES

A. Class 125, OS&Y, Iron Gate Valves:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Crane Co.; Crane Valve Group; Crane Valves.

b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Crane Co.; Crane Valve Group; Stockham Division.
d. Hammond Valve.
e. Kitz Corporation.
f. Milwaukee Valve Company.
g. NIBCO INC.
h. Powell Valves.
i. Red-White Valve Corporation.
j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:
   a. Standard: MSS SP-70, Type I.
   b. CWP Rating: 200 psig.
   c. Body Material: ASTM A 126, gray iron with bolted bonnet.
   d. Ends: Flanged.
   e. Trim: Bronze.
   f. Disc: Solid wedge.
   g. Packing and Gasket: Asbestos free.

2.7 LUBRICATED PLUG VALVES

A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Nordstrom Valves, Inc.
      b. Homestead Valve; a division of Olson Technologies.
      c. Milliken Valve Company.
   2. Description:
      a. Standard: MSS SP-78, Type II.
      b. CWP Rating: 200 psig.
      c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
      d. Pattern: Regular or short.
      e. Plug: Cast iron or bronze with sealant groove.

B. Class 125, Lubricated Plug Valves with Flanged Ends:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Nordstrom Valves, Inc.
      b. Homestead Valve; a division of Olson Technologies.
      c. Milliken Valve Company.
   2. Description:
      a. Standard: MSS SP-78, Type II.
      b. CWP Rating: 200 psig.
      c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
      d. Pattern: Regular or short.
      e. Plug: Cast iron or bronze with sealant groove.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install check valves for proper direction of flow and as follows:
   1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:
   1. Shutoff Service: Ball, butterfly valves.
   2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
   3. Throttling Service: ball, or butterfly valves.
   4. Pump-Discharge Check Valves:
      a. NPS 2 and Smaller: Bronze swing check valves with bronze disc.
      b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, resilient-seat check valves.
      c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.

B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.

C. Select valves, except wafer types, with the following end connections:
   1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.

2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
4. For Grooved-End Copper Tubing: Valve ends may be grooved.

3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:
1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: Two piece, full port, bronze with bronze trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:
1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves: Class 150.
3. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.
4. Iron, Grooved-End Butterfly Valves: 175 CWP.
5. Iron Swing Check Valves: Class 125, nonmetallic-to-metal seats.
6. Iron Gate Valves: Class 125, OS&Y.

3.6 SANITARY-WASTE AND STORM-DRAINAGE VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:
1. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 and Larger:
1. Iron Swing Check Valves: Class 125, nonmetallic-to-metal seats.

END OF SECTION 22 05 23

SECTION 22 05 29

HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Equipment supports.

1.3 DEFINITIONS

A. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer licensed in North Carolina, using performance requirements and design criteria indicated.

B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
1. Trapeze pipe hangers.
2. Metal framing systems.
3. Pipe stands.
4. Equipment supports.

C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Detail fabrication and assembly of trapeze hangers.
2. Design Calculations: Calculate requirements for designing trapeze hangers.

1.6 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.7 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:
   1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
   2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
   3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
   4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
   5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe Hangers:
   1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
   2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. Carpenter & Paterson, Inc.
   2. Clement Support Services.
   3. ERICO International Corporation.
   4. National Pipe Hanger Corporation.
   5. PHS Industries, Inc.
   6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
   7. Piping Technology & Products, Inc.
   8. Rilco Manufacturing Co., Inc.
   9. Value Engineered Products, Inc.

B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.6 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
   1. Properties: Nonstaining, noncorrosive, and nongaseous.
   2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
   1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
   2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:
   1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
   2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Pipe Stand Installation:
   1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
   2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

H. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:
   1. Attach clamps and spacers to piping.
      a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
      b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
      c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
   2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
      a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
   3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
      a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
   4. Shield Dimensions for Pipe: Not less than the following:
      a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
      b. NPS 4: 12 inches long and 0.06 inch thick.
      c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
      d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
      e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
   5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
   6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
   1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
   2. Obtain fusion without undercut or overlap.
   3. Remove welding flux immediately.
   4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
   1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Section 09

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and metal framing systems and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use thermal-hanger shield inserts for insulated piping and tubing.

H. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
   2. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
   3. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
   4. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.

I. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
   2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.

J. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
   2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
   3. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

K. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
   2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
   3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
   4. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
   5. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
   6. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

L. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
   2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
   3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

M. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

N. Use powder-actuated fasteners instead of building attachments where required in concrete construction.

O. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 22 05 29

SECTION 22 05 53

IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Stencils.
5. Valve tags.
6. Warning tags.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples: For color, letter style, and graphic representation required for each identification material and device.

C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

D. Valve numbering scheme.

E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:
1. Material and Thickness: Brass, 0.032-inch, Aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering

for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

4. Fasteners: Stainless-steel rivets or self-tapping screws.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

B. Letter Color: Black.

C. Background Color: Yellow.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless-steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: At least 1-1/2 inches high.

2.4 STENCILS

A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
   1. Stencil Material: Fiberboard or metal.
   2. Stencil Paint: Exterior, gloss, acrylic enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
   3. Identification Paint: Exterior, acrylic enamel in colors according to ASME A13.1 unless otherwise indicated.

2.5 VALVE TAGS

A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
   1. Tag Material: Brass, 0.032-inch Stainless steel, 0.025-inch Aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
   2. Fasteners: Brass beaded chain.

B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

   1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
   1. Size: 3 by 5-1/4 inches minimum.
   2. Fasteners: Brass grommet and wire.
   3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
   4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

A. Piping Color-Coding: Painting of piping is specified in Section 09.

B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels , complying with ASME A13.1, on each piping system.
   1. Identification Paint: Use for contrasting background.
   2. Stencil Paint: Use for pipe marking.

C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
   1. Near each valve and control device.
   2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
   3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
   4. At access doors, manholes, and similar access points that permit view of concealed piping.
   5. Near major equipment items and other points of origination and termination.
   6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
   7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

D. Pipe Label Color Schedule:
   1. Low-Pressure, Compressed-Air Piping:
      a. Background Color: Yellow.
      b. Letter Color: Black.
   2. Medium-Pressure, Compressed-Air Piping:
      a. Background Color: Yellow.
      b. Letter Color: Black.
   3. Domestic Water Piping:
      a. Background Color: Yellow.
      b. Letter Color: Black.
   4. Sanitary Waste and Storm Drainage Piping:
      a. Background Color: Yellow.
      b. Letter Color: Black.

3.4 VALVE-TAG INSTALLATION

A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
   1. Valve-Tag Size and Shape:
      a. Cold Water: 1-1/2 inches, round.
      b. Hot Water: 1-1/2 inches, round.
      c. Low-Pressure Compressed Air: 1-1/2 inches, round.
      d. High-Pressure Compressed Air: 1-1/2 inches, round.
   2. Valve-Tag Color:
      a. Cold Water: Natural.
      b. Hot Water: Natural.
      c. Low-Pressure Compressed Air: Natural.
      d. High-Pressure Compressed Air: Natural.

3. Letter Color:
   a. Cold Water: Black.
   b. Hot Water: Black.
   c. Low-Pressure Compressed Air: Black.
   d. High-Pressure Compressed Air: Black.

3.5 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 22 05 53

SECTION 22 07 19

PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following plumbing piping services:
   1. Domestic cold-water piping.
   2. Domestic hot-water piping.
   3. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
   1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
   2. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
   3. Detail application of field-applied jackets.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
   1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
   2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
   1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.8 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. Aeroflex USA, Inc.; Aerocel.
      b. Armacell LLC; AP Armaflex.
      c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.

G. Mineral-Fiber, Preformed Pipe Insulation:
   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Fibrex Insulations Inc.; Coreplus 1200.
b. Johns Manville; Micro-Lok.
c. Knauf Insulation; 1000-Degree Pipe Insulation.
d. Manson Insulation Inc.; Alley-K.
e. Owens Corning; Fiberglas Pipe Insulation.

2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. Ramco Insulation, Inc.; Super-Stik.
b. Foster; Specialty Construction Brands, Inc.
c. P.K.'s; Quik-Cote.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. Aeroflex USA, Inc.; Aeroseal.
b. Armacell LLC; Armaflex 520 Adhesive.
c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
d. K-Flex USA; R-373 Contact Adhesive.
2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
b. Eagle Bridges - Marathon Industries; 225.
c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
d. Mon-Eco Industries, Inc.; 22-25.
2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Dow Corning Corporation; 739, Dow Silicone.
   b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
   c. P.I.C. Plastics, Inc.; Welding Adhesive.
   d. Speedline Corporation; Polyco VP Adhesive.
2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 SEALANTS

A. Joint Sealants:
1. Joint Sealants for Cellular-Glass Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
   b. Eagle Bridges - Marathon Industries; 405.
   c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
   d. Mon-Eco Industries, Inc.; 44-05.
   e. Pittsburgh Corning Corporation; Pittseal 444.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.

2.6 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Johns Manville; Zeston.
   b. P.I.C. Plastics, Inc.; FG Series.

c. Proto Corporation; LoSmoke.
d. Speedline Corporation; SmokeSafe.

2. Adhesive: As recommended by jacket material manufacturer.
3. Color: White.
4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
   a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.7 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers at ADA Lavatories :
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Engineered Brass Company.
   b. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
   c. McGuire Manufacturing.
   d. Plumberex.
   e. Truebro; a brand of IPS Corporation.
   f. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

B. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

C. Install insulation with longitudinal seams at top and bottom of horizontal runs.

D. Install multiple layers of insulation with longitudinal and end seams staggered.

E. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
   1. Install insulation continuously through hangers and around anchor attachments.
   2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
   3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
   4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:
   1. Draw jacket tight and smooth.
   2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
   3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
      a. For below-ambient services, apply vapor-barrier mastic over staples.
   4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
   5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

O. For above-ambient services, do not install insulation to the following:
   1. Vibration-control devices.
   2. Testing agency labels and stamps.
   3. Nameplates and data plates.
   4. Cleanouts.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

E. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
6. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for

above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.

7. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
8. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:
1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:
1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.

4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:
1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:
1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.9 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:
1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, locations of threaded valves, and locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
   1. Drainage piping located in crawl spaces.
   2. Underground piping.
   3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.11 INDOOR PIPING INSULATION SCHEDULE

A. Domestic Cold Water:
   1. NPS 1 and Smaller: Insulation shall be one of the following:
      a. Flexible Elastomeric: 3/4 inch thick.
      b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
   2. NPS 1-1/4 and Larger: Insulation shall be one of the following:
      a. Flexible Elastomeric: 1 inch thick.
      b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

B. Domestic Hot Water (all temperatures):
   1. NPS 1-1/4 and Smaller: Insulation shall be one of the following:
      a. Flexible Elastomeric: 1 inch thick.
      b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
   2. NPS 1-1/2 and Larger: Insulation shall be one of the following:
      a. Flexible Elastomeric: 1 inch thick.
      b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
   1. All Pipe Sizes: Insulation shall be the following:
      a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

   1. None.

D. Piping, Exposed:
   1. PVC: 20 mils thick.

END OF SECTION 22 07 19

SECTION 22 11 16

DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
   2. Encasement for piping.

1.3 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

A. System purging and disinfecting activities report.

B. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Regulatory Requirements:
   1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
   2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.

B. Piping materials shall bear label, stamp, or other markings of specified testing agency.

C. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

1.6 FIELD CONDITIONS

A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
   1. Notify Architect, Construction Manager and Owner no fewer than two days in advance of proposed interruption of water service.
   2. Do not interrupt water service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

B. Potable-water piping and components shall comply with NSF 14 and NSF 61. Plastic piping components shall be marked with "NSF-pw."

2.2 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.

B. Soft Copper Tube: ASTM B 88, Type L water tube, annealed temper.

C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.

D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

F. Copper Unions:
1. MSS SP-123.
2. Cast-copper-alloy, hexagonal-stock body.
3. Ball-and-socket, metal-to-metal seating surfaces.
4. Solder-joint or threaded ends.

2.3 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe:
1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Standard-Pattern, Mechanical-Joint Fittings:
1. AWWA C110/A21.10, ductile or gray iron.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

C. Standard-Pattern, Push-on-Joint Fittings:
1. AWWA C110/A21.10, ductile or gray iron.
2. Gaskets: AWWA C111/A21.11, rubber.

D. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.

2.4 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:
1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead-free alloys.

D. Flux: ASTM B 813, water flushable.

2.5 TRANSITION FITTINGS

A. General Requirements:
   1. Same size as pipes to be joined.
   2. Pressure rating at least equal to pipes to be joined.
   3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Sleeve-Type Transition Coupling: AWWA C219.
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Cascade Waterworks Manufacturing.
      b. Dresser, Inc.; Piping Specialties Products.
      c. Ford Meter Box Company, Inc. (The).
      d. JCM Industries.
      e. Romac Industries, Inc.
      f. Smith-Blair, Inc.; a Sensus company.
      g. Viking Johnson.

2.6 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Capitol Manufacturing Company; member of the Phoenix Forge Group.
      b. Central Plastics Company.
      c. Hart Industries International, Inc.
      d. Jomar International.
      e. Matco-Norca.
      f. McDonald, A. Y. Mfg. Co.
      g. Watts; a division of Watts Water Technologies, Inc.
      h. Wilkins; a Zurn company.
   2. Standard: ASSE 1079.
   3. Pressure Rating: 150 psig minimum at 180 deg F.
   4. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Capitol Manufacturing Company; member of the Phoenix Forge Group.
      b. Central Plastics Company.
      c. Matco-Norca.
      d. Watts; a division of Watts Water Technologies, Inc.
      e. Wilkins; a Zurn company.
   2. Standard: ASSE 1079.
   3. Factory-fabricated, bolted, companion-flange assembly.

4. Pressure Rating: 150 psig minimum at 180 deg F.
5. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Advance Products & Systems, Inc.
   b. Calpico, Inc.
   c. Central Plastics Company.
   d. Pipeline Seal and Insulator, Inc.
2. Nonconducting materials for field assembly of companion flanges.
3. Pressure Rating: 150 psig.
4. Gasket: Neoprene or phenolic.
5. Bolt Sleeves: Phenolic or polyethylene.
6. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Elster Perfection Corporation.
   b. Grinnell Mechanical Products; Tyco Fire Products LP.
   c. Matco-Norca.
   d. Precision Plumbing Products, Inc.
   e. Victaulic Company.
2. Standard: IAPMO PS 66.
3. Electroplated steel nipple complying with ASTM F 1545.
4. Pressure Rating and Temperature: 300 psig at 225 deg F.
5. End Connections: Male threaded or grooved.
6. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

D. Install underground ductile-iron pipe in PE encasement according to ASTM A 674 or AWWA C105/A21.5.

E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."

F. Install shutoff valve immediately upstream of each dielectric fitting.

G. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."

H. Install domestic water piping level without pitch and plumb.

I. Rough-in domestic water piping for water-meter installation according to utility company's requirements.

J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.

M. Install piping to permit valve servicing.

N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

O. Install piping free of sags and bends.

P. Install fittings for changes in direction and branch connections.

Q. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

R. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Division 22 "Meters and Gages for Plumbing Piping."

S. Install thermostats in hot-water circulation piping near water heater.

T. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
   1. Apply appropriate tape or thread compound to external pipe threads.
   2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

D. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."

E. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.

F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

G. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

A. Install transition couplings at joints of dissimilar piping.

B. Transition Fittings in Underground Domestic Water Piping:
   1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
   2. Fittings for NPS 2 and Larger: Sleeve-type coupling.

3.5 DIELECTRIC FITTING INSTALLATION

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.

C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.

D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
   1. Vertical Piping: MSS Type 8 or 42, clamps.
   2. Individual, Straight, Horizontal Piping Runs:
      a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
      b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
      c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
   3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.

4. Base of Vertical Piping: MSS Type 52, spring hangers.

C. Support vertical piping and tubing at base and at each floor.

D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
4. NPS 2-1/2: 108 inches with 1/2-inch rod.
5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
6. NPS 6: 10 feet with 5/8-inch rod.

F. Install supports for vertical copper tubing every 10 feet.

G. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

B. Label pressure piping with system operating pressure.

3.9 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:
1. Piping Inspections:
   a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
   b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.

d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.

b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.

c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.

d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.

e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.

f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Reports: Prepare inspection and test reports and have them signed by authorities having jurisdiction. Submit all reports to Architect.

3.10 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.

a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.

b. Adjust calibrated balancing valves to flows indicated.

5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.

2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
   a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
   b. Fill and isolate system according to either of the following:
      1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours. OR
      2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
   c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
   d. Repeat procedures if biological examination shows contamination.
   e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.

C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.

D. Under-building-slab, domestic water piping, NPS 2 and smaller, shall be the following:
   1. Soft copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.

E. Aboveground domestic water piping, NPS 2 and smaller, shall be the following:
   1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and soldered joints.

F. Aboveground domestic water piping, NPS 2-1/2 to NPS 6, shall be the following:
   1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and soldered joints.

3.13 VALVE SCHEDULE

A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
   1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
   2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
   3. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
   4. Drain Duty: Hose-end drain valves.

B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 22 11 16

SECTION 22 11 19

DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Temperature-actuated, water mixing valves.
6. Strainers.
7. Drain valves.
8. Water-hammer arresters.
9. Trap-seal primer valves.
10. Specialty valves.
11. Flexible connectors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For domestic water piping specialties.
1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

A. Potable-water piping and components shall comply with NSF 61.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

2.2 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
      b. Cash Acme; a division of Reliance Worldwide Corporation.
      c. Conbraco Industries, Inc.
      d. FEBCO; a division of Watts Water Technologies, Inc.
      e. Rain Bird Corporation.
      f. Toro Company (The); Irrigation Div.
      g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
      h. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
   2. Standard: ASSE 1001.
   3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
   4. Body: Bronze.
   5. Inlet and Outlet Connections: Threaded.
   6. Finish: Chrome plated.

B. Hose-Connection Vacuum Breakers:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Arrowhead Brass Products.
      b. Cash Acme; a division of Reliance Worldwide Corporation.
      c. Conbraco Industries, Inc.
      d. Legend Valve.
      e. MIFAB, Inc.
      f. Prier Products, Inc.
      g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
      h. Woodford Manufacturing Company; a division of WCM Industries, Inc.
      i. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
   2. Standard: ASSE 1011.
   3. Body: Bronze, nonremovable, with manual drain.
   4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
   5. Finish: Chrome or nickel plated.

C. Pressure Vacuum Breakers:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
      b. Conbraco Industries, Inc.
      c. FEBCO; a division of Watts Water Technologies, Inc.
      d. Flomatic Corporation.
      e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
      f. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
   2. Standard: ASSE 1020.

3. Operation: Continuous-pressure applications.
4. Pressure Loss: 5 psig maximum, through middle third of flow range.
5. Accessories:
   a. Valves: Ball type, on inlet and outlet.

2.4 BACKFLOW PREVENTERS

A. Intermediate Atmospheric-Vent Backflow Preventers:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Cash Acme; a division of Reliance Worldwide Corporation.
   b. Conbraco Industries, Inc.
   c. FEBCO; a division of Watts Water Technologies, Inc.
   d. Honeywell International Inc.
   e. Legend Valve.
   f. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
   g. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1035.
3. Operation: Noncontinuous-pressure applications.
4. Body: Bronze.
5. Size: NPS 1/4 or NPS 3/8.
6. End Connections: Threaded.
7. Finish: Rough bronze.

B. Double-Check, Backflow-Prevention Assemblies – DC:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company. Equal to 007 series.
   b. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
   c. Conbraco Industries, Inc.
   d. FEBCO; a division of Watts Water Technologies, Inc.
   e. Flomatic Corporation.
   f. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications unless otherwise indicated.
4. Pressure Loss: 5 psig maximum, through middle third of flow range.
5. Size: as noted on plans
6. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
7. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
8. Configuration: Designed for horizontal, straight-through flow.
9. Accessories:
   a. ValvesNPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
   b. ValvesNPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

C. Hose-Connection Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Conbraco Industries, Inc.
   b. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
   c. Woodford Manufacturing Company; a division of WCM Industries, Inc.
2. Standard: ASSE 1052.
3. Operation: Up to 10-foot head of water back pressure.
4. Inlet Size: NPS 1/2 or NPS 3/4.
5. Outlet Size: Garden-hose thread complying with ASME B1.20.7.
6. Capacity: At least 3-gpm flow.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators -PRV:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.-Equal to ACV F115 series.
   b. Cash Acme; a division of Reliance Worldwide Corporation.
   c. Conbraco Industries, Inc.
   d. Honeywell International Inc.
   e. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Size: as noted.
5. Design Flow Rate: 325 gpm peak, 15-50 gpm average intermittent flow.
6. Design Inlet Pressure: 125 **psig**.
7. Design Outlet Pressure Setting: 1-1/2" PRV set at 65 **psig**. 3" PRV set at 60 psi
8. Body: Bronze with chrome-plated finish for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
9. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and NPS 3.

2.6 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Armstrong International, Inc.
   b. Flo Fab Inc.
   c. ITT Corporation; Bell & Gossett Div.
   d. NIBCO Inc.
   e. TAC.
   f. TACO Incorporated.
   g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
2. Type: Ball or Y-pattern globe valve with two readout ports and memory-setting indicator.
3. Body: Brass or bronze.

4. Size: Same as connected piping, but not larger than NPS 2.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

B. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Individual-Fixture, Water Tempering Valves, TMV-1:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Conbraco Industries, Inc.
   b. Lawler Manufacturing Company, Inc.
   c. Leonard Valve Company.
   d. Powers; a division of Watts Water Technologies, Inc.
   e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
   f. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1017, thermostatically controlled, water tempering valve.
3. Pressure Rating: 125 psig minimum unless otherwise indicated.
4. Body: Bronze body with corrosion-resistant interior components.
5. Temperature Control: Adjustable.
6. Inlets and Outlet: Threaded.
7. Finish: Rough or chrome-plated bronze.
8. Tempered-Water Setting: 105 deg F.
9. Tempered-Water Design Flow Rate: 2.5 gpm.

B. Primary, Thermostatic, Water Mixing Valves TMV-2:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Conbraco Industries, Inc.
   b. Lawler Manufacturing Company, Inc.
   c. Leonard Valve Company.
   d. Powers; a division of Watts Water Technologies, Inc.
   e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
   f. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
2. Standard: ASSE 1017, 1070.
3. Pressure Rating: 125 psigminimum unless otherwise indicated.
4. Type: Exposed-mounted, thermostatically controlled, water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Tempered-Water Setting: 120 deg F.
9. Tempered-Water Design Flow Rate: peak 12 gpm.
10. Selected Valve Flow Rate at 20-psig Pressure Drop: 8.5 gpm.
11. Valve Finish: Rough bronze.
12. Piping Finish: Copper.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:
1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Drain: Factory-installed, hose-end drain valve.

2.9 WALL HYDRANTS

A. Nonfreeze Wall Hydrants **NFHB**:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Josam Company. Equal to 71300
   b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   c. Tyler Pipe; Wade Div.
   d. Watts Drainage Products.
   e. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig.
4. Operation: Loose key.
5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
6. Inlet: NPS 3/4 or NPS 1.
7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
8. Box: Deep, flush mounted with cover.
9. Box and Cover Finish: Polished nickel bronze.
10. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
11. Nozzle and Wall-Plate Finish: Polished nickel bronze.
12. Operating Keys(s): One with each wall hydrant.

2.10 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:
1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Stop-and-Waste Drain Valves:
1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.

2. Pressure Rating: 200-psig minimum CWP or Class 125.
3. Size: NPS 3/4.
4. Body: Copper alloy or ASTM B 62 bronze.
5. Drain: NPS 1/8 side outlet with cap.

2.11 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters :
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. AMTROL, Inc.
   b. Josam Company.
   c. MIFAB, Inc.
   d. Sioux Chief Manufacturing Company, Inc.
   e. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   f. Tyler Pipe; Wade Div.
   g. Watts Drainage Products.
   h. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Metal bellows or Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.12 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device :
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. MIFAB, Inc.
   b. Precision Plumbing Products, Inc.
   c. Sioux Chief Manufacturing Company, Inc.
   d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

2.13 SPECIALTY VALVES

A. Comply with requirements for general-duty metal valves in Section 220523 "General-Duty Valves for Plumbing Piping."

2.14 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Flex-Hose Co., Inc.

2. Flexicraft Industries.
3. Flex Pression, Ltd.
4. Flex-Weld Incorporated.
5. Hyspan Precision Products, Inc.
6. Mercer Gasket & Shim, Inc.
7. Metraflex, Inc.
8. Unaflex.Universal Metal Hose; a Hyspan company.

B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
1. Locate backflow preventers in same room as connected equipment or system.
2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
3. Do not install bypass piping around backflow preventers.

B. Install water-control valves with inlet and outlet shutoff valves and bypass with globe valve. Install pressure gages on inlet and outlet.

C. Install balancing valves in locations where they can easily be adjusted.

D. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
1. Install cabinet-type units recessed in or surface mounted on wall as specified.

E. Install Y-pattern strainers for water on supply side of each water pressure-reducing valve.

F. Install water-hammer arresters in water piping according to PDI-WH 201.

G. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.2 CONNECTIONS

A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."

3.3 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
   1. Pressure vacuum breakers.
   2. Intermediate atmospheric-vent backflow preventers.
   3. Reduced-pressure-principle backflow preventers.
   4. Double-check, backflow-prevention assemblies.
   5. Dual-check-valve backflow preventers.
   6. Double-check, detector-assembly backflow preventers.
   7. Water pressure-reducing valves.
   8. Calibrated balancing valves.
   9. Primary, thermostatic, water mixing valves.
   10. Supply-type, trap-seal primer valves.
   11. Trap-seal primer systems.

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:
   1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, double-check, backflow-prevention assembly and double-check, detector-assembly backflow preventer.
   2. Complete test reports as required by NY and local DOH, include DOH-1013 form.

B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.5 ADJUSTING

A. Set field-adjustable pressure set points of water pressure-reducing valves.

B. Set field-adjustable flow set points of balancing valves.

C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 22 11 19

SECTION 22 13 16

SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Pipe, tube, and fittings.
2. Specialty pipe fittings.
3. Encasement for underground metal piping.

1.3 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
1. Soil, Waste, and Vent Piping: 10-foot head of water.
2. Waste, Force-Main Piping: 100 psig.

B. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 74, Service class(es).

B. Gaskets: ASTM C 564, rubber.

C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.

C. CISPI, Hubless-Piping Couplings:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. ANACO-Husky.
   b. Fernco Inc.
   c. Mission Rubber Company; a division of MCP Industries, Inc.
   d. Tyler Pipe.
2. Standards: ASTM C 1277 and CISPI 310.
3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Heavy-Duty, Hubless-Piping Couplings:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. ANACO-Husky.
   b. Clamp-All Corp.
   c. Mission Rubber Company; a division of MCP Industries, Inc.
   d. Tyler Pipe.
2. Standards: ASTM C 1277 and ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 COPPER TUBE AND FITTINGS

A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.

B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

C. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.

D. Copper Pressure Fittings:
1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

E. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

F. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.5 PVC PIPE AND FITTINGS

A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

C. Adhesive Primer: ASTM F 656.
   1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Solvent Cement: ASTM D 2564.
   1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 SPECIALTY PIPE FITTINGS

A. Transition Couplings:
   1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
   2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
   3. Shielded, Nonpressure Transition Couplings:
      a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
         1) Mission Rubber Company; a division of MCP Industries, Inc.
         2) PASCO Specialty & Mfg., Inc.
         3) Fernco Inc.
      b. Standard: ASTM C 1460.
      c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
   4. Pressure Transition Couplings:
      a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
         1) Dresser, Inc.
         2) EBAA Iron, Inc.
         3) JCM Industries, Inc.
         4) Romac Industries, Inc.
         5) Smith-Blair, Inc.; a Sensus company.
         6) The Ford Meter Box Company, Inc.
         7) Viking Johnson.
      b. Standard: AWWA C219.
      c. Description: Metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
      d. Center-Sleeve Material: Stainless steel.
      e. Gasket Material: Natural or synthetic rubber.
      f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:
   a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Capitol Manufacturing Company.
      2) Hart Industries International, Inc.
      3) Jomar International Ltd.
      4) Matco-Norca, Inc.
      5) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
      6) Wilkins; a Zurn company.
   b. Description:
      1) Standard: ASSE 1079.
      2) Pressure Rating: 125 psig minimum at 180 deg F.
      3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Flanges:
   a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Capitol Manufacturing Company.
      2) Matco-Norca, Inc.
      3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
      4) Wilkins; a Zurn company.
   b. Description:
      1) Standard: ASSE 1079.
      2) Factory-fabricated, bolted, companion-flange assembly.
      3) Pressure Rating: 125 psig minimum at 180 deg F.
      4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
4. Dielectric-Flange Insulating Kits:
   a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Advance Products & Systems, Inc.
      2) Calpico, Inc.
      3) Pipeline Seal and Insulator, Inc.
   b. Description:
      1) Nonconducting materials for field assembly of companion flanges.
      2) Pressure Rating: 150 psig.
      3) Gasket: Neoprene or phenolic.
      4) Bolt Sleeves: Phenolic or polyethylene.
      5) Washers: Phenolic with steel backing washers.
5. Dielectric Nipples:
   a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Elster Perfection.
      2) Grinnell Mechanical Products.
      3) Matco-Norca, Inc.

4) Precision Plumbing Products, Inc.
5) Victaulic Company.

b. Description:
1) Standard: IAPMO PS 66
2) Electroplated steel nipple.
3) Pressure Rating: 300 psig at 225 deg F.
4) End Connections: Male threaded or grooved.
5) Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

K. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.

L. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
   1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
   2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
   3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.

M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
   1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.

N. Install underground PVC piping according to ASTM D 2321.

O. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."

P. Install engineered soil and waste drainage and vent piping systems as follows:
   1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.

Q. Install copper, force-main tubing according to CDA's "Copper Tube Handbook."

R. Install force mains at elevations indicated.

S. Plumbing Specialties:
   1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
   2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."

T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.

C. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

D. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.

E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
   1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
   2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:
   1. Install transition couplings at joints of piping with small differences in OD's.
   2. In Drainage Piping: Shielded, nonpressure transition couplings.
   3. In Aboveground Force Main Piping: Fitting-type transition couplings.
   4. In Underground Force Main Piping:
      a. NPS 1-1/2 and Smaller: Fitting-type transition couplings.
      b. NPS 2 and Larger: Pressure transition couplings.

B. Dielectric Fittings:
   1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
   2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
   3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
   4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 VALVE INSTALLATION

A. General valve installation requirements are specified in Section 220523 "General-Duty Valves for Plumbing Piping."

B. Shutoff Valves:
   1. Install shutoff valve on each sewage pump discharge.
   2. Install gate or full-port ball valve for piping NPS 2 and smaller.
   3. Install gate valve for piping NPS 2-1/2 and larger.

C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
   1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
   2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
   3. Vertical Piping: MSS Type 8 or Type 42, clamps.
   4. Install individual, straight, horizontal piping runs:
      a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
      b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
      c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
   5. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
   6. Base of Vertical Piping: MSS Type 52, spring hangers.

C. Support horizontal piping and tubing within 12 inches of each fitting and coupling.

D. Support vertical piping and tubing at base and at each floor.

E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.

F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
   1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
   2. NPS 3: 60 inches with 1/2-inch rod.
   3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
   4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
   5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
   6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.

G. Install supports for vertical cast-iron soil piping every 15 feet.

H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
   1. NPS 1-1/4: 72 inches with 3/8-inch rod.
   2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
   3. NPS 2-1/2: 108 inches with 1/2-inch rod.
   4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
   5. NPS 6: 10 feet with 5/8-inch rod.
   6. NPS 8: 10 feet with 3/4-inch rod.

I. Install supports for vertical copper tubing every 10 feet.

J. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect drainage and vent piping to the following:
   1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
   2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
   3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
   4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
   5. Comply with requirements for cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
   6. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

D. Connect force-main piping to the following:
   1. Sewage Pump: To sewage pump discharge.

E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

F. Make connections according to the following unless otherwise indicated:
   1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
   2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
   1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
   2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.

C. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
   1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
   2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
   3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
   4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
   5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
   6. Prepare reports for tests and required corrective action.

D. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
4. Prepare reports for tests and required corrective action.

E. Reports: Prepare inspection and test reports and have them signed by authorities having jurisdiction. Submit all reports to Architect.

3.10 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.11 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
1. PVC pipes, PVC socket fittings, and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

C. Aboveground, soil and waste piping NPS 5 and larger shall be the following:
1. PVC pipes, PVC socket fittings, and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

D. Aboveground, vent piping NPS 4 and smaller shall be the following:
1. PVC pipes, PVC socket fittings, and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

E. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
1. PVC pipes, PVC socket fittings, and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

F. Underground, soil and waste piping NPS 5 and larger shall be the following:
1. PVC pipes, PVC socket fittings, and solvent-cemented joints.
2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION 22 13 16

SECTION 22 13 19

SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Cleanouts.
2. Floor drains.
3. Area drains.
4. Roof flashing assemblies.
5. Miscellaneous sanitary drainage piping specialties.
6. Flashing materials.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control test reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 COORDINATION

A. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

A. Exposed Metal Cleanouts CO:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Josam Company; Josam Div.
   b. MIFAB, Inc.
   c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   d. Tyler Pipe; Wade Div.

e. Watts Drainage Products Inc.
f. Zurn Plumbing Products Group; Specification Drainage Operation.

2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
3. Size: Same as connected drainage piping
4. Body Material: Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk or raised-head, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Closure: Stainless-steel plug with seal.

B. Metal Floor Cleanouts FCO:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Josam Company; Josam Div.
   b. Sioux Chief Manufacturing Company, Inc.
   c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   d. Tyler Pipe; Wade Div.
   e. Watts Drainage Products Inc.
   f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M for cast-iron soil pipe with cast-iron ferrule threaded, adjustable housing cleanout.
3. Size: Same as connected branch.
4. Type: Threaded, adjustable housing.
5. Body or Ferrule: Cast iron.
6. Clamping Device: Required.
7. Outlet Connection: Spigot.
8. Closure: Brass plug with straight threads and gasket.
9. Adjustable Housing Material: Cast iron with set-screws or other device.
10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
11. Frame and Cover Shape: Round.
12. Top Loading Classification: Medium Duty.
13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
14. Standard: ASME A112.3.1.
15. Size: Same as connected branch.

C. Cast-Iron Wall Cleanouts WCO:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Josam Company; Josam Div.
   b. MIFAB, Inc.
   c. Smith, Jay R. Mfg. Co.; d of Smith Industries, Inc.
   d. Tyler Pipe; Wade Div.
   e. Watts Drainage Products Inc.
   f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains FD-1, general area drain, shower floor, etc.:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Josam Company; Josam Div. Equal to 30000-A
   b. MIFAB, Inc.
   c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   d. Tyler Pipe; Wade Div.
   e. Watts Drainage Products Inc.
   f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.6.3.
3. Pattern: Area Floor drain.
4. Body Material: Gray iron.
5. Seepage Flange: Not required.
6. Clamping Device: Required.
7. Outlet: Bottom.
8. Sediment Bucket: Not required.
9. Top or Strainer Material: Nickel bronze.
10. Top of Body and Strainer Finish: Nickel bronze.
11. Top Shape: Round.
12. Dimensions of Top or Strainer: 8”
13. Top Loading Classification: Medium Duty.
14. Funnel: Not required, except if accepting indirect waste discharge (i.e Ice machine) then add funnel.
15. Trap Material: Cast iron.
16. Trap Pattern: Deep-seal P-trap.
17. Trap Features: Trap-seal primer valve drain connection.

B. Cast-Iron Floor Drains FD-2, mechanical areas:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Josam Company; Josam Div. Equal to 32300-81-1
   b. MIFAB, Inc.
   c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
   d. Tyler Pipe; Wade Div.
   e. Watts Drainage Products Inc.
   f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.6.3.
3. Pattern: Mechanical Area Floor drain.
4. Body Material: Gray iron.
5. Seepage Flange: Not required.
6. Clamping Device: Required.
7. Outlet: Bottom.
8. Sediment Bucket: Required.
9. Top or Strainer Material: Nickel bronze.
10. Top of Body and Strainer Finish: Nickel bronze.
11. Top Shape: Round.

12. Dimensions of Top or Strainer: 12" Super-Flo
13. Top Loading Classification: Medium Duty.
14. Funnel: Not required, except if accepting indirect waste discharge (i.e Ice machine).
15. Trap Material: Cast iron.
16. Trap Pattern: Deep-seal P-trap.
17. Trap Features: Trap-seal primer valve drain connection.

2.3 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Acorn Engineering Company; Elmdor/Stoneman Div.
   b. Thaler Metal Industries Ltd.
   c. GAF Materials Corporation.

B. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch- thick, lead flashing collar and skirt extending at least 6 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
1. Open-Top Vent Cap: Without cap.
2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Deep-Seal Traps:
1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
   a. NPS 2: 4-inch- minimum water seal.
   b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

B. Floor-Drain, Trap-Seal Primer Fittings:
1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

C. Air-Gap Fittings:
1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

D. Sleeve Flashing Device:
1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

E. Stack Flashing Fittings:
   1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
   2. Size: Same as connected stack vent or vent stack.

F. Vent Caps:
   1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
   2. Size: Same as connected stack vent or vent stack.

G. Frost-Resistant Vent Terminals:
   1. Description: Manufactured or shop-fabricated assembly constructed of copper, lead-coated copper, or galvanized steel.
   2. Design: To provide 1-inch enclosed air space between outside of pipe and inside of flashing collar extension, with counterflashing.

H. Expansion Joints:
   1. Standard: ASME A112.21.2M.
   2. Body: Cast iron with bronze sleeve, packing, and gland.
   3. End Connections: Matching connected piping.
   4. Size: Same as connected soil, waste, or vent piping.

2.5 FLASHING MATERIALS

A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
   1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
   2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
   3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.

B. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:
   1. General Applications: 12 oz./sq. ft..
   2. Vent Pipe Flashing: 8 oz./sq. ft..

C. Fasteners: Metal compatible with material and substrate being fastened.

D. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

E. Solder: ASTM B 32, lead-free alloy.

F. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
   1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
   2. Locate at each change in direction of piping greater than 45 degrees.
   3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
   4. Locate at base of each vertical soil and waste stack.

B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.

D. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
   1. Position floor drains for easy access and maintenance.
   2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
      a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
      b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
      c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
   3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
   4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

E. Install fixture air-admittance valves on fixture drain piping, only where indicated on plans as acceptable.

F. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.

G. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.

H. Install deep-seal traps on floor drains and other waste outlets, if indicated.

I. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
   1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
   2. Size: Same as floor drain inlet.

J. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.

K. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.

L. Install vent caps on each vent pipe passing through roof.

M. Install frost-resistant vent terminals on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.

N. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.

O. Install frost-proof vent caps on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.

P. Install solids interceptors with cleanout immediately downstream from interceptors that do not have integral cleanout on outlet. Install trap on interceptors that do not have integral trap and are connected to sanitary drainage and vent systems.

Q. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to equipment to allow service and maintenance.

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FLASHING INSTALLATION

A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
   1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
   2. Copper Sheets: Solder joints of copper sheets.

B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
   1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
   2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
   3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.

C. Set flashing on floors and roofs in solid coating of bituminous cement.

D. Secure flashing into sleeve and specialty clamping ring or device.

E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."

F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 FIELD QUALITY CONTROL

A. Tests and Inspections:
   1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
   2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.5 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 22 13 19

SECTION 22 33 300

ELECTRIC, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Commercial, electric, storage, domestic-water heaters.
   2. Domestic-water heater accessories.

1.3 ACTION SUBMITTALS

A. Product Data: For each type and size of domestic-water heater indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings:
   1. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of commercial, electric, domestic-water heater, from manufacturer.

B. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.

C. Source quality-control reports.

D. Field quality-control reports.

E. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For electric, domestic-water heaters to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.

C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects."

1.7 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.
   1. Failures include, but are not limited to, the following:
      a. Structural failures including storage tank and supports.
      b. Faulty operation of controls.
      c. Deterioration of metals, metal finishes, and other materials beyond normal use.
   2. Warranty Periods: From date of Final Acceptance.
      a. Commercial, Electric, Storage, Domestic-Water Heaters:
         1) Storage Tank: three years.
         2) Controls and Other Components: One year(s).

PART 2 - PRODUCTS

2.1 COMMERCIAL, ELECTRIC, STORAGE, DOMESTIC-WATER HEATERS

A. Commercial, Electric, Storage, Domestic-Water Heaters DWH-1:
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. AERCO International, Inc.
      b. Bradford White Corporation. Equal to LD-40S3-3.
      c. Lochinvar Corporation.
      d. Rheem Manufacturing Company.
      e. A.O. Smith.
      f. State Industries.
   2. Standard: UL 1453.
   3. Storage-Tank Construction: Steel tank vertical with 125-psig minimum working-pressure rating.
   4. Factory-Installed Storage-Tank Appurtenances:
      a. Anode Rod: Replaceable magnesium.
      b. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
      c. Insulation: Comply with ASHRAE/IESNA 90.1.
      d. Jacket: Circular shaped, with stainless front panel, unless otherwise indicated.
      e. Heating elements: Electric, screw-in or bolt on immersion type arranged in multiplies of three
      f. Temperature Control: Adjustable thermostat.
      g. Safety Controls: Automatic, high-temperature-limit and low-water cutoff devices or systems.
      h. Relief valve: ASME rated and stamped for combination temperature and pressure relief valve. Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valve with sensing element that extends into storage tank.
   5. Special Requirements: NSF 5 construction

B. Capacity and Characteristics:
   1. Capacity: 40 gallon
   2. Recovery: 36 GPH at 100 deg F temperature rise.

3. Temperature Setting: 140 deg F
4. Power Demand: 9 kw.
5. Heating of Elements:
   a. Number of elements: Two
   b. Kilowatts Each Element: 4.5 kw
   c. Number of Stages: One
6. Electrical Characteristics:
   a. Volts: 208
   b. Phase: 1
   c. Hertz: 60.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Compression Tanks:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. AMTROL Inc.
   b. Flexcon Industries.
   c. Honeywell International Inc.
   d. Pentair Pump Group (The); Myers.
   e. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
   f. State Industries.
   g. Taco, Inc.
2. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
3. Construction:
   a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
   b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
   c. Air-Charging Valve: Factory installed.
4. Capacity and Characteristics:
   a. Working-Pressure Rating: 150 psig.
   b. Capacity Acceptable: 2 gal. minimum.
   c. Air Precharge Pressure: system pressure.

B. Piping-Type Heat Traps: Integral factory-installed or field-fabricated piping arrangement according to ASHRAE/IESNA 90.1 or ASHRAE 90.2.

C. Heat-Trap Fittings: ASHRAE 90.2.

D. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.

2.3 SOURCE QUALITY CONTROL

A. Factory Tests: Test and inspect assembled domestic-water heaters and storage tanks specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.

B. Hydrostatically test commercial domestic-water heaters and storage tanks to minimum of one and one-half times pressure rating before shipment.

C. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and

reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.

D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

A. Commercial, Domestic-Water Heater Mounting: Install commercial domestic-water heaters on concrete base. Comply with requirements for concrete base specified in Div 33.

1. Exception: Omit concrete bases for commercial domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
2. Maintain manufacturer's recommended clearances.
3. Arrange units so controls and devices that require servicing are accessible.
4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
6. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
7. Install anchor bolts to elevations required for proper attachment to supported equipment.
8. Anchor domestic-water heaters to substrate.

B. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.

1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523 "General-Duty Valves for Plumbing Piping."

C. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.

D. Install combination temperature-and-pressure relief valves in water piping for domestic-water heaters without storage. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.

E. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."

F. Install thermometer on outlet piping of domestic-water heaters. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."

G. Install piping-type heat traps on inlet and outlet piping of domestic-water heater storage tanks without integral or fitting-type heat traps.

H. Fill domestic-water heaters with water.

I. Charge domestic-water compression tanks with air.

3.2 CONNECTIONS

A. Comply with requirements for domestic-water piping specified in Section 221116 "Domestic Water Piping."

B. Drawings indicate general arrangement of piping, fittings, and specialties.

C. Where installing piping adjacent to Electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.
   1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
   2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
   3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
   4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.

C. Prepare test and inspection reports.

3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial, gas-fired, storage, domestic-water heaters.

END OF SECTION 22 33 00

SECTION 22 42 13.13

COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Water closets.
   2. Toilet seats.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
   1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
   2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flush tank to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

A. Water Closets WC-1: Accessible Floor mounted, bottom outlet, gravity high performance siphon jet, 1.28GPF.
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z5555-HET-1.28
      b. American Standard America.
      c. Kohler Co.
      d. Mansfield Plumbing Products LLC.
      e. TOTO USA, INC.
   2. Tank and Bowl:
      a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
      b. Material: Vitreous china.
      c. Style: Gravity siphon jet.
      d. Height: ADA Accessible.
      e. Rim Contour: Elongated.
      f. Water Consumption: 1.28 gal. per flush.
      g. Color: White.

3. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.
4. 3" Flush Valve.
5. Toilet Seat: Open front - required.

B. Water Closets WC-2: Floor mounted, bottom outlet, gravity high performance siphon jet, 1.28GPF.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z5535-HET-1.28
   b. American Standard America.
   c. Kohler Co.
   d. Mansfield Plumbing Products LLC.
   e. TOTO USA, INC.
2. Tank and Bowl:
   a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
   b. Material: Vitreous china.
   c. Style: Gravity siphon jet.
   d. Height: Standard.
   e. Rim Contour: Elongated.
   f. Water Consumption: 1.28 gal. per flush.
   g. Color: White.
3. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.
4. 3" Flush Valve.
5. Toilet Seat: Open front - required.

2.2 TOILET SEATS

A. Toilet Seats :
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. American Standard America.
   b. Bemis Manufacturing Company.
   c. Church Seats. Equal to 293SS
   d. Olsonite Seat Co.
   e. TOTO USA, INC.
   f. Zurn Industries, LLC; Commercial Brass and Fixtures.
2. Standard: IAPMO/ANSI Z124.5.
3. Material: Plastic.
4. Type: Commercial (Heavy duty).
5. Shape: Elongated rim, open front.
6. Hinge: Self-sustaining.
7. Hinge Material: Non-corroding metal.
8. Seat Cover: Not required.
9. Color: White.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.

B. Examine walls and floors for suitable conditions where water closets will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Water-Closet Installation:
   1. Install level and plumb according to roughing-in drawings.
   2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
   3. Install accessible water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

B. Support Installation:
   1. Install floor-mounted, back-outlet water closets attached to building floor substrate, onto waste-fitting seals; and attach to support.

C. Install toilet seats on water closets.

D. Wall Flange and Escutcheon Installation:
   1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
   2. Install deep-pattern escutcheons if required to conceal protruding fittings.
   3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:
   1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
   2. Match sealant color to water-closet color.
   3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.

B. Adjust water pressure at Flushometer valves to produce proper flow.

3.5 CLEANING AND PROTECTION

A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.

B. Install protective covering for installed water closets and fittings.

C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 42 13.13

SECTION 22 42 13.16

COMMERCIAL URINALS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Urinals.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
   1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for urinals.
   2. Include rated capacities, operating characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: Maintenance requirements for waterless urinals to be included in manual.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS

A. Urinals UR-1: Wall hung, back outlet, washout, accessible, with fushometer valve.
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. American Standard America.
      b. Kohler Co.
      c. Mansfield Plumbing Products LLC.
      d. TOTO USA, INC.
      e. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z5798.207.00.
   2. Fixture:
      a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
      b. Material: Vitreous china.
      c. Type: Washout with extended shields.
      d. Strainer or Trapway: Manufacturer's standard strainer with integral trap.
      e. Water Consumption: 1/8 gpf.
      f. Inlet: NPS 3/4.
      g. Outlet Size and Location: NPS 2, back.
      h. Color: White.
   3. Flushometer Valve:
      a. High efficiency valve with manual handle actuation; included with urinal system.

b. Type: Diaphragm-type
c. Standard: ASSE 1037.
d. Exposed Flushometer-Valve Finish: Chrome plated.
e. Style: Exposed.
f. Water Consumption: 1/8 gpf.
g. Minimum Inlet: NPS 3/4.
h. Minimum Outlet: NPS 3/4.
i. ADA compliant with high back pressure vacuum breaker.

4. Waste Fitting:
   a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
   b. Size: NPS 2.
5. Support: ASME A112.6.1M, Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture. Include rectangular, steel uprights.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.

B. Examine walls and floors for suitable conditions where urinals will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Urinal Installation:
   1. Install urinals level and plumb according to roughing-in drawings.
   2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
   3. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC/ANSI A117.1.

B. Support Installation:
   1. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.

C. Flushometer-Valve Installation:
   1. Install flushometer-valve water-supply fitting on each supply to each urinal.
   2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
   3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.

D. Wall Flange and Escutcheon Installation:
   1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
   2. Install deep-pattern escutcheons if required to conceal protruding fittings.
   3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:
   1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
   2. Match sealant color to urinal color.
   3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect urinals with soil, waste, and vent piping. Use size fittings required to match urinals.

B. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

C. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.

3.5 CLEANING AND PROTECTION

A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.

B. Install protective covering for installed urinals and fittings.

C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 42 13.16

SECTION 22 42 16.13

COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Lavatories.
   2. Faucets.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
   1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
   2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR LAVATORIES

A. Potable-water piping and components shall comply with NSF 61.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

2.2 VITREOUS-CHINA, COUNTERTOP LAVATORIES

A. Lavatory LAV-1: Vitreous china, countertop, self-rimming for toilet rooms
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z5114
      b. American Standard America.
      c. Gerber Plumbing Fixtures LLC.
      d. Kohler Co.
      e. Mansfield Plumbing Products LLC.
   2. Fixture:
      a. Standard: ASME A112.19.2/CSA B45.1.
      b. Type: For countertop mounting, self-rimming.
      c. Nominal Size: 20 by 17 inches.

d. Faucet-Hole Punching: 4" center faucet holes.
e. Faucet-Hole Location: Top.
f. Strainer: ADA grid strainer.
g. Color: White.
h. Mounting Material: Self-rimming drop in.

3. Faucet: LF-1.
4. Support: Countertop, concealed-arm lavatory carrier with escutcheons.

2.3 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory LAV-2: Accessible height, Vitreous china, wall mounted, with back – for toilet rooms

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z5344
   b. American Standard America.
   c. Gerber Plumbing Fixtures LLC.
   d. Kohler Co.
   e. Mansfield Plumbing Products LLC.
2. Fixture:
   a. Standard: ASME A112.19.2/CSA B45.1.
   b. Type: For wall hanging.
   c. Nominal Size: Oval, 20 by 18 inches.
   d. Faucet-Hole Punching: 4" center faucet holes.
   e. Faucet-Hole Location: Top.
   f. Strainer: ADA grid strainer.
   g. Color: White.
   h. Mounting Material: Chair carrier.
3. Faucet: LF-1.
4. Support: ASME A112.6.1M, Type II, concealed-arm lavatory carrier with escutcheons.
5. Protective Insulation Shielding Guards, Per ADA requirements: Required

2.4 SOLID-BRASS, MANUALLY OPERATED FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

C. Lavatory Faucets LF-1 (for LAV-1 and LAV-2): Manual-type, single-temperature with lever handle operation, commercial, solid-brass valve.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z81000-XL-3M
   b. Chicago Faucets.
   c. T & S Brass and Bronze Works, Inc.
2. Standard: ASME A112.18.1/CSA B125.1.
3. General: Include cold-water indicator; coordinate faucet inlet with supply and fixture hole punchings; coordinate outlet with spout and fixture receptor.
4. Body Type: Single hole.
5. Body Material: Commercial, solid brass.

6. Finish: Polished chrome plate.
7. Maximum Flow Rate: 0.5 GPM aerator
8. Mounting Type: Deck, exposed.
9. Valve Handle(s): ADA compliant single lever handle.
10. Spout: Rigid type.
11. Spout Outlet: Aerator
12. Operation: Manual.

2.5 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

C. Standard: ASME A112.18.1/CSA B125.1.

D. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.

E. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

F. Operation: Loose key.

G. Risers:
1. NPS 1/2.
2. Chrome-plated, rigid-copper-pipe and brass straight or offset tailpieces or ASME A112.18.6, braided- or corrugated-stainless-steel, flexible hose riser.

2.6 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.

C. Trap:
1. Size: NPS 1-1/2 by NPS 1-1/4.
2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated, brass or steel wall flange.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.

B. Examine counters and walls for suitable conditions where lavatories will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install lavatories level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-mounted lavatories.

C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.

D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

A. After completing installation of lavatories, inspect and repair damaged finishes.

B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed lavatories and fittings.

D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 42 16.13

SECTION 22 42 16.16

COMMERCIAL SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Service Basins/Mop Receptor.
2. Single bowl sink.
3. Sink faucets.
4. Laminar-flow, faucet-spout outlets.
5. Supply fittings.
6. Waste fittings.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
2. Include rated capacities, operating characteristics and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For sinks to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR SINKS

A. Potable-water piping and components shall comply with NSF 61.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

2.2 SERVICE BASINS

A. Service Basins/Mop Receptor MR-1: Terrazzo, floor mounted.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Crane Plumbing, L.L.C. / Fiat – Equal to TSB-3003-MSG
   b. Florestone ProductsCo., Inc.
   c. Stern-Williams Co., Inc.
2. Fixture:
   a. Standard: IAPMO PS 99.
   b. Shape: Rectangular.

c. Nominal Size: 36 by 24 inches.
d. Height: 12 inches.
e. Tiling Flange: On two sides.
f. Rim Guard: Stainless steel on all top surfaces.
g. Color: Not applicable.
h. Drain: Grid with NPS 3 outlet.

3. Mounting: On floor and flush to wall.
4. Faucet: Equal to Fiat 830-AA with integral supply check valves, wall mount with vacuum breaker, ¾" hose thread, pail hook, adjustable wall brace and 8" center handles.
5. Accessories: Equal to Fiat 832-AA hose and hose bracket, 833-AA silicone sealant, 889CC wall mop bracket

2.3 SINKS

A. Sinks SK-1: Kitchen, Single bowl, Stainless steel, counter mounted, single temperature swing spout faucet with lever handle.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. Elkay Manufacturing Co. Equal to LR3122PD
   b. Eagle Group.
   c. Just Manufacturing.
2. Fixture:
   a. Standard: ASME A112.19.3/CSA B45.4.
   b. Type: Ledge back.
   c. Number of Compartments: One.
   d. Faucet-Hole Punching: Four(4) holes on 4" centers.
   e. Overall Dimensions: 31"x22"
   f. Metal Thickness: 18 gauge
   g. Compartment:
      1) Dimensions: 31"x22".
      2) Depth: 7-5/8"
      3) Drain: Grid with NPS 1-1/2 ADA offset tailpiece and twist drain.
      4) Drain Location: Centered in compartment.
3. Faucet: SF-1.
   a. Number Required: One.
   b. Mounting: On ledge.
4. Supply Fittings:
   a. Standard: ASME A112.18.1/CSA B125.1.
   b. Supplies: Chrome-plated brass compression stop with inlet connection matching water-supply piping type and size.
      1) Operation: Loose key.
      2) Risers: NPS 1/2, chrome-plated, rigid-copper pipe or ASME A112.18.6, braided or corrugated stainless-steel flexible hose.
5. Waste Fittings:
   a. Standard: ASME A112.18.2/CSA B125.2.
   b. Trap(s) - ADA offset:
      1) Size: NPS 1-1/2.
      2) Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch- thick brass tube to wall; and chrome-plated brass or steel wall flange.

6. Mounting: On counter with sealant.

2.4 SINK FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for faucet-spout materials that will be in contact with potable water.

B. Sink Faucets SF-1: Manual type, single-temperature, integral cast swing spout faucet with lever handle, needle valve and integral vacuum breaker
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Chicago Faucets.
      b. T & S Brass and Bronze Works, Inc.
      c. Zurn Industries, LLC; Commercial Brass and Fixtures. Equal to Z82300-XL-CP8-HS
   2. Standard: ASME A112.18.1/CSA B125.1.
   3. General: Include hot- and cold-water indicators; coordinate faucet inlet with supply and fixture hole punchings; coordinate outlet with spout and sink receptor.
   4. Body Type: Three (3) holes on 4” centers.
   5. Body Material: Commercial, cast brass, with integral 10” cast swing spout
   6. Finish: Chrome plated.
   7. Handle(s): ADA compliant single lever handle.
   8. Mounting Type: Deck, concealed.
   9. Spout Type: Swing spout with hose and spray.
   10. Spout Outlet: Female laminar flow outlet 1.5 GPM.

2.5 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.

D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

E. Operation: Loose key.

F. Risers:
   1. NPS 1/2
   2. Chrome-plated, rigid-copper pipe or ASME A112.18.6, braided or corrugated stainless-steel flexible hose.

2.6 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.

C. Trap:
   1. Size: NPS 1-1/2.

2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall Insert trap type; and chrome-plated brass or steel wall flange.

2.7 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.

B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install sinks level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-hung sinks.

C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1-2009.

D. Set floor-mounted sinks in leveling bed of cement grout.

E. Install water-supply piping with stop on each supply to each sink faucet.
   1. Exception: Use ball, gate, or globe valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523 "General-Duty Valves for Plumbing Piping."
   2. Install stops in locations where they can be easily reached for operation.

F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

A. After completing installation of sinks, inspect and repair damaged finishes.

B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed sinks and fittings.

D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 42 16.16

SECTION 22 42 23

COMMERCIAL SHOWERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Shower, Accessible with ICC A117.1-2009 Compliant Accessories.
2. Grout.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for showers and basins.
2. Include rated capacities, operating characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For shower faucets to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 SHOWER FAUCETS

A. NSF Standard: Comply with NSF 61, "Drinking Water System Components - Health Effects," for shower materials that will be in contact with potable water.

2.2 INDIVIDUAL SHOWER, ONE-PIECE, ACCESSIBLE

A. Shower SH-1 (Accessible):
1. Manufacturers: Subject to compliance with requirements, available manufacturer offering products that may be incorporated into the Work include, but are not limited to, the following
   a. Aquatic. Equal to 1363BFSC
   b. Mustee, E. L. & Sons, Inc.
   c. Swan Corporation (The).

2. Description: One-Piece ADA Compliant shower with shower assembly, pressure-balance mixing valve with hot- and cold-water indicators, check stops; and Ligature-Resistant shower head.
3. Shower Assembly:
   a. Standards: ADA, FHA, ICC/ANSI A117.1-2009, ASME A112.18.1.
   b. Type: One-piece, three sided with integral base.
   c. Material: Gelcoat.
   d. Color: White.

e. Finish: Smooth wall;
f. Bathing Surface: Slip resistant according to ASTM F 462.
g. Interior Dimensions (LxWxH): 36x36x75.
h. Configuration: Coordinate left-hand or right-hand fixture wall with architectural drawings.
i. Drain: Brass with minimum NPS 2 outlet.
j. Control: Pressure-balance mixing valve with individual, tempered-water supply and ADA compliant handheld shower assembly with slide bar.
   1) Shower Head Material: Metallic with chrome-plated brass.
   2) Spray Pattern: Adjustable.
   3) Integral Volume Control: Required.
   4) Valve Body Material: Solid brass.
   5) Maximum Flow Rate: 2.5 gpm unless otherwise indicated.
   6) Mounting: Wall Mounted Shroud with vandal proof securing screws.
   7) Operation: Single-handle, twist or rotate control.
   8) Anti-scald Device: Integral with mixing valve.
   9) Check Stops: Check-valve type, integral with or attached to body; on hot- and cold-water supply connections.
   10) Supply Connections: NPS 1/2.
k. Accessories:
   1) L-shaped fold-up seat.
   2) L-shaped grab bar.
   3) White cushioned, L-shaped fold-up seat.
   4) Removable threshold.
   5) Curtain rod and shower curtain.
   6) Soap dish.

2.3 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Non-shrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before shower installation.

B. Examine walls and floors for suitable conditions where showers will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Assemble shower components according to manufacturers' written instructions.

B. Install showers components according to roughing-in drawings.

C. Install water-supply piping with stop on each supply to each shower faucet.

1. Exception: Use ball, gate, or globe valves if supply stops are not specified with shower. Comply with valve requirements specified in Section 220523 "General-Duty Valves for Plumbing Piping."
2. Install stops in locations where they can be easily reached for operation.

D. Install shower flow-control fittings with specified maximum flow rates in shower arms.

E. Set shower receptors in leveling bed of cement grout.

F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheons requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

G. Seal joints between showers and floors and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with traps and soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust showers and controls. Replace damaged and malfunctioning showers, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

A. After completing installation of showers and basins, inspect and repair damaged finishes.

B. Clean showers and basins, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed fixtures and fittings.

D. Do not allow use of showers and basins for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 42 23

SECTION 22 47 16

PRESSURE WATER COOLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes pressure water coolers and related components.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of pressure water cooler.
   1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
   2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For pressure water coolers to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 PRESSURE WATER COOLERS

A. Pressure Water Coolers EWC-1: Wall mounted, wheelchair accessible.
   1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Elkay Manufacturing Co. Equal to EZTLR8C
      b. Halsey Taylor.
      c. Haws Corporation.
      d. Tri Palm International, LLC; Oasis Brand.
   2. Cabinet: Bi-level ADA compliant with two attached cabinets, vinyl-covered steel with stainless-steel top.
   3. Bubbler: One, with adjustable stream regulator, located on each cabinet deck.
   4. Control: Push bar.
   5. Drain: Grid with NPS 1-1/4 tailpiece.
   6. Supply: NPS 3/8 with shutoff valve.
   7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
   8. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
      a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
   9. Capacities and Characteristics:

a. Cooled Water: 8 gph.
b. Cooled-Water Temperature: 50 deg F.
c. Electrical Characteristics:
1) Volts: 120-V ac.
2) Phase: Single.
3) Hertz: 60.

10. Support: ASME A112.6.1M, Type I water-cooler carrier.

B. Per new Federal Lead Free Law, any product designed for dispensing potable water meet both the NSF 61 and NSF 372 test standards via third-party testing and certification.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.

B. Examine walls and floors for suitable conditions where fixtures will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.

B. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.

C. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523 "General-Duty Valves for Plumbing Piping."

D. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.

E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Install ball, gate, or globe shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 220523 "General-Duty Valves for Plumbing Piping."

D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Adjust fixture flow regulators for proper flow and stream height.

B. Adjust pressure water-cooler temperature settings.

3.5 CLEANING

A. After installing fixture, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.

B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.

C. Provide protective covering for installed fixtures.

D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 22 47 16

SECTION 23 05 13

COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
   1. Motor controllers.
   2. Torque, speed, and horsepower requirements of the load.
   3. Ratings and characteristics of supply circuit and required control sequence.
   4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

A. Comply with NEMA MG 1 unless otherwise indicated.

B. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.

B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

A. Description: NEMA MG 1, Design B, medium induction motor.

B. Efficiency: Premium energy efficient, as defined in NEMA MG 1.

C. Service Factor: 1.15.

D. Multispeed Motors: Variable torque.
   1. For motors with 2:1 speed ratio, consequent pole, single winding.
   2. For motors with other than 2:1 speed ratio, separate winding for each speed.

E. Multispeed Motors: Separate winding for each speed.

F. Rotor: Random-wound, squirrel cage.

G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.

H. Temperature Rise: Match insulation rating.

I. Insulation: Class F.

J. Code Letter Designation:
1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.

K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.

B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
3. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
1. Permanent-split capacitor.
2. Split phase.
3. Capacitor start, inductor run.
4. Capacitor start, capacitor run.

B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.

C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.

D. Motors 1/20 HP and Smaller: Shaded-pole type.

E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 23 05 13

SECTION 23 05 17

SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

D. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 STACK-SLEEVE FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Smith, Jay R. Mfg. Co.
2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
3. Josam Company; Josam Div.

B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Advance Products & Systems, Inc.
   2. CALPICO, Inc.
   3. Metraflex Company (The).
   4. Pipeline Seal and Insulator, Inc.
   5. Proco Products, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
   1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
   2. Pressure Plates: Carbon steel.
   3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. Presealed Systems.

B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
   1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
   1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
   2. Cut sleeves to length for mounting flush with both surfaces.
      a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.
1. Cut sleeves to length for mounting flush with both surfaces.
2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."

E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

A. Install stack-sleeve fittings in new slabs as slabs are constructed.
1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
5. Using grout, seal the space around outside of stack-sleeve fittings.

B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
   b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
2. Exterior Concrete Walls below Grade:
   a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs-on-Grade:
   a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
   b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
4. Concrete Slabs above Grade:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
   b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
5. Interior Partitions:
   a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
   b. Piping NPS 6 and Larger: Galvanized-steel-sheet.

END OF SECTION 23 05 17

SECTION 23 05 29

HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fiberglass pipe hangers.
4. Metal framing systems.
5. Fiberglass strut systems.
6. Thermal-hanger shield inserts.
7. Fastener systems.
8. Equipment supports.

B. Related Sections:
1. Section "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
1. Trapeze pipe hangers.
2. Metal framing systems.
3. Pipe stands.
4. Equipment supports.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.6 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:
   1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
   2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
   3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
   4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
   5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe Hangers:
   1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
   2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Allied Tube & Conduit.
      b. Cooper B-Line, Inc.
      c. Flex-Strut Inc.
      d. GS Metals Corp.
      e. Thomas & Betts Corporation.
      f. Unistrut Corporation; Tyco International, Ltd.
      g. Wesanco, Inc.
   2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
   3. Standard: MFMA-4.
   4. Channels: Continuous slotted steel channel with inturned lips.
   5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
   6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
   7. Metallic Coating: Galvanized.
   8. Paint Coating: Epoxy.

B. Non-MFMA Manufacturer Metal Framing Systems:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Anvil International; a subsidiary of Mueller Water Products Inc.
      b. Empire Industries, Inc.
      c. ERICO International Corporation.
      d. Haydon Corporation; H-Strut Division.
      e. NIBCO INC.

f. PHD Manufacturing, Inc.
g. PHS Industries, Inc.

2. Description: Shop- or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4.
4. Channels: Continuous slotted steel channel with inturned lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
7. Coating: Paint.

2.4 THERMAL-HANGER SHIELD INSERTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Carpenter & Paterson, Inc.
2. Clement Support Services.
3. ERICO International Corporation.
4. National Pipe Hanger Corporation.
5. PHS Industries, Inc.
6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
7. Piping Technology & Products, Inc.
8. Rilco Manufacturing Co., Inc.
9. Value Engineered Products, Inc.

B. Insulation-Insert Material for Cold Piping:
1. ASTM C 552, Type II cellular glass with 100-psigminimum compressive strength and vapor barrier.
2. ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

C. Insulation-Insert Material for Hot Piping:
1. Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psigminimum compressive strength.
2. ASTM C 552, Type II cellular glass with 100-psigminimum compressive strength.
3. ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless-steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
   1. Properties: Nonstaining, noncorrosive, and nongaseous.
   2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
   1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
   2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.

D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

E. Fastener System Installation:
   1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
   2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

F. Pipe Stand Installation:
   1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
   2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.

G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

H. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

I. Install hangers and supports to allow controlled thermal of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

J. Install lateral bracing with pipe hangers and supports to prevent swaying.

K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

L. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

N. Insulated Piping:
   1. Attach clamps and spacers to piping.
      a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
      b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
      c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
   2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
      a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
   3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
      a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
   4. Shield Dimensions for Pipe: Not less than the following:
      a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
      b. NPS 4: 12 inches long and 0.06 inch thick.
      c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
      d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
   5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
   6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
   1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
   2. Obtain fusion without undercut or overlap.
   3. Remove welding flux immediately.
   4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
   1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers, and metal framing systems and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use padded hangers for piping that is subject to scratching.

H. Use thermal-hanger shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
   1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.

2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
5. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
9. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
10. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
11. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
12. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
13. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
14. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
15. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
16. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
17. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
18. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
19. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    a. Light (MSS Type 31): 750 lb.
    b. Medium (MSS Type 32): 1500 lb.
    c. Heavy (MSS Type 33): 3000 lb.
13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.

4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
   a. Horizontal (MSS Type 54): Mounted horizontally.
   b. Vertical (MSS Type 55): Mounted vertically.
   c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 23 05 29

SECTION 23 05 53

IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Duct labels.
5. Stencils.
6. Valve tags.
7. Warning tags.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

C. Valve numbering scheme.

D. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:
1. Material and Thickness: Aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel rivets or self-tapping screws.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:
1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

2. Letter Color: White.
3. Background Color: Black.
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

B. Letter Color: Black.

C. Background Color: Red.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless-steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

A. General Requirements for Manufactured Duct Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

B. Self-Adhesive Duct Labels: Printed plastic with contact-type, permanent-adhesive backing.

C. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
   1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
   2. Lettering Size: At least 1-1/2 inches high.

2.5 STENCILS

A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of 1-1/4 inches for ducts; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
   1. Stencil Material: Fiberboard or metal.
   2. Stencil Paint: Exterior, gloss, acrylic enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
   3. Identification Paint: Exterior, acrylic enamel in colors according to ASME A13.1 unless otherwise indicated.

2.6 VALVE TAGS

A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
   1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
   2. Fasteners: Brass wire-link or beaded chain; or S-hook.

B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
   1. Valve-tag schedule shall be included in operation and maintenance data.

2.7 WARNING TAGS

A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
   1. Size: Approximately 4 by 7 inches.
   2. Fasteners: Brass grommet and wire.
   3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
   4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

A. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles, complying with ASME A13.1, on each piping system.
   1. Identification Paint: Use for contrasting background.
   2. Stencil Paint: Use for pipe marking.

B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
   1. Near each valve and control device.
   2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
   3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
   4. At access doors, manholes, and similar access points that permit view of concealed piping.
   5. Near major equipment items and other points of origination and termination.
   6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
   7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

C. Pipe Label Color Schedule:
   1. Per Owner’s standards.

3.4 DUCT LABEL INSTALLATION

A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
   1. Per Owner’s standards.
   2. ASME A13.1 Colors and Designs: For hazardous material exhaust.

B. Stenciled Duct Label Option: Stenciled labels, showing service and flow direction, may be provided instead of plastic-laminated duct labels, at Installer's option, if lettering larger than 1 inch high is needed for proper identification because of distance from normal location of required identification.

C. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
   1. Valve-Tag Size and Shape:
      a. All services: 1-1/2 inches round.

3.6 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 23 05 53

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Balancing Air Systems:
      a. Constant-volume air systems.

1.3 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. NEBB: National Environmental Balancing Bureau.

C. TAB: Testing, adjusting, and balancing.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within 45 days of Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

B. Certified TAB reports.

C. Sample report forms.

D. Instrument calibration reports, to include the following:
   1. Instrument type and make.
   2. Serial number.
   3. Application.
   4. Dates of use.
   5. Dates of calibration.

1.5 QUALITY ASSURANCE

A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC or NEBB.
   1. TAB Field Supervisor: Employee of the TAB contractor and certified by AABC or NEBB.
   2. TAB Technician: Employee of the TAB contractor and who is certified by AABC or NEBB as a TAB technician.

B. Certify TAB field data reports and perform the following:
   1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
   2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.

C. TAB Report Forms: Use standard TAB contractor's forms approved by Engineer.

D. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

E. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."

F. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."

1.6 PROJECT CONDITIONS

A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

A. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.

B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.

E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Section 233113 "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.

F. Examine equipment performance data including fan and pump curves.
   1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
   2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.

G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

H. Examine test reports specified in individual system and equipment Sections.

I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.

J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning..

K. Examine operating safety interlocks and controls on HVAC equipment.

L. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

A. Complete system-readiness checks and prepare reports. Verify the following:
   1. Permanent electrical-power wiring is complete.
   2. Automatic temperature-control systems are operational.
   3. Equipment and duct access doors are securely closed.
   4. Balance, smoke, and fire dampers are open.
   5. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
   6. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance", ASHRAE 111, or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
   1. Comply with requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."

B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
   1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
   2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
   3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.

B. Prepare schematic diagrams of systems' "as-built" duct layouts.

C. For variable-air-volume systems, develop a plan to simulate diversity.

D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.

G. Verify that motor starters are equipped with properly sized thermal protection.

H. Check dampers for proper position to achieve desired airflow path.

I. Check for airflow blockages.

J. Check condensate drains for proper connections and functioning.

K. Check for proper sealing of air-handling-unit components.

L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
   1. Measure total airflow.
      a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
   2. Measure fan static pressures as follows to determine actual static pressure:
      a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
      b. Measure static pressure directly at the fan outlet or through the flexible connection.
      c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
      d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
   3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
      a. Report the cleanliness status of filters and the time static pressures are measured.
   4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
   5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
   6. Obtain approval from Engineer for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for

adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.

7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
   1. Measure airflow of submain and branch ducts.
      a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
   2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
   3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.

C. Measure air outlets and inlets without making adjustments.
   1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.

D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
   1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
   2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR HEAT PUMP UNITS

A. Verify proper rotation of fans.

B. Measure entering- and leaving-air temperatures.

C. Record compressor data.

3.7 PROCEDURES FOR MOTORS

A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
   1. Manufacturer's name, model number, and serial number.
   2. Motor horsepower rating.
   3. Motor rpm.
   4. Efficiency rating.
   5. Nameplate and measured voltage, each phase.
   6. Nameplate and measured amperage, each phase.
   7. Starter thermal-protection-element rating.

B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.8 PROCEDURES FOR HEAT-TRANSFER COILS

A. Measure, adjust, and record the following data for each electric heating coil:
   1. Nameplate data.
   2. Airflow.
   3. Entering- and leaving-air temperature at full load.
   4. Voltage and amperage input of each phase at full load and at each incremental stage.
   5. Calculated kilowatt at full load.
   6. Fuse or circuit-breaker rating for overload protection.

B. Measure, adjust, and record the following data for each refrigerant coil:
   1. Dry-bulb temperature of entering and leaving air.
   2. Wet-bulb temperature of entering and leaving air.
   3. Airflow.
   4. Air pressure drop.
   5. Refrigerant suction pressure and temperature.

3.9 TOLERANCES

A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
   1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
   2. Air Outlets and Inlets: Plus or minus 10 percent.

3.10 REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

B. Status Reports: Prepare biweekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.11 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
   1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
   2. Include a list of instruments used for procedures, along with proof of calibration.

B. Final Report Contents: In addition to certified field-report data, include the following:
   1. Pump curves.
   2. Fan curves.
   3. Manufacturers' test data.
   4. Field test reports prepared by system and equipment installers.
   5. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:
   1. Title page.
   2. Name and address of the TAB contractor.
   3. Project name.

4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:
    a. Settings for outdoor-, return-, and exhaust-air dampers.
    b. Conditions of filters.
    c. Cooling coil, wet- and dry-bulb conditions.
    d. Face and bypass damper settings at coils.
    e. Fan drive settings including settings and percentage of maximum pitch diameter.
    f. Inlet vane settings for variable-air-volume systems.
    g. Settings for supply-air, static-pressure controller.
    h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
1. Unit Data:
    a. Unit identification.
    b. Location.
    c. Make and type.
    d. Model number and unit size.
    e. Manufacturer's serial number.
    f. Unit arrangement and class.
    g. Discharge arrangement.
    h. Sheave make, size in inches, and bore.
    i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
    j. Number, make, and size of belts.
    k. Number, type, and size of filters.
2. Motor Data:
    a. Motor make, and frame type and size.
    b. Horsepower and rpm.
    c. Volts, phase, and hertz.

d. Full-load amperage and service factor.
e. Sheave make, size in inches, and bore.
f. Center-to-center dimensions of sheave, and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):
   a. Total air flow rate in cfm.
   b. Total system static pressure in inches wg.
   c. Fan rpm.
   d. Discharge static pressure in inches wg.
   e. Filter static-pressure differential in inches wg.
   f. Preheat-coil static-pressure differential in inches wg.
   g. Cooling-coil static-pressure differential in inches wg.
   h. Heating-coil static-pressure differential in inches wg.
   i. Outdoor airflow in cfm.
   j. Return airflow in cfm.
   k. Outdoor-air damper position.
   l. Return-air damper position.
   m. Vortex damper position.

F. Apparatus-Coil Test Reports:
1. Coil Data:
   a. System identification.
   b. Location.
   c. Coil type.
   d. Number of rows.
   e. Fin spacing in fins per inch o.c.
   f. Make and model number.
   g. Face area in sq. ft..
   h. Tube size in NPS.
   i. Tube and fin materials.
   j. Circuiting arrangement.
2. Test Data (Indicated and Actual Values):
   a. Air flow rate in cfm.
   b. Average face velocity in fpm.
   c. Air pressure drop in inches wg.
   d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
   e. Return-air, wet- and dry-bulb temperatures in deg F.
   f. Entering-air, wet- and dry-bulb temperatures in deg F.
   g. Leaving-air, wet- and dry-bulb temperatures in deg F.
   h. Water flow rate in gpm.
   i. Water pressure differential in feet of head or psig.
   j. Entering-water temperature in deg F.
   k. Leaving-water temperature in deg F.
   l. Refrigerant expansion valve and refrigerant types.
   m. Refrigerant suction pressure in psig.
   n. Refrigerant suction temperature in deg F.
   o. Inlet steam pressure in psig.

G. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
1. Unit Data:
   a. System identification.
   b. Location.
   c. Coil identification.

d. Capacity in Btu/h.
e. Number of stages.
f. Connected volts, phase, and hertz.
g. Rated amperage.
h. Air flow rate in cfm.
i. Face area in sq. ft..
j. Minimum face velocity in fpm.

2. Test Data (Indicated and Actual Values):
   a. Heat output in Btu/h.
   b. Air flow rate in cfm.
   c. Air velocity in fpm.
   d. Entering-air temperature in deg F.
   e. Leaving-air temperature in deg F.
   f. Voltage at each connection.
   g. Amperage for each phase.

H. Fan Test Reports: For supply, return, and exhaust fans, include the following:
1. Fan Data:
   a. System identification.
   b. Location.
   c. Make and type.
   d. Model number and size.
   e. Manufacturer's serial number.
   f. Arrangement and class.
   g. Sheave make, size in inches, and bore.
   h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
2. Motor Data:
   a. Motor make, and frame type and size.
   b. Horsepower and rpm.
   c. Volts, phase, and hertz.
   d. Full-load amperage and service factor.
   e. Sheave make, size in inches, and bore.
   f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
   g. Number, make, and size of belts.
3. Test Data (Indicated and Actual Values):
   a. Total airflow rate in cfm.
   b. Total system static pressure in inches wg.
   c. Fan rpm.
   d. Discharge static pressure in inches wg.
   e. Suction static pressure in inches wg.

I. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
   a. System and air-handling-unit number.
   b. Location and zone.
   c. Traverse air temperature in deg F.
   d. Duct static pressure in inches wg.
   e. Duct size in inches.
   f. Duct area in sq. ft..
   g. Indicated air flow rate in cfm.
   h. Indicated velocity in fpm.
   i. Actual air flow rate in cfm.

j. Actual average velocity in fpm.
k. Barometric pressure in psig.

J. Instrument Calibration Reports:
1. Report Data:
a. Instrument type and make.
b. Serial number.
c. Application.
d. Dates of use.
e. Dates of calibration.

3.12 INSPECTIONS

A. Initial Inspection:
1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
2. Check the following for each system:
a. Measure airflow of at least 10 percent of air outlets.
b. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
c. Verify that balancing devices are marked with final balance position.
d. Note deviations from the Contract Documents in the final report.

B. Final Inspection:
1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Engineer.
2. Engineer shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
3. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
4. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:
1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.

D. Prepare test and inspection reports.

3.13 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 23 05 93

SECTION 23 07 13

DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following duct services:
   1. Indoor, concealed supply and outdoor air.
   2. Indoor, exposed supply and outdoor air.
   3. Indoor, concealed return located in unconditioned space.
   4. Indoor, exposed return located in unconditioned space.
   5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
   6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
   1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
   2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
   3. Detail application of field-applied jackets.
   4. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 23 0529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. CertainTeed Corp.; SoftTouch Duct Wrap.
      b. Johns Manville; Microlite.
      c. Knauf Insulation; Friendly Feel Duct Wrap.
      d. Manson Insulation Inc.; Alley Wrap.
      e. Owens Corning; SOFTR All-Service Duct Wrap.

F. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. CertainTeed Corp.; Commercial Board.
      b. Fibrex Insulations Inc.; FBX.
      c. Johns Manville; 800 Series Spin-Glas.
      d. Knauf Insulation; Insulation Board.
      e. Manson Insulation Inc.; AK Board.
      f. Owens Corning; Fiberglas 700 Series.

2.2 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.Eagle Bridges - Marathon Industries; 225.
      b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.Mon-Eco Industries, Inc.; 22-25.
      c. Eagles Bridges – Marathon Industries.
      d. Mono-Eco Industries, Inc.
   2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
      b. Eagle Bridges - Marathon Industries; 225.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.Mon-Eco Industries, Inc.; 22-25.
      d. Mono-Eco Industries, Inc.
   2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
   1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
      b. Vimasco Corporation; 749.
      c. Mon-Eco Industries, Inc.
   2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
   3. Service Temperature Range: Minus 20 to plus 180 deg F.
   4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
   5. Color: White.

C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
      b. Eagle Bridges - Marathon Industries; 501.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
      d. Mon-Eco Industries, Inc.; 55-10.
   2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
   3. Service Temperature Range: 0 to 180 deg F.
   4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
   5. Color: White.

D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
      b. Eagle Bridges - Marathon Industries; 570.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
      d. Mon-Eco Industries, Inc.
   2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
   3. Service Temperature Range: Minus 50 to plus 220 deg F.
   4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
   5. Color: White.

2.4 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
   1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   2. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
      b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
      c. Vimasco Corporation; 713 and 714.
      d. Mon-Eco Industries, Inc.

3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
4. Service Temperature Range: 0 to plus 180 deg F.
5. Color: White.

2.5 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide one of the following:
   a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.Eagle Bridges - Marathon Industries; 405.
   b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
   c. Mon-Eco Industries, Inc.; 44-05.
   d. Eagle Bridges - Marathon Industries.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: White.
5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.7 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

C. Metal Jacket:
1. Products: Subject to compliance with requirements, provide one of the following:
   a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
   b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
   c. RPR Products, Inc.; Insul-Mate.
2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
   a. Factory cut and rolled to size.
   b. Finish and thickness are indicated in field-applied jacket schedules.

2.8 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
   a. ABI, Ideal Tape Division; 428 AWF ASJ.
   b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
   c. Compac Corporation; 104 and 105.
   d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
   a. ABI, Ideal Tape Division; 491 AWF FSK.
   b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
   c. Compac Corporation; 110 and 111.
   d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
2. Width: 3 inches.
3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide one of the following:
   a. ABI, Ideal Tape Division; 488 AWF.
   b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
   c. Compac Corporation; 120.
   d. Venture Tape; 3520 CW.
2. Width: 2 inches.

3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

A. Bands:
1. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing or closed seal.
2. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:
1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated.
   a. Products: Subject to compliance with requirements, provide one of the following:
      1) AGM Industries, Inc.; CWP-1.
      2) GEMCO; CD.
      3) Midwest Fasteners, Inc.; CD.
      4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
   a. Products: Subject to compliance with requirements, provide one of the following:
      1) AGM Industries, Inc.; CHP-1.
      2) GEMCO; Cupped Head Weld Pin.
      3) Midwest Fasteners, Inc.; Cupped Head.
      4) Nelson Stud Welding; CHP.
3. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, aluminum sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
   a. Products: Subject to compliance with requirements, provide one of the following:
      1) AGM Industries, Inc.; RC-150.
      2) GEMCO; R-150.
      3) Midwest Fasteners, Inc.; WA-150.
      4) Nelson Stud Welding; Speed Clips.
   b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
4. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

2.10 CORNER ANGLES

A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

B. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
   1. Verify that systems to be insulated have been tested and are free of defects.
   2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
   1. Install insulation continuously through hangers and around anchor attachments.
   2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
   3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:
   1. Draw jacket tight and smooth.

2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
   a. For below ambient services, apply vapor-barrier mastic over staples.
4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
1. Comply with requirements in Section 078413 "Penetration Firestopping"irestopping and fire-resistive joint sealers.

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
   a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
   b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
   c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
   d. Do not overcompress insulation during installation.
   e. Impale insulation over pins and attach speed washers.
   f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
   a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
   b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
   a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
   b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
   c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
   d. Do not overcompress insulation during installation.
   e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
   a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
   b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
   1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
   2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
   3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:
   1. Draw jacket material smooth and tight.
   2. Install lap or joint strips with same material as jacket.
   3. Secure jacket to insulation with manufacturer's recommended adhesive.

4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.7 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

A. Tests and Inspections:
1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.

B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:
1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
7. Outdoor, supply and return.

B. Items Not Insulated:

1. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
2. Factory-insulated flexible ducts.
3. Factory-insulated plenums and casings.
4. Flexible connectors.
5. Vibration-control devices.
6. Factory-insulated access panels and doors.

3.10 DUCT INSULATION SCHEDULE

A. Concealed, round and flat-oval, supply-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

B. Concealed, round and flat-oval, return-air duct insulation shall be one of the following:
   1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

C. Concealed, round and flat-oval, outdoor-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

D. Concealed, round and flat-oval, exhaust-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

E. Concealed, rectangular, supply-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

F. Concealed, rectangular, return-air and exhaust-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

G. Concealed, rectangular, outdoor-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

H. Exposed, round and flat-oval, supply-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

I. Exposed, round and flat-oval, return-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

J. Exposed, round and flat-oval, outdoor-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

K. Exposed, round and flat-oval, exhaust-air duct insulation shall be the following:
   1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

L. Exposed, rectangular, supply-air duct insulation located in mech. Equipment rooms shall be the following:
   1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.

M. Exposed, rectangular, return-air duct insulation shall be the following:
   1. Mineral-Fiber Board: 1-1/2 inches thick and 3-lb/cu. ft. nominal density.

N. Exposed, rectangular, outdoor-air duct insulation shall be the following:
   1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.

O. Exposed, rectangular, exhaust-air duct insulation shall be the following:
   1. Mineral-Fiber Board: 1-1/2 inches thick and 3-lb/cu. ft. nominal density.

END OF SECTION 23 07 13

SECTION 23 07 19

HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following HVAC piping systems:
   1. Condensate drain piping, indoors.
   2. Refrigerant suction and hot-gas piping, indoors and outdoors.

B. Related Sections:
   1. Section 23 07 13 "Duct Insulation."

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
   1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
   2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 23 05 29 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Aeroflex USA, Inc.; Aerocel.
      b. Armacell LLC; AP Armaflex.
      c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.

2.2 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Aeroflex USA, Inc.; Aeroseal.
      b. Armacell LLC; Armaflex 520 Adhesive.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
      d. K-Flex USA; R-373 Contact Adhesive.
   2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
   1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
      b. Vimasco Corporation; 749.
      c. Mon-Eco Industries, Inc.
   2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
   3. Service Temperature Range: Minus 20 to plus 180 deg F.
   4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
   5. Color: White.

C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below-ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
      b. Eagle Bridges - Marathon Industries; 501.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
      d. Mon-Eco Industries, Inc.; 55-10.
   2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
   3. Service Temperature Range: 0 to 180 deg F.
   4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
   5. Color: White.

D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below-ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
      b. Eagle Bridges - Marathon Industries; 570.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
      d. Mon-Eco Industries, Inc.
   2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
   3. Service Temperature Range: Minus 50 to plus 220 deg F.
   4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
   5. Color: White.

E. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
      b. Eagle Bridges - Marathon Industries; 550.
      c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
      d. Mon-Eco Industries, Inc.; 55-50.
      e. Vimasco Corporation; WC-1/WC-5.
   2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
   3. Service Temperature Range: Minus 20 to plus 180 deg F.
   4. Solids Content: 60 percent by volume and 66 percent by weight.
   5. Color: White.

2.4 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
   1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
   2. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
      b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
      c. Vimasco Corporation; 713 and 714.
      d. Mon-Eco Industries, Inc.
   3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
   4. Service Temperature Range: 0 to plus 180 deg F.
   5. Color: White.

2.5 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. Metal Jacket:
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
      b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
      c. RPR Products, Inc.; Insul-Mate.
   2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
      a. Factory cut and rolled to size.
      b. Finish and thickness are indicated in field-applied jacket schedules.
      c. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
      d. Factory-Fabricated Fitting Covers:
         1) Same material, finish, and thickness as jacket.
         2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
         3) Tee covers.
         4) Flange and union covers.
         5) End caps.
         6) Beveled collars.
         7) Valve covers.
         8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.6 SECUREMENTS

A. Bands:
   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. ITW Insulation Systems; Gerrard Strapping and Seals.
      b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.

2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
   1. Verify that systems to be insulated have been tested and are free of defects.
   2. Verify that surfaces to be insulated are clean and dry.
   3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
   1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
   2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.

C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during application and finishing.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
   1. Install insulation continuously through hangers and around anchor attachments.
   2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
   3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
   4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:
   1. Draw jacket tight and smooth.
   2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
   3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
      a. For below-ambient services, apply vapor-barrier mastic over staples.
   4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
   5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

P. For above-ambient services, do not install insulation to the following:
   1. Vibration-control devices.
   2. Testing agency labels and stamps.
   3. Nameplates and data plates.
   4. Manholes.
   5. Handholes.
   6. Cleanouts.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
   1. Seal penetrations with flashing sealant.

2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

E. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets,

valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.

5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:
   1. Install pipe insulation to outer diameter of pipe flange.
   2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
   3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
   4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:
   1. Install mitered sections of pipe insulation.
   2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:
   1. Install preformed valve covers manufactured of same material as pipe insulation when available.
   2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
   3. Install insulation to flanges as specified for flange insulation application.
   4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 FIELD-APPLIED JACKET INSTALLATION

A. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FIELD QUALITY CONTROL

A. Tests and Inspections:
   1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
   1. Drainage piping located in crawl spaces.
   2. Underground piping.
   3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.10 INDOOR PIPING INSULATION SCHEDULE

A. Cooling Coil Condensate and Equipment Drain Water below 60 Deg F:

   1. All Pipe Sizes: Insulation shall be the following:
      a. Flexible Elastomeric: 3/4 inch thick.
      b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
      c. Vapor Barrier: Required

B. Refrigerant Suction and Hot-Gas Piping:
   1. All Pipe Sizes: Insulation shall be the following:
      a. Flexible Elastomeric: 1-1/2 inch thick.
      b. Vapor Barrier: Required.

C. Refrigerant Suction and Hot-Gas Flexible Tubing:
   1. All Pipe Sizes: Insulation shall be the following:
      a. Flexible Elastomeric: 1-1/2 inch thick.
      b. Vapor Barrier: Required.

3.11 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Refrigerant Suction and Hot-Gas Piping:
   1. All Pipe Sizes: Insulation shall be the following:
      a. Flexible Elastomeric: 2 inches thick.

B. Refrigerant Suction and Hot-Gas Flexible Tubing:
   1. All Pipe Sizes: Insulation shall be the following:
      a. Flexible Elastomeric: 2 inches thick.

3.12 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Piping, Exposed:
   1. Aluminum, Corrugated: 0.032 inch thick.

END OF SECTION 23 07 19

SECTION 23 21 13

HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes pipe and fitting materials and joining methods for the following:
   1. Condensate-drain piping.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following:
   1. Plastic pipe and fittings with solvent cement.
   2. RTRP and RTRF with adhesive.
   3. Pressure-seal fittings.
   4. Chemical treatment.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Piping layout, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
   1. Suspended ceiling components.
   2. Other building services.
   3. Structural members.

B. Qualification Data: For Installer.

C. Welding certificates.

D. Field quality-control reports.

E. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
   1. Condensate-Drain Piping: 150 deg F

2.2 COPPER TUBE AND FITTINGS

A. Drawn-Temper Copper Tubing: ASTM B 88, Type L

B. Annealed-Temper Copper Tubing: ASTM B 88, Type K.

C. DWV Copper Tubing: ASTM B 306, Type DWV.

D. Copper or Bronze Pressure-Seal Fittings:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. NIBCO INC.
      b. Viega.
      c. Elkhart Products Corporation.
   2. Housing: Copper.
   3. O-Rings and Pipe Stops: EPDM.
   4. Tools: Manufacturer's special tools.
   5. Minimum 200-psig working-pressure rating at 250 deg F.

E. Wrought-Copper Unions: ASME B16.22.

2.3 JOINING MATERIALS

A. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

2.4 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. A.Y. McDonald Mfg. Co.
      b. Capitol Manufacturing Company.
      c. Central Plastics Company.
      d. Hart Industries International, Inc.
      e. Jomar International Ltd.
      f. Matco-Norca.
      g. Watts Regulator Co.
      h. Zurn Industries, LLC.
   2. Description:
      a. Standard: ASSE 1079.
      b. Pressure Rating: 250 psig
      c. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Nipples:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Elster Perfection.
      b. Victaulic Company.
      c. Matco-Norca.
   2. Description:
      a. Standard: IAPMO PS 66.
      b. Electroplated steel or ductile iron nipple, complying with ASTM F 1545.
      c. Pressure Rating: 300 psig at 230 deg F.
      d. End Connections: Male threaded or grooved.

e. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Condensate-Drain Piping: Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints or Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.

3.2 PIPING INSTALLATIONS

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Select system components with pressure rating equal to or greater than system operating pressure.

K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.

L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.

N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.

O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.

P. Install valves according to Section 230523 "General-Duty Valves for HVAC Piping."

Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

R. Install shutoff valve immediately upstream of each dielectric fitting.

S. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 DIELECTRIC FITTING INSTALLATION

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.

3.4 HANGERS AND SUPPORTS

A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.

B. Comply with requirements in Section 230548 "Vibration and Seismic Controls for HVAC" for seismic restraints.

C. Install the following pipe attachments:
   1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
   2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
   3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
   4. Spring hangers to support vertical runs.
   5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
   6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.

D. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
   1. NPS 3/4: Maximum span, 7 feet.
   2. NPS 1: Maximum span, 7 feet.
   3. NPS 1-1/2: Maximum span, 9 feet.
   4. NPS 2: Maximum span, 10 feet.
   5. NPS 2-1/2: Maximum span, 11 feet.
   6. NPS 3 and Larger: Maximum span, 12 feet.

E. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
   1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
   2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
   3. NPS 1-1/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
   4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
   5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
   6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
   7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.

F. Support vertical runs at roof, at each floor, and at 8-foot intervals between floors.

G. Grooved mechanical-joint rigid couplings may be used with IPS steel piping systems, which meet the support and hanging requirements of ASME B31.1 and B31.9. An adequate number of flexible couplings shall also be used to compensate for thermal expansion/contraction of the pipe.

3.5 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel or groove plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.

D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
   1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
   2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

E. Mechanically Formed, Copper-Tube-Outlet Joints: Use manufacturer-recommended tool and procedure, and brazed joints.

3.6 TERMINAL EQUIPMENT CONNECTIONS

A. Sizes for condensate piping connections shall be the same as or larger than equipment connections.

3.7 FIELD QUALITY CONTROL

A. Prepare hydronic piping according to ASME B31.9 and as follows:
   1. Leave joints, uninsulated and exposed for examination during test.

END OF SECTION 23 21 13

SECTION 23 23 00

REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes refrigerant piping used for air-conditioning applications.

1.3 PERFORMANCE REQUIREMENTS

A. Line Test Pressure for Refrigerant R-22:
   1. Suction Lines for Air-Conditioning Applications: 185 psig.
   2. Suction Lines for Heat-Pump Applications: 325 psig.
   3. Hot-Gas and Liquid Lines: 325 psig.

B. Line Test Pressure for Refrigerant R-134a:
   1. Suction Lines for Air-Conditioning Applications: 115 psig.
   2. Suction Lines for Heat-Pump Applications: 225 psig.
   3. Hot-Gas and Liquid Lines: 225 psig.

C. Line Test Pressure for Refrigerant R-407C:
   1. Suction Lines for Air-Conditioning Applications: 230 psig.
   2. Suction Lines for Heat-Pump Applications: 380 psig.
   3. Hot-Gas and Liquid Lines: 380 psig.

D. Line Test Pressure for Refrigerant R-410A:
   1. Suction Lines for Air-Conditioning Applications: 300 psig.
   2. Suction Lines for Heat-Pump Applications: 535 psig.
   3. Hot-Gas and Liquid Lines: 535 psig.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop, based on manufacturer's test data, for the following:
   1. Thermostatic expansion valves.
   2. Solenoid valves.
   3. Hot-gas bypass valves.
   4. Filter dryers.
   5. Strainers.
   6. Pressure-regulating valves.

B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
   1. Shop Drawing Scale: 1/4 inch equals 1 foot.

2. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Field quality-control test reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.7 QUALITY ASSURANCE

A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."

C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.8 PRODUCT STORAGE AND HANDLING

A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

1.9 COORDINATION

A. Coordinate size and location of roof curbs, equipment supports, and roof penetrations.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

A. Copper Tube: ASTM B 280, Type ACR.

B. Wrought-Copper Fittings: ASME B16.22.

C. Wrought-Copper Unions: ASME B16.22.

D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.

E. Brazing Filler Metals: AWS A5.8.

F. Flexible Connectors:
1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

2.2 STEEL PIPE AND FITTINGS

A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; Type, Grade, and wall thickness as selected in Part 3 piping applications articles.

B. Wrought-Steel Fittings: ASTM A 234/A 234M, for welded joints.

C. Steel Flanges and Flanged Fittings: ASME B16.5, steel, including bolts, nuts, and gaskets, bevel-welded end connection, and raised face.

D. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

E. Flanged Unions:
1. Body: Forged-steel flanges for NPS 1 to NPS 1-1/2 and ductile iron for NPS 2 to NPS 3. Apply rust-resistant finish at factory.
2. Gasket: Fiber asbestos free.
3. Fasteners: Four plated-steel bolts, with silicon bronze nuts. Apply rust-resistant finish at factory.
4. End Connections: Brass tailpiece adapters for solder-end connections to copper tubing.
5. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
6. Pressure Rating: Factory test at minimum 400 psig.
7. Maximum Operating Temperature: 330 deg F.

F. Flexible Connectors:
1. Body: Stainless-steel bellows with woven, flexible, stainless-steel-wire-reinforced protective jacket
2. End Connections:
   a. NPS 2 and Smaller: With threaded-end connections.
   b. NPS 2-1/2 and Larger: With flanged-end connections.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

2.3 VALVES AND SPECIALTIES

A. Diaphragm Packless Valves:
1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
3. Operator: Rising stem and hand wheel.
4. Seat: Nylon.
5. End Connections: Socket, union, or flanged.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

B. Packed-Angle Valves:
1. Body and Bonnet: Forged brass or cast bronze.
2. Packing: Molded stem, back seating, and replaceable under pressure.
3. Operator: Rising stem.
4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
5. Seal Cap: Forged-brass or valox hex cap.
6. End Connections: Socket, union, threaded, or flanged.

7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

C. Check Valves:
1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
3. Piston: Removable polytetrafluoroethylene seat.
4. Closing Spring: Stainless steel.
5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
6. End Connections: Socket, union, threaded, or flanged.
7. Maximum Opening Pressure: 0.50 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 275 deg F.

D. Service Valves:
1. Body: Forged brass with brass cap including key end to remove core.
2. Core: Removable ball-type check valve with stainless-steel spring.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Copper spring.
5. Working Pressure Rating: 500 psig.

E. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.
1. Body and Bonnet: Plated steel.
2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
6. Working Pressure Rating: 400 psig.
7. Maximum Operating Temperature: 240 deg F.
8. Manual operator.

F. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
2. Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Seat Disc: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Working Pressure Rating: 400 psig.
6. Maximum Operating Temperature: 240 deg F.

G. Thermostatic Expansion Valves: Comply with ARI 750.
1. Body, Bonnet, and Seal Cap: Forged brass or steel.
2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Packing and Gaskets: Non-asbestos.
4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
5. Suction Temperature: 40 deg F.
6. Superheat: Adjustable.
7. Reverse-flow option (for heat-pump applications).
8. End Connections: Socket, flare, or threaded union.
9. Working Pressure Rating: 450 psig.

H. Hot-Gas Bypass Valves: Comply with UL 429; listed and labeled by an NRTL.
1. Body, Bonnet, and Seal Cap: Ductile iron or steel.

2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Packing and Gaskets: Non-asbestos.
4. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
5. Seat: Polytetrafluoroethylene.
6. Equalizer: Internal.
7. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
8. End Connections: Socket.
9. Throttling Range: Maximum 5 psig.
10. Working Pressure Rating: 500 psig.
11. Maximum Operating Temperature: 240 deg F.

I. Straight-Type Strainers:
1. Body: Welded steel with corrosion-resistant coating.
2. Screen: 100-mesh stainless steel.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

J. Angle-Type Strainers:
1. Body: Forged brass or cast bronze.
2. Drain Plug: Brass hex plug.
3. Screen: 100-mesh monel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

K. Moisture/Liquid Indicators:
1. Body: Forged brass.
2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
3. Indicator: Color coded to show moisture content in ppm.
4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 240 deg F.

L. Replaceable-Core Filter Dryers: Comply with ARI 730.
1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina or charcoal.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 240 deg F.

M. Permanent Filter Dryers: Comply with ARI 730.
1. Body and Cover: Painted-steel shell.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.

3. Desiccant Media: Activated alumina or charcoal.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 240 deg F.

N. Receivers: Comply with ARI 495.
1. Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
2. Comply with UL 207; listed and labeled by an NRTL.
3. Body: Welded steel with corrosion-resistant coating.
4. Tappings: Inlet, outlet, liquid level indicator, and safety relief valve.
5. End Connections: Socket or threaded.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

O. Liquid Accumulators: Comply with ARI 495.
1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or threaded.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

2.4 REFRIGERANTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Atofina Chemicals, Inc.
2. DuPont Company; Fluorochemicals Div.
3. Honeywell, Inc.; Genetron Refrigerants.
4. INEOS Fluor Americas LLC.

B. ASHRAE 34, R-22: Monochlorodifluoromethane.

C. ASHRAE 34, R-134a: Tetrafluoroethane.

D. ASHRAE 34, R-407C: Difluoromethane/Pentafluoroethane/1,1,1,2-Tetrafluoroethane.

E. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.

B. Suction Lines NPS 2 to NPS 4 for Conventional Air-Conditioning Applications: Copper, Type ACR, drawn-temper tubing and wrought-copper fittings with brazed joints.

C. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.

D. Safety-Relief-Valve Discharge Piping: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

A. Install diaphragm packless or packed-angle valves in suction and discharge lines of compressor.

B. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.

C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.

D. Except as otherwise indicated, install diaphragm packless or packed-angle valves on inlet and outlet side of filter dryers.

E. Install a full-sized, three-valve bypass around filter dryers.

F. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.

G. Install thermostatic expansion valves as close as possible to distributors on evaporators.
   1. Install valve so diaphragm case is warmer than bulb.
   2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
   3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.

H. Install safety relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.

I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.

J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for device being protected:
   1. Solenoid valves.
   2. Thermostatic expansion valves.
   3. Hot-gas bypass valves.
   4. Compressor.

K. Install filter dryers in liquid line between compressor and thermostatic expansion valve, and in the suction line at the compressor.

L. Install receivers sized to accommodate pump-down charge.

M. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.

B. Install refrigerant piping according to ASHRAE 15.

C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

F. Install piping adjacent to machines to allow service and maintenance.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Select system components with pressure rating equal to or greater than system operating pressure.

J. Refer to Section 230900 "Instrumentation and Control for HVAC" and Section 230993 "Sequence of Operations for HVAC Controls" for solenoid valve controllers, control wiring, and sequence of operation.

K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.

L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.

M. Install refrigerant piping in protective conduit where installed belowground.

N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.

O. Slope refrigerant piping as follows:
   1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
   2. Install horizontal suction lines with a uniform slope downward to compressor.
   3. Install traps and double risers to entrain oil in vertical runs.
   4. Liquid lines may be installed level.

P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.

Q. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.

R. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."

S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.4 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.

D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
   1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
   2. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.

3.5 HANGERS AND SUPPORTS

A. Hanger, support, and anchor products are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Install the following pipe attachments:
   1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
   2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
   3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
   4. Spring hangers to support vertical runs.
   5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
   1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
   2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
   3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
   4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
   5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
   6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
   7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
   8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
   9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.

D. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
   1. NPS 2: Maximum span, 10 feet; minimum rod size, 3/8 inch.
   2. NPS 2-1/2: Maximum span, 11 feet; minimum rod size, 3/8 inch.
   3. NPS 3: Maximum span, 12 feet; minimum rod size, 3/8 inch.
   4. NPS 4: Maximum span, 14 feet; minimum rod size, 1/2 inch.

E. Support multifloor vertical runs at least at each floor.

3.6 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

B. Tests and Inspections:
   1. Comply with ASME B31.5, Chapter VI.
   2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
   3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
      a. Fill system with nitrogen to the required test pressure.

b. System shall maintain test pressure at the manifold gage throughout duration of test.
c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.7 SYSTEM CHARGING

A. Charge system using the following procedures:
1. Install core in filter dryers after leak test but before evacuation.
2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.

B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.

C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.

D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
1. Open shutoff valves in condenser water circuit.
2. Verify that compressor oil level is correct.
3. Open compressor suction and discharge valves.
4. Open refrigerant valves except bypass valves that are used for other purposes.
5. Check open compressor-motor alignment and verify lubrication for motors and bearings.

E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 23 23 00

SECTION 23 31 13

METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Single-wall rectangular ducts and fittings.
2. Single-wall round and flat-oval ducts and fittings.
3. Sheet metal materials.
4. Sealants and gaskets.
5. Hangers and supports.
6. Seismic-restraint devices.

B. Related Sections:
1. Section 23 05 93 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 23 33 00 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

A. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

B. Structural Performance: Duct and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7.
1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of the following products:
1. Sealants and gaskets.
2. Seismic-restraint devices.

B. Shop Drawings:
1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Fittings.
6. Reinforcement and spacing.
7. Seam and joint construction.

8. Equipment installation based on equipment being used on Project.
9. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
10. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.

C. Delegated-Design Submittal:
1. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer licensed in North Carolina responsible for their preparation for seismic restraints.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
   a. Lighting fixtures.
   b. Air outlets and inlets.
   c. Speakers.
   d. Access panels.
   e. Perimeter moldings.

B. Welding certificates.

C. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."

C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints,"

for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Lindab Inc.
      b. McGill AirFlow LLC.
      c. SEMCO Incorporated.
      d. Sheet Metal Connectors, Inc.
      e. Spiral Manufacturing Co., Inc.

B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).

C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
   1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
   1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
   2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.

E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

B. Water-Based Joint and Seam Sealant:
1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

C. Solvent-Based Joint and Seam Sealant:
1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
9. VOC: Maximum 395 g/L.
10. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
11. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
12. Service: Indoor or outdoor.
13. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.
1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
   For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G90.
2. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.

D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.5 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

B. Water-Based Joint and Seam Sealant:
1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

C. Solvent-Based Joint and Seam Sealant:
1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
9. VOC: Maximum 395 g/L.
10. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
11. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
12. Service: Indoor or outdoor.
13. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.
1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.

3. Grade: NS.
4. Class: 25.
5. Use: O.
6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:
1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.

E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.

F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

H. Trapeze and Riser Supports:
1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.

B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

C. Install round and flat-oval ducts in maximum practical lengths.

D. Install ducts with fewest possible joints.

E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.

I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.

K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 23 3300 "Air Duct Accessories" for fire and smoke dampers.

L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.

E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
   1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
   2. Outdoor, Supply-Air Ducts: Seal Class A.
   3. Outdoor, Exhaust Ducts: Seal Class C.
   4. Outdoor, Return-Air Ducts: Seal Class B.

5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class B.

3.4 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
1. Where practical, install concrete inserts before placing concrete.
2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
5. Do not use powder-actuated concrete fasteners for seismic restraints.

C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

D. Hangers Exposed to View: Threaded rod and angle or channel supports.

E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.

F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with ASCE/SEI 7**.**

B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.

C. Install cables so they do not bend across edges of adjacent equipment or building structure.

3.6 CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 PAINTING

A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Leakage Tests:
   1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
   2. Test the following systems:
      a. Ducts with a Pressure Class of 2-Inch wg or Higher: Test representative duct sections**,** selected by Engineer from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
   3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
   4. Test for leaks before applying external insulation.
   5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
   6. Give seven days' advance notice for testing.

C. Duct system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

3.9 START UP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.10 DUCT SCHEDULE

A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
   1. Underground Ducts: Concrete-encased, stainless steel.

B. Supply Ducts:
   1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and downstream of Terminal Units:
      a. Pressure Class: Positive 2-inch wg
      b. Minimum SMACNA Seal Class: C.
      c. SMACNA Leakage Class for Rectangular: 12.
      d. SMACNA Leakage Class for Round and Flat Oval: 12.

   2. Ducts Connected to Constant-Volume Air-Handling Units:
      a. Pressure Class: Positive 3-inch wg
      b. Minimum SMACNA Seal Class: B.
      c. SMACNA Leakage Class for Rectangular: 6.
      d. SMACNA Leakage Class for Round and Flat Oval: 6.

3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
   a. Pressure Class: Positive 3-inch wg .
   b. Minimum SMACNA Seal Class: B.
   c. SMACNA Leakage Class for Rectangular: 6.
   d. SMACNA Leakage Class for Round and Flat Oval: 6.

C. Return Ducts:
1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
   a. Pressure Class: Positive or negative 2-inch wg
   b. Minimum SMACNA Seal Class: C.
   c. SMACNA Leakage Class for Rectangular: 12.
   d. SMACNA Leakage Class for Round and Flat Oval: 12.
2. Ducts Connected to Air-Handling Units:
   a. Pressure Class: Positive or negative 2-inch wg.
   b. Minimum SMACNA Seal Class: B.
   c. SMACNA Leakage Class for Rectangular: 12.
   d. SMACNA Leakage Class for Round and Flat Oval: 12.

D. Exhaust Ducts:
1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
   a. Pressure Class: Negative 2-inch wg.
   b. Minimum SMACNA Seal Class: C if negative pressure, and A if positive pressure.
   c. SMACNA Leakage Class for Rectangular: 12.
   d. SMACNA Leakage Class for Round and Flat Oval: 12.
2. Ducts Connected to Air-Handling Units:
   a. Pressure Class: Positive or negative 2-inch wg.
   b. Minimum SMACNA Seal Class: B if negative pressure, and A if positive pressure.
   c. SMACNA Leakage Class for Rectangular: 12.
   d. SMACNA Leakage Class for Round and Flat Oval: 12.

E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
   a. Pressure Class: Positive or negative 1-inch wg.
   b. Minimum SMACNA Seal Class: C.
   c. SMACNA Leakage Class for Rectangular: 12.
   d. SMACNA Leakage Class for Round and Flat Oval: 12.
2. Ducts Connected to Air-Handling Units:
   a. Pressure Class: Positive or negative 2-inch wg.
   b. Minimum SMACNA Seal Class: B.
   c. SMACNA Leakage Class for Rectangular: 12.
   d. SMACNA Leakage Class for Round and Flat Oval: 12.

F. Intermediate Reinforcement:
1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.
2. Stainless-Steel Ducts:
   a. Exposed to Airstream: Match duct material.
   b. Not Exposed to Airstream: Match duct material.
3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.

G. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
   a. Velocity 1000 fpm or Lower:
      1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
      2) Mitered Type RE 4 without vanes.
   b. Velocity 1000 to 1500 fpm:
      1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
      2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
      3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
   c. Velocity 1500 fpm or Higher:
      1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
      2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
      3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
   a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
   b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
   c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
   a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
      1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
      2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
      3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
      4) Radius-to Diameter Ratio: 1.5.
   b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
   c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.

H. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
   a. Rectangular Main to Rectangular Branch: 45-degree entry.
   b. Rectangular Main to Round Branch: Spin in.
2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
   a. Velocity 1000 fpm or Lower: 90-degree tap.

b. Velocity 1000 to 1500 fpm: Conical tap.
c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 23 31 13

SECTION 23 33 00

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Manual volume dampers.
2. Control dampers.
3. Turning vanes.
4. Duct-mounted access doors.
5. Flexible connectors.
6. Flexible ducts.
7. Duct accessory hardware.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.

B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
   1. Galvanized Coating Designation: G60.
   2. Exposed-Surface Finish: Mill phosphatized.

B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and for exposed ducts.

C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.

D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.

E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Air Balance Inc.; a division of Mestek, Inc.
   2. American Warming and Ventilating; a division of Mestek, Inc.
   3. Cesco Products; a division of Mestek, Inc.
   4. Greenheck Fan Corporation.
   5. Lloyd Industries, Inc.
   6. Nailor Industries Inc.
   7. NCA Manufacturing, Inc.
   8. Pottorff.
   9. Ruskin Company.
   10. Vent Products Company, Inc.

B. Description: Gravity balanced.

C. Maximum Air Velocity: 2000 fpm

D. Frame: Hat-shaped, 0.05-inch- thick, galvanized sheet steel, with welded corners or mechanically attached and mounting flange.

E. Blades: Multiple single-piece blades, maximum 6-inch width, 0.025-inch- thick, roll-formed aluminum with sealed edges.

F. Blade Action: Parallel.

G. Blade Seals: Extruded vinyl, mechanically locked.

H. Blade Axles:
   1. Material: Nonferrous metal.
   2. Diameter: 0.20 inch.

I. Return Spring: Adjustable tension.

2.4 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Air Balance Inc.; a division of Mestek, Inc.
      b. American Warming and Ventilating; a division of Mestek, Inc.
      c. Flexmaster U.S.A., Inc.
      d. McGill AirFlow LLC.
      e. Nailor Industries Inc.
      f. Pottorff.
      g. Ruskin Company.
      h. Trox USA Inc.
      i. Vent Products Company, Inc.
   2. Standard leakage rating.
   3. Suitable for horizontal or vertical applications.
   4. Frames:
      a. Frame: Hat-shaped, 0.094-inch- thick, galvanized sheet steel.
      b. Mitered and welded corners.
      c. Flanges for attaching to walls and flangeless frames for installing in ducts.
   5. Blades:
      a. Multiple or single blade.
      b. Parallel- or opposed-blade design.
      c. Stiffen damper blades for stability.
      d. Galvanized-steel, 0.064 inch thick.
   6. Blade Axles: Galvanized steel.
   7. Bearings:
      a. Stainless-steel sleeve.
      b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
   8. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Air Balance Inc.; a division of Mestek, Inc.
      b. American Warming and Ventilating; a division of Mestek, Inc.
      c. McGill AirFlow LLC.
      d. Nailor Industries Inc.
      e. Pottorff.
      f. Ruskin Company.
      g. Trox USA Inc.
      h. Vent Products Company, Inc.
   2. Standard leakage rating.
   3. Suitable for horizontal or vertical applications.
   4. Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
   5. Blades:
      a. Multiple or single blade.
      b. Parallel- or opposed-blade design.
      c. Stiffen damper blades for stability.
      d. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.

e. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.

6. Blade Axles: Stainless steel.
7. Bearings:
   a. Stainless-steel sleeve.
   b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Aluminum.

C. Low-Leakage, Steel, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Air Balance Inc.; a division of Mestek, Inc.
   b. American Warming and Ventilating; a division of Mestek, Inc.
   c. McGill AirFlow LLC.
   d. Nailor Industries Inc.
   e. Pottorff.
   f. Ruskin Company.
   g. Trox USA Inc.
   h. Vent Products Company, Inc.
2. Comply with AMCA 500-D testing for damper rating.
3. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
4. Suitable for horizontal or vertical applications.
5. Frames:
   a. Hat shaped.
   b. 0.094-inch- thick, galvanized sheet steel.
   c. Mitered and welded corners.
   d. Flanges for attaching to walls and flangeless frames for installing in ducts.
6. Blades:
   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized, roll-formed steel, 0.064 inch thick.
7. Blade Axles: Galvanized steel.
8. Bearings:
   a. Oil-impregnated stainless-steel sleeve.
   b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
9. Blade Seals: Neoprene.
10. Jamb Seals: Cambered stainless steel.
11. Tie Bars and Brackets: Galvanized steel.
12. Accessories:
    a. Include locking device to hold single-blade dampers in a fixed position without vibration.

D. Low-Leakage, Aluminum, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Air Balance Inc.; a division of Mestek, Inc.
   b. American Warming and Ventilating; a division of Mestek, Inc.
   c. McGill AirFlow LLC.
   d. Nailor Industries Inc.

e. Pottorff.
f. Ruskin Company.
g. Trox USA Inc.
h. Vent Products Company, Inc.

2. Comply with AMCA 500-D testing for damper rating.
3. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
4. Suitable for horizontal or vertical applications.
5. Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
6. Blades:
   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.
   d. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.
7. Blade Axles: Stainless steel.
8. Bearings:
   a. Oil-impregnated stainless-steel sleeve.
   b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
9. Blade Seals: Neoprene.
10. Jamb Seals: Cambered stainless steel.
11. Tie Bars and Brackets: Aluminum.
12. Accessories:
    a. Include locking device to hold single-blade dampers in a fixed position without vibration.

E. Jackshaft:
1. Size: 0.5-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

F. Damper Hardware:
1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.5 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Warming and Ventilating; a division of Mestek, Inc.
2. Arrow United Industries; a division of Mestek, Inc.
3. Cesco Products; a division of Mestek, Inc.
4. Greenheck Fan Corporation.
5. Lloyd Industries, Inc.
6. McGill AirFlow LLC.
7. Metal Form Manufacturing, Inc.
8. Nailor Industries Inc.

9. NCA Manufacturing, Inc.
10. Pottorff.
11. Ruskin Company.
12. Vent Products Company, Inc.
13. Young Regulator Company.

B. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

C. Frames:
1. Hat shaped.
2. 0.094-inch- thick, galvanized sheet steel.
3. Mitered and welded corners.

D. Blades:
1. Multiple blade with maximum blade width of 8 inches.
2. Parallel- and opposed-blade design.
3. Galvanized-steel.
4. 0.064 inch thick single skin.
5. Blade Edging: Closed-cell neoprene.
6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

E. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
1. Operating Temperature Range: From minus 40 to plus 200 deg F.

F. Bearings:
1. Stainless-steel sleeve.
2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

G. Coordinate control damper power requirements with Electrical Contractor.

2.6 TURNING VANES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
2. Duro Dyne Inc.
3. Elgen Manufacturing.
4. METALAIRE, Inc.
5. SEMCO Incorporated.
6. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

E. Vane Construction: Double wall.

F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.7 DUCT-MOUNTED ACCESS DOORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. American Warming and Ventilating; a division of Mestek, Inc.
   2. Cesco Products; a division of Mestek, Inc.
   3. Ductmate Industries, Inc.
   4. Elgen Manufacturing.
   5. Flexmaster U.S.A., Inc.
   6. Greenheck Fan Corporation.
   7. McGill AirFlow LLC.
   8. Nailor Industries Inc.
   9. Pottorff.
   10. Ventfabrics, Inc.
   11. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
   1. Door:
      a. Double wall, rectangular.
      b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
      c. Vision panel.
      d. Hinges and Latches: 1-by-1-inchbutt or piano hinge and cam latches.
      e. Fabricate doors airtight and suitable for duct pressure class.
   2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
   3. Number of Hinges and Locks:
      a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
      b. Access Doors up to 18 Inches Square: Continuous and two sash locks.
      c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches.
      d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.8 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Ductmate Industries, Inc.
   2. Duro Dyne Inc.
   3. Elgen Manufacturing.
   4. Ventfabrics, Inc.
   5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Materials: Flame-retardant or noncombustible fabrics.

C. Coatings and Adhesives: Comply with UL 181, Class 1.

D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.

E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: 26 oz./sq. yd..
2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F.

F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: 24 oz./sq. yd..
2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
3. Service Temperature: Minus 50 to plus 250 deg F.

G. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
1. Minimum Weight: 16 oz./sq. yd..
2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
3. Service Temperature: Minus 67 to plus 500 deg F.

H. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
1. Minimum Weight: 14 oz./sq. yd..
2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
3. Service Temperature: Minus 67 to plus 500 deg F.

I. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.9 FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Flexmaster U.S.A., Inc.
2. McGill AirFlow LLC.
3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 20 to plus 175 deg F.

4. Insulation R-Value: Comply with ASHRAE/IESNA 90.1.

C. Flexible Duct Connectors:
1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action or Nylon strap in sizes 3 through 18 inches, to suit duct size.
2. Non-Clamp Connectors: Adhesive.

2.10 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install test holes at fan inlets and outlets and elsewhere as indicated.

G. Install duct security bars. Construct duct security bars from 0.164-inchsteel sleeve, continuously welded at all joints and 1/2-inch- diameter steel bars, 6 inches o.c. in each direction in center of sleeve. Weld each bar to steel sleeve and each crossing bar. Weld 2-1/2-by-2-1/2-by-1/4-inch steel angle to 4 sides and both ends of sleeve. Connect duct security bars to ducts with flexible connections. Provide 12-by-12-inch hinged access panel with cam lock in duct in each side of sleeve.

H. Connect ducts to duct silencers with flexible duct connectors.

I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
1. On both sides of duct coils.
2. Upstream from duct filters.
3. At outdoor-air intakes and mixed-air plenums.
4. At drain pans and seals.
5. Downstream from, control dampers, backdraft dampers, and equipment.

6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
7. At each change in direction and at maximum 50-foot spacing.
8. Upstream or downstream from duct silencers.
9. Control devices requiring inspection.
10. Elsewhere as indicated.

J. Install access doors with swing against duct static pressure.

K. Access Door Sizes:
1. One-Hand or Inspection Access: 8 by 5 inches.
2. Two-Hand Access: 12 by 6 inches.
3. Head and Hand Access: 18 by 10 inches.
4. Head and Shoulders Access: 21 by 14 inches.
5. Body Access: 25 by 14 inches.
6. Body plus Ladder Access: 25 by 17 inches.

L. Label access doors according to Section 23 0553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

M. Install flexible connectors to connect ducts to equipment.

N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.

O. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.

P. Connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.

Q. Connect flexible ducts to metal ducts with adhesive and draw bands.

R. Install duct test holes where required for testing and balancing purposes.

S. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Inspect turning vanes for proper and secure installation.
4. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 23 33 00

SECTION 23 34 23

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Ceiling-mounted ventilators.
   2. In-line centrifugal fans.

1.3 PERFORMANCE REQUIREMENTS

A. Project Altitude: Base fan-performance ratings on actual Project site elevations.

B. Operating Limits: Classify according to AMCA 99.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:
   1. Certified fan performance curves with system operating conditions indicated.
   2. Certified fan sound-power ratings.
   3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
   4. Material thickness and finishes, including color charts.
   5. Dampers, including housings, linkages, and operators.
   6. Roof curbs.
   7. Fan speed controllers.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
   1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
   2. Wiring Diagrams: For power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
   1. Roof framing and support members relative to duct penetrations.
   2. Ceiling suspension assembly members.
   3. Size and location of initial access modules for acoustical tile.
   4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.

B. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
   1. Belts: One set for each belt-driven unit.

1.8 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

C. UL Standards: Power ventilators shall comply with UL 705.

1.9 COORDINATION

A. Coordinate size and location of structural support members.

B. Coordinate sizes and locations of equipment supports, and wall penetrations with actual equipment provided.

PART 2 - PRODUCTS

2.1 CEILING-MOUNTED VENTILATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Breidert Air Products.
   2. Broan-NuTone LLC; NuTone Inc.
   3. Carnes Company.
   4. Greenheck Fan Corporation.
   5. Loren Cook Company.

B. Housing: Steel, lined with acoustical insulation.

C. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.

D. Grille: Plastic, white designer non-yellowing grille with flange on intake and thumbscrew attachment to fan housing.

E. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.

F. Accessories:
   1. Manual Starter Switch: Single-pole rocker switch assembly with cover and pilot light.
   2. Provide internal motor disconnect of the plug-in type.
   3. Round outlet duct collar with integral backdraft damper.
   4. Filter: Washable aluminum to fit between fan and grille.
   5. Isolation: Rubber-in-shear vibration isolators.
   6. Manufacturer's standard duct connections and transition fittings.

2.2 IN-LINE CENTRIFUGAL FANS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Breidert Air Products.
   2. Carnes Company.
   3. Greenheck Fan Corporation.
   4. Hartzell Fan Incorporated.
   5. Loren Cook Company.

B. Housing: Galvanized steel or aluminum with square duct mounting collars, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.

C. Direct-Driven Units: Permanently lubricated motor with thermal overload protection, readily accessible for maintenance.

D. Fan Wheels: Backward inclined aluminum wheel, statically and dynamically balanced.

E. Accessories:
   1. Companion Flanges: For inlet and outlet duct connections.
   2. Provide manufacturer's isolator kit including brackets and spring hangers.
   3. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
   4. Provide manufacturer's backdraft damper.
   5. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.

2.3 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 0513 "Common Motor Requirements for HVAC Equipment."
   1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

B. Enclosure Type: Totally enclosed, fan cooled.

2.4 SOURCE QUALITY CONTROL

A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.

B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install power ventilators level and plumb.

B. Equipment Mounting:

C. Secure roof-mounted fans to roof curbs with cadmium-plated hardware.

D. Install units with clearances for service and maintenance.

E. Label units according to requirements specified in Section 23 05 53 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 23 33 00 "Air Duct Accessories."

B. Install ducts adjacent to power ventilators to allow service and maintenance.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.
   1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:
   1. Verify that shipping, blocking, and bracing are removed.
   2. Verify that unit is secure on mountings and supporting devices, and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
   3. Verify that cleaning and adjusting are complete.
   4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
   5. Adjust belt tension.
   6. Adjust damper linkages for proper damper operation.
   7. Verify lubrication for bearings and other moving parts.
   8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
   9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
   10. Shut unit down and reconnect automatic temperature-control operators.
   11. Remove and replace malfunctioning units and retest as specified above.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Prepare test and inspection reports.

3.4 ADJUSTING

A. Adjust damper linkages for proper damper operation.

B. Adjust belt tension.

C. Comply with requirements in Section 23 0593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.

D. Replace fan and motor pulleys as required to achieve design airflow.

E. Lubricate bearings.

END OF SECTION 23 34 23

SECTION 23 37 13

DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

Section Includes:
1. Rectangular and square ceiling diffusers.
2. Fixed face grilles**.**

Related Sections:
3. Section 23 33 00 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 ACTION SUBMITTALS

Product Data: For each type of product indicated, include the following:
1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

Samples for Initial Selection: For diffusers, registers, and grilles with factory-applied color finishes.

Samples for Verification: For diffusers, registers, and grilles, in manufacturer's standard sizes to verify color selected.

1.4 INFORMATIONAL SUBMITTALS

Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Duct access panels.

Source quality-control reports.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

Rectangular and Square Ceiling Diffusers:
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

a. Anemostat Products; a Mestek company.
b. Krueger.
c. METALAIRE, Inc.
d. Nailor Industries Inc.
e. Price Industries.
f. Titus.

2.2 REGISTERS AND GRILLES

Fixed Face Grille:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
   a. Anemostat Products; a Mestek company.
   b. Krueger.
   c. Nailor Industries Inc.
   d. Price Industries.
   e. Titus.

2.3 SOURCE QUALITY CONTROL

Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.

Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

Install diffusers, registers, and grilles level and plumb.

Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 23 37 13

SECTION 23 81 26

SPLIT-SYSTEM HEAT PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes split-system heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

B. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
   1. Filters: Two set(s) for each air-handling unit.

1.7 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE Compliance:
   1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
   2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - " Procedures," and Section 7 - "Construction and System Start-up."

C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.

1.8 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Section 03 30 00 "Cast-in-Place Concrete."

B. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.9 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
   1. Warranty Period:
      a. For Compressor: Five years from date of Final Acceptance.
      b. For Parts: One year from date of Final Acceptance.
      c. For Labor: One year from date of Final Acceptance.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
   1. Carrier Corporation; Home Comfort and HVAC Building & Industrial Systems.
   2. Lennox Industries, Inc.
   3. Trane, an Ingersoll-Rand Company.

2.2 INDOOR FAN COIL UNITS

A. Floor-Mounted, Fully Ducted, Evaporator-Fan Coil Unit Components:

   1. Cabinet: Enameled steel with removable panels on front and ends.

      a. Connections: Inlet and outlet collars for duct connection.
      b. Insulation: Faced, glass-fiber duct liner.
      c. Drain Pans: Polycarbonate resin material, with brass drain connections; insulated.

   2. Refrigerant Coil: Grooved copper tube, with mechanically bonded aluminum fins and factory installed thermostatic-expansion valve. Comply with ARI 206/110.
   3. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements; with refractory ceramic support bushings, automatic-reset thermal cutout, built-in magnetic contactors, manual-reset thermal cutout, airflow proving device, and one-time fuses in terminal box for overcurrent protection.
   4. Fan: Direct drive, centrifugal.
   5. Fan Motors:

      a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
      b. Electronically commutated motor (ECM), with internal thermal protection and permanent lubrication.

6. Air Filtration Section:

    a. General Requirements for Air Filtration Section:

        1) Comply with NFPA 90A.
        2) Factory supplied cleanable polyester filter media.
        3) Minimum Arrestance and MERV according to ASHRAE 52.2.
        4) Filter-Holding Frames/Cabinet: Arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lifted out from access plenum.

7. Accessories:
    a. Manufacturer's Disconnect Switch Kit
    b. Manufacturer's Fan Coil Filter Cabinet

2.3 OUTDOOR HEAT PUMP UNITS

A. Air-Cooled, Split System Heat Pump Unit Components:

1. Casing: Steel, bonderized, and coated with a powder coat paint in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
2. Unit Enclosure: Includes all factory wiring, piping, controls, compressor, refrigerant charge, and accessories required for unit operation. Provide single point power connection.
3. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
    a. Compressor Type: Scroll.
    b. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
    c. Refrigerant Charge: R-410A
    d. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 206/110.
4. Heat-Pump Components: Liquid line shutoff valve, vapor line shutoff valve, reversing valve, compressor oil, accumulator, and low-temperature-air cutoff thermostat.
5. Fan: Aluminum, direct-drive propeller type, directly connected to motor, upward discharge. Fan blades to be statically and dynamically balanced.
6. Motor: Totally enclosed, 1-phase type with class B insulation and permanently lubricated, with integral thermal-overload protection. Shaft to be corrosion resistant.
7. Condenser Coil: air cooled, constructed of aluminum fins mechanically bonded to copper tubes.
8. Wire Safety Guard: steel, installed over all condenser fan openings.
9. Low Ambient Kit: Permits operation down to 45 deg F
10. Mounting Base: Polyethylene.
11. Accessories:
    a. Long Line Application Kit (where indicated).
    b. Low Ambient Kit: Permits operation down to -20 deg F (where indicated).
    c. Crankcase Heater
    d. Disconnect Switch
    e. Outdoor Air Temperature Sensor.

2.4 GENERAL ACCESSORIES

A. Thermostat: Manufacturer's 7-day programmable wall-hung thermostat (Model #TP-PRH Series) with low voltage with subbase to control compressor, evaporator fan, and electric resistant heating, with the following features:
   1. Battery Free (powered by connection to major system components).
   2. Faceplate: manufacturer's faceplate; color to be selected by Architect.
   3. Compressor time delay.
   4. Auxiliary heat lockout temperature setting with outdoor air temperature sensor per North Carolina Energy Code requirements.
   5. 24-hour time control of system stop and start.
   6. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
      a. Initial Temperature Setpoints (Fully Adjustable):
         1) Occupied/Unoccupied Summer: 75degF/80degF
         2) Occupied/Unoccupied Winter: 70degF/65degF
   7. Fan-speed selection including auto setting.

B. Automatic-rest timer to prevent rapid cycling of compressor.

C. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.

D. Drain Hose: For condensate.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install units level and plumb.

B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.

C. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

A. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.

3.3 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

B. Perform tests and inspections.
   1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

C. Tests and Inspections:
   1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.

2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.4 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.
   1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 23 81 26

SECTION 23 82 39

WALL AND CEILING UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes wall and ceiling heaters with propeller fans and electric-resistance heating coils.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.
   1. Include rated capacities, operating characteristics, furnished specialties, and accessories.

B. Shop Drawings:
   1. Include plans, elevations, sections, and details.
   2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
   3. Include details of anchorages and attachments to structure and to supported equipment.
   4. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
   5. Wiring Diagrams: Power, signal, and control wiring.

C. Samples: For each exposed product and for each color and texture specified.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For wall and ceiling unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:
   1. Berko; Marley Engineered Products.
   2. Indeeco.
   3. Markel Products Company; TPI Corporation.
   4. QMark; Marley Engineered Products.
   5. Trane Inc.

2.2 DESCRIPTION

A. Assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 CABINET

A. Electric Wall Heater:
1. Front Panel: Bar grille type with constructed of 16-gauge cold-rolled steel, welded into a uniform grille, with removable panels fastened with tamperproof fasteners. The front grille shall be surrounded by a decorative satin-finish aluminum frame.
2. Finish: Baked enamel over baked-on primer with manufacturer's standard color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.
3. Back Box: Designed for duty as a recessed rough-in box in either masonry or frame installations, and is also used with the surface mounting frame in surface mounting installations. The back box shall be 20-gauge galvanized steel and shall contain knockouts through which power leads are brought.
4. Heating Element: Non-glowing design consisting of a resistance wire enclosed in a steel sheath to which steel plate fins are copper brazed.
5. Fan Delay Switch: Bi-metallic, snap-action type and shall active fan after heating element reaches operating temperature. The fan shall continue to operate after the thermostat is satisfied and until the heating element is cool.
6. Thermal Cut-out: manual reset thermal cutout to protect unit from overheating.

B. Electric Unit Heaters:
1. Housing: Heavy gauge die-formed steel housing.
2. Heating Element: Aluminum-finned, copper clad steel sheath heating element
3. Thermal Cut-out: Automatic reset linear thermal cut-out, capillary type
4. Fan Delay Switch.
5. Discharge Louvers: Individually adjustable discharge louvers to control air flow.

C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

D. Surface-Mounted Cabinet Enclosure: Steel with finish to match cabinet.

2.4 FAN AND MOTOR

A. Fan: Aluminum propeller directly connected to motor.

B. Motor: Permanently lubricated. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.5 CONTROLS

A. Controls: Unit-mounted thermostat.

B. Provide low voltage relay for control of electric heaters as specified in sequence of operations.

C. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.

2.6 CAPACITIES AND CHARACTERISTICS

A. Refer to Drawing Schedules for capacities and characteristics.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive wall and ceiling unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for electrical connections to verify actual locations before unit-heater installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install wall and ceiling unit heaters to comply with NFPA 90A.

B. Install wall and ceiling unit heaters level and plumb.

C. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

END OF SECTION 23 82 39

SECTION 26 05 00

GENERAL PROVISIONS FOR ELECTRICAL WORK

PART 1 - GENERAL

1.1 SCOPE OF WORK

A. The work included in this Contract is shown on the drawings and described in these specifications. It consists of furnishing all labor, material, services, supervision and connection of all systems shown and/or specified including the requirements of:

DIVISION	00	-	BIDDING AND CONTRACT REQUIREMENTS
DIVISION	01	-	GENERAL REQUIREMENT
DIVISION	26, *27,* 28	-	ELECTRICAL WORK

B. Contractor is responsible to review and understand all drawings and all work of all trades to ensure a complete and thorough project.

C. Provide all labor, tools, materials, equipment, coordination, and plans necessary for installation and proper operation of the electrical systems.

D. Contract drawings and specifications are complementary and must be so used to ascertain all requirements of the work.

1.2 DEFINITIONS

A. Provide, furnish, install, and furnish and install shall have the same meaning. That is, the Contractor shall purchase, transport to the site and install all required components of the work unless specifically stated otherwise in the contract documents.

B. Wiring pertains to raceway, fittings, conductors, terminations, hangers, supports, etc. as required to form a complete system.

1.3 DRAWINGS AND SPECIFICATIONS

A. The plans are diagrammatic and indicate only the sizes and general arrangement of conduit, devices, and equipment; exact locations of all elements shall be determined as work progresses, in cooperation with the work of other trades. It is not intended to show every item of work or minor piece of equipment, but every item shall be furnished and installed without additional remuneration as necessary to complete the system in accordance with the best practice of the trade.

B. As previously stated, the exact locations of electrical devices and equipment are diagrammatic. The owner may request for any devices or equipment to be installed at different locations than what is indicated on the drawings in a specific area or room. It is the responsibility of the Electrical Contractor to coordinate the locations of devices in all areas prior to installation.

1.4 APPLICABLE STANDARDS

A. All equipment shall be label-listed from a NCDOI approved third party testing agency.

B. The latest edition of the following minimum standards shall apply wherever applicable:
1. ASA American Standards Association
2. ASTM American Society for Testing Materials
3. ETL Electrical Testing Laboratories, Inc.

4. IEEE Institute of Electrical and Electronic Engineers
5. IPCEA Insulated Power Cable for Engineers Association
6. OSHA Occupational Safety and Health Act
7. NEC National Electrical Code
8. NEMA National Electrical Manufacturers Association
9. NESC National Electrical Safety Code
10. NFPA National Fire Protection Association
11. UL Underwriters Laboratories, Inc.
12. Power company standards and regulations.
13. Local and state codes.

C. In the event there are conflicts between specifications and standards, standards shall govern unless specifications are in excess of standards.

1.5 PERMITS AND INSPECTIONS

A. Inspections: The Contractor shall notify the Office of the State Electrical Inspector, NC State Construction Office, and schedule required inspections including rough-in, above ceiling, and final inspections. The Contractor shall be responsible for obtaining inspection of and the certificate by the approved inspection agency for the entire electrical system.

B. The undertaking of periodic inspections by the Owner or Engineer shall not be construed as supervision of actual construction. The Owner or Engineer is not responsible for providing a safe place of work for the Contractor, Contractor's employees, suppliers or subcontractors for access, visits, use, work, travel or occupancy by any person.

C. The contractor shall notify The Office of the State Electrical Inspector- NC State Construction Office, the owner, and the Architect/Engineer at least 72 hours in advance of requested, ongoing inspections.

D. The contractor shall notify NC State Construction Office, the owner, and the Architect/Engineer at least 7 days in advance of requesting the final inspection.

1.6 CODES AND REGULATIONS

A. Comply with all applicable rules and regulations of the municipal laws and ordinances and latest revisions thereof. All work shall be done in full conformity with the requirements of all authorities having jurisdiction. Modifications required by the above authorities will be made without additional charges to the Owner. Where alterations to and/or deviations from the Contract Documents are required by the authorities, report the requirements to the Engineer and secure approval before work is started.

B. Furnish and file with the proper authorities, all drawings required by them in connection with the work. Obtain all permits, licenses, and inspections and pay all legal and proper fees and charges in this connection.

C. Should any work shown or specified be of lighter or smaller material than Code requires, same shall be executed in strict accordance with the regulations.

D. Heavier or larger size material than Code requires shall be furnished and installed, if required by the Plans and Specifications.

E. This Contractor shall have the electrical work inspected from time to time by authorized inspectors. At the completion of the work, the Contractor shall furnish a Certificate of Approval, in triplicate, indicating full approval of the work furnished and installed in this Contract from the State Electrical Inspector.

F. Equipment and components parts thereof shall bear manufacturer's nameplate, giving manufacturer's name, size, type and model number or serial number, electrical characteristic to facilitate maintenance and replacements. Nameplates of distributors or contractors are not acceptable.

G. Engineer will have privilege of stopping any work or use of any material that in his opinion is not being properly installed and each Contractor shall remove all materials delivered, or work erected, which does not comply with Contract Drawings and Specifications, and replace with proper materials, or correct such work as directed by the Engineer, at no additional cost to Owner.

H. If equipment or materials are installed before proper approvals have been obtained, each Contractor shall be liable for their removal and replacement including work of other trades affected by such work, at no additional cost to Owner, if such items do not meet intent of the Drawings and Specifications.

1.7 RECORD DRAWINGS

A. The Electrical Contractor shall keep an accurate location record of all underground and concealed raceway, and of all changes from the original design. He is required to furnish this information to the Engineer prior to his application for final payment.
   1. Submit prior to final acceptance inspection, one complete marked-up set of reproducible engineering design drawings.
      a. Fully illustrate all revisions made by all crafts in course of work.
      b. Include all field changes, adjustments, variances, substitutions and deletions, including all Change Orders.
      c. Exact location of raceways, equipment and devices.
      d. Exact size and location of underground and under floor raceways and duct banks.
   2. These drawings shall be for record purposes for Owner's use and are not considered shop drawings.

B. At completion of the project, all changes and deviations from the Contract Documents shall be recorded by the Contractor.

C. Four (4) corrected sets of all operating and maintenance instructions and complete parts lists bound in hard covers shall be furnished to the Owner.

1.8 SLEEVES

A. Sleeves: furnished, set in Electrical Work; built-in under General Construction Work.

B. Sleeves shall be as follows:
   1. Sleeves in floors and partitions shall be galvanized steel with lock seam joints or a manufactured conduit floor seal.
   2. Sleeves of extra heavy cast iron pipe or galvanized steel pipe shall be used in outside walls, foundations, and footing or manufactured compression-type wall seal (waterproof).
   3. Conduit sleeves shall be two (2) sizes larger than the conduit passing through it.
   4. Terminate sleeves flush with walls, partitions, and ceilings. Sleeves in floor shall terminate 1/4" above floors.
   5. Fill space between sleeve and conduit in foundation walls with oakum and caulk with lead on both sides of wall. When using pipe sleeves, fill space between sleeve and pipe with fiberglass blanket insulation when sleeve does not occur in a foundation wall.
   6. An approved fire stop seal shall be used when conduits penetrate fire stopping walls and floors (between fire zone).

C. Set sleeves and obtain review of their locations in ample time to permit pouring of concrete or progressing of other construction work as scheduled.

1.9 CLEANING CONDUIT, EQUIPMENT

A. Conduit, equipment: thoroughly cleaned of dirt, cuttings, other foreign substances. Should any conduit, other part of systems be stopped by any foreign matter, disconnect, clean wherever necessary for purpose of locating, removing obstructions. Repair work damaged in course of removing obstructions.

1.10 VIBRATION ISOLATION

A. Wiring and other electrical connections to equipment mounted on vibration isolators; made flexible with minimum 180 degree loop of "greenfield" in order to avoid restraining equipment and short circuiting vibration isolator.

1.11 BALANCED LOAD

A. It is intended that design and features of the work as indicated will provide balanced load on the feeders and main service. Contractor shall provide material and installation to provide this balance load insofar as possible.

B. Contractor shall take current and voltage measurements at all panels of at least 1/2 hour. Reconnections of loads shall be made when deemed necessary by the Engineer or when required to comply with Adjusting requirements of Section 262416 “Panelboards”.

1.12 JOB CONDITIONS

A. Examine site related work and surfaces before starting work of any Section. Failure to do so shall in no way relieve the Contractor of the responsibility to properly install the new work.
   1. Report to the Engineer, in writing, conditions which will prevent proper provision of this work ten (10) days prior to bid date, in time for an addendum to be issued.
   2. Beginning work of any Section without reporting unsuitable conditions to the Engineer constitutes acceptance of conditions by the Contractor.
   3. Perform any required removal, repair or replacement of this work caused by unsuitable conditions at no additional cost to Owner.
   4. The Contractor is responsible for performing routine maintenance and cleaning of any existing equipment where he is making connections to new work and to the building where his work adds debris.

1.13 SPECIAL TOOLS AND LOOSE ITEMS

A. Furnish to Owner at completion of work:
   1. One set of any special tools required to operate, adjust, dismantle or repair equipment furnished under any section of this Division.
   2. "Special Tools": Those not normally found in possession of mechanics or maintenance personnel.
   3. Keys
   4. Redundant components and spare parts.

B. Deliver items to Owner and obtain receipt prior to approval of final payment.

1.14 REVIEW OF CONSTRUCTION

A. Work may be reviewed at any time by representative of the Engineer.

B. Advise Architect and Engineer that work is ready for review at following times:
   1. Prior to backfilling buried work.
   2. Prior to concealment of work in walls and above ceilings.
   3. When all requirements of contract have been completed.

C. Neither backfill nor conceal work without Engineer's consent.

1.15 SHOP DRAWING SUBMITTALS

A. Submit required shop drawings, samples and product information in accordance with Division 1, requirements and as required in the various sections of these specifications.

B. Submittals shall show evidence of checking by the Contractor for accuracy. Product information (catalog sheets) shall indicate complete catalog number, color, accessories, etc., as well as, name of manufacturer and local distributor or manufacturer's representative.

C. Incomplete submittals will be rejected.

D. Additionally, the Contractor will submit data on the following:
   1. All electrical equipment including all panelboards and switching devices (disconnects, switches, occupancy sensors, etc.).
   2. Any proposed variation in specified wiring plans and circuitry.
   3. All special items and panels, made or constructed specifically for this project, including wiring diagrams, component layout and component data or materials list.
   4. All settings of installed equipment, such as overcurrent protection, overload settings, temperature settings, time settings, etc. This includes equipment provided by other contractors or subcontractors and connected and tested by this Contractor.

E. Submit for review detailed coordination drawings 3/8" or larger scale plans for all major electrical equipment and any areas of conflicts by drafting location of equipment, lighting fixtures, cable trays and conduits larger than 1 1/2" trade size. Contractor shall refer to Division 1 for preparing coordination drawings.

F. Incomplete submittals will be rejected.

G. All submittals of NON SPECIFIED equipment and components will be reviewed. It is the submitting Contractor's responsibility to prove compliance and not the Architect/Engineer to prove non-compliance.

H. It is the Contractor's responsibility to provide submittals in an organized and timely manner so as not to delay the project schedule and hamper the work of other trades.

1.16 OPERATING INSTRUCTIONS

A. It shall be the Contractor's responsibility to insure that the Owner's representative is given adequate instruction on the operation of all equipment prior to final payment.

1.17 TEMPORARY POWER

A. The Contractor shall coordinate all temporary power to all trades throughout all phases of construction throughout the duration of this project with the construction manager. This will include but not be limited to temporary lighting, power outlets, temporary elevator operation, controls for temporary heating, and job trailers. Contractor shall be responsible for coordinating temporary power via adjacent building(s) and/or a temporary diesel fired generator and associated fuel costs. Contractor shall coordinate temporary power source with construction manager prior to demolition. Contractor is responsible for all costs associated with temporary power.

PART 2 - PRODUCTS

2.1 MATERIALS

A. All materials and equipment shall be new and as specified or of equal or better quality.

B. Basic hardware and miscellaneous items shall meet existing trade standards of quality and shall carry UL or FM listings where applicable.

C. All equipment supplied shall be the standard equipment of the manufacturer.

D. Multiple items such as raceways, etc., shall be from the same manufacturer.

E. Drawings and specifications are based on specific manufacturer's equipment. Therefore, the Contractor shall assume all responsibility, cost and coordination involved in making any necessary revisions to apply another manufacturer's equipment, even though it may be approved as an "equal" item by the Engineer.

PART 3 - EXECUTION

3.1 COORDINATION OF WORK

A. All work shall be executed in accordance with recognized standards of workmanship. All work shall be installed in a neat and orderly manner.

B. The Contractor shall exchange information with other Contractors and the Owner in order to insure orderly progress of the work.

C. The Contractor must contact the Owner's representative and schedule all work ten (10) days prior to start.

D. The Contractor shall check for possible interference before installing any items. If any work is installed, and later develops interference with other features of the design, the Contractor will be responsible to make such changes to eliminate the interference.

3.2 UTILITY COMPANY INTERFACE

A. The Contractor shall coordinate his work with the local utility company.

B. The Contractor shall coordinate any shutdowns with the local utility.

END OF SECTION 26 05 00

SECTION 26 05 19

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:
   1. Building wires and cables rated 600 V and less.
   2. Connectors, splices, and terminations rated 600 V and less.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. American Insulated Wire Corp.; a Leviton Company.
   2. General Cable Corporation.
   3. Senator Wire & Cable Company.
   4. Southwire Company.

B. Copper Conductors: Comply with NEMA WC 70.

C. Conductor Insulation: Comply with NEMA WC 70 for Types THHN-THWN.

2.2 CABLES: Provide UL-type factory-fabricated cables of sizes, ampacity ratings, and materials and jacketing/sheathing as indicated for services indicated. Where not indicated, provide proper selection as determined by Installer to comply with installation requirements, NEC and NEMA standards. Select from the following types, those cables with construction features which fulfill project requirements.

1. Type MC: Metal-clad cable; used for wet or dry locations, exposed or concealed; suitable for cable tray usage. Provide minimum ½" cable with minimum #12 copper conductors color coded to the associated phase. Provide green insulated ground conductor in cable.

2.3 CONNECTORS AND SPLICES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. AFC Cable Systems, Inc.
   2. Hubbell Power Systems, Inc.
   3. O-Z/Gedney; EGS Electrical Group LLC.
   4. 3M; Electrical Products Division.
   5. Tyco Electronics Corp.

B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

A. Panel and service entrance Feeders: Copper. Stranded

B. Branch circuits: Copper.
   1. #10 AWG and smaller: Solid
   2. #8 AWG and larger: Stranded.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Service Entrance: Type THHN-THWN, single conductors in raceway.

B. Exposed Feeders: Type THHN-THWN, single conductors in raceway.

C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspaces: Type THHN-THWN, single conductors in raceway.

D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.

E. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway or MC cable.

F. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.

G. Class 1 Control Circuits: Type THHN-THWN, in raceway.

H. Class 2 Control Circuits: Type THHN-THWN, in raceway and Power-limited cable, concealed in building finishes.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.

B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.

D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.

E. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

F. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."

3.4 CONNECTIONS

A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:
   1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.

C. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 26 05 19

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SECTION 26 05 26

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes: Grounding systems and equipment.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.

B. Bare Copper Conductors:
   1. Solid Conductors: ASTM B 3.
   2. Stranded Conductors: ASTM B 8.
   3. Tinned Conductors: ASTM B 33.
   4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
   5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
   6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.2 CONNECTORS

A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
   1. Pipe Connectors: Clamp type, sized for pipe.

C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

D. Bus-bar Connectors: Mechanical type, cast silicon bronze, solderless compression type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

PART 3 - EXECUTION

3.1 APPLICATIONS

A. Conductors: Install solid conductor for No. 10 AWG and smaller, and stranded conductors for No. 8 AWG and larger unless otherwise indicated.

B. Conductor Terminations and Connections:
   1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
   2. Underground Connections: Exothermically-welded connectors except as otherwise indicated.
   3. Connections to Structural Steel: Exothermically-welded connectors.

3.2 EQUIPMENT GROUNDING

A. Install green insulated equipment grounding conductors with all feeders and branch circuits. Do not depend on metal raceway to serve as the equipment ground.

B. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

3.3 INSTALLATION

A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

B. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
   1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
   2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
   3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.

C. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Where metal duct is directly connected to unit, check continuity and bond as required. Install tinned bonding jumper to bond across flexible duct connections to achieve continuity.

3.4 LABELING

A. Comply with requirements in Section 260553 "Identification for Electrical Systems" for instruction signs. The label or its text shall be green.

B. Install labels at the grounding electrode conductor where exposed.

1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:
   1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
   2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
   3. Test completed grounding system at service disconnect enclosure grounding terminal.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

E. Report measured ground resistances that exceed the following values:
   1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 25 ohms.

F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 26 05 26

SECTION 26 05 29

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:
   1. Hangers and supports for electrical equipment and systems.
   2. Construction requirements for concrete bases.

1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

A. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.

B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

C. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 QUALITY ASSURANCE

A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Comply with NFPA 70.

1.6 COORDINATION

A. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Section 077200 "Roof Accessories."

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
   1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Allied Tube & Conduit.

b. Cooper B-Line, Inc.; a division of Cooper Industries.
c. ERICO International Corporation.
d. GS Metals Corp.
e. Thomas & Betts Corporation.
f. Unistrut; Tyco International, Ltd.
g. Wesanco, Inc.

2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
3. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
4. Channel Dimensions: Selected for applicable load criteria.

B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.

C. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

D. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
~~1.~~ Powder-Actuated Fasteners are not permitted.
2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated or stainless steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1) Cooper B-Line, Inc.; a division of Cooper Industries.
2) Empire Tool and Manufacturing Co., Inc.
3) Hilti Inc.
4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
5) MKT Fastening, LLC.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All-steel springhead type.
7. Hanger Rods: Threaded steel.

1.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 2 - EXECUTION

2.1 APPLICATION

A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.

C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
   1. Secure raceways and cables to these supports with two-bolt conduit clamps.

D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

2.2 SUPPORT INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.

B. Raceway Support Methods: In addition to methods described in NECA 1, EMT may be supported by openings through structure members, as permitted in NFPA 70.

C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
   1. To Wood: Fasten with lag screws or through bolts.
   2. To New Concrete: Bolt to concrete inserts.
   3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
   4. To Existing Concrete: Expansion anchor fasteners.
   5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
   6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts and Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
   7. To Light Steel: Sheet metal screws.
   8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, and other devices on slotted-channel racks attached to substrate by means that meet restraint and anchorage requirements.

E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

F. Conduits installed on the interior of exterior building walls shall be spaced off the wall surface a minimum of ¼ inch using "clamp-backs" or strut.

2.3 INSTALLATION OF FABRICATED METAL SUPPORTS

A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.

B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.

C. Field Welding: Comply with AWS D1.1/D1.1M.

2.4 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
   1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.

B. Touchup: Comply with requirements in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 26 05 29

SECTION 26 05 33

RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Metal conduits, tubing, and fittings.
2. Nonmetal conduits, tubing, and fittings.
3. Metal wireways and auxiliary gutters.
4. Boxes.

1.3 DEFINITIONS

A. GRC: Galvanized rigid steel conduit.

B. IMC: Intermediate metal conduit.

PART 2 - PRODUCTS

2.1 METAL CONDUITS, TUBING, AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Allied Tube & Conduit; a Tyco International Ltd. Co.
2. Anamet Electrical, Inc.
3. O-Z/Gedney; a brand of EGS Electrical Group.
4. Republic Conduit.
5. Southwire Company.
6. Thomas & Betts Corporation.
7. Western Tube and Conduit Corporation.
8. Wheatland Tube Company; a division of John Maneely Company.

B. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. GRC: Comply with ANSI C80.1 and UL 6.

D. EMT: Comply with ANSI C80.3 and UL 797.

E. FMC: Comply with UL 1; zinc-coated steel

F. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.

G. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
2. Fittings for EMT:
   a. Material: Steel.
   b. Type: Compression.

3. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.

H. Joint Compound for GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Arnco Corporation.
2. CANTEX Inc.
3. CertainTeed Corp.
4. Condux International, Inc.
5. Lamson & Sessions; Carlon Electrical Products.
6. RACO; a Hubbell company.
7. Thomas & Betts Corporation.

B. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

D. Fittings for RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.

2.3 BOXES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Cooper Technologies Company; Cooper Crouse-Hinds.
2. EGS/Appleton Electric.
3. Erickson Electrical Equipment Company.
4. Hubbell Incorporated; Killark Division.
5. Milbank Manufacturing Co.
6. O-Z/Gedney; a brand of EGS Electrical Group.
7. RACO; a Hubbell Company.
8. Spring City Electrical Manufacturing Company.
9. Thomas & Betts Corporation.

B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.

C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.

E. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.

F. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb. Outlet boxes designed for attachment of luminaires weighing more than 50 lb shall be listed and marked for the maximum allowable weight.

G. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

H. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

I. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

J. Device Box Dimensions: 4 inches by 2-1/8 inches by 2-1/8 inches deep unless otherwise noted.

K. Gangable boxes are allowed.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
   1. Exposed Conduit: GRC.
   2. Concealed Conduit, Aboveground: GRC.
   3. Underground Conduit: RNC, Type EPC-40-PVC.
   4. Connection to Vibrating Equipment (Including Motor-Driven Equipment): LFMC.
   5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R or Type 4.

B. Indoors: Apply raceway products as specified below unless otherwise indicated:
   1. Exposed, Not Subject to Physical Damage: EMT.
   2. Exposed and Subject to Physical Damage: GRC.
   3. Concealed in Ceilings and Interior Walls and Partitions: EMT.
   4. Connection to Vibrating Equipment (Including Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
   5. Damp or Wet Locations: GRC.
   6. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.

C. Minimum Raceway Size**:** 1/2-inch trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.
   1. Rigid Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
   2. EMT: Use compression, expansion gland type, steel fittings. Comply with NEMA FB 2.10.
   3. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

F. Install surface raceways only where indicated on Drawings.

G. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.

B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

C. EMT conduit provided below roof deck shall be installed 1-1/2 inches away from the deck to allow for roofing screws not to penetrate the EMT during reroofing.

D. Raceways and boxes mounted on exterior walls shall be off the wall by one inch.

E. Complete raceway installation before starting conductor installation.

F. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

G. Arrange stub-ups so curved portions of bends are not visible above finished slab.

H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.

I. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

J. Support conduit within 12 inches of enclosures to which attached.

K. Raceways Embedded in Slabs:
   1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-footintervals.
   2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
   3. Arrange raceways to keep a minimum of 1 inch of concrete cover in all directions.
   4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
   5. Change from RNC to GRC before rising above floor.

L. Stub-ups to Above Recessed Ceilings:
   1. Use EMT for raceways.
   2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

M. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

N. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.

O. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install grounding type insulated bonding bushings and jumpers where conduits enter service equipment enclosures and where concentric, eccentric, or oversized knockouts are encountered. Jumpers shall be sized per NEC Table 250.66 for services and 250.122 for branch circuits.

P. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.

Q. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.

R. Cut conduit perpendicular to the length. For conduits 2-inch trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.

S. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.

T. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.

U. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
   1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
   2. Where an underground service raceway enters a building or structure.
   3. Where otherwise required by NFPA 70.

V. Comply with manufacturer's written instructions for solvent welding RNC and fittings.

W. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches of flexible conduit for recessed and semirecessed luminaires**,** equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
   1. Use LFMC in damp or wet locations subject to severe physical damage.
   2. Use LFMC in damp or wet locations not subject to severe physical damage.

X. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

Y. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.

Z. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

AA. Locate boxes so that cover or plate will not span different building finishes.

BB. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.

CC. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

3.3 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.
   1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
   2. Repair damage to paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 26 05 33

SECTION 26 05 43

UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:
   1. Conduit and accessories for direct-buried and concrete-encased duct banks, and in single duct runs.
   2. Handholes and boxes.

1.3 DEFINITION

A. RNC: Rigid nonmetallic conduit.

1.4 ACTION SUBMITTALS

A. Product Data: For the following:
   1. Duct-bank materials, including separators and miscellaneous components.
   2. Ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
   3. Handholes, boxes, and their accessories.
   4. Warning tape.

B. Shop Drawings for Factory-Fabricated Handholes and Boxes Other Than Precast Concrete: Include dimensioned plans, sections, and elevations, and fabrication and installation details, including the following:
   1. Duct entry provisions, including locations and duct sizes.
   2. Cover design.

1.5 QUALITY ASSURANCE

A. Comply with ANSI C2.

B. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver ducts to Project site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.

1.7 PROJECT CONDITIONS

A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
   1. Notify Owner no fewer than ten days in advance of proposed interruption of electrical service.

2. Do not proceed with interruption of electrical service without Owner's written permission.

1.8 COORDINATION

A. Coordinate layout and installation of ducts, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field.

B. Coordinate elevations of ducts and duct-bank entrances into handholes and boxes with final locations and profiles of ducts and duct banks as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations from those indicated as required to suit field conditions and to ensure that duct runs drain to manholes and handholes, and as approved by Architect.

PART 2 - PRODUCTS

2.1 CONDUIT

A. Rigid Steel Conduit: Galvanized. Comply with ANSI C80.1.

B. RNC: NEMA TC 2, Type EPC-40-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.

2.2 DUCT ACCESSORIES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. CertainTeed Corp.; Pipe & Plastics Group.
2. Condux International, Inc.
3. ElecSys, Inc.
4. Electri-Flex Company.
5. Lamson & Sessions; Carlon Electrical Products.
6. Manhattan/CDT; a division of Cable Design Technologies.

B. Duct Accessories:
1. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and sizes of ducts with which used, and selected to provide minimum duct spacings indicated while supporting ducts during concreting or backfilling.
2. Warning Tape: Underground-line warning tape specified in Section 260553 "Identification for Electrical Systems."

2.3 HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

A. Description: Comply with SCTE 77.
1. Color: Gray.
2. Configuration: Units shall be designed for flush burial and have open bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, as indicated for each service.
6. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.

7. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
8. Handholes 24 inches wide by 24 inches long and larger shall have factory-installed inserts for cable racks and pulling-in irons.

B. Polymer Concrete Handholes and Boxes with Polymer Concrete Cover: Molded of sand and aggregate, bound together with a polymer resin, and reinforced with steel or fiberglass or a combination of the two.
   1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      a. Quazite
      b. Armorcast Products Company.
      c. Carson Industries LLC.
      d. CDR Systems Corporation.

2.4 SOURCE QUALITY CONTROL

A. Test and inspect precast concrete utility structures according to ASTM C 1037.

B. Nonconcrete Handhole and Pull-Box Prototype Test: Test prototypes of manholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
   1. Tests of materials shall be performed by a independent testing agency.
   2. Strength tests of complete boxes and covers shall be by either an independent testing agency or the manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
   3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 UNDERGROUND DUCT APPLICATION

A. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-40-PVC. Encase in concrete-encased duct bank under roadways and parking lots.

B. Ducts for Electrical Branch Circuits: RNC, NEMA Type EPC-40-PVC, in direct-buried duct bank, unless otherwise indicated.

C. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-40-PVC, installed in direct-buried duct bank, unless otherwise indicated.

D. Underground Ducts Crossing Driveways, Roadways, and Railroads: RNC, NEMA Type EPC-40-PVC, encased in reinforced concrete.

3.2 UNDERGROUND ENCLOSURE APPLICATION

A. Handholes and Boxes for 600 V and Less**,** Including Telephone, Communications, and Data Wiring:
   1. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Polymer concrete, SCTE 77, Tier 15 structural load rating.
   2. Units in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Polymer concrete units, SCTE 77, Tier 8 structural load rating.
   3. Cover design load shall not exceed the design load of the handhole or box.

3.3 EARTHWORK

A. Excavation and Backfill: Comply with Section 312000 "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.

B. Restore surface features at areas disturbed by excavation and reestablish original grades, unless otherwise indicated. Replace removed sod immediately after backfilling is completed.

C. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Division 32 specifications.

D. Cut and patch existing pavement in the path of underground ducts and utility structures according to Section 017329 "Cutting and Patching."

3.4 DUCT INSTALLATION

A. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes to drain in both directions.

B. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches, both horizontally and vertically, at other locations, unless otherwise indicated.

C. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.

D. Duct Entrances to Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches o.c. for 5-inch ducts, and vary proportionately for other duct sizes.
   1. Begin change from regular spacing to end-bell spacing 10 feet from the end bell without reducing duct line slope and without forming a trap in the line.
   2. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to handhole.
   3. Grout end bells into structure walls from both sides to provide watertight entrances.

E. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least 15-psig hydrostatic pressure.

F. Pulling Cord: Install 130-lbf- test nylon cord in ducts, including spares.

G. Concrete-Encased Ducts: Support ducts on duct separators.
   1. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts, with not less than 4 spacers per 20 feet of duct. Secure separators to earth and to ducts to prevent floating during concreting. Stagger separators approximately 6 inches between tiers. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
   2. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
      a. Start at one end and finish at the other, allowing for expansion and contraction of ducts as their temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written recommendations, or use other specific measures to prevent expansion-contraction damage.

b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch reinforcing rod dowels extending 18 inches into concrete on both sides of joint near corners of envelope.

3. Pouring Concrete: Spade concrete carefully during pours to prevent voids under and between conduits and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Use a plank to direct concrete down sides of bank assembly to trench bottom. Allow concrete to flow to center of bank and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-bank application.
4. Reinforcement: Reinforce concrete-encased duct banks where they cross disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
5. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
6. Minimum Space between Ducts: 3 inches between ducts and exterior envelope wall, 2 inches between ducts for like services, and 4 inches between power and signal ducts.
7. Depth: Install top of duct bank at least 24 inches below finished grade in areas not subject to deliberate traffic, and at least 30 inches below finished grade in deliberate traffic paths for vehicles, unless otherwise indicated.
8. Stub-Ups: Use manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
   a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
   b. Stub-Ups to Equipment: For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.
9. Warning Tape: Bury warning tape approximately 12 inches above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches of the centerline of duct bank. Provide an additional warning tape for each 12-inch increment of duct-bank width over a nominal 18 inches. Space additional tapes 12 inches apart, horizontally.

H. Direct-Buried Duct Banks:
1. Support ducts on duct separators coordinated with duct size, duct spacing, and outdoor temperature.
2. Space separators close enough to prevent sagging and deforming of ducts, with not less than 4 spacers per 20 feet of duct. Secure separators to earth and to ducts to prevent displacement during backfill and yet permit linear duct movement due to expansion and contraction as temperature changes. Stagger spacers approximately 6 inches between tiers.
3. Excavate trench bottom to provide firm and uniform support for duct bank. Prepare trench bottoms as specified in Section 312000 "Earth Moving" for pipes less than 6 inches in nominal diameter.
4. Install backfill as specified in Section 312000 "Earth Moving."
5. After installing first tier of ducts, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand-place backfill to 4 inches over ducts and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction as specified in Section 312000 "Earth Moving."

6. Install ducts with a minimum of 3 inches between ducts for like services and 6 inches between power and signal ducts.
7. Depth: Comply with NFPA 70
8. Set elevation of bottom of duct bank below the frost line.
9. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
10. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
    b. For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.

3.5 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of ducts, and seal joint between box and extension as recommended by the manufacturer.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas and trafficways, set so cover surface will be flush with finished grade. Set covers of other handholes 1 inch above finished grade.

D. Install handholes and boxes with bottom below the frost line, below grade.

E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.

F. Field-cut openings for ducts and conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

G. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, provide concrete or other structural protection as directed by manufacturer of enclosure.

3.6 FIELD QUALITY CONTROL

A. Perform the following tests and inspections and prepare test reports:
    1. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.
    2. Pull aluminum or wood test mandrel through duct to prove joint integrity and test for out-of-round duct. Provide mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.
    3. After installation of the raceway system and before pulling the cables, the raceway system shall be air tested to 15 psi hydrostatic pressure.

B. Correct deficiencies and retest as specified above to demonstrate compliance.

3.7 CLEANING

A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

END OF SECTION 26 05 43

SECTION 26 05 48

SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

B. References:
1. NFPA 70 – National Electrical Code
2. ASTM E 580 – Standard Practice for Installation of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground Motions
3. FEMA 413 – Federal Emergency Management Agency Manual, Installing Seismic Restraints for Electrical Equipment
4. VISCMA – The Vibration and Isolation Control Manufacturers Association has developed Testing and Rating Standards for Seismic Restraint Components that comply with Code-based requirements
5. CISCA – Recommendations for Direct-hung Acoustical Tile and Lay-in Panel Ceilings (zones 0-2)
6. All Applicable Local and State Requirements

1.2 SUMMARY

A. This Section includes the following:
1. Channel support systems.
2. Restraint cables.
3. Hanger rod stiffeners.
4. Anchorage bushings and washers.

B. Related Sections include the following:
1. Section 26 05 29 "Hangers and Supports for Electrical Systems" for commonly used electrical supports and installation requirements.

1.3 DEFINITIONS

A. The IBC: International Building Code.
B. ICC-ES: ICC-Evaluation Service.

1.4 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading:
1. Seismic Design Category as Defined in the IBC: C

1.5 ACTION SUBMITTALS

A. Product Data: For the following:
1. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
   a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.

b. Annotate to indicate application of each product submitted and compliance with requirements.

1.6 QUALITY ASSURANCE

A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.

B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer licensed in North Carolina.

D. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SEISMIC-RESTRAINT DEVICES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Amber/Booth Company, Inc.
2. California Dynamics Corporation.
3. Cooper B-Line, Inc.; a division of Cooper Industries.
4. Hilti Inc.
5. Mason Industries.
6. TOLCO Incorporated; a brand of NIBCO INC.
7. Unistrut; Tyco International, Ltd.

B. General Requirements for Restraint Components: Rated strengths, features, and application requirements shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.

C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.

D. Restraint Cables: ASTM A 603 galvanized-steel cables with end connections made of steel assemblies with thimbles, brackets, swivels, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.

E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or reinforcing steel angle clamped to hanger rod. Do not weld stiffeners to rods.

F. Bushings for Floor-Mounted Equipment Anchor: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchors and studs.

G. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices.

H. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

I. Mechanical Anchor: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchors with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

J. Adhesive Anchor: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.2 FACTORY FINISHES

A. Finish: Manufacturer's standard prime-coat finish ready for field painting.

B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
1. Powder coating on springs and housings.
2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
3. Baked enamel or powder coat for metal components on isolators for interior use.
4. Color-code or otherwise mark seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and equipment to receive seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.

B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.

B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.

C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

D. Rigidly-mounted Equipment: Each item of rigid electrical equipment shall be entirely located and rigidly attached on one side only of a building expansion joint.

E. Non-rigid or Flexibly-mounted Equipment: Non-rigidly mounted equipment shall be constructed and assembled to resist a horizontal lateral force of two times the operating weight of the equipment at the vertical center of gravity of the equipment.

3.3 SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Equipment and Hanger Restraints:
1. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.

B. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

C. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

D. Drilled-in Anchors:
1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

E. Seismic Restraint of Conduit:
1. All seismic restraint systems shall be installed in strict accordance with the manufacturer’s seismic restraint guidelines manual and all certified submittal data.
2. Transverse conduit restraints shall be at 40-foot maximum spacing for all pipe sizes, except where lesser spacing is required to limit anchorage loads.
3. Longitudinal restraints shall be at 80-foot maximum spacing for all conduit sizes, except where lesser spacing is required to limit anchorage loads.
4. Transverse restraint for one conduit section may also act as a longitudinal restraint for a conduit section of the same size connected perpendicular to it if the restraint is installed within 24-inches of the elbow or tee or combined stresses are within allowable limits at longer distances.
5. Hold down clamps must be used to attach conduit to all trapeze members before applying restraints.
6. Branch lines may not be used to restrain main lines.
7. Provide reinforced clevis bolts when required.
8. Conduit crossing building seismic or expansion joints, passing from building-to-building or supported from different portions of the building shall be installed to allow differential support displacements without damaging the conduit, equipment connections, or support

connections. Conduit offsets, loops, anchors, and guides shall be installed as required to provide specified motion capability and limit motion of adjacent piping.

9. Do not brace a system to two independent structures such as ceiling and wall.
10. Provide appropriately sized openings in walls, floors, and ceilings for anticipated seismic movement. Provide fire seal systems in fire-rated walls where applicable.

F. Seismic Restraint of Electrical Services

1. All seismic restraint systems shall be installed in strict accordance with the manufacturer's seismic restraint guidelines manual and all certified submittal data.
2. Installation of seismic restraints shall not cause any change in position of equipment or piping, resulting in stresses or misalignment.
3. Do not install any equipment or conduit that makes rigid connections with the building unless isolation is not specified.
4. Prior to installation, bring to the architect's/engineer's attention any discrepancies between the specifications and the field conditions, or changes required due to specific equipment selection.
5. Bracing may occur from flanges of structural beams, upper truss chords of bar joists, cast-in-place inserts, or wedge-type concrete anchors. Consult structural engineer of record.
6. Overstressing of the building structure shall not occur from overhead support of equipment. Bracing attached to structural members may present additional stresses. The contractor shall submit loads to the structural engineer of record for approval in this event.
7. Brace support rods when necessary to accept compressive loads. Welding of compressive braces to the vertical support rods is not acceptable.
8. Provide reinforced clevis bolts where required.
9. Seismic restraints shall be mechanically attached to the system. Looping restraints around the system is not acceptable.
10. Do not brace a system to two independent structures such as a ceiling and wall.
11. Provide appropriately sized openings in walls, floors, and ceilings for anticipated seismic movement. Provide fire seal systems in fire-rated walls.

G. Seismic Restraint of Lighting Fixtures In Buildings

1. Pendant Fixtures: Restrain in accordance with FEMA 413.
2. Ceiling Attached Fixtures:
   a. Recessed Fixtures: Recessed individual or continuous-row mounted fixtures shall be supported by a seismic-resistant suspended ceiling support system built in accordance with ASTM E 580. Seismic protection for the fixtures shall conform to the requirements of FEMA 413. Fixture accessories, including louvers, diffusers, and lenses shall have lock or screw attachments.
   b. Surface-Mounted Fixtures: Surface-mounted individual or continuous-row fixtures shall be attached to a seismic resistant ceiling support system built in accordance with ASTM E 580. Seismic protection for the fixtures shall conform to the requirements of FEMA 413.
   c. Emergency Lighting Unit: Attachments for ceiling-mounted emergency lighting units and exit signs shall be designed and secured for the worst expected seismic disturbance at the site. Restrain in accordance with FEMA 413.
3. Assembly Mounted on Outlet Box: A supporting assembly, that is intended to be mounted on an outlet box, shall be designed to accommodate mounting features on 4-inch boxes, plaster rings, and fixture studs.
4. Wall-Mounted Fixtures:
   a. Restrain in accordance with FEMA 413.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where they terminate with connection to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.
   1. Manufacturer's Field Service: As required, engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:
   1. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
   2. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
   3. Test to 90 percent of rated proof load of device.
   4. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.

C. Remove and replace malfunctioning units and retest as specified above.

D. Prepare test and inspection reports.

3.6 ADJUSTING

A. Adjust restraints to permit free movement of equipment within normal mode of operation.

3.7 ELECTRICAL SEISMIC-RESTRAINT DEVICE SCHEDULE

A. Electrical Equipment to be Seismically restrained shall include:
   1. Component Importance Factor = 1.5 (Emergency, Life Safety, or Other Electrical System Components Critical to the Operation of the Structure)
      a. Exit and Emergency Lighting Fixtures
      b. Conduit and raceway associated with the above items
   2. Component Importance Factor = 1.0 (All Other Electrical System Components)
      a. No seismic restraint required

B. Attachment of items weighing more than 100 lbs shall be specified or provided by the manufacturer of that item.

C. Seismic restraints are not required for the following items:
   1. Component Importance Factor = 1.5:
      a. Conduit with a trade size of 2-1/2-inch or less.
      b. Trapeze assemblies supporting conduit and cable trays, where the total weight of the cable tray or conduit supported by trapeze assemblies is 10 lb/ft or less.
   2. Light fixtures, lighted signs, ceiling fans or other components that are not connected to ducts or piping and that are supported by chains or otherwise suspended from the structure by a method that allows the component to swing freely, provided that:
      a. The design load for such an item shall be equal to 1.4 times the operating weight of the component acting downward with a simultaneous horizontal load equal to 1.4 times the operating weight. The horizontal load shall be applied in the direction that results in the most critical loading for design.

b. The component shall not impact other components, systems, or structures as it swings through its projected range of motion.
c. The connection to the structure shall allow a 360 degree range of motion in the horizontal plane.

END OF SECTION 26 05 48

SECTION 26 05 53

IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Identification for conductors.
2. Warning labels and signs.
3. Equipment identification labels.
4. Miscellaneous identification products.

1.3 ACTION SUBMITTALS

A. Product Data: For each electrical identification product indicated.

1.4 QUALITY ASSURANCE

A. Comply with ANSI A13.1 and IEEE C2.

B. Comply with NFPA 70.

C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

D. Comply with ANSI Z535.4 for safety signs and labels.

E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.5 COORDINATION

A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.

B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

C. Coordinate installation of identifying devices with location of access panels and doors.

D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 CONDUCTOR IDENTIFICATION MATERIALS

A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.

B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

C. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.2 FLOOR MARKING TAPE

A. 2-inch- wide, 5-mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.

2.3 WARNING LABELS AND SIGNS

A. Comply with NFPA 70 and 29 CFR 1910.145.

B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.

C. Baked-Enamel Warning Signs:
1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
2. 1/4-inch grommets in corners for mounting.
3. Nominal size, 7 by 10 inches.

D. Metal-Backed, Butyrate Warning Signs:
1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application.
2. 1/4-inch grommets in corners for mounting.
3. Nominal size, 10 by 14 inches.

E. Warning label and sign shall include, but are not limited to, the following legends:
1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

2.4 WIRING DEVICE LABELS

A. Embossed adhesive tape, with ¼-inch black-filled letters on clear background.

2.5 EQUIPMENT IDENTIFICATION LABELS

A. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. Minimum letter height shall be 1/2 inch. Provide blue engraved labels with white lettering.

2.6 CABLE TIES

A. General-Purpose Cable Ties: Fungus inert, self extinguishing, one piece, self locking, Type 6/6 nylon.
1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F, According to ASTM D 638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black except where used for color-coding.

B. Plenum-Rated Cable Ties: Self extinguishing, UV stabilized, one piece, self locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 deg F, According to ASTM D 638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

2.7 MISCELLANEOUS IDENTIFICATION PRODUCTS

A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).

B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Verify identity of each item before installing identification products.

B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.

C. Apply identification devices to surfaces that require finish after completing finish work.

D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.

E. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.

F. Cable Ties: For attaching tags. Use general-purpose type, except as listed below:
1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

G. Painted Identification: Comply with requirements in painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

A. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
1. Color-Coding for Phase and Voltage Level Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder, and branch-circuit conductors.
   a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
   b. Colors for 208/120-V Circuits:
      1) Phase A: Black.
      2) Phase B: Red.
      3) Phase C: Blue.
      4) Neutral: White
      5) Ground: Green
   c. When two or more neutrals are located in one conduit, individually identify each with the circuit number with which it is associated. <u>Sharing of Neutral Conductors is not permitted</u>.

d. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

B. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.

C. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

D. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.

1. Labeling Instructions:
   a. Indoor Equipment: Engraved, laminated acrylic or melamine label.
   b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
   c. Fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.
2. Equipment to Be Labeled:
   a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be engraved, laminated acrylic or melamine label.
      1) Label panelboard with name/designation, voltage system, and source where fed from.
   b. Enclosed switches and circuit breakers: Label with equipment name/designation, voltage system, and source where fed from
   c. Motor starters. Label with equipment name/designation, voltage system, and source where fed from.
   d. Contactors. Label with name/designation.
   e. Wiring devices. Label with panel/circuit number.

END OF SECTION 26 05 53

SECTION 26 09 23

LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Time switches.
2. Indoor occupancy sensors.

B. Related Requirements:
1. Section 262726 "Wiring Devices" for wall-box dimmers, manual light switches, and color/finish of devices.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show installation details for occupancy sensors.
1. Interconnection diagrams showing field-installed wiring.
2. Include diagrams for power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For each type of lighting control device to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 TIME SWITCHES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Cooper Industries, Inc.
2. Intermatic, Inc.
3. Invensys Controls.
4. Leviton Mfg. Company Inc.
5. NSi Industries LLC; TORK Products.
6. Tyco Electronics; ALR Brand.

B. Electronic Time Switches: Solid state, programmable, with alphanumeric display; complying with UL 917.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Contact Configuration: As indicated on drawings.
3. Contact Rating: As indicated on drawings.
4. Programs: As indicated on drawings.

5. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program
6. Astronomic Time: All channels.
7. Automatic daylight savings time changeover.
8. Battery Backup: Not less than seven days reserve, to maintain schedules and time clock.

2.2 INDOOR OCCUPANCY SENSORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Cooper Industries, Inc.
2. Lightolier Controls.
3. Lithonia Lighting; Acuity Lighting Group, Inc.
4. Lutron Electronics Co., Inc.
5. Sensor Switch, Inc.
6. Square D; a brand of Schneider Electric.
7. Watt Stopper.

B. General Requirements for Sensors: Wall- or ceiling-mounted, solid-state indoor occupancy sensors with a separate power pack.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 30 minutes.
3. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor is powered from the power pack.
4. Power Pack: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
5. Mounting:
   a. Sensor: Suitable for mounting in any position on a standard outlet box.
   b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
   c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
6. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
7. Bypass Switch: Override the "on" function in case of sensor failure.
8. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; turn lights off when selected lighting level is present.
9. Dual Relay Units: Shall have provisions for setting both relays to turn on when occupancy is detected. Units that allow only one relay to default to “on” are not acceptable.

C. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.
1. Sensitivity Adjustment: Separate for each sensing technology.
2. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of

average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.

3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch- high ceiling.

2.3 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   1. Cooper Industries, Inc.
   2. Leviton Mfg. Company Inc.
   3. Lightolier Controls.
   4. Lithonia Lighting; Acuity Lighting Group, Inc.
   5. Lutron Electronics Co., Inc.
   6. Sensor Switch, Inc.
   7. Square D; a brand of Schneider Electric.
   8. Watt Stopper.

B. General Requirements for Sensors: Automatic-wall-switch occupancy sensor, dual technology type, suitable for mounting in a single gang switchbox.
   1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
   2. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F.
   3. Switch Rating: Not less than that required by the luminaires.
   4. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft.
   5. Sensing Technology: Dual technology (PIR and ultrasonic).
   6. Switch Type: Single-relay or dual-relay, as indicated on drawing.
      a. Dual-Relay Units: Shall have provisions for setting both relays to turn on when occupancy is detected. Units that allow only one relay to default to “on” are not acceptable.
   7. Voltage: Match the circuit voltage.
   8. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc. The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
   9. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
   10. Concealed "off" time-delay selector at 30 seconds, and 5, 10, and 20 minutes.
   11. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.
   12. Color/finish shall match that of other wiring devices in the project.

2.4 CONDUCTORS AND CABLES

A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 SENSOR INSTALLATION

A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.

B. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.2 WIRING INSTALLATION

A. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.

B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.

C. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.

3.3 IDENTIFICATION

A. Identify components and power and control wiring according to Section 260553 "Identification for Electrical Systems."

B. Label time switches and contactors with a unique designation.

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:
   1. Operational Test: After installing and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
   2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Lighting control devices will be considered defective if they do not pass tests and inspections.

3.5 ADJUSTING

A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting sensors to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
   1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.

3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices.

END OF SECTION 26 09 23

SECTION 26 24 16

PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Panelboards.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.

B. Shop Drawings: For each panelboard and related equipment.
   1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
   2. Detail enclosure types and details for types other than NEMA 250, Type 1.
   3. Detail bus configuration, current, and voltage ratings.
   4. Short-circuit current rating of panelboards and overcurrent protective devices.
   5. Include evidence of NRTL listing for series rating of installed devices.
   6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
   7. Include wiring diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Field Quality-Control Reports:
   1. Test procedures used.
   2. Test results that comply with requirements.
   3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

B. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
   1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
   1. Keys: Two spares for each type of panelboard cabinet lock.
   2. Circuit Breakers Including GFCI and Ground Fault Equipment Protection (GFEP) Types: Two spares for each panelboard.

1.7 QUALITY ASSURANCE

A. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.

B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Comply with NEMA PB 1.

E. Comply with NFPA 70.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Handle and prepare panelboards for installation according to NECA 407.

1.9 PROJECT CONDITIONS

A. Environmental Limitations:
   1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
   2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
      a. Ambient Temperature: Not exceeding minus 22 deg F to plus 104 deg F.
      b. Altitude: Not exceeding 6600 feet.

B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
   1. Ambient temperatures within limits specified.
   2. Altitude not exceeding 6600 feet.

1.10 COORDINATION

A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.11 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

A. Enclosures: Flush or Surface-mounted cabinets as indicated on drawings.
   1. Rated for environmental conditions at installed location.
      a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
   2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions.
   3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
   4. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
   5. Finishes:
      a. Panels and Trim: Steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
      b. Back Boxes: Galvanized steel.
   6. Directory Card: Inside panelboard door, mounted in transparent card holder.

B. Incoming Mains Location: Top and bottom.

C. Phase, Neutral, and Ground Buses:
   1. Material: Phase- and Neutral-Bus Material: Copper.
   2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box. Material: Copper.

D. Conductor Connectors: Suitable for use with conductor material and sizes.
   1. Material: Tin-plated aluminum circuit-breaker line connections.
   2. Main and Neutral Lugs: Mechanical type.
   3. Ground Lugs and Bus-Configured Terminators: Mechanical type.

E. Service Equipment Label: NRTL labeled for use as service equipment for panelboards or load centers with one or more main service disconnecting and overcurrent protective devices.

F. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

G. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.2 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
   2. Square D; a brand of Schneider Electric.
   3. Siemens.
   4. General Electric.

B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.

C. Mains: Circuit breaker or lugs only.

D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers.

E. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

2.3 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
   2. Square D; a brand of Schneider Electric.
   3. Siemens.
   4. General Electric.

B. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.
   1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
   2. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
   3. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
      a. Standard frame sizes, trip ratings, and number of poles.
      b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
      c. Application Listing: Appropriate for application; Type SWD for switching lighting loads; Type HID for feeding LED lighting circuits. All circuit breakers shall be HACR rated.
      d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
      e. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
      f. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
      g. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Receive, inspect, handle, and store panelboards according to NECA 407.

B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.

C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install panelboards and accessories according to NECA 407.

B. Equipment Mounting: Install panelboards on wall.
   1. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
   2. Install anchor bolts to elevations required for proper attachment to panelboards.

3. Attach panelboard to the vertical finished or structural surface behind the panelboard.

C. Mount top of trim 90 inches above finished floor unless otherwise indicated.

D. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.

E. Install overcurrent protective devices and controllers not already factory installed.

F. Install filler plates in unused spaces.

G. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.

H. Comply with NECA 1.

3.3 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Section 260553 "Identification for Electrical Systems."

B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.

C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.
   1. Manufacturer's Field Service: As required, engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Acceptance Testing Preparation:
   1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
   2. Test continuity of each circuit.

C. Tests and Inspections:
   1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
   2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

D. Panelboards will be considered defective if they do not pass tests and inspections.

E. Document and certify all testing performed.

3.5 ADJUSTING

A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.

B. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
   1. Measure as directed during period of normal system loading.

2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.6 PROTECTION

A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 26 24 16

SECTION 26 27 26

WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Receptacles, receptacles with integral GFCI, and associated device plates.
2. Twist-locking receptacles.
3. Tamper-resistant receptacles.
4. Weather-resistant receptacles.
5. Snap switches and wall-box dimmers.

1.3 DEFINITIONS

A. EMI: Electromagnetic interference.

B. GFCI: Ground-fault circuit interrupter.

C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.

D. RFI: Radio-frequency interference.

1.4 ADMINISTRATIVE REQUIREMENTS

A. Coordination:
1. Receptacles for Owner-Furnished Equipment: Match plug configurations.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
1. Cooper Wiring Devices; Division of Cooper Industries, Inc. (Cooper).
2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
3. Leviton Mfg. Company Inc. (Leviton).
4. Pass & Seymour/Legrand (Pass & Seymour).

B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 GENERAL WIRING-DEVICE REQUIREMENTS

A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
   1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
   2. Devices shall comply with the requirements in this Section.

2.3 STRAIGHT-BLADE RECEPTACLES

A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Cooper; 5351 (single), CR5362 (duplex).
      b. Hubbell; HBL5351 (single), HBL5352 (duplex).
      c. Leviton; 5891 (single), 5352 (duplex).
      d. Pass & Seymour; 5361 (single), 5362 (duplex).

2.4 GFCI RECEPTACLES

A. General Description:
   1. Straight blade, feed-through type.
   2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
   3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.

B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Cooper; VGF20.
      b. Hubbell; GFR5352L.
      c. Pass & Seymour; 2095.
      d. Leviton; 7590.

C. Weather-Resistant GFCI Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498 Supplement se, and FS W-C-596.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Cooper; WRVGF20.
      b. Hubbell; GFTR20.
      c. Leviton: W7899

2.5 TOGGLE SWITCHES

A. Comply with NEMA WD 1, UL 20, and FS W-S-896.

B. Switches, 120/277 V, 20 A:
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Catalog numbers in lists below are for 20-A devices; revise catalog numbers to require other configurations and ratings.

2. Single Pole:
   a. Cooper; AH1221.
   b. Hubbell; HBL1221.
   c. Leviton; 1221-2.
   d. Pass & Seymour; CSB20AC1.
3. Three Way:
   a. Cooper; AH1223.
   b. Hubbell; HBL1223.
   c. Leviton; 1223-2.
   d. Pass & Seymour; CSB20AC3.
4. Four Way:
   a. Cooper; AH1224.
   b. Hubbell; HBL1224.
   c. Leviton; 1224-2.
   d. Pass & Seymour; CSB20AC4.

2.6 WALL-BOX DIMMERS

A. Dimmer Switches: Specification grade, modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.

B. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472. Standard toggle-type switch with small adjacent slider is not acceptable.

C. LED Dimmer Switches: Large slider, thin profile with voltage compensation t**o** maintain stable light levels despite line voltage variations. Mechanical air gap to disconnect power load. Modular; compatible with dimmer driver; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming with low end not greater than 10 percent of full brightness. 8A capacity at 120/277 volts.

D. Coordinate dimmer type with lighting fixtures being controlled. Provide compatible type of dimmer (e.g., 0-10V, forward phase control, etc.) as required.

E. Design Base: Lutron Diva series. Acceptable alternatives include Leviton, Crestron, and Hubbell.

2.7 WALL PLATES

A. Single and combination types shall match corresponding wiring devices.
   1. Plate-Securing Screws: Metal with head color to match plate finish.
   2. Material for Finished Spaces: 0.035-inch-thick, satin-finished, Type 302 stainless steel.
   3. Material for Unfinished Spaces: Galvanized steel.

B. Damp and Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant while-in-use, die-cast aluminum with lockable cover. *Nonmetallic covers are not acceptable.*

2.8 FINISHES

A. Device Color:
   1. Wiring Devices Connected to Normal Power System: Light almond unless otherwise indicated or required by NFPA 70 or device listing.

B. Wall Plate Color: Satin-finished 302 stainless steel.

C. Final device color and wall plate finish to be determined by Architect during submittal review.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.

B. Coordination with Other Trades:
   1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
   2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
   3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
   4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:
   1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
   2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
   3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
   4. Existing Conductors:
      a. Cut back and pigtail, or replace all damaged conductors.
      b. Straighten conductors that remain and remove corrosion and foreign matter.
      c. Pigtailing existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:
   1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
   2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
   3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
   4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
   5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
   6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
   7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
   8. Tighten unused terminal screws on the device.
   9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:
   1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the right.

2. Install hospital-grade receptacles in simulated patient-care areas with the ground pin or neutral blade at the top.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:
1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

3.2 GFCI RECEPTACLES

A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

A. Comply with Section 260553 "Identification for Electrical Systems."

B. Identify each receptacle and lighting control with panelboard identification and circuit number. Use self-adhesive machine-printed label on faceplate, and durable wire markers or tags inside outlet boxes.

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections

B. Tests for Convenience Receptacles:
1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

C. Test straight-blade hospital-grade convenience outlets for the retention force of the grounding blade according to NFPA 99. Retention force shall be not less than 4 oz. (115 g).

D. Wiring device will be considered defective if it does not pass tests and inspections.

END OF SECTION 26 27 26

SECTION 26 28 16

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Fusible switches.
   2. Nonfusible switches.
   3. Enclosures.

1.3 DEFINITIONS

A. NC: Normally closed.

B. NO: Normally open.

C. SPDT: Single pole, double throw.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
   1. Enclosure types and details for types other than NEMA 250, Type 1.
   2. Current and voltage ratings.
   3. Short-circuit current ratings (interrupting and withstand, as appropriate).
   4. Include evidence of NRTL listing for series rating of installed devices.
   5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
   6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.
   1. Wiring Diagrams: For power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

A. Manufacturer's field service report.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
   1. Manufacturer's written instructions for testing and adjusting enclosed.

2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
   1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
   2. Fuse Pullers: Two for each size and type.

1.8 QUALITY ASSURANCE

A. Source Limitations: Obtain enclosed switches, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.

B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Comply with NFPA 70.

1.9 PROJECT CONDITIONS

A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
   1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
   2. Altitude: Not exceeding 6600 feet.

B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
   1. Notify Owner no fewer than ten working days in advance of proposed interruption of electric service.
   2. Indicate method of providing temporary electric service.
   3. Do not proceed with interruption of electric service without Owner's written permission.
   4. Comply with NFPA 70E.

1.10 COORDINATION

A. Coordinate layout and installation of switches and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.

2. Square D; a brand of Schneider Electric.
3. Siemens.
4. General Electric.

B. Type HD, Heavy Duty, Single Throw, 240 or 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
4. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
5. Hookstick Handle: Allows use of a hookstick to operate the handle.
6. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.2 NONFUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
2. Square D; a brand of Schneider Electric.
3. Siemens.
4. General Electric.

B. Type HD, Heavy Duty, Single Throw, 240 or 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
4. Hookstick Handle: Allows use of a hookstick to operate the handle.
5. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.3 ENCLOSURES

A. Enclosed Switches: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
2. Outdoor Locations: NEMA 250, Type 3R.
3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install individual wall-mounted switches with tops at uniform height unless otherwise indicated.

B. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.

C. Install fuses in fusible devices.

D. Comply with NECA 1.

3.3 IDENTIFICATION

A. Comply with requirements in Section 260553 "Identification for Electrical Systems."
   1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
   2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Acceptance Testing Preparation:
   1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
   2. Test continuity of each circuit.

C. Tests and Inspections:
   1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
   2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
   3. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

3.5 ADJUSTING

A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION 26 28 16

SECTION 26 51 00

INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Interior lighting fixtures, lamps, and ballasts, including building-mounted exterior lighting fixtures.
   2. Emergency lighting units.
   3. Exit signs.
   4. Lighting fixture supports.

B. Related Sections:
   1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including occupancy sensors.
   2. Section 262726 "Wiring Devices" for manual switches.

1.3 DEFINITIONS

A. BF: Ballast factor.

B. CCT: Correlated color temperature.

C. CRI: Color-rendering index.

D. LED: Light-emitting diode.

E. LER: Luminaire efficacy rating.

F. Lumen: Measured output of lamp and luminaire, or both.

G. Luminaire: Complete lighting fixture, including ballast housing if provided.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes, and the following:
   1. Physical description of lighting fixture including dimensions.
   2. Emergency lighting units including battery and charger.
   3. Ballast, including BF.
   4. Energy-efficiency data.
   5. Life, output (lumens, CCT, and CRI), and energy-efficiency data for lamps.
   6. Photometric data and adjustment factors based on laboratory tests, complying with IESNA Lighting Measurements Testing & Calculation Guides, of each lighting fixture type. The adjustment factors shall be for lamps, ballasts, and accessories identical to those indicated for the lighting fixture as applied in this Project.

B. Shop Drawings: For nonstandard or custom lighting fixtures. Include plans, elevations, sections, details, and attachments to other work.
   1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
   2. Wiring Diagrams: For power, signal, and control wiring.

C. Installation instructions.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified agencies providing photometric data for lighting fixtures.

B. Product Certificates: For each type of ballast for dimmer-controlled fixtures, from manufacturer.

C. Field quality-control reports.

D. Warranty: Sample of special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lighting equipment and fixtures to include in emergency, operation, and maintenance manuals.
   1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 QUALITY ASSURANCE

A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.

B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910, complying with the IESNA Lighting Measurements Testing & Calculation Guides.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Comply with NFPA 70.

1.8 COORDINATION

A. Coordinate layout and installation of lighting fixtures and suspension system with other construction that penetrates ceilings or is supported by them, including HVAC equipment, fire-suppression system, and partition assemblies.

1.9 WARRANTY

A. Emergency Lighting Units, Exit Signs, and Emergency Fluorescent Power Units: Manufacturer’s standard form in which manufacturer agrees to repair or replace components of entire unit that fails in materials or workmanship within specified warranty period.
   1. Warranty Period: Three years from date of Owner’s final acceptance of the project.

B. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Emergency Lighting Unit Batteries: Five years from date of final acceptance. Full warranty shall apply for first three years, and prorated warranty for the remaining two years.

C. LED: Maximum LED failure rate shall be 25% within a seven (7) year period; otherwise, if exceeded, manufacturer shall replace the complete unit at no charge to the owner.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, provide product indicated on Drawings.

2.2 GENERAL REQUIREMENTS FOR LIGHTING FIXTURES AND COMPONENTS

A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.

B. Metal Parts: Free of burrs and sharp corners and edges.

C. Sheet Metal Components: Steel unless otherwise indicated. Form and support to prevent warping and sagging.

D. Factory-Applied Labels: Comply with UL 1598.

E. Disconnecting Means: For fixtures that can be serviced in place, provide fixtures with UL listed integral disconnecting means. The line side terminals of the disconnecting means shall be guarded.

2.3 LED DRIVERS

A. A. LED drivers shall meet the following requirements:
1. Drivers shall have a minimum efficiency of 85%.
2. Starting Temperature: -40˚ F.
3. Input Voltage: 120 to 480 (±10%) V.
4. Power Supplies: Class I or II output.
5. Surge Protection: The system must survive 250 repetitive strikes of “C Low” (C Low: 6kV/1.2 x 50 µs, 10kA/8 x 20 µs) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage. “C Low” waveforms are as defined in IEEE/ASNI C62.41.2-2002, Scenario 1 Location Category C.
6. Power Factor (PF): ≥ 0.90.
7. Total Harmonic Distortion (THD): ≤ 20%.
8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

2.4 EMERGENCY POWER UNIT

A. Internal Type: Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.
1. Emergency Connection: Operate LED driver continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture driver.
2. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.
   a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.

b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

3. Battery: Sealed, maintenance-free, nickel-cadmium type.
4. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
5. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
6. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

B. External Type: Self-contained, modular, battery-inverter unit, suitable for powering LED driver, remote mounted from lighting fixture. Comply with UL 924.

1. Emergency Connection: Operate LED driver continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture driver.
2. Nightlight Connection: Operate one fluorescent lamp in a remote fixture continuously.
3. Battery: Sealed, maintenance-free, nickel-cadmium type.
4. Charger: Fully automatic, solid-state, constant-current type.
5. Housing: NEMA 250, Type 1 enclosure.
6. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
7. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
8. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.5 EXIT SIGNS

A. General Requirements for Exit Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Signs:

1. Lamps for AC Operation: LEDs, 50,000 hours minimum rated lamp life.
2. Self-Powered Exit Signs (Battery Type): Integral automatic charger in a self-contained power pack.
   a. Battery: Sealed, maintenance-free, nickel-cadmium type.
   b. Charger: Fully automatic, solid-state type with sealed transfer relay.
   c. Operation: Relay automatically energizes lamp from battery when circuit voltage drops to 80 percent of nominal voltage or below. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
   d. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
   e. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

f. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.

g. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.6 LED SOURCES

A. Operating temperature rating shall be between -40˚ F and 120˚ F.

B. Correlated Color Temperature (CCT): as noted on Drawings.

C. Color Rendering Index (CRI): greater than or equal to 65.

D. The manufacturer shall have performed JEDEC (Joint Electron Devices Engineering Council) reliability tests on the LEDs as follows: High Temperature Operating Life (HTOL), Room Temperature Operating Life (RTOL), Low Temperature Operating Life (LTOL), Powered Temperature Cycle (PTMCL), Non-Operating Thermal Shock (TMSK), Mechanical Shock Variable Vibration Frequency, and Solder Heat Resistance (SHR).

2.7 LIGHTING FIXTURE SUPPORT COMPONENTS

A. Comply with Section 260529 "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.

B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.

C. Twin-Stem Hangers: Two, 1/2-inch steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.

D. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage.

E. Wires for Humid Spaces: ASTM A 580/A 580M, Composition 302 or 304, annealed stainless steel, 12 gage.

F. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.

G. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

2.8 TEMPORARY LIGHTING

A. Provide temporary lighting for all trades. Temporary lighting shall consist of festoon Metal-Halide Lamps. Minimum average light level shall be 10 footcandles. The use of permanent luminaires for temporary lighting is not allowed.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Lighting fixtures:
   1. Set level, plumb, and square with ceilings and walls unless otherwise indicated.
   2. Install lamps in each luminaire.

B. Temporary Lighting: If it is necessary, and approved by Architect, to use permanent luminaires for temporary lighting, install and energize the minimum number of luminaires necessary. When construction is sufficiently complete, remove the temporary luminaires, disassemble, clean thoroughly, install new lamps, and reinstall.

C. Remote Mounting of Ballasts: Distance between the ballast and fixture shall not exceed that recommended by ballast manufacturer. Verify, with ballast manufacturers, maximum distance between ballast and luminaire.

D. Lay-in Ceiling Lighting Fixtures Supports: Use grid as a support element.
   1. Install ceiling support system rods or wires, independent of the ceiling suspension devices, for each fixture. Use same support used to support lay-in ceiling grid, and distinguish by color and tag. Locate not more than 6 inches from lighting fixture corners.
   2. Support Clips: Fasten to lighting fixtures and to ceiling grid members at or near each fixture corner with clips that are UL listed for the application.
   3. Fixtures of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch metal channels spanning and secured to ceiling tees.
   4. Install at least two independent support rods or wires from structure to a tab on lighting fixture at diagonally opposite corners of the fixture. Wire or rod shall have breaking strength of the weight of fixture at a safety factor of 3.

E. Suspended Lighting Fixture Support:
   1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
   2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
   3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.
   4. Do not use grid as support for pendant luminaires. Connect support wires or rods to building structure.

F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.2 IDENTIFICATION

A. Install labels with panel and circuit numbers on concealed junction and outlet boxes. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

A. Test for Emergency Lighting: Perform a test on each unit after it is permanently installed and charged for a minimum of 24 hours. Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal. Battery shall be tested for 90 minutes. The battery test shall be done 10 days prior to final inspection by the State Construction Office. Any unit that fails the test shall be repaired or replaced and tested again.

B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards. Copy of the test report shall be sent to the State Construction Office and be included in the Operations and Maintenance Manual.

END OF SECTION 26 51 00

SECTION 27 05 30

NON-CONTINUOUS OPEN-TOP CABLE SUPPORTS (J-HOOKS)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:
   1. Non-continuous open top cable support designed to support cables.
   2. Fittings and hardware to fasten and hang non-continuous open top cable supports.

B. Related sections include the following:
   1. Section 260529 "Hangers and Supports for Electrical Systems" for support of conduit and other electrical systems.

1.3 ACTION SUBMITTALS

A. Product Data:
   1. For non-continuous open top cable supports, brackets, and appurtenances product data to include, but not limited to cable fill quantities, materials, finishes, approvals, load ratings, and dimensional information.

1.4 DELIVERY, STORAGE AND HANDLING

A. Delivery and Acceptance Requirements
   1. All products shall be delivered new in original manufacturers containers.

1.5 FIELD CONDITIONS

A. Existing Conditions
   1. Notify Architect immediately of unforeseen conditions exposed during demolition that reveal structural or support deviations requiring installation different from submittal drawings.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Subject to compliance with requirements, available manufacturers include, but are not limited to, the following
   1. MonoSystems, Inc.,
   2. ERICO.
   3. Siemon.
   4. Thomas & Betts.

2.2 DESCRIPTION

A. Non-Continuous, Open Top Cable Support
   1. One piece design with integrated wire cage for added security and 7.5 square inches of cable containment area

2. Radiused edges to prevent damage to cable contents.
3. Steel capable of supporting minimum of 100 pounds with safety factor of 1.5.
4. Galvanized or stainless steel finish for smooth cable pull and corrosion resistance.
5. Infinitely linkable with zero associated hardware. Shall link one-to-the-next without supports, brackets, or additional materials.
6. Accept 3/8" (or 10mm) threaded rod for attachment to building structure or sub-structure.
7. Holes for easy attachment to wall surfaces, beams, trusses and direct attachment to cable trays and rack systems. Can be tiered in a single column, as well as back-to-back.
8. Fill Capacity:
   a. 150 Cat 5e cables
   b. 100 Cat 6 cables
   c. 60 Cat 6A cables
9. Manufactured in United States of America.

B. Center Hanger Connector Plate
1. Bracket that allows for back-to-back non-continuous open top cable support mounting.
2. Continuous cable division shall be fully maintained within each open top cable support.
3. Fittings shall be manufactured of galvanized steel or stainless steel.

C. Multitier Assembly
1. Bracket that allows for top-to-bottom non-continuous open top cable support mounting.
   Continuous cable division shall be fully maintained within each open top cable support.
2. Fittings shall be manufactured of galvanized steel..

D. Beam Clamp Assembly
1. Beam clamp assembly may attach to top or back of non-continuous open top cable support.
2. Mounts to standard "H" or "I" beam construction

2.3 SOURCE OF QUALITY CONTROL

A. Tests
1. Non-continuous open top cable support and fittings shall be listed or labeled by a qualified testing agency for intended location and application.

B. Finishes
1. ASTM B633 Standard Specification for Electro-deposited Coatings of Zinc on Iron and Steel
2. ASTM B 695 Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel
3. ASTM A123 Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
4. ASTM A924/A924M Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verification of Conditions
   1. Prior to installation examine field conditions to verify suitability of surface area for attachment.

3.2 INSTALLATION

A. Comply with NFPA 70 requirements for type of support allowed in specific occupancy.

B. Comply with ANSI/NECA 1-2010 Standard Practice of Good Workmanship in Electrical Construction.

C. Fasteners
   1. Follow all manufacturer's support instructions.
   2. Installer is responsible for the integrity of the structures to which the system is attached, including their capability of safely accepting the loads imposed as evaluated by a qualified engineer.

D. Separate non-continuous open top cable support from sources of high heat and steam by 8” or greater.

E. Follow manufacturer's recommended wirefill for communications cables.

F. Place non-continuous open top cable supports 48 - 60 inches on center.

3.3 CLEANING

A. Comply with manufacturer's instructions for solvents.

END OF SECTION 27 05 30

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SECTION 27 11 00

COMMUNICATIONS EQUIPMENT ROOM FITTINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Backboards.
   2. Grounding.

1.3 DEFINITIONS

A. BICSI: Building Industry Consulting Service International.

B. LAN: Local area network.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.
   1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for equipment racks and cabinets.
   2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

PART 2 - PRODUCTS

2.1 BACKBOARDS

A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches. Comply with requirements for plywood backing panels specified in Section 06 10 00 "Rough Carpentry."

2.2 GROUNDING

A. Comply with requirements in Section 26 05 26 "Grounding and Bonding for Electrical Systems" for grounding conductors and connectors.

B. Telecommunications Main Bus Bar:
   1. Connectors: Mechanical type, cast silicon bronze, type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
   2. Ground Bus Bar: Copper, minimum 1/4 inch thick by 4 inches wide with 9/32-inch holes spaced 1-1/8 inches apart.
   3. Stand-Off Insulators: Comply with UL 891 for use in switchboards, 600 V. Lexan or PVC, impulse tested at 5000 V.

C. Comply with J-STD-607-A.

PART 3 - EXECUTION

3.1 ENTRANCE FACILITIES

A. Contact telecommunications service provider and arrange for installation of demarcation point, protected entrance terminals, and housing when so directed by service provider.

3.2 INSTALLATION

A. Comply with NECA 1.

B. Comply with BICSI TDMM for layout and installation of communications equipment rooms.

C. Bundle, lace, and train conductors and cables to terminal points without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.

D. Coordinate layout and installation of communications equipment with Owner's telecommunications and LAN equipment and service suppliers. Coordinate service entrance arrangement with local exchange carrier.
   1. Meet jointly with telecommunications and LAN equipment suppliers, local exchange carrier representatives, and Owner to exchange information and agree on details of equipment arrangements and installation interfaces.
   2. Record agreements reached in meetings and distribute them to other participants.
   3. Adjust arrangements and locations of items in equipment rooms to accommodate and optimize arrangement and space requirements of telephone switch and LAN equipment.
   4. Adjust arrangements and locations of equipment with distribution frames, cross-connects, and patch panels of cabling systems of other communications, electronic safety and security, and related systems that share space in the equipment room.

E. Coordinate location of power raceways and receptacles with locations of communications equipment requiring electrical power to operate.

3.3 SLEEVE AND SLEEVE SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 26 05 00 "General Provisions for Electrical Work."

3.4 GROUNDING

A. Install grounding according to BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. Comply with J-STD-607-A.

C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall allowing at least 2-inch clearance behind the grounding bus bar. Connect grounding bus bar with a minimum No. 4 AWG grounding electrode conductor from grounding bus bar to suitable electrical building ground.

D. Bond metallic equipment to the grounding bus bar, using not smaller than No. 6 AWG equipment grounding conductor.

3.5 IDENTIFICATION

A. Comply with requirements in Section 09 91 23 "Interior Painting" for painting backboards. For fire-resistant plywood, do not paint over manufacturer's label.

END OF SECTION 27 11 00

SECTION 31 10 00

SITE CLEARING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Protecting existing vegetation to remain.
2. Removing existing vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Removing above- and below-grade site improvements.
6. Disconnecting, capping or sealing, removing site utilities, and abandoning site utilities in place.

B. Related Sections:
1. Section 01 50 00 - "Temporary Facilities and Controls" for temporary utility services, construction and support facilities, security and protection facilities, and temporary erosion- and sedimentation-control measures.
2. Section 01 70 00 - "Execution and Closeout Requirements" for field engineering and surveying.
3. Section 02 41 16 - "Structure Demolition" for demolition of buildings, structures, and site improvements.

1.3 DEFINITIONS

A. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

B. Surface Soil: Soil that is present at the top layer of the existing soil profile at the Project site. In undisturbed areas, the surface soil is typically topsoil; but in disturbed areas such as urban environments, the surface soil can be subsoil.

C. Topsoil: Top layer of the soil profile consisting of existing native surface topsoil or existing in-place surface soil and is the zone where plant roots grow. Its appearance is generally friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects more than 2 inches in diameter; and free of subsoil and weeds, roots, toxic materials, or other nonsoil materials.

D. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.4 MATERIAL OWNERSHIP

A. Except for stripped topsoil and other materials indicated to be stockpiled or otherwise remain Owner's property, cleared materials shall become Contractor's property and shall be removed from Project site.

1.5 INFORMATIONAL SUBMITTALS

A. Existing Conditions: Documentation of existing trees and plantings, adjoining construction, and site improvements that establishes preconstruction conditions that might be misconstrued as damage caused by site clearing.
   1. Use sufficiently detailed photographs or videotape.
   2. Include plans and notations to indicate specific wounds and damage conditions of each tree or other plants designated to remain.

1.6 QUALITY ASSURANCE

A. Preinstallation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.
   1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
   2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.

B. Improvements on Adjoining Property: Authority for performing site clearing indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.
   1. Do not proceed with work on adjoining property until directed by Architect.

C. Salvable Improvements: Carefully remove items indicated to be salvaged and store on Owner's premises.

D. Utility Locator Service: Notify utility locator service for area where Project is located before site clearing.

E. Do not commence site clearing operations until temporary erosion- and sedimentation-control and plant-protection measures are in place.

F. The following practices are prohibited within protection zones:
   1. Storage of construction materials, debris, or excavated material.
   2. Parking vehicles or equipment.
   3. Foot traffic.
   4. Erection of sheds or structures.
   5. Impoundment of water.
   6. Excavation or other digging unless otherwise indicated.
   7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.

G. Do not direct vehicle or equipment exhaust towards protection zones.

H. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

I. Soil Stripping, Handling, and Stockpiling: Perform only when the topsoil is dry or slightly moist.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Satisfactory Soil Material: Requirements for satisfactory soil material are specified in Division 31 Section "Earth Moving."

1. Obtain approved borrow soil material off-site when satisfactory soil material is not available on-site.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect and maintain benchmarks and survey control points from disturbance during construction.

B. Protect existing site improvements to remain from damage during construction.
   1. Restore damaged improvements to their original condition, as acceptable to Owner.

3.2 TREE AND PLANT PROTECTION

A. Repair or replace trees, shrubs, and other vegetation indicated to remain or be relocated that are damaged by construction operations, in a manner approved by Architect.

3.3 EXISTING UTILITIES

A. Locate, identify, disconnect, and seal or cap utilities indicated to be removed.
   1. Arrange with utility companies to shut off indicated utilities.
   2. Owner will arrange to shut off indicated utilities when requested by Contractor.

B. Locate, identify, and disconnect utilities indicated to be abandoned in place.

C. Interrupting Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
   1. Notify Owner not less than two days in advance of proposed utility interruptions.
   2. Do not proceed with utility interruptions without Owner's written permission.

D. Excavate for and remove underground utilities indicated to be removed.

E. Coordinate with utility providers for demolition or relocation of existing utilities and luminaires. Contractor is responsible for all costs for protection, demolition and relocation of all utilities and luminaires.

3.4 CLEARING AND GRUBBING

A. Remove obstructions, trees, shrubs, and other vegetation to permit installation of new construction.
   1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
   2. Grind down stumps and remove roots, obstructions, and debris to a depth of 18 inches below exposed subgrade.
   3. Use only hand methods for grubbing within protection zones.
   4. Chip removed tree branches and dispose of off-site.

B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.
   1. Place fill material in horizontal layers not exceeding a loose depth of 8 inches, and compact each layer to a density equal to adjacent original ground.

3.5 TOPSOIL STRIPPING

A. Remove sod and grass before stripping topsoil.

B. Strip topsoil to depth of 6 inches in a manner to prevent intermingling with underlying subsoil or other waste materials.
   1. Remove subsoil and nonsoil materials from topsoil, including clay lumps, gravel, and other objects more than 2 inches in diameter; trash, debris, weeds, roots, and other waste materials.

C. Stockpile topsoil away from edge of excavations without intermixing with subsoil. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust and erosion by water.
   1. Limit height of topsoil stockpiles to 72 inches.
   2. Do not stockpile topsoil within protection zones.
   3. Stockpile surplus topsoil to allow for respreading deeper topsoil.

3.6 SITE IMPROVEMENTS

A. Remove existing above- and below-grade improvements as indicated and necessary to facilitate new construction.

B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.
   1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut along line of existing pavement to remain before removing adjacent existing pavement. Saw-cut faces vertically.

3.7 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Owner's property.

B. Separate recyclable materials produced during site clearing from other nonrecyclable materials. Store or stockpile without intermixing with other materials and transport them to recycling facilities. Do not interfere with other Project work.

END OF SECTION 31 10 00

SECTION 31 20 00

EARTH MOVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Preparing subgrades for slabs-on-grade, walks, pavements, turf and grasses, and plants.
2. Excavating and backfilling for buildings and structures.
3. Drainage course for concrete slabs-on-grade.
4. Subbase course for concrete walks.
5. Subsurface drainage backfill for walls and trenches.
6. Excavating and backfilling trenches for utilities and pits for buried utility structures.

B. Related Sections:
1. Section 01 50 00 - "Temporary Facilities and Controls" for temporary controls, utilities, and support facilities; also for temporary site fencing if not in another Section.
2. Section 03 30 00 - "Cast-in-Place Concrete" for granular course if placed over vapor retarder and beneath the slab-on-grade.
3. Divisions 21, 22, 23, 26, 27, 28, and 33 Sections for installing underground mechanical and electrical utilities and buried mechanical and electrical structures.
4. Section 31 10 00 - "Site Clearing" for site stripping, grubbing, stripping and stockpiling topsoil, and removal of above- and below-grade improvements and utilities.
5. Section 31 23 19 - "Dewatering" for lowering and disposing of ground water during construction.

1.3 DEFINITIONS

A. Backfill: Soil material or controlled low-strength material used to fill an excavation.
1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.

C. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

D. Drainage Course: Aggregate layer supporting the slab-on-grade that also minimizes upward capillary flow of pore water.

E. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.
1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.

3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.

F. Fill: Soil materials used to raise existing grades.

G. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material that exceed 1 cu. yd. for bulk excavation or 3/4 cu. yd. for footing, trench, and pit excavation that cannot be removed by rock excavating equipment equivalent to the following in size and performance ratings, without systematic drilling, ram hammering, or ripping:
   1. Excavation of Footings, Trenches, and Pits: Late-model, track-mounted hydraulic excavator; equipped with a 42-inch- wide, maximum, short-tip-radius rock bucket; rated at not less than 138-hp flywheel power with bucket-curling force of not less than 28,700 lbf and stick-crowd force of not less than 18,400 lbf with extra-long reach boom; measured according to SAE J-1179.
   2. Bulk Excavation: Late-model, track-mounted loader; rated at not less than 230-hp flywheel power and developing a minimum of 47,992-lbf breakout force with a general-purpose bare bucket; measured according to SAE J-732.

H. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.

I. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.

J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.

K. Utilities: On-site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.

1.4 SUBMITTALS

A. Product Data: For each type of the following manufactured products required:
   1. Controlled low-strength material, including design mixture.
   2. Warning tapes.

B. Material Test Reports: For each on-site and borrow soil material proposed for fill and backfill as follows:
   1. Classification according to ASTM D 2487.
   2. Laboratory compaction curve according to ASTM D 698.

C. Pre-excavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces that might be misconstrued as damage caused by earth moving operations. Submit before earth moving begins.

1.5 PROJECT CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth moving operations.
   1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
   2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.

B. Improvements on Adjoining Property: Authority for performing earth moving indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.

1. Do not proceed with work on adjoining property until directed by Architect.

C. Utility Locator Service: Notify utility locator service for area where Project is located before beginning earth moving operations.

D. Do not commence earth moving operations until temporary erosion- and sedimentation-control measures, specified in Division 01 Section "Temporary Facilities and Controls," are in place.

E. Do not direct vehicle or equipment exhaust towards protection zones.

F. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.

B. Satisfactory Soils: Free of rock or gravel larger than 3 inches in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter, and complying with the following:
   1. Liquid Limit: per geotechnical engineer's recommendation.
   2. Plasticity Index: per geotechnical engineer's recommendation.

C. Unsatisfactory Soils: Unsatisfactory soils include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, and the following soil classifications:
   1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.

D. Subbase Material: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.

E. Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 95 percent passing a 1-1/2-inch sieve and not more than 8 percent passing a No. 200 sieve.

F. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.

G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; except with 100 percent passing a 1-inch sieve and not more than 8 percent passing a No. 200 sieve.

H. Drainage Course: Narrowly graded mixture of washed crushed stone, or crushed or uncrushed gravel; ASTM D 448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and 0 to 5 percent passing a No. 8 sieve.

I. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; ASTM D 448; coarse-aggregate grading Size 67; with 100 percent passing a 1-inch sieve and 0 to 5 percent passing a No. 4 sieve.

J. Sand: ASTM C 33; fine aggregate.

K. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.2 ACCESSORIES

A. Detectable Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and

4 mils thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored as follows:

1. Red: Electric.
2. Yellow: Gas, oil, steam, and dangerous materials.
3. Orange: Telephone and other communications.
4. Blue: Water systems.
5. Green: Sewer systems.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth moving operations.

B. Protect and maintain erosion and sedimentation controls during earth moving operations.

C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.

B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.
   1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.

3.3 EXCAVATION, GENERAL

A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.
   1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
   2. Remove rock to lines and grades indicated to permit installation of permanent construction without exceeding the following dimensions:
      a. 24 inches outside of concrete forms other than at footings.
      b. 12 inches outside of concrete forms at footings.
      c. 6 inches outside of minimum required dimensions of concrete cast against grade.
      d. Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
      e. 6 inches beneath bottom of concrete slabs-on-grade.
      f. 6 inches beneath pipe in trenches, and the greater of 24 inches wider than pipe or 42 inches wide.

3.4 EXCAVATION FOR STRUCTURES

A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.

1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
2. Pile Foundations: Stop excavations 6 to 12 inches above bottom of pile cap before piles are placed. After piles have been driven, remove loose and displaced material. Excavate to final grade, leaving solid base to receive concrete pile caps.
3. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.

3.5 EXCAVATION FOR WALKS AND PAVEMENTS

A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.6 EXCAVATION FOR UTILITY TRENCHES

A. Excavate trenches to indicated gradients, lines, depths, and elevations.
   1. Beyond building perimeter, excavate trenches to allow installation of top of pipe below frost line.

B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.
   1. Clearance: 12 inches each side of pipe or conduit, unless otherwise indicated.

C. Trench Bottoms: Excavate trenches 4 inches deeper than bottom of pipe and conduit elevations to allow for bedding course. Hand-excavate deeper for bells of pipe.
   1. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.

3.7 SUBGRADE INSPECTION

A. Notify Architect when excavations have reached required subgrade.

B. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.

C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
   1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
   2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.

D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.

E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

3.8 UNAUTHORIZED EXCAVATION

A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.

1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.9 STORAGE OF SOIL MATERIALS

A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
   1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.10 BACKFILL

A. Place and compact backfill in excavations promptly, but not before completing the following:
   1. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
   2. Surveying locations of underground utilities for Record Documents.
   3. Testing and inspecting underground utilities.
   4. Removing concrete formwork.
   5. Removing trash and debris.
   6. Removing temporary shoring and bracing, and sheeting.
   7. Installing permanent or temporary horizontal bracing on horizontally supported walls.

B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.11 UTILITY TRENCH BACKFILL

A. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.

B. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Division 03 Section "Cast-in-Place Concrete."

C. Trenches under Roadways: Provide 4-inch- thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase course. Concrete is specified in Division 03 Section "Cast-in-Place Concrete."

D. Backfill voids with satisfactory soil while removing shoring and bracing.

E. Place and compact initial backfill of satisfactory soil, free of particles larger than 1 inch in any dimension, to a height of 12 inches over the pipe or conduit.
   1. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.

F. Place and compact final backfill of satisfactory soil to final subgrade elevation.

G. Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.12 SOIL FILL

A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.

B. Place and compact fill material in layers to required elevations as follows:
   1. Under grass and planted areas, use satisfactory soil material.

2. Under walks and pavements, use satisfactory soil material.
3. Under steps and ramps, use engineered fill.
4. Under building slabs, use engineered fill.
5. Under footings and foundations, use engineered fill.

C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.13 SOIL MOISTURE CONTROL

A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.14 COMPACTION OF SOIL BACKFILLS AND FILLS

A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.

B. Place backfill and fill soil materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure.

C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D 698:
1. Under structures, building slabs, steps, and pavements, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill soil material at 98 percent. Beneath the top 12 inches, the fill shall be compacted to at least 95 percent.
2. Under walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 95 percent.
3. Under turf or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 90 percent.
4. For storm drainage utility trenches, compact each layer of initial and final backfill soil material at 85 percent. For water and sewer utility trenches, comply with Atlanta Utilities Department requirements.
5. In excavated areas, the upper 12 inched of soils intended to support floor slabs and pavements shall be scarified and recompacted to at least 98 percent maximum dry density. In confined areas such as utility trenches, portable compaction equipment and thin lifts of 3 to 4 inches may be necessary to achieve specified degrees of compaction.

3.15 GRADING

A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
1. Provide a smooth transition between adjacent existing grades and new grades.
2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.

B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to required elevations within the following tolerances:
1. Turf or Unpaved Areas: Plus or minus 1 inch.
2. Walks: Plus or minus 1 inch.
3. Pavements: Plus or minus 1/2 inch.

C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.

3.16 SUBBASE AND BASE COURSES UNDER PAVEMENTS AND WALKS

A. Place subbase course and base course on subgrades free of mud, frost, snow, or ice.

B. On prepared subgrade, place subbase course and base course under pavements and walks as follows:
   1. Place base course material over subbase course under hot-mix asphalt pavement.
   2. Shape subbase course and base course to required crown elevations and cross-slope grades.
   3. Place subbase course and base course 6 inches or less in compacted thickness in a single layer.
   4. Place subbase course and base course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
   5. Compact subbase course and base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

C. Pavement Shoulders: Place shoulders along edges of subbase course and base course to prevent lateral movement. Construct shoulders, at least 12 inches wide, of satisfactory soil materials and compact simultaneously with each subbase and base layer to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

3.17 DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE

A. Place drainage course on subgrades free of mud, frost, snow, or ice.

B. On prepared subgrade, place and compact drainage course under cast-in-place concrete slabs-on-grade as follows:
   1. Place drainage course 6 inches or less in compacted thickness in a single layer.
   2. Place drainage course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
   3. Compact each layer of drainage course to required cross sections and thicknesses to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

3.18 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
   1. Determine prior to placement of fill that site has been prepared in compliance with requirements.
   2. Determine that fill material and maximum lift thickness comply with requirements.
   3. Determine, at the required frequency, that in-place density of compacted fill complies with requirements.

3.19 PROTECTION

A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.

B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.

1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.

C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
   1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.20 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 31 20 00

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SECTION 31 23 19

DEWATERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes construction dewatering.

B. Related Sections:
1. Division 31 20 00 Section "Earth Moving" for excavating, backfilling, site grading, and for site utilities.
2. Division 31 50 00 Section "Excavation Support and Protection" for shoring, bracing, and sheet piling of excavations.

1.3 PERFORMANCE REQUIREMENTS

A. Dewatering Performance: Design, furnish, install, test, operate, monitor, and maintain dewatering system of sufficient scope, size, and capacity to control hydrostatic pressures and to lower, control, remove, and dispose of ground water and permit excavation and construction to proceed on dry, stable subgrades.
1. Delegated Design: Design dewatering system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
2. Continuously monitor and maintain dewatering operations to ensure erosion control, stability of excavations and constructed slopes, that excavation does not flood, and that damage to subgrades and permanent structures is prevented.
3. Prevent surface water from entering excavations by grading, dikes, or other means.
4. Accomplish dewatering without damaging existing buildings, structures, and site improvements adjacent to excavation.
5. Remove dewatering system when no longer required for construction.

1.4 SUBMITTALS

A. Delegated-Design Submittal: For dewatering system indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

B. Qualification Data: For qualified Installer, land surveyor, and professional engineer.

C. Field quality-control reports.

D. Other Informational Submittals:
1. Photographs or Videotape: Show existing conditions of adjoining construction and site improvements that might be misconstrued as damage caused by dewatering operations.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer that has specialized in dewatering work.

B. Regulatory Requirements: Comply with governing EPA notification regulations before beginning dewatering. Comply with hauling and disposal regulations of authorities having jurisdiction.

C. Preinstallation Conference: Conduct conference at Project site.
   1. Review methods and procedures related to dewatering including, but not limited to, the following:
      a. Inspection and discussion of condition of site to be dewatered including coordination with temporary erosion control measures and temporary controls and protections.
      b. Geotechnical report.
      c. Proposed site clearing and excavations.
      d. Existing utilities and subsurface conditions.
      e. Coordination for interruption, shutoff, capping, and continuation of utility services.
      f. Construction schedule. Verify availability of Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
      g. Testing and monitoring of dewatering system.

1.6 PROJECT CONDITIONS

A. Interruption of Existing Utilities: Do not interrupt any utility serving facilities occupied by Owner or others unless and then only after arranging to provide temporary utility.

B. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from this data.
   1. Make additional test borings and conduct other exploratory operations necessary for dewatering.
   2. The geotechnical report is included elsewhere in the Project Manual.

C. Survey Work: Engage a qualified land surveyor or professional engineer to survey adjacent existing buildings, structures, and site improvements, establishing exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.
   1. During dewatering, regularly resurvey benchmarks, maintaining an accurate log of surveyed elevations for comparison with original elevations. Promptly notify Architect if changes in elevations occur or if cracks, sags, or other damage is evident in adjacent construction.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by dewatering operations.
   1. Prevent surface water and subsurface or ground water from entering excavations, from ponding on prepared subgrades, and from flooding site and surrounding area.
   2. Protect subgrades and foundation soils from softening and damage by rain or water accumulation.

B. Install dewatering system to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.
   1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

C. Provide temporary grading to facilitate dewatering and control of surface water.

D. Monitor dewatering systems continuously.

E. Promptly repair damages to adjacent facilities caused by dewatering.

F. Protect and maintain temporary erosion and sedimentation controls, which are specified on the Drawings during dewatering operations.

G. Install dewatering system utilizing wells, well points, or similar methods complete with pump equipment, standby power and pumps, filter material gradation, valves, appurtenances, water disposal, and surface-water controls.
   1. Space well points or wells at intervals required to provide sufficient dewatering.
   2. Use filters or other means to prevent pumping of fine sands or silts from the subsurface.

H. Before excavating below ground-water level, place system into operation to lower water to specified levels. Operate system continuously until drains, sewers, and structures have been constructed and fill materials have been placed or until dewatering is no longer required.

I. Provide an adequate system to lower and control ground water to permit excavation, construction of structures, and placement of fill materials on dry subgrades. Install sufficient dewatering equipment to drain water-bearing strata above and below bottom of foundations, drains, sewers, and other excavations.
   1. Do not permit open-sump pumping that leads to loss of fines, soil piping, subgrade softening, and slope instability.

J. Reduce hydrostatic head in water-bearing strata below subgrade elevations of foundations, drains, sewers, and other excavations.
   1. Maintain piezometric water level a minimum of 60 inches below surface of excavation.

K. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water and sediment in a manner that avoids inconvenience to others. Provide sumps, sedimentation tanks, and other flow-control devices as required by authorities having jurisdiction.

L. Provide standby equipment on site, installed and available for immediate operation, to maintain dewatering on continuous basis if any part of system becomes inadequate or fails. If dewatering requirements are not satisfied due to inadequacy or failure of dewatering system, restore damaged structures and foundation soils at no additional expense to Owner.
   1. Remove dewatering system from Project site on completion of dewatering. Plug or fill well holes with sand or cut off and cap wells a minimum of 36 inches below overlying construction.

M. Damages: Promptly repair damages to adjacent facilities caused by dewatering operations.

END OF SECTION 31 23 19

SECTION 31 30 00

EROSION CONTROL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, apply to work of this section.

B. Erosion and Sediment Control Planning and Design Manual, revised 2013, North Carolina.

1.2 WORK OF THIS SECTION

A. Work covered in this section includes the control of erosion, siltation, and sedimentation. The Sediment and Erosion Control drawing indicates the minimum contract requirements for Erosion Control. The Contractor and the Architect shall work together to determine the need for any additional Erosion Control.

1.3 RELATED WORK SPECIFIED ELSEWHERE

A. Division 31 10 00 Section, "Site Clearing."

B. Division 31 20 00 Section, "Earth Moving."

1.4 PROJECT REQUIREMENTS

A. Take every reasonable precaution and do whatever is necessary to avoid any erosion and to prevent silting of rivers, streams, impoundments, and drainage ditches, and swales.

B. The exposure of uncompleted cut slopes, embankments, trench excavations, and site graded areas shall be kept as short as possible. Initiate seeding and other erosion control measures on each segment as soon as reasonably possible.

C. Should it become necessary to suspend construction for any length of time, shape all excavated and graded areas in such a manner that runoff will be intercepted and diverted to points where minimal erosion will occur. Provide and maintain temporary erosion and sediment control measures, such as berms, dikes, slope drains, silt stops, and sedimentation basins, until permanent drainage facilities and erosion control features have been completed and are operative.

D. Fine material placed or exposed during the work shall be so handled and treated as to minimize the possibility of its reaching any surface waters. Use diversion channels, dikes, sediment traps, or any other effective control measures.

E. Provide silt stops wherever erosion control measures may not be very capable of controlling erosion, such as in drainage channels and where slopes may exist.

F. Before water is allowed to flow in any ditch, swale, or channel, install the permanent erosion control measures in the waterway so that the waterway will be safe against erosion.

G. Take special precautions in the use of construction equipment to minimize erosion. Do not leave wheel tracks where erosion might begin. Prevent direct discharge from dewatering pumps and surface runoff from the construction sites to storm sewers, culverts, streams or ditches. Intercept and conduct surface runoff and discharge from dewatering pumps to siltation ponds before discharging to natural drainage channels.

H. Disturbance of lands and waters outside the limits of construction is prohibited, except as may be found necessary and approved by the Architect.

I. The requirements of this section also apply to project-related construction activities away from the project site, such as at borrow pits, off-site storage areas, and haul and work roads.

J. Mulching shall follow the seeding operation by not more than 24 hours.

K. Should any protective measures employed indicate any deficiencies or erosion-taking place, immediately provide additional materials or employ different techniques to correct the situation and to prevent subsequent erosion.

L. Continue erosion control measures until the permanent measures have been sufficiently established and are capable of controlling erosion on their own.

M. Comply with all federal, state, and local laws, ordinances, rules, and regulations.

N. Comply with Federal Clean Water Act and the Erosion and Sediment Control Planning and Design Manual, revised 2013, North Carolina

1.5 QUALITY CONTROL

A. Provide at least one person who shall be present at all times during erosion control operations and who shall be thoroughly familiar with the types of materials being installed and the best methods for their installation and who shall direct all work performed under this section.

B. Material manufacturers and vendors shall be reputable, qualified firms regularly engaged in producing the required types of materials.

C. Protect and maintain all areas disturbed by the work, such that erosion is adequately controlled and silt and sediments are not allowed to flow into any watercourse, onto adjacent properties, or into storm drains.

PART 2 - PRODUCTS

2.1 HAY AND STRAW MULCH

A. General: Hay and straw mulches shall be reasonably free from swamp grass, weeds, twigs, debris, and other deleterious material, and free from rot, mold, primary noxious weed seeds, and rough or woody materials. Mulches containing mature seed of species which would volunteer and be detrimental to the permanent seeding, or would result in over seeding, or would produce growth which is aesthetically unpleasing, is not permitted.

B. Hay Mulch: Properly aired native hay, Sudan grass hay, broomsedge hay, legume hay, or similar hay or grass mowings. When air-dried in the loose state, the contents of the representative bale shall lose not more than fifteen (15) percent of the resulting air-dry weight of the bale. Apply at the rate of 2 to 3 tons/acre, or at 1.5 tons/acre when a net or a mulch stabilizer is used with the mulch.

C. Straw Mulch: Threshed plant residue of oats, wheat, barley, rye, or rice from which grain has been removed. Apply at the rate of 2 to 3 tons/acre or at 1.5 tons/acre when a net or a mulch stabilizer is used with the mulch.

D. Mulch Stabilizers: "Curasol" applied at the rate of 40 gallons/acre, Dow "Mulch Binder" applied at the rate of 45 gallons/acre, Reinco “Terra Tack SC” at a rate of 2,000 gallons/acre, or asphalt binder, AASHTO M140, Type SS-1 or RS-1 as applicable, applied at the rate of 400 gallons/acre.

E. Temporary Type Mulch Nets: Paper yard, approximately 0.05" in diameter, woven in to a net with approximate openings of 7/8" by 1/2" and weighing about 0.20 lbs./sy.

F. Permanent Type Mulch Nets: "Vexar" or "Erosion-Net" plastic or nylon mesh netting with approximate openings of 3/8" by 3/4".

2.2 MATTING/BLANKETS

A. Nomenclature: The various materials under this paragraph are sometimes referred to as "matting" and "blankets". These words are interchangeably used throughout this section, but the meanings shall be the same.

B. Jute Matting: Undyed and unbleached jute yarn woven into a uniform open, plain weave mesh, furnished in rolled strips conforming to the following physical requirements:

Width : 48", ±1"
: 78 warp ends per width of cloth
: 41 weft ends per yard
Weight: 1.22-1.80 lbs./LY, ±5%

C. Excelsior Matting: Uniform web of interlocking wood excelsior fibers with a backing of mulchnet fabric on one side only. The mulchnet shall be woven of either twisted paper chord or cotton cord. Excelsior matting shall be furnished in rolled strips and shall conform to the following physical requirements:

Width : 36", ±1"
Weight: 0.80 lbs./SY, ±5%

D. Staples: No. 11 (or heavier) plain iron wire made from at least 12" lengths of wire bent to form "U" of 1½" to 2" width. Use longer staples for loose soils or where otherwise required.

2.3 HYDROMULCHES

A. Hydromulches are not permitted where the slope of the ground surface exceeds 10 percent.

B. Wood fiber mulch with tackifier. Apply wood fibers at the rate of 500 lbs./acre and tackifier at the rate of 40-45 gallons/acre.

C. Paper mulch applied at the rate of 1,200 lbs./acre.

2.4 HAY BALES FOR EROSION CONTROL

A. Rectangular shaped bales of hay or straw, weighing at least 40 pounds per bale, free from primary noxious weed seeds and rough or woody materials.

2.5 SILT FENCES

A. Filter cloth shall be as manufactured to meet the following requirements:
1. Silt Fence Fabric:

Fabric Properties	Minimum Acceptable Value	Test Method
Grab Tensile Strength (lbs)	90	ASTM D1682
Elongation at Failure (%)	50	ASTM D1682
Mullen Burst Strength (lbs)	190	ASTM D3786
Puncture Strength (lbs)	40	ASTM D3786
Slurry Flow Rate (gal/min/sf)	0.3	
Equivalent Opening Size	40-80	US Std. Sieve SW-02215
Ultraviolet Radiation Stability (%)	90	ASTM G-26

B. Other materials shall be as defined on the silt fence detail shown on the Contract Documents.

C. Pre-assembled silt fence, which is complete with U.V., stabilized filter fabric (minimum 36-inch) high-strength polypropylene netting and pre-attached hardwood stakes may also be used. The preassembled reinforced silt fence.

2.6 STABILIZED CONSTRUCTION ENTRANCE

A. As Shown on the Plans.

2.7 CHECK DAMS

A. Light Stone Fill - Material shall be graded stone filling.

2.8 TEMPORARY SEDIMENT TRAP

A. Clear, grub and strip the area to be excavated of all vegetation and root mat.

B. Stone check dam or other pipe outlet with seepage collar shall be provided.

PART 3 - EXECUTION

3.1 HAY AND STRAW MULCHING

A. Install hay or straw mulch immediately after each area has been properly prepared. When permanent seed or seed for erosion control is sown prior to placing the mulch, place mulch on seeded areas within 24 hours after seeding. Architect may authorize the blowing of chopped mulch provided that 95 percent of the mulch fibers will be 6" or more in length and that it can be applied in such a manner that there will be a minimum amount of matting that would retard the growth of plants. Hay mulch should cover the ground enough to shade it, but the mulch should not be so thick that a person standing cannot see the ground through the mulch. Remove matted mulch or branches.

B. Where mild winds may blow the mulch, or when ground slopes exceed 15 percent, or when otherwise required to maintain the mulch firmly in place, apply a system of pegs and strings, a

chemical stabilizer, or temporary type netting to the mulch. Unless otherwise directed, remove the strings and netting prior to the acceptance of the work.

C. Where high winds exist, or heavy rainstorms are likely, or where ground surfaces are steep, or where other conditions require, apply temporary type netting over the mulch and take whatever measures are necessary to maintain the mulch firmly in place.

D. Unless otherwise specified, the use of permanent type netting is not permitted without the prior approval of the Architect/Engineer.

3.2 MATTING/BLANKETS - GENERAL

A. The use of mulch with matting is not permitted, however, a 4" to 6" overlap of mulch over the edge of matting is permissible.

B. Prepare surfaces of ditches and slopes to conform to the grades, contours and cross sections shown on the Drawings and finish to a smooth and even condition with all debris, roots, stone, and lumps raked out and removed. Loosen the soil surface to permit bedding of the matting. Unless otherwise noted, seed prior to the placement of the matting.

C. Unroll matting parallel to the direction of flow of water and loosely drape, without folds or stretching, so that continuous ground contact is maintained.

D. The ditches and swales, and on slopes, each upslope and each downslope end of each piece of matting shall be placed in a 6" trench, stapled at 12" on center, backfilled, and tamped. Similarly, bury edges of matting along the edges of catch basins and other structures. Architect may require that any other edge, exposed to more than normal flow of water, be buried in a similar fashion.

E. Tightly secure matting to the soil by staples driven approximately vertically into the ground, flush with the surface of the matting. In driving the staples, take care not to form depressions or bulges in the surface of the matting.

F. Decrease the specified spacing of staples when varying factors, such as the season of the year or the amount of water encountered or anticipated, requires additional anchoring.

G. Refer to the following paragraphs for additional requirements on the placement and stapling of matting.

3.3 EXCELSIOR MATTING

A. Where strips of excelsior matting are laid end to end, butt the adjoining ends.

B. When adjoining rolls of excelsior matting are laid parallel to one another, butt the matting snugly.

C. On slopes flatter than 1:4, place staples not more than 3 feet apart in three rows, for each strip, with one row along each edge and one row alternately spaced down the center. On grades 1:4 or steeper, place staples in the same three rows, but spaced 2 feet apart. Ends of matting shall have staples placed every foot. Matting placed adjacent to boulders or other obstructions shall be stapled with no spaces between the staples.

3.4 EROSION CONTROL MULCHING BLANKET

A. Where one roll ends and a second roll begins, the upslope piece shall be brought over the end of the downslope roll so that there is a 12-inch overlap, placed in a 4-inch deep trench, stapled at 12 inches on center, backfilled, and tamped.

B. On slopes where two or more widths of blanket are applied, the two edges shall be overlapped 4 inches and stapled at 12-inch intervals along the exposed edge of the lap joint.

C. Staple the body of the blanket in a grid pattern with staples 3 feet on center, each way.

3.5 SEED FOR EROSION CONTROL

A. Sow seed when soils are moderately dry and when wind does not exceed five miles per hour or as directed by the Architect/Engineer.

B. Areas, which will be regraded or otherwise disturbed later during construction, may be ordered to be seeded with rye grass to obtain temporary control. The seed shall be sown at the rate of approximately one pound per 1,000 square feet, on the pure live seed basis.

3.6 HAY BALES AND SILT FENCES

A. Provide hay bales or silt fences, as required, for the temporary control of erosion and to stop silt and sediment from reaching surface waters, adjacent properties, or entering catch basins, or damaging the work.

B. Stake the hay bales to hold them firmly in place. Use a sufficient number of bales to accommodate runoff without causing any flooding and to adequately store any silt, sediment, and debris reaching them.

C. Erect silt fences and bury bottom edge in accordance with the manufacturer's recommended installation instructions. Provide a sufficient length of fence to accommodate runoff without causing any flooding and to adequately store any silt, sediment, and debris reaching it.

D. Maintain and leave hay bales and silt fences in place until permanent erosion control measures have stopped all erosion and siltation.

3.7 STABILIZED CONSTRUCTION ENTRANCES

A. Stabilized pads of aggregate underlain with filter cloth shall be constructed as shown on the Contract Drawings.

B. Filter cloth shall be placed over the entire area to be covered with aggregate prior to placing of the stone.

3.8 CHECK DAMS

A. Stone filling shall be placed in a manner that will produce a reasonable well-graded mass of stone with smaller fragments filling the space between the larger ones, to result in the minimum practicable percentage of voids.

B. Inspect the check dams after each runoff event. Correct all damage immediately. Replace stones as needed to maintain cross sections of the structure.

C. Remove sediment accumulated behind the dam as needed to allow swale/channel to drain through the stone check dam and prevent large flows from carrying sediment over the dams.

D. Removed sediment shall be properly disposed of and in a manner not to erode.

3.9 TEMPORARY SEDIMENT TRAP

A. Sediment traps shall be maintained throughout the duration of the contract or until the drainage area has been properly stabilized as approved by the Architect/Engineer.

B. Sediment shall be removed and trap restored to its original dimensions when sediment has accumulated to 1/2 the design depth of the trap.

C. Removed sediment shall be properly disposed of and in a manner not to erode.

D. Inspect the sediment trap after each runoff event. Correct all damage immediately.

3.10 MAINTENANCE

A. If any staples become loosened or raised, or if any matting becomes loose, torn, or undermined, or if any temporary erosion and sediment control measures are disturbed, repair them immediately.

B. If the seed is washed out before germination, repair any damage, refertilize, and reseed.

C. Maintain mulched and matted areas, silt stops, and other temporary control measures until the permanent control measures are established and no further erosion is likely.

D. All sediment spilled, dropped, or washed onto the driveway or public right-of-way shall be removed immediately.

E. Maintain ditches and swales at all times, so that they effectively drain. Refill, reshape, and re-compact where ruts or erosion occurs.

F. Maintain areas temporarily seeded including repair of all damages, re-seeding, and refertilizing.

END OF SECTION 31 30 00

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SECTION 31 31 16

TERMITE CONTROL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Soil treatment with termiticide.

B. Related Sections:
   1. Section 06 10 00 - "Rough Carpentry" for wood preservative treatment by pressure process.
   2. Section 07 62 00 - "Sheet Metal Flashing and Trim" for custom-fabricated, metal termite shields.

1.3 SUBMITTALS

A. Product Data: For each type of termite control product.
   1. Include the EPA-Registered Label for termiticide products.

B. Product Certificates: For termite control products, from manufacturer.

C. Soil Treatment Application Report: After application of termiticide is completed, submit report for Owner's records and include the following:
   1. Date and time of application.
   2. Moisture content of soil before application.
   3. Termiticide brand name and manufacturer.
   4. Quantity of undiluted termiticide used.
   5. Dilutions, methods, volumes used, and rates of application.
   6. Areas of application.
   7. Water source for application.

D. Warranties: Sample of special warranties.

1.4 QUALITY ASSURANCE

A. Regulatory Requirements: Formulate and apply termiticides and termiticide devices according to the EPA-Registered Label.

B. Source Limitations: Obtain termite control products from single source from single manufacturer.

1.5 PROJECT CONDITIONS

A. Environmental Limitations: To ensure penetration, do not treat soil that is water saturated or frozen. Do not treat soil while precipitation is occurring. Comply with requirements of the EPA-Registered Label and requirements of authorities having jurisdiction.

B. Coordinate soil treatment application with excavating, filling, grading, and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs before construction.

1.6 WARRANTY

A. Soil Treatment Special Warranty: Manufacturer's standard form, signed by Applicator and Contractor, certifying that termite control work, consisting of applied soil termiticide treatment, will prevent infestation of subterranean termites. If subterranean termite activity or damage is discovered during warranty period, re-treat soil and repair or replace damage caused by termite infestation.
   1. Warranty Period: Five years from date of Final Acceptance.

1.7 MAINTENANCE SERVICE

A. Continuing Service: Beginning at Final Acceptance, provide 12 months' continuing service including monitoring, inspection, and re-treatment for occurrences of termite activity. Provide a standard continuing service agreement. State services, obligations, conditions, terms for agreement period, and terms for future renewal options.

PART 2 - PRODUCTS

2.1 SOIL TREATMENT

A. Termiticide: Provide an EPA-Registered termiticide, complying with requirements of authorities having jurisdiction, in an aqueous solution formulated to prevent termite infestation. Provide quantity required for application at the label volume and rate for the maximum termiticide concentration allowed for each specific use, according to product's EPA-Registered Label.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. BASF Corporation, Agricultural Products; Termidor.
      b. Bayer Environmental Science; Premise 75.
      c. FMC Corporation, Agricultural Products Group; Dragnet FT, Talstar, or Prevail.
      d. Syngenta; Demon TC, Prelude, or Probuild TC.
   2. Service Life of Treatment: Soil treatment termiticide that is effective for not less than five years against infestation of subterranean termites.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for moisture content of soil per termiticide label requirements, interfaces with earthwork, slab and foundation work, landscaping, utility installation, and other conditions affecting performance of termite control.

B. Proceed with application only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's written instructions for preparation before beginning application of termite control treatment. Remove all extraneous sources of wood cellulose and other edible materials

such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil within and around foundations.

B. Soil Treatment Preparation: Remove foreign matter and impermeable soil materials that could decrease treatment effectiveness on areas to be treated. Loosen, rake, and level soil to be treated except previously compacted areas under slabs and footings. Termiticides may be applied before placing compacted fill under slabs if recommended in writing by termiticide manufacturer.
   1. Fit filling hose connected to water source at the site with a backflow preventer, complying with requirements of authorities having jurisdiction.

3.3 APPLICATION, GENERAL

A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's EPA-Registered Label for products.

3.4 APPLYING SOIL TREATMENT

A. Application: Mix soil treatment termiticide solution to a uniform consistency. Provide quantity required for application at the label volume and rate for the maximum specified concentration of termiticide, according to manufacturer's EPA-Registered Label, to the following so that a continuous horizontal and vertical termiticidal barrier or treated zone is established around and under building construction. Distribute treatment evenly.
   1. Slabs-on-Grade and Basement Slabs: Under ground-supported slab construction, including footings, building slabs, and attached slabs as an overall treatment. Treat soil materials before concrete footings and slabs are placed.
   2. Foundations: Adjacent soil, including soil along the entire inside perimeter of foundation walls; along both sides of interior partition walls; around plumbing pipes and electric conduit penetrating the slab; around interior column footers, piers, and chimney bases; and along the entire outside perimeter, from grade to bottom of footing. Avoid soil washout around footings.
   3. Crawlspaces: Soil under and adjacent to foundations as previously indicated. Treat adjacent areas including around entrance platform, porches, and equipment bases. Apply overall treatment only where attached concrete platform and porches are on fill or ground.
   4. Masonry: Treat voids.
   5. Penetrations: At expansion joints, control joints, and areas where slabs will be penetrated.

B. Avoid disturbance of treated soil after application. Keep off treated areas until completely dry.

C. Protect termiticide solution, dispersed in treated soils and fills, from being diluted until ground-supported slabs are installed. Use waterproof barrier according to EPA-Registered Label instructions.

D. Post warning signs in areas of application.

E. Reapply soil treatment solution to areas disturbed by subsequent excavation, grading, landscaping, or other construction activities following application.

END OF SECTION 31 31 16

SECTION 31 50 00

EXCAVATION SUPPORT AND PROTECTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes temporary excavation support and protection systems.

B. Related Sections:
1. Section 01 32 16 "Construction Progress Schedule" for recording preexisting conditions and excavation support and protection system progress.
2. Section 01 50 00 "Temporary Facilities and Controls" for temporary utilities and support facilities.
3. Section 31 23 19 "Dewatering" for dewatering system for excavations.

1.3 PERFORMANCE REQUIREMENTS

A. Design, furnish, install, monitor, and maintain excavation support and protection system capable of supporting excavation sidewalls and of resisting soil and hydrostatic pressure and superimposed and construction loads.
1. Delegated Design: Design excavation support and protection system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
2. Prevent surface water from entering excavations by grading, dikes, or other means.
3. Install excavation support and protection systems without damaging existing buildings, structures, and site improvements adjacent to excavation.
4. Monitor vibrations, settlements, and movements.

1.4 ACTION SUBMITTALS

A. Shop Drawings: For excavation support and protection system.

B. Delegated-Design Submittal: For excavation support and protection system indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer licensed in North Carolina responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified professional engineer.

B. Other Informational Submittals:

1. Photographs or Videotape: Show existing conditions of adjacent construction and site improvements that might be misconstrued as damage caused by the absence of, the installation of, or the performance of excavation support and protection systems. Submit before Work begins.

1.6 QUALITY ASSURANCE

A. Preinstallation Conference: Conduct conference at Project site
   1. Review methods and procedures related to excavation support and protection system including, but not limited to, the following:
      a. Geotechnical report.
      b. Existing utilities and subsurface conditions.
      c. Proposed excavations.
      d. Proposed equipment.
      e. Monitoring of excavation support and protection system.
      f. Working area location and stability.
      g. Coordination with waterproofing.
      h. Abandonment or removal of excavation support and protection system.

1.7 PROJECT CONDITIONS

A. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from the data.
   1. Make additional test borings and conduct other exploratory operations necessary for excavation support and protection.
   2. The geotechnical report is referenced elsewhere in the Project Manual.

B. Survey Work: Engage a qualified land surveyor or professional engineer to survey adjacent existing buildings, structures, and site improvements; establish exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.
   1. During installation of excavation support and protection systems, regularly resurvey benchmarks, maintaining an accurate log of surveyed elevations and positions for comparison with original elevations and positions. Promptly notify Architect if changes in elevations or positions occur or if cracks, sags, or other damage is evident in adjacent construction.

PART 2 - PRODUCTS

2.1 MATERIALS

A. General: Provide materials that are either new or in serviceable condition.

B. Structural Steel: ASTM A 36, ASTM A 690, or ASTM A 992.

C. Steel Sheet Piling: ASTM A 328, ASTM A 572, or ASTM A 690; with continuous interlocks.
   1. Corners: Site-fabricated mechanical interlock or Roll-formed corner shape with continuous interlock.

D. Wood Lagging: Lumber, mixed hardwood, nominal rough thickness of size and strength required for application.

E. Shotcrete: Comply with Section 033713 "Shotcrete" for shotcrete materials and mixes, reinforcement, and shotcrete application.

F. Cast-in-Place Concrete: ACI 301, of compressive strength required for application.

G. Reinforcing Bars: ASTM A 615, Grade 60, deformed.

H. Tiebacks: Steel bars, ASTM A 722.

I. Tiebacks: Steel strand, ASTM A 416.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards that could develop during excavation support and protection system operations.
   1. Shore, support, and protect utilities encountered.

B. Install excavation support and protection systems to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.
   1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

C. Locate excavation support and protection systems clear of permanent construction so that forming and finishing of concrete surfaces are not impeded.

D. Monitor excavation support and protection systems daily during excavation progress and for as long as excavation remains open. Promptly correct bulges, breakage, or other evidence of movement to ensure that excavation support and protection systems remain stable.

E. Promptly repair damages to adjacent facilities caused by installing excavation support and protection systems.

3.2 SOLDIER PILES AND LAGGING

A. Install steel soldier piles before starting excavation. Extend soldier piles below excavation grade level to depths adequate to prevent lateral movement. Space soldier piles at regular intervals not to exceed allowable flexural strength of wood lagging. Accurately align exposed faces of flanges to vary not more than 2 inches from a horizontal line and not more than 1:120 out of vertical alignment.

B. Install wood lagging within flanges of soldier piles as excavation proceeds. Trim excavation as required to install lagging. Fill voids behind lagging with soil, and compact.

C. Install wales horizontally at locations indicated on Drawings and secure to soldier piles.

3.3 SHEET PILING

A. Before starting excavation, install one-piece sheet piling lengths and tightly interlock to form a continuous barrier. Accurately place the piling, using templates and guide frames unless otherwise recommended in writing by the sheet piling manufacturer. Limit vertical offset of adjacent sheet piling to 60 inches. Accurately align exposed faces of sheet piling to vary not more than 2 inches from a horizontal line and not more than 1:120 out of vertical alignment. Cut tops of sheet piling to uniform elevation at top of excavation.

3.4 TIEBACKS

A. Tiebacks: Drill, install, grout, and tension tiebacks. Test load-carrying capacity of each tieback and replace and retest deficient tiebacks.

1. Test loading shall be observed by a qualified professional engineer responsible for design of excavation support and protection system.
2. Maintain tiebacks in place until permanent construction is able to withstand lateral soil and hydrostatic pressures.

3.5 BRACING

A. Bracing: Locate bracing to clear columns, floor framing construction, and other permanent work. If necessary to move brace, install new bracing before removing original brace.
   1. Do not place bracing where it will be cast into or included in permanent concrete work unless otherwise approved by Architect.
   2. Install internal bracing, if required, to prevent spreading or distortion of braced frames.
   3. Maintain bracing until structural elements are supported by other bracing or until permanent construction is able to withstand lateral earth and hydrostatic pressures.

3.6 REMOVAL AND REPAIRS

A. Remove excavation support and protection systems when construction has progressed sufficiently to support excavation and bear soil and hydrostatic pressures. Remove in stages to avoid disturbing underlying soils or damaging structures, pavements, facilities, and utilities.
   1. Remove excavation support and protection systems to a minimum depth of 48 inches below overlaying construction and abandon remainder.
   2. Fill voids immediately with approved backfill compacted to density specified in Section 31 20 00 "Earth Moving."
   3. Repair or replace, as approved by Architect, adjacent work damaged or displaced by removing excavation support and protection systems.

END OF SECTION 31 50 00

SECTION 32 13 13

CONCRETE PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Curbs and gutters.
2. Walks.

B. Related Sections:
1. Section 03 30 00 - "Cast-in-Place Concrete" for general building applications of concrete.
2. Section 32 13 73 - "Concrete Paving Joint Sealants" for joint sealants in expansion and contraction joints within concrete paving and in joints between concrete paving and asphalt paving or adjacent construction.

1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash and other pozzolans, and ground granulated blast-furnace slag.

1.4 SUBMITTALS

A. Product Data: For each type of product indicated.
1. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

B. Qualification Data: For qualified ready-mix concrete manufacturer and testing agency.

C. Material Certificates: For the following, from manufacturer:
1. Cementitious materials.
2. Steel reinforcement and reinforcement accessories.
3. Admixtures.
4. Curing compounds.
5. Applied finish materials.
6. Bonding agent or epoxy adhesive.
7. Joint fillers.

D. Material Test Reports: For each of the following:
1. Aggregates. Include service-record data indicating absence of deleterious expansion of concrete due to alkali-aggregate reactivity.

E. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94 requirements for production facilities and equipment.

B. Concrete Testing Service: Engage a qualified testing agency to perform material evaluation tests and to design concrete mixtures.

C. ACI Publications: Comply with ACI 301 unless otherwise indicated.

D. Preinstallation Conference: Conduct conference at Project site.
   1. Review methods and procedures related to concrete paving, including but not limited to, the following:
      a. Concrete mixture design.
      b. Quality control of concrete materials and concrete paving construction practices.
   2. Require representatives of each entity directly concerned with concrete paving to attend, including the following:
      a. Contractor's superintendent.
      b. Independent testing agency responsible for concrete design mixtures.
      c. Ready-mix concrete manufacturer.
      d. Concrete paving subcontractor.
      e. Manufacturer's representative of stamped concrete paving system used for detectable warnings.

1.6 PROJECT CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

B. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for oil-based materials or 55 deg F for water-based materials, and not exceeding 95 deg F.

PART 2 - PRODUCTS

2.1 FORMS

A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.
   1. Use flexible or uniformly curved forms for curves with a radius of 100 feet or less. Do not use notched and bent forms.

B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.2 STEEL REINFORCEMENT

A. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

B. Hook Bolts: ASTM A 307, Grade A internally and externally threaded. Design hook-bolt joint assembly to hold coupling against paving form and in position during concreting operations, and to permit removal without damage to concrete or hook bolt.

C. Zinc Repair Material: ASTM A 780.

2.3 CONCRETE MATERIALS

A. Cementitious Material: Use the following cementitious materials, of same type, brand, and source throughout Project:

1. Portland Cement: ASTM C 150, gray portland cement Type I.

B. Normal-Weight Aggregates: ASTM C 33, Class 4S, uniformly graded. Provide aggregates from a single source with documented service-record data of at least 10 years' satisfactory service in similar paving applications and service conditions using similar aggregates and cementitious materials.
   1. Maximum Coarse-Aggregate Size: 1-1/2 inches nominal.
   2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.

C. Water: Potable and complying with ASTM C 94/C 94M.

D. Air-Entraining Admixture: ASTM C 260.

2.4 CURING MATERIALS

A. Water: Potable.

B. Evaporation Retarder: Waterborne, monomolecular, film forming, manufactured for application to fresh concrete.
   1. Products: Subject to compliance with requirements, provide one of the following:
      a. Axim Italcementi Group, Inc.; Caltexol CIMFILM.
      b. BASF Construction Chemicals, LLC; Confilm.
      c. ChemMasters; Spray-Film.
      d. Conspec by Dayton Superior; Aquafilm.
      e. Dayton Superior Corporation; Sure Film (J-74).
      f. Edoco by Dayton Superior; BurkeFilm.
      g. Euclid Chemical Company (The), an RPM company; Eucobar.
      h. Kaufman Products, Inc.; VaporAid.
      i. Lambert Corporation; LAMBCO Skin.
      j. L&M Construction Chemicals, Inc.; E-CON.
      k. Meadows, W. R., Inc.; EVAPRE.
      l. Metalcrete Industries; Waterhold.
      m. Nox-Crete Products Group; MONOFILM.
      n. Sika Corporation, Inc.; SikaFilm.
      o. SpecChem, LLC; Spec Film.
      p. Symons by Dayton Superior; Finishing Aid.
      q. TK Products, Division of Sierra Corporation; TK-2120 TRI-FILM.
      r. Unitex; PRO-FILM.
      s. Vexcon Chemicals Inc.; Certi-Vex EnvioAssist.

C. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. Anti-Hydro International, Inc.; A-H Curing Compound #2 DR WB.
      b. ChemMasters; Safe-Cure Clear.
      c. Conspec by Dayton Superior; DSSCC Clear Resin Cure.
      d. Dayton Superior Corporation; Day-Chem Rez Cure (J-11-W).
      e. Edoco by Dayton Superior; DSSCC Clear Resin Cure.
      f. Euclid Chemical Company (The), an RPM company; Kurez W VOX.
      g. Kaufman Products, Inc.; Thinfilm 420.
      h. Lambert Corporation; AQUA KURE - CLEAR.
      i. L&M Construction Chemicals, Inc.; L&M CURE R.
      j. Meadows, W. R., Inc.; 1100-CLEAR SERIES.
      k. Nox-Crete Products Group; Resin Cure E.

l. SpecChem, LLC; PaveCure Rez.
m. Symons by Dayton Superior; Resi-Chem Clear.
n. Tamms Industries, Inc., Euclid Chemical Company (The); TAMMSCURE WB 30C.
o. TK Products, Division of Sierra Corporation; TK-2519 WB.
p. Vexcon Chemicals Inc.; Certi-Vex Enviocure 100.

2.5 RELATED MATERIALS

A. Joint Fillers: ASTM D 1751, asphalt-saturated cellulosic fiber in preformed strips.

2.6 CONCRETE MIXTURES

A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
1. Use a qualified independent testing agency for preparing and reporting proposed concrete design mixtures for the trial batch method.
2. When automatic machine placement is used, determine design mixtures and obtain laboratory test results that meet or exceed requirements.

B. Proportion mixtures to provide normal-weight concrete with the following properties:
1. Compressive Strength (28 Days): 4000 psi.
2. Maximum Water-Cementitious Materials Ratio at Point of Placement: 0.45.
3. Slump Limit: 4 inches, plus or minus 1 inch.

C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
1. Air Content: 5-1/2 percent plus or minus 1.5 percent for 1-1/2-inch nominal maximum aggregate size.

2.7 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C 9. Furnish batch certificates for each batch discharged and used in the Work.
1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.

B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.
1. Completely proof-roll subbase in one direction. Limit vehicle speed to 3 mph.
2. Correct subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch according to requirements in Division 31 Section "Earth Moving."

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.

B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 STEEL REINFORCEMENT

A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.

B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.

C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.

3.5 JOINTS

A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
   1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated.

B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
   1. Continue steel reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of paving strips unless otherwise indicated.
   2. Provide tie bars at sides of paving strips where indicated.
   3. Keyed Joints: Provide preformed keyway-section forms or bulkhead forms with keys unless otherwise indicated. Embed keys at least 1-1/2 inches into concrete.

C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, other fixed objects, and where indicated.
   1. Locate expansion joints at intervals of 50 feet unless otherwise indicated.
   2. Extend joint fillers full width and depth of joint.
   3. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface if joint sealant is indicated.
   4. Place top of joint filler flush with finished concrete surface if joint sealant is not indicated.
   5. Furnish joint fillers in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
   6. During concrete placement, protect top edge of joint filler with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.

D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows:

1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint with grooving tool to a 3/8-inch radius. Repeat grooving of contraction joints after applying surface finishes.

E. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 1/4-inch radius. Repeat tooling of edges after applying surface finishes.

3.6 CONCRETE PLACEMENT

A. Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast-in.

B. Remove snow, ice, or frost from subbase surface and steel reinforcement before placing concrete. Do not place concrete on frozen surfaces.

C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.

D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.

E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.

F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.

G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.

H. Screen paving surface with a straightedge and strike off.

I. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleed water appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.

J. Curbs and Gutters: Use design mixture for automatic machine placement. Produce curbs and gutters to required cross section, lines, grades, finish, and jointing.

K. Slip-Form Paving: Use design mixture for automatic machine placement. Produce paving to required thickness, lines, grades, finish, and jointing.
1. Compact subbase and prepare subgrade of sufficient width to prevent displacement of slip-form paving machine during operations.

L. Cold-Weather Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:
1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
2. Do not use frozen materials or materials containing ice or snow.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.

M. Hot-Weather Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:
1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature,

provided water equivalent of ice is calculated in total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.

2. Cover steel reinforcement with water-soaked burlap so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

3.7 FINISHING

A. General: Do not add water to concrete surfaces during finishing operations.

B. Float Finish: Begin the second floating operation when bleed-water sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.

1. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface perpendicular to line of traffic to provide a uniform, fine-line texture.

C. Trowel Finish: Apply trowel finish to concrete surfaces to be exposed as required on the drawings.

1. After floating, consolidate concrete surface by hand-troweling operation, free of trowel marks, uniform in texture and appearance.

3.8 CONCRETE PROTECTION AND CURING

A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.

B. Comply with ACI 306.1 for cold-weather protection.

C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete but before float finishing.

D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.

E. Curing Methods: Cure concrete by moisture curing moisture-retaining-cover curing or a combination of these as follows:

1. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas that have been subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating, and repair damage during curing period.

3.9 PAVING TOLERANCES

A. Comply with tolerances in ACI 117 and as follows:

1. Elevation: 3/4 inch
2. Thickness: Plus 3/8 inch, minus 1/4 inch
3. Surface: Gap below 10-foot- long, unleveled straightedge not to exceed 1/2 inch.
4. Alignment of Tie-Bar End Relative to Line Perpendicular to Paving Edge: 1/2 inch per 12 inches of tie bar.
5. Joint Spacing: 3 inches.
6. Contraction Joint Depth: Plus 1/4 inch, no minus.
7. Joint Width: Plus 1/8 inch, no minus.

3.10 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
   1. Testing Frequency: Obtain at least one composite sample for each 5000 sq. ft. or fraction thereof of each concrete mixture placed each day.
      a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
   2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
   3. Air Content: ASTM C 231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
   4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when it is 80 deg F and above, and one test for each composite sample.
   5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
   6. Compressive-Strength Tests: ASTM C 39/C 39M; test one specimen at seven days and two specimens at 28 days.
      a. A compressive-strength test shall be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.

C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.

D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.

E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.

F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.

G. Concrete paving will be considered defective if it does not pass tests and inspections.

H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

I. Prepare test and inspection reports.

3.11 REPAIRS AND PROTECTION

A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Architect.

B. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.

C. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Final Acceptance inspections.

END OF SECTION 32 13 13

SECTION 32 13 73

CONCRETE PAVING JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Cold-applied joint sealants.
   2. Hot-applied joint sealants.

B. Related Sections:
   1. Section 07 92 00 - "Joint Sealants" for sealing nontraffic and traffic joints in locations not specified in this Section.
   2. Section 32 1313 - "Concrete Paving" for constructing joints in concrete pavement.

1.3 PRECONSTRUCTION TESTING

A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, Samples of materials that will contact or affect joint sealants.
   1. Use ASTM C 1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
   2. Submit no fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
   3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
   4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
   5. Testing will not be required if joint-sealant manufacturers submit joint-preparation data that are based on previous testing, not older than 24 months, of sealant products for compatibility with and adhesion to joint substrates and other materials matching those submitted.

1.4 ACTION SUBMITTALS

A. Product Data: For each joint-sealant product indicated.

B. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch-wide joints formed between two 6-inch-long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

C. Pavement-Joint-Sealant Schedule: Include the following information:
   1. Joint-sealant application, joint location, and designation.
   2. Joint-sealant manufacturer and product name.
   3. Joint-sealant formulation.
   4. Joint-sealant color.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Product Certificates: For each type of joint sealant and accessory, from manufacturer.

C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for joint sealants.

D. Preconstruction Compatibility and Adhesion Test Reports: From joint-sealant manufacturer, indicating the following:
   1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility with and adhesion to joint sealants.
   2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Source Limitations: Obtain each type of joint sealant from single source from single manufacturer.

C. Product Testing: Test joint sealants using a qualified testing agency.
   1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.

D. Preinstallation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

A. Do not proceed with installation of joint sealants under the following conditions:
   1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
   2. When joint substrates are wet.
   3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
   4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Compatibility: Provide joint sealants, backing materials, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer based on testing and field experience.

B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 COLD-APPLIED JOINT SEALANTS

A. Single-Component, Nonsag, Silicone Joint Sealant for Concrete: ASTM D 5893, Type NS.
   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. Crafco Inc., an ERGON company; RoadSaver Silicone.

b. Dow Corning Corporation; 888.
c. Pecora Corporation; 301 NS.

B. Single-Component, Self-Leveling, Silicone Joint Sealant for Concrete: ASTM D 5893, Type SL.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
a. Crafco Inc., an ERGON company; RoadSaver Silicone SL.
b. Dow Corning Corporation; 890-SL.
c. Pecora Corporation; 300 SL.

2.3 JOINT-SEALANT BACKER MATERIALS

A. General: Provide joint-sealant backer materials that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by joint-sealant manufacturer based on field experience and laboratory testing.

B. Backer Strips for Cold-Applied Joint Sealants: ASTM D 5249; Type 2; of thickness and width required to control joint-sealant depth, prevent bottom-side adhesion of sealant, and fill remainder of joint opening under sealant.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions.

3.3 INSTALLATION OF JOINT SEALANTS

A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.

B. Joint-Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

C. Install joint-sealant backings of kind indicated to support joint sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
1. Do not leave gaps between ends of joint-sealant backings.
2. Do not stretch, twist, puncture, or tear joint-sealant backings.
3. Remove absorbent joint-sealant backings that have become wet before sealant application and replace them with dry materials.

D. Install joint sealants using proven techniques that comply with the following and at the same time backings are installed:
1. Place joint sealants so they directly contact and fully wet joint substrates.
2. Completely fill recesses in each joint configuration.

3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

E. Tooling of Nonsag Joint Sealants: Immediately after joint-sealant application and before skinning or curing begins, tool sealants according to the following requirements to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint:
1. Remove excess joint sealant from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by joint-sealant manufacturer and that do not discolor sealants or adjacent surfaces.

F. Provide joint configuration to comply with joint-sealant manufacturer's written instructions unless otherwise indicated.

3.4 CLEANING

A. Clean off excess joint sealant or sealant smears adjacent to joints as the Work progresses, by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

A. Protect joint sealants, during and after curing period, from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Final Acceptance. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately and replace with joint sealant so installations in repaired areas are indistinguishable from the original work.

3.6 PAVEMENT-JOINT-SEALANT SCHEDULE

A. Joint-Sealant Application: Joints within cement concrete pavement.
1. Joint Location:
   a. Expansion and isolation joints in cast-in-place concrete pavement.
   b. Contraction joints in cast-in-place concrete slabs.
2. Silicone Joint Sealant for Concrete: Single component, nonsag and Single component, self-leveling.
3. Joint-Sealant Color: As selected by Architect from manufacturer's full rang.

B. Joint-Sealant Application: Joints between cement concrete and asphalt pavement.
1. Joint Location:
   a. Joints between concrete and asphalt pavement.
   b. Joints between concrete curbs and asphalt pavement.
2. Cold-Applied Joint Sealant for Concrete and Asphalt: Single component.
3. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

END OF SECTION 32 13 73

SECTION 32 96 00

SITE CLEAN UP AND FINISH

PART 1 - GENERAL

1.1 DESCRIPTION

A. Furnish labor, materials, and equipment required to complete cleanup of all paving, hardscaped surfaces, landscaping beds, grounds, and all other areas outlined on the drawings.

B. Debris shall not be dumped on any part of the property or any unauthorized place. All debris, construction material, Contractor's buildings or equipment, stumps, roots, boulders or any other extraneous material deposited during construction shall be removed from the site.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 32 96 00

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SECTION 33 05 00

COMMON WORK RESULTS FOR UTILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:
1. Piping joining materials.
2. Transition fittings.
3. Dielectric fittings.
4. Sleeves.
5. Identification devices.
6. Grout.
7. Flowable fill.
8. Piped utility demolition.
9. Piping system common requirements.
10. Equipment installation common requirements.
11. Painting.
12. Concrete bases.
13. Metal supports and anchorages.

1.3 DEFINITIONS

A. Exposed Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions.

B. Concealed Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

C. ABS: Acrylonitrile-butadiene-styrene plastic.

D. CPVC: Chlorinated polyvinyl chloride plastic.

E. PE: Polyethylene plastic.

F. PVC: Polyvinyl chloride plastic.

1.4 ACTION SUBMITTALS

A. Product Data: For the following:
1. Dielectric fittings.
2. Identification devices.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.6 QUALITY ASSURANCE

A. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Steel Piping Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
   1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
   2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Comply with ASME A13.1 for lettering size, length of color field, colors, and viewing angles of identification devices.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.8 COORDINATION

A. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

B. Coordinate installation of identifying devices after completing covering and painting if devices are applied to surfaces.

C. Coordinate size and location of concrete bases. Formwork, reinforcement, and concrete requirements are specified in Section 03 30 00 "Cast-in-Place Concrete.".

PART 2 - PRODUCTS

2.1 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
   1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness, unless otherwise indicated.
      a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
      b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
   2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.

B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.

C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.

F. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

G. Solvent Cements for Joining Plastic Piping:
   1. ABS Piping: ASTM D 2235.
   2. CPVC Piping: ASTM F 493.
   3. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
   4. PVC to ABS Piping Transition: ASTM D 3138.

H. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.

2.2 TRANSITION FITTINGS

A. Transition Fittings, General: Same size as, and with pressure rating at least equal to and with ends compatible with, piping to be joined.

B. Transition Couplings NPS 1-1/2 and Smaller:
   1. Underground Piping: Manufactured piping coupling or specified piping system fitting.
   2. Aboveground Piping: Specified piping system fitting.

C. AWWA Transition Couplings NPS 2 and Larger:
   1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Cascade Waterworks Mfg. Co.
      b. Dresser, Inc.; DMD Div.
      c. Ford Meter Box Company, Inc. (The); Pipe Products Div.
      d. JCM Industries.
      e. Smith-Blair, Inc.
      f. Viking Johnson.
   3. Description: AWWA C219, metal sleeve-type coupling for underground pressure piping.

D. Plastic-to-Metal Transition Fittings:
   1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Spears Manufacturing Co.
      b. NIBCO INC.
      c. Spears Manufacturing Co.
   3. Description: PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint[or threaded] end.

E. Plastic-to-Metal Transition Unions:
   1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      a. Colonial Engineering, Inc.

b. NIBCO INC.
c. Spears Manufacturing Co.

3. Description: MSS SP-107, PVC four-part union. Include brass threaded end, solvent-cement-joint plastic end, rubber O-ring, and union nut.

F. Flexible Transition Couplings for Underground Nonpressure Drainage Piping:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
a. Cascade Waterworks Mfg. Co.
b. Fernco, Inc.
c. Mission Rubber Company.
d. Plastic Oddities.
3. Description: ASTM C 1173 with elastomeric sleeve, ends same size as piping to be joined, and corrosion-resistant metal band on each end.

2.3 DIELECTRIC FITTINGS

A. Dielectric Fittings, General: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.

B. Dielectric Unions:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
a. Capitol Manufacturing Co.
b. Central Plastics Company.
c. Epco Sales, Inc.
d. Hart Industries, International, Inc.
e. Watts Water Technologies, Inc.
f. Zurn Plumbing Products Group; Wilkins Div.
3. Description: Factory fabricated, union, NPS 2 and smaller.
a. Pressure Rating: 250 psig at 180 deg F.
b. End Connections: Solder-joint copper alloy and threaded ferrous; threaded ferrous.

C. Dielectric Flanges:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
a. Capitol Manufacturing Co.
b. Central Plastics Company.
c. Epco Sales, Inc.
d. Watts Water Technologies, Inc.
3. Description: Factory-fabricated, bolted, companion-flange assembly, NPS 2-1/2 to NPS 4 and larger.

a. Pressure Rating: minimum 300 psig.
b. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Kits:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
a. Advance Products & Systems, Inc.
b. Calpico, Inc.
c. Central Plastics Company.
d. Pipeline Seal and Insulator, Inc.
3. Description: Nonconducting materials for field assembly of companion flanges, NPS 2-1/2 and larger.
a. Pressure Rating: 150 psig minimum.
b. Gasket: Neoprene or phenolic.
c. Bolt Sleeves: Phenolic or polyethylene.
d. Washers: Phenolic with steel backing washers.

E. Dielectric Couplings:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
a. Calpico, Inc.
b. Lochinvar Corporation.
c. Central Plastics Company
3. Description: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining, NPS 3 and smaller.
a. Pressure Rating: 300 psig at 225 deg F.
b. End Connections: Threaded.

F. Dielectric Nipples:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
a. Perfection Corporation.
b. Precision Plumbing Products, Inc.
c. Victaulic Company.
3. Description: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining.
a. Pressure Rating: 300 psig at 225 deg F.
b. End Connections: Threaded or grooved.

2.4 SLEEVES

A. Mechanical sleeve seals for pipe penetrations are specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

B. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

C. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized, plain ends.

D. Cast-Iron Sleeves: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

E. Molded PVC Sleeves: Permanent, with nailing flange for attaching to wooden forms.

F. PVC Pipe Sleeves: ASTM D 1785, Schedule 40.

G. Molded PE Sleeves: Reusable, PE, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.5 IDENTIFICATION DEVICES

A. General: Products specified are for applications referenced in other utilities Sections. If more than single type is specified for listed applications, selection is Installer's option.

B. Equipment Nameplates: Metal permanently fastened to equipment with data engraved or stamped.
   1. Data: Manufacturer, product name, model number, serial number, capacity, operating and power characteristics, labels of tested compliances, and essential data.
   2. Location: Accessible and visible.

C. Stencils: Standard stencils prepared with letter sizes complying with recommendations in ASME A13.1. Minimum letter height is 1-1/4 inches for ducts, and 3/4 inch for access door signs and similar operational instructions.
   1. Material: Brass.
   2. Stencil Paint: Exterior, oil-based, alkyd-gloss black enamel, unless otherwise indicated. Paint may be in pressurized spray-can form.
   3. Identification Paint: Exterior, oil-based, alkyd enamel in colors according to ASME A13.1, unless otherwise indicated.

D. Snap-on Plastic Pipe Markers: Manufacturer's standard preprinted, semirigid, snap-on type. Include color-coding according to ASME A13.1, unless otherwise indicated.

E. Pressure-Sensitive Pipe Markers: Manufacturer's standard preprinted, color-coded, pressure-sensitive-vinyl type with permanent adhesive.

F. Pipes with OD, Including Insulation, Less Than 6 Inches: Full-band pipe markers, extending 360 degrees around pipe at each location.

G. Pipes with OD, Including Insulation, 6 Inches and Larger: Either full-band or strip-type pipe markers, at least three times letter height and of length required for label.

H. Lettering: Manufacturer's standard preprinted captions as selected by Architect.

I. Lettering: Use piping system terms indicated and abbreviate only as necessary for each application length.
   1. Arrows: Either integrally with piping system service lettering to accommodate both directions of flow, or as separate unit on each pipe marker to indicate direction of flow.

J. Plastic Tape: Manufacturer's standard color-coded, pressure-sensitive, self-adhesive vinyl tape, at least 3 mils thick.
   1. Width: 1-1/2 inches on pipes with OD, including insulation, less than 6 inches; 2-1/2 inches for larger pipes.
   2. Color: Comply with ASME A13.1, unless otherwise indicated.

K. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch sequenced numbers. Include 5/32-inch hole for fastener.
   1. Material: 0.032-inch-thick, polished brass.
   2. Material: 0.0375-inch-thick stainless steel.
   3. Material: 3/32-inch- thick plastic laminate with 2 black surfaces and a white inner layer.
   4. Material: Valve manufacturer's standard solid plastic.
   5. Size: 1-1/2 inches in diameter, unless otherwise indicated.
   6. Shape: As indicated for each piping system.

L. Valve Tag Fasteners: Brass, wire-link or beaded chain; or brass S-hooks.

M. Engraved Plastic-Laminate Signs: ASTM D 709, Type I, cellulose, paper-base, phenolic-resin-laminate engraving stock; Grade ES-2, black surface, black phenolic core, with white melamine subcore, unless otherwise indicated. Fabricate in sizes required for message. Provide holes for mechanical fastening.
   1. Engraving: Engraver's standard letter style, of sizes and with terms to match equipment identification.
   2. Thickness: 1/8 inch, unless otherwise indicated.
   3. Thickness: 1/16 inch, for units up to 20 sq. in. or 8 inches in length, and 1/8 inch for larger units.
   4. Fasteners: Self-tapping, stainless-steel screws or contact-type permanent adhesive.

N. Plastic Equipment Markers: Manufacturer's standard laminated plastic, in the following color codes:
   1. Green: Cooling equipment and components.
   2. Yellow: Heating equipment and components.
   3. Brown: Energy reclamation equipment and components.
   4. Blue: Equipment and components that do not meet criteria above.
   5. Hazardous Equipment: Use colors and designs recommended by ASME A13.1.
   6. Terminology: Match schedules as closely as possible. Include the following:
      a. Name and plan number.
      b. Equipment service.
      c. Design capacity.
      d. Other design parameters such as pressure drop, entering and leaving conditions, and speed.
   7. Size: 2-1/2 by 4 inches for control devices, dampers, and valves; 4-1/2 by 6 inches for equipment.

O. Plasticized Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with mat finish suitable for writing.
   1. Size: 3-1/4 by 5-5/8 inches.
   2. Fasteners: Brass grommets and wire.
   3. Nomenclature: Large-size primary caption such as DANGER, CAUTION, or DO NOT OPERATE.

P. Lettering and Graphics: Coordinate names, abbreviations, and other designations used in piped utility identification with corresponding designations indicated. Use numbers, letters, and terms indicated for proper identification, operation, and maintenance of piped utility systems and equipment.
   1. Multiple Systems: Identify individual system number and service if multiple systems of same name are indicated.

2.6 GROUT

A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
   1. Characteristics: Post hardening, volume adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
   2. Design Mix: 5000-psi, 28-day compressive strength.
   3. Packaging: Premixed and factory packaged.

2.7 FLOWABLE FILL

A. Description: Low-strength-concrete, flowable-slurry mix.
   1. Cement: ASTM C 150, Type I, portland.
   2. Density: 115- to 145-lb/cu. ft..
   3. Aggregates: ASTM C 33, natural sand, fine and crushed gravel or stone, coarse.
   4. Aggregates: ASTM C 33, natural sand, fine.
   5. Admixture: ASTM C 618, fly-ash mineral.
   6. Water: Comply with ASTM C 94/C 94M.
   7. Strength: 100 to 200 psig at 28 days.

PART 3 - EXECUTION

3.1 PIPED UTILITY DEMOLITION

A. Refer to Section 024119 "Selective Demolition" for general demolition requirements and procedures.

B. Disconnect, demolish, and remove piped utility systems, equipment, and components indicated to be removed.
   1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
   2. Piping to Be Abandoned in Place: Drain piping. Fill abandoned piping with flowable fill, and cap or plug piping with same or compatible piping material.
   3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
   4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make operational.
   5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.

C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 DIELECTRIC FITTING APPLICATIONS

A. Dry Piping Systems: Connect piping of dissimilar metals with the following:
   1. NPS 2 and Smaller: Dielectric unions.
   2. NPS 2-1/2 to NPS 12: Dielectric flanges.

B. Wet Piping Systems: Connect piping of dissimilar metals with the following:
   1. NPS 2 and Smaller: Dielectric nipples.
   2. NPS 2-1/2 to NPS 4: Dielectric nipples.
   3. NPS 2-1/2 to NPS 8 : Dielectric nipples.
   4. NPS 10 and NPS 12: Dielectric flange kits.

3.3 PIPING INSTALLATION

A. Install piping according to the following requirements and utilities Sections specifying piping systems.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on the Coordination Drawings.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping to permit valve servicing.

E. Install piping at indicated slopes.

F. Install piping free of sags and bends.

G. Install fittings for changes in direction and branch connections.

H. Select system components with pressure rating equal to or greater than system operating pressure.

I. Sleeves are not required for core-drilled holes.

J. Permanent sleeves are not required for holes formed by removable PE sleeves.

K. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
   1. Cut sleeves to length for mounting flush with both surfaces.
      a. Exception: Extend sleeves installed in floors of equipment areas or other wet areas 2 inches above finished floor level.
   2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
      a. Steel Pipe Sleeves: For pipes smaller than NPS 6.
      b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.

L. Verify final equipment locations for roughing-in.

M. Refer to equipment specifications in other Sections for roughing-in requirements.

3.4 PIPING JOINT CONSTRUCTION

A. Join pipe and fittings according to the following requirements and utilities Sections specifying piping systems.

B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
   1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
   2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

E. Welded Joints: Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

F. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

G. Grooved Joints: Assemble joints with grooved-end pipe coupling with coupling housing, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.

H. Soldered Joints: Apply ASTM B 813 water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy (0.20 percent maximum lead content) complying with ASTM B 32.

I. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

J. Pressure-Sealed Joints: Assemble joints for plain-end copper tube and mechanical pressure seal fitting with proprietary crimping tool to according to fitting manufacturer's written instructions.

K. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
   1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
   2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 appendixes.
   3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
   4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
   5. PVC Nonpressure Piping: Join according to ASTM D 2855.
   6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.

L. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.

M. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.

N. Plastic Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
   1. Plain-End PE Pipe and Fittings: Use butt fusion.
   2. Plain-End PE Pipe and Socket Fittings: Use socket fusion.

O. Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.5 PIPING CONNECTIONS

A. Make connections according to the following, unless otherwise indicated:
   1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
   2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
   3. Install dielectric fittings at connections of dissimilar metal pipes.

3.6 EQUIPMENT INSTALLATION

A. Install equipment level and plumb, unless otherwise indicated.

B. Install equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference with other installations. Extend grease fittings to an accessible location.

C. Install equipment to allow right of way to piping systems installed at required slope.

3.7 PAINTING

A. Painting of piped utility systems, equipment, and components is specified in Section 09 91 13 "Exterior Painting" and Section 09 91 23 "Interior Painting,"

B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.8 IDENTIFICATION

A. Piping Systems: Install pipe markers on each system. Include arrows showing normal direction of flow.
   1. Stenciled Markers: According to ASME A13.1.
   2. Plastic markers, with application systems. Install on insulation segment if required for hot noninsulated piping.
   3. Locate pipe markers on exposed piping according to the following:
      a. Near each valve and control device.
      b. Near each branch, excluding short takeoffs for equipment and terminal units. Mark each pipe at branch if flow pattern is not obvious.
      c. Near locations where pipes pass through walls or floors or enter inaccessible enclosures.
      d. At manholes and similar access points that permit view of concealed piping.
      e. Near major equipment items and other points of origination and termination.

B. Equipment: Install engraved plastic-laminate sign or equipment marker on or near each major item of equipment.
   1. Lettering Size: Minimum 1/4 inch high for name of unit if viewing distance is less than 24 inches, 1/2 inch high for distances up to 72 inches, and proportionately larger lettering for greater distances. Provide secondary lettering two-thirds to three-fourths of size of principal lettering.
   2. Text of Signs: Provide name of identified unit. Include text to distinguish among multiple units, inform user of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations.

C. Adjusting: Relocate identifying devices that become visually blocked by work of this or other Divisions.

3.9 CONCRETE BASES

A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
   1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
   2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of base.
   3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.

4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
5. Install anchor bolts to elevations required for proper attachment to supported equipment.
6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
7. Use 4000-psi, 28-day compressive-strength concrete and reinforcement as specified in Section 03 30 00 "Cast-in-Place Concrete."

3.10 GROUTING

A. Mix and install grout for equipment base bearing surfaces, pump and other equipment base plates, and anchors.

B. Clean surfaces that will come into contact with grout.

C. Provide forms as required for placement of grout.

D. Avoid air entrapment during placement of grout.

E. Place grout, completely filling equipment bases.

F. Place grout on concrete bases and provide smooth bearing surface for equipment.

G. Place grout around anchors.

H. Cure placed grout.

END OF SECTION 33 05 00

SECTION 33 41 00

STORM UTILITY DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

B. North Carolina DOT Standards and Specifications, Latest Edition.

1.2 SUMMARY

A. This Section includes gravity-flow, non-pressure storm drainage outside the building, with the following components:
   1. Pipe
   2. Cleanouts
   3. Inline drains and drain basins

1.3 DEFINITIONS

A. Retain abbreviations that remain after this Section has been edited.

B. PVC: Polyvinyl chloride plastic.

1.4 PERFORMANCE REQUIREMENTS

A. Gravity-Flow, Non-pressure, Drainage-Piping Pressure Rating: 10-Foot head of water. Pipe joints shall be at least silttight, unless otherwise indicated.

1.5 SUBMITTALS

A. Product Data: For the following:
   1. Pipe.
   2. Cleanouts
   3. Drain inlets.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not store plastic pipe and fittings in direct sunlight.

B. Protect pipe, pipe fittings, and seals from dirt and damage.

1.7 PROJECT CONDITIONS

A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
   1. Notify Owner's Representative no fewer than two days in advance of proposed interruption of service.
   2. Do not proceed with interruption of service without Owner's Representative written permission.

PART 2 - PRODUCTS

All products shall meet the more stringent of the requirement contained herein or the latest edition of the North Carolina DOT Standards and Specifications.

2.1 CLEANOUTS

A. Gray-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
   1. Top-Loading Classification: Heavy duty.
   2. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

2.2 INLINE DRAIN AND DRAIN BASINS

A. PVC Inline Drains and Drain Basis
   1. Size as designated on Contract Drawings
   2. Thermo-molded configuration.
   3. Watertight connection to pipe system conforming with ASTM D3034.
   4. Manufacturer: Nyloplast or approved equal.

B. Ductile Iron Grate, integral to the surface drain inlet, and furnished by a single manufacturer as a system.
   1. Size designated on the Contract Drawings.
   2. Bottom grate flange matching the internal pipe diameter.
   3. AASHTO H-20 loading
   4. Grates shall be painted black.
   5. Manufacturer: Nyloplast or approved equal.

PART 3 - EXECUTION

All installations shall meet the more stringent of the requirement contained herein or the latest edition of the North Carolina DOT Standards and Specifications.

3.1 EARTHWORK

A. Excavation, trenching, and backfilling are specified in Section 31 1000 "Earthwork”.

3.2 PIPING INSTALLATION

A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

E. Tunneling: Install pipe under streets or other obstructions that cannot be disturbed by tunneling, jacking, or a combination of both.

3.3 CLEANOUT INSTALLATION

A. Install cleanouts and riser extension from sewer pipe to cleanout at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts and cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.

B. Set cleanout frames and covers in concrete pavement with tops flush with pavement surface.

3.4 IN LINE DRAIN AND DRAIN BASINS

A. Install in line drains and drain basin in line with sewer piping in accordance with the contract documents and the manufacturer's recommendations.

B. Set rim frames and covers in concrete as recommended by manufacturer, with grates flush with surface.

3.5 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
   1. Defects requiring correction include the following:
      a. Alignment: Less than full diameter of inside of pipe is visible between structures.
      b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
      c. Crushed, broken, cracked, or otherwise damaged piping.
      d. Infiltration: Water leakage into piping.
      e. Exfiltration: Water leakage from or around piping.
   2. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
   3. Reinspect and repeat procedure until results are satisfactory.

3.6 CLEANING

A. Following installation, all installed storm drainage piping shall be flushed clean with potable water to clean interior of piping of dirt and superfluous materials. Contractor is responsible for appropriate disposal of any materials flushed from the storm piping system.

END OF SECTION 33 41 00

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