



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION

PAT MCCRORY
GOVERNOR

ANTHONY J. TATA
SECRETARY

April 17, 2014

CONTRACT: DB00184
WBS ELEMENT: 49005
COUNTY: Lenoir
ROUTE: SR 2021
DESCRIPTION: Extension of SR 2021 (Smithfield Way) from SR 1548 (Hill Farm Rd) to
US 258
ADDENDUM NUMBER 1

TO: Prospective Bidders

Please note the following revisions to the proposal for the above-referenced project.

- Insert the attached sheets (revised pg 58 and pgs 74a-74h) into the proposal, reflecting the option of a precast reinforced concrete box culvert in lieu of cast-in-place.
- Replace plan sheet C-1 with the attached revised sheet.

If you should have any questions concerning this addendum, please call Sarah Lentine at (252) 439-2800.

Sincerely,

A handwritten signature in black ink, appearing to read "A Bullard".

Aaron Bullard, PE

Attachment

cc: Mr. Ed Eatmon, PE
Mr. Johnny Metcalfe, PE

MAILING ADDRESS:
DIVISION TWO - OPERATIONS
P.O. BOX 1587
GREENVILLE, NC 27835

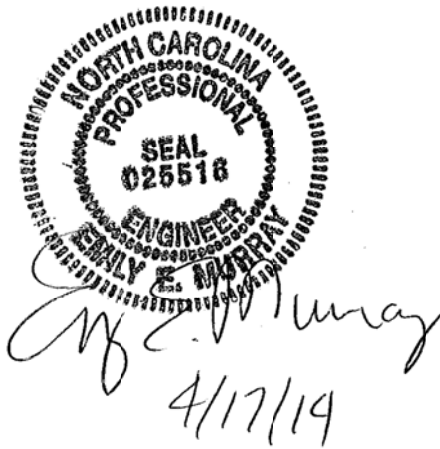
TELEPHONE: (252) 439-2800
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LOCATION:
1704 N GREENE ST
GREENVILLE, NC

**Project Special Provisions
Culverts**

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**OPTIONAL PRECAST REINFORCED CONCRETE
BOX CULVERT AT STATION 21+89.80 -L-**

(12-12-13)

1.0 GENERAL

This Special Provision covers the design, fabrication and construction of precast reinforced concrete box culverts intended for the conveyance of storm water.

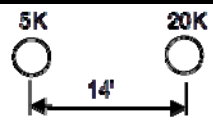
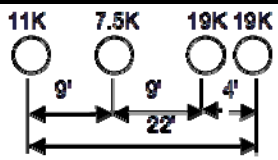
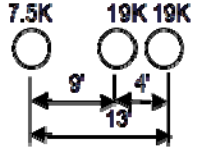
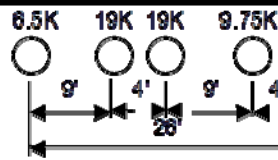
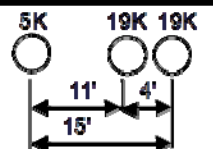
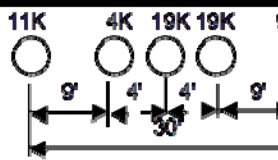
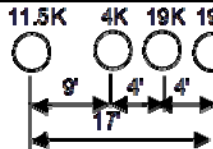
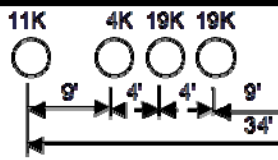
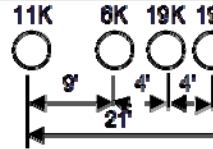
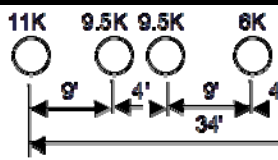
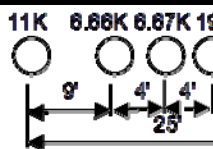
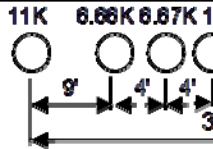
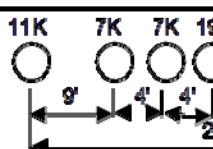
If the option is indicated on the plans, the submittal for a precast reinforced box culvert in lieu of a cast-in-place culvert is permitted. Design the precast culvert sections in accordance with ASTM C1577 or the current edition of the AASHTO LRFD Bridge Design Specifications. Rate all sizes of precast reinforced concrete box culverts in accordance with the current edition of the AASHTO Manual for Bridge Evaluation. Ensure the culvert rates for the AASHTO design loads and North Carolina's legal loads (see Section 2.0 for North Carolina's legal loads). Provide the size and number of barrels as indicated on the plans. Detail the culvert with cast-in-place wings walls and footings. Precast wing walls and footings will not be allowed. Provide a precast box culvert that meets the requirements of Section 1077 and any other applicable parts of the Standard Specifications.

The design and rating of the precast and cast-in-place members is the responsibility of the Contractor and is subject to review, comments and approval. Submit two sets of detailed plans and rating sheets for review. Include all details in the plans, including the size and spacing of the required reinforcement necessary to build the precast box and cast-in-place members. Have a North Carolina Registered Professional Engineer check and seal the plans, rating sheets and design calculations. After the plans, rating sheets and design calculations are reviewed and, if necessary, the corrections made, submit one set of plans and rating sheets on 22" x 34" sheets to become part of the contract plans.

If the span, rise and design earth cover for the precast reinforced concrete box culvert are identical to a previously approved submittal, the Contractor may request the previously approved design calculations and plans be considered as the submittal for review and approval. However, a set of plans and rating sheets will need to be submitted to become part of the contract plans.

2.0 NORTH CAROLINA'S LEGAL LOADS

Apply the following legal loads to all structures carrying interstate traffic:

SINGLE VEHICLE(9V)			TRUCK TRACTOR SEMI-TRAILER(TTST)		
REF. #	SCHEMATIC		REF. #	SCHEMATIC	
9H		25K 12.5 TON	T4A		56.5K 28.25 TON
93A		45.5K 22.75 TON	T5B		64K 32 TON
93C		43K 21.5 TON	T6A		72K 36 TON
94A		53.5K 26.75 TON	T7A		80K 40 TON
95A		61K 30.5 TON	T7B		80K 40 TON
96A		69K 34.5 TON			
97A		80K 40 TON			
97B		77K 38.5 TON			

Apply the following legal loads to all structures carrying non-interstate traffic:

SINGLE VEHICLE (SV)			TRUCK TRACTOR SEMI-TRAILER (TTST)		
REF. #	SCHEMATIC		REF. #	SCHEMATIC	
SNSH	5K ○	22K ○ 14'	27K 13.5 TON	TNAGRIT3	22K 22K 22K 88K ○ ○ ○ 9' 9' 18' 33 Ton
SNGARBS2	23.5K ○	16.5K ○ 14'	40K 20 TON	TNT4A	12.1K 12.05K 21K 21K ○ ○ ○ ○ 9' 9' 4' 22' 88.15K 33.075 TON
SNAGRIS2	22K ○	22K ○ 14'	44K 22 Ton	TNAGRIT4	22K 22K 21K 21K ○ ○ ○ ○ 9' 9' 4' 22' 88K 43 TON
SNCOTTS3	4.5K ○	25K 25K ○ ○ 11' 4' 15'	54.5K 27.25 TON	TNAGT5A	22K 21K 21K 13K 13K ○ ○ ○ ○ ○ 9' 4' 9' 4' 28' 90K 45 TON
SNAGGRS4	16K 15.85K 19K 19K ○ ○ ○ ○	9' 4' 4' 17'	69.85K 34.925 TON	TNAGT5B	8K 21K 21K 21K 21K ○ ○ ○ ○ ○ 9' 4' 9' 4' 26' 90K 45 TON
SNS5A	12.1K 8.5K 21K 21K 8.5K ○ ○ ○ ○ ○	9' 4' 4' 4' 4' 21'	71.1K 35.55 TON	TNT6A	12.1K 8.2K 21K 21K 10.45K 10.45K ○ ○ ○ ○ ○ ○ 9' 4' 4' 9' 4' 30' 83.2K 41.6 TON
SNS6A	12.1K 8.8K 8.6K 21K 21K 8.6K ○ ○ ○ ○ ○ ○	9' 4' 4' 4' 4' 25'	79.9K 39.95 TON	TNT7A	4.1K 4K 21K 21K 11.3K 11.3K 11.3K ○ ○ ○ ○ ○ ○ ○ 9' 4' 4' 9' 4' 4' 34' 84K 42 TON
SNS7B	7.6K 8.6K 8.6K 21K 21K 8.6K 8.6K ○ ○ ○ ○ ○ ○ ○	9' 4' 4' 4' 4' 4' 29'	84K 42 TON	TNT7B	4.1K 10.5K 10.5K 8.45K 8.45K 21K 21K ○ ○ ○ ○ ○ ○ ○ 9' 4' 9' 4' 4' 4' 34' 84K 42 TON

3.0 PRECAST REINFORCED CONCRETE BOX SECTIONS

The precast reinforced concrete box culvert sections shall match the size and hydraulic opening indicated in the contract plans.

A. Design

1. Design Fill – The design earth cover is reported on the plans as the elevation difference between the point of maximum fill and the bottom of the top slab.
2. Placement of Reinforcement – Provide a 1 inch concrete cover over the reinforcement subject to the provisions of Section F. Extend the inside reinforcement into the tongue portion of the joint and the outside reinforcement into the groove portion of the joint. Detail the clear distance of the end wires so it is not less than 1/2 inch or more than 2 inches from the ends of the box section. Assemble reinforcement per the requirements of ASTM C1577 or the approved design. The exposure of the ends of the wires used to position the reinforcement is not a cause for rejection.
3. Laps and Spacing – Use lap splices for the transverse reinforcement. Detail the transverse wires so that the center to center spacing is not less than 2 inches or more than 4 inches. Do not detail the longitudinal wires with a center to center spacing of more than 8 inches.

B. Joints

1. Produce the precast reinforced concrete box section with tongue and groove ends. Design and form these ends of the box section so, when the sections are laid together, they make a continuous line of box sections with a smooth interior free of appreciable irregularities in the flowline, all compatible with the permissible variations given in Section F. The internal joint formed at the tongue and groove ends of the precast units shall be sealed with either bitumen/butyl sealant or closed-cell neoprene material. The internal joint material shall be installed in accordance with the manufacturer's recommendations. The material shall be shown on the shop drawings when they are submitted for review.
2. Seal the external joint with an outside sealer wrap conforming to ASTM C877 that is at least 12 inches wide and covers the joint on both the sides and the top of the box section. Use ConWrap CS-212 from Concrete Sealants, Inc., EZ-Wrap from Press-Seal Gasket Corporation, Seal Wrap from Mar-Mac Manufacturing Co., Inc., Cadilloc External Pipe Joint from Cadilloc, or an approved equal for the outside sealer wrap. If the outside sealer wrap is not applied in a continuous strip along the entire joint, a 12 inch minimum lap of the outside sealer wrap is permitted. Before placing the outside sealer wrap, clean and prime the area receiving the outside sealer wrap in accordance with the sealer wrap manufacturer recommendations. The joint wrap manufacturer installation recommendations shall be included with shop drawings submitted for review. The external joint wrap shall be installed in pieces, as indicated on Figure 1 below:

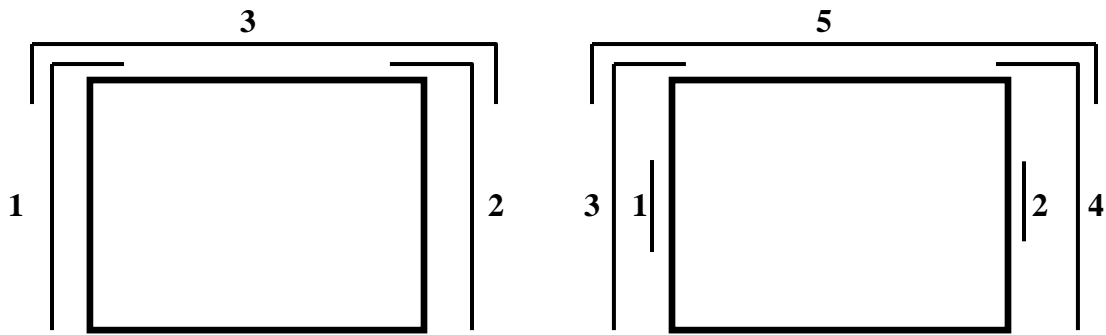


Figure 1

Cover the external joint sealer with a 3 foot strip of filter fabric conforming to Type 4 requirements in Section 1056 of the Standard Specifications.

Place multiple lines of a precast reinforced concrete box culvert such that the longitudinal joint between the sections has a minimum width of 3 inches. Fill the joint between multiple lines of precast box sections with Class A concrete. Use Class A concrete that meets the requirements listed in the Standard Specifications except that Field Compressive Strength Specimens are not required.

C. Manufacture

Manufacture precast reinforced concrete box culvert sections by either the wet cast method or dry cast method.

1. Mixture – In addition to the requirements of Section 1077 of the Standard Specifications, do not proportion the mix with less than 564 lb/yd³ of portland cement.
2. Strength – Concrete shall develop a minimum 28-day compressive strength of 5000 psi. Movement of the precast sections should be minimized during the initial curing period. Any damage caused by moving or handling during the initial curing phase will be grounds for rejection of that precast section.
3. Air Entrainment – Air entrain the concrete in accordance with Section 1077 - 5(A) of the Standard Specifications. For dry cast manufacturing, air entrainment is not required.
4. Testing – Test the concrete in accordance with the requirements of Section 1077 - 5(B).
5. Handling – Handling devices or holes are permitted in each box section for the purpose of handling and placing. Submit details of handling devices or holes for approval and do not cast any concrete until approval is granted. Remove all

handling devices flush with concrete surfaces as directed. Fill holes in a neat and workmanlike manner with an approved non-metallic non-shrink grout, concrete, or hole plug.

D. Physical Requirements

Acceptability of precast culvert sections is based on concrete cylinders made and tested in accordance with ASTM C31 and ASTM C39.

E. Permissible Variations

1. Flatness – All external surfaces shall be flat, true, and plumb. Irregularities, depressions, or high spots on all external surfaces shall not exceed 1/2 inch in 8 feet.
2. Internal Dimensions – Produce sections so that the internal and haunch dimensions do not vary more than 1/4 inch from the plan dimensions.
3. Adjacent Sections - Internal, external, and haunch dimensions for connecting sections shall not vary more than 1/2 inch.
4. Length of Tongue and Groove – The minimum length of the tongue shall be 4 inches. The minimum length of the groove shall be 4 inches. The dimensions of the tongue and groove shall not vary more than 1/4 inch from the plan dimensions.
5. Slab and Wall Thickness – Produce sections so that the slab and wall thickness are not less than that shown on the plans by more than 5% or 3/16 inch, whichever is greater. A thickness more than that required on the plans is not a cause for rejection.
6. Length of Opposite Surfaces – Produce sections so that variations in laying lengths of two opposite surfaces of the box section meet the requirements of ASTM C1577, Section 11.3.
7. Length of Section – Produce sections so that the underrun in length of a section is not more than 1/2 inch in any box section.
8. Position of Reinforcement – Produce sections so that the maximum variation in the position of the reinforcement is $\pm 3/8$ inch for slab and wall thicknesses of 5 inches or less and $\pm 1/2$ inch for slab and wall thicknesses greater than 5 inches. Produce sections so that the concrete cover is never less than 5/8 inch as measured to the internal surface or the external surface. The preceding minimum cover limitations do not apply at the mating surfaces of the joint.
9. Area of Reinforcement – Use the design steel shown on the plans for the steel reinforcement. Steel areas greater than those required are not cause for rejection. The permissible variation in diameter of any wire in finished fabric is prescribed for the wire before fabrication by either AASHTO M32 or M225.

F. Marking

1. Each section shall be match-marked in order of intended installation as indicated on the approved shop drawings. Ensure that pieces fit together neatly and in a workmanlike manner. In order to ensure a good, neat field fit, the Department will verify assembly of the first five adjacent sections or 20% of the total culvert length, whichever is greater, at the producer's facility and match-mark the pieces. This will require that a minimum of three adjacent sections of the culvert be fitted at the production yard at a time and then match-marked. Once three sections have been match-marked, the first section may be removed for shipment and a fourth section set for marking. Continue in a progressive manner until all sections have been properly match-marked. The producer shall document the GO-NO-GO dimensional measurements of each box culvert section produced through the post-pour inspection process.
2. Clearly mark each section of the box culvert in accordance with ASTM C1577, Section 15. The information requirements of Section 15.1 shall be clearly marked on the inner surface of each section.

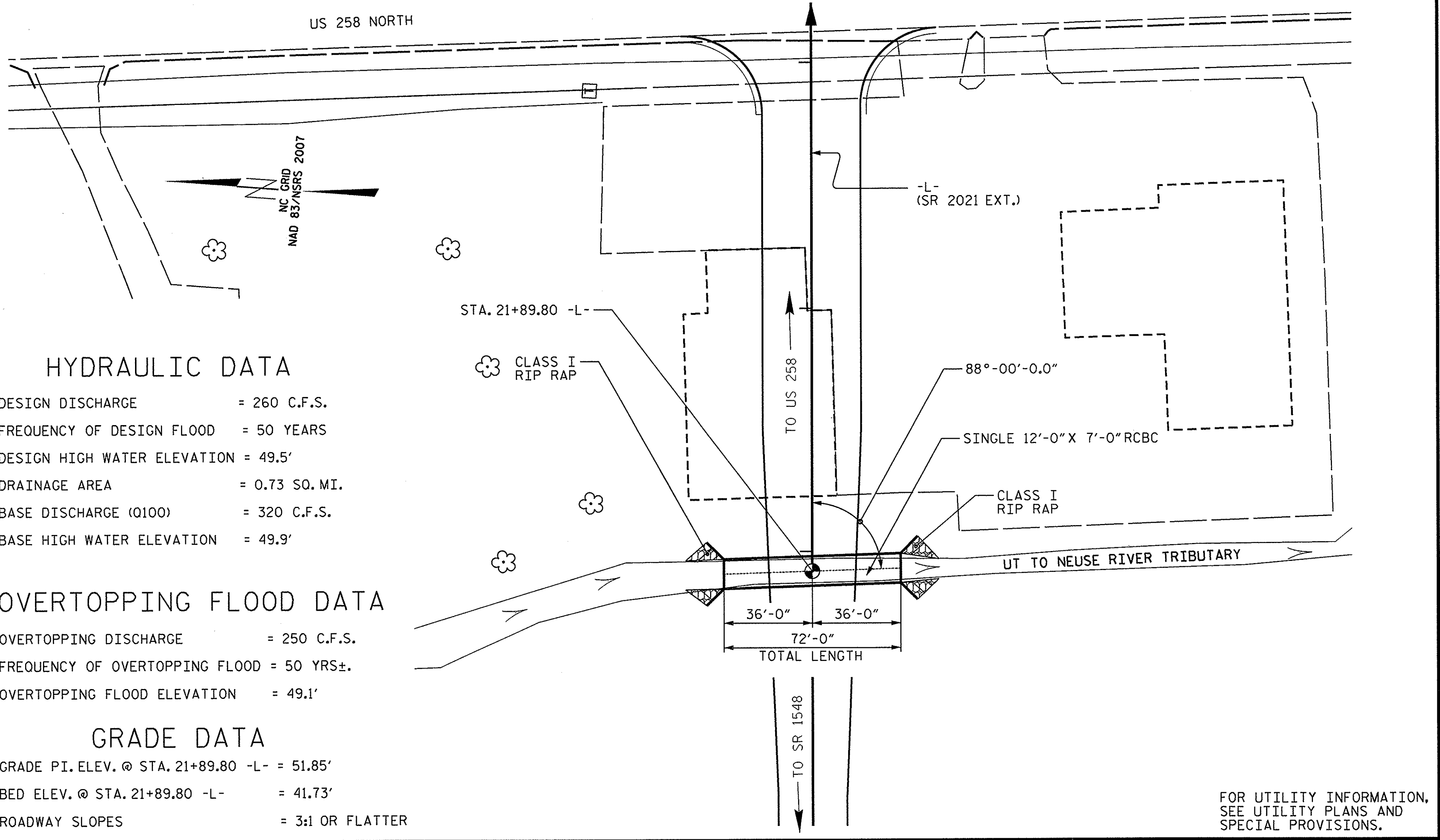
G. Construction

1. Pre-installation Meeting – A pre-installation meeting is required prior to installation. Representatives from the Contractor, the precast box manufacturer, and the Department should attend this meeting. The precast box manufacturer representative shall be on site during installation.
2. Foundation – Foundation for precast box culvert shall meet the requirements of Section 414 of the Standard Specifications. In addition, Type VI foundation material shall be encapsulated in filter fabric conforming to Type 4 requirements in Section 1056 of the Standard Specifications. The filter fabric shall be placed perpendicular to the culvert barrel. Provide sufficient overhang beyond the excavation to allow a minimum lap of 3 feet when the foundation material is placed and fabric wrapped on top. Perpendicular sections of fabric shall be continuous. A minimum lap of 2 feet shall be provided between sections of fabric.
3. Installation – Sections shall be placed at the beginning of the outlet end of the culvert with the groove end being laid upgrade. Tongue sections shall be laid into the groove sections. Positive means shall be provided to pull each section firmly into the previously placed section so that the joints are tightly homed. Use a "come-along", box pullers or other approved methods to create a positive means of joining box sections. Construction equipment shall not have direct contact with the box section. The load of the box shall be suspended by lifting device during joining procedure.
4. Backfill – Complete backfill in accordance with Section 414 of the Standard Specifications.

4.0 BASIS OF PAYMENT

Any additional cost of redesigning will be paid for by the Contractor if Precast Reinforced Concrete Culvert is used in lieu of the cast-in-place culvert shown on the plans. Except for Foundation Conditioning Material and Culvert Excavation, payment for the Precast Box Culvert will be a lump sum amount equal to the payment that would be allowed for construction of a Cast-in-Place Box Culvert. Plan quantities and unit bid prices will be used to compute the lump sum amount. Such price and payment will be full compensation for all work covered by this Special Provision, the plans and applicable parts of the Standard Specifications and will include, but not be limited to, furnishing all labor, materials (including all filter fabric), equipment and other incidentals necessary to complete this work. Such price and payment will also be full compensation for concrete, reinforcing steel, labor, equipment and all other related materials necessary for the completion of the barrel section, and the construction of the headwalls, leveling pad, end curtain walls, wings and wing footings.

BENCH MARK : TRAVERSE POINT 20; LOCATED AT STA. 21+78.90 125.1' RT. -L-, EL. 46.59'



HYDRAULIC DATA

DESIGN DISCHARGE = 260 C.F.S.
 FREQUENCY OF DESIGN FLOOD = 50 YEARS
 DESIGN HIGH WATER ELEVATION = 49.5'
 DRAINAGE AREA = 0.73 SQ. MI.
 BASE DISCHARGE (Q100) = 320 C.F.S.
 BASE HIGH WATER ELEVATION = 49.9'

OVERTOPPING FLOOD DATA

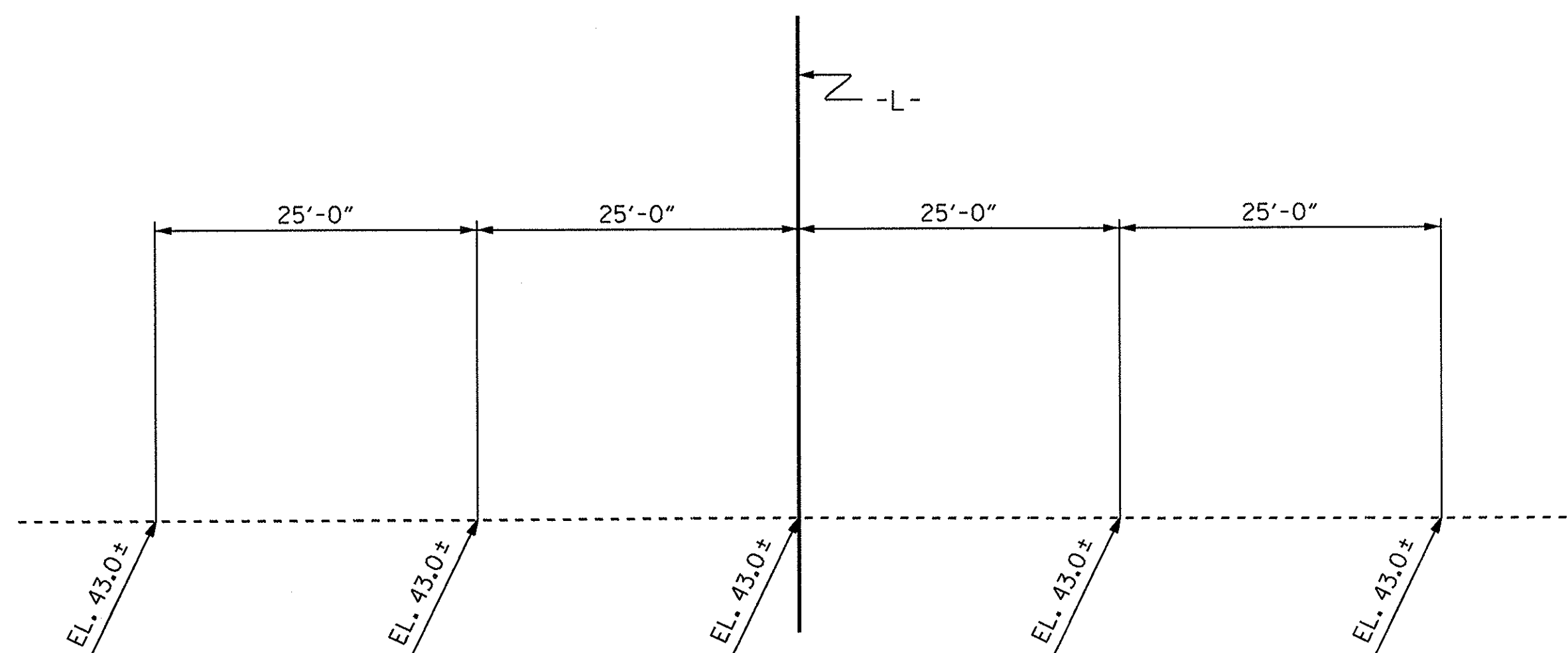
OVERTOPPING DISCHARGE = 250 C.F.S.
 FREQUENCY OF OVERTOPPING FLOOD = 50 YRS±.
 OVERTOPPING FLOOD ELEVATION = 49.1'

GRADE DATA

GRADE P.I. ELEV. @ STA. 21+89.80 -L- = 51.85'
 BED ELEV. @ STA. 21+89.80 -L- = 41.73'
 ROADWAY SLOPES = 3:1 OR FLATTER

FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS.

LOCATION SKETCH



PROFILE ALONG CULVERT

NOTES

- ASSUMED LIVE LOAD -----HL93 OR ALTERNATE LOADING.
- DESIGN FILL -----3.13'
- FOR OTHER DESIGN DATA AND NOTES, SEE STANDARD NOTE SHEET.
- 3"Ø WEEP HOLES INDICATED TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.
- CONCRETE IN CULVERTS TO BE POURED IN THE FOLLOWING ORDER:
 1. WING FOOTINGS AND FLOOR SLAB INCLUDING 4" OF ALL VERTICAL WALLS.
 2. THE REMAINING PORTIONS OF THE WALLS AND WINGS FULL HEIGHT FOLLOWED BY ROOF SLAB AND HEADWALLS.
- THE RESIDENT ENGINEER SHALL CHECK THE LENGTH OF CULVERT BEFORE STAKING IT OUT TO MAKE CERTAIN THAT IT WILL PROPERLY TAKE CARE OF THE FILL.
- DIMENSIONS FOR WING LAYOUT AS WELL AS ADDITIONAL REINFORCING STEEL EMBEDDED IN BARREL ARE SHOWN ON WING SHEET.
- AT THE CONTRACTOR'S OPTION, HE MAY SPLICE THE VERTICAL REINFORCING STEEL IN THE INTERIOR FACE OF EXTERIOR WALL ABOVE LOWER WALL CONSTRUCTION JOINT. THE SPLICE LENGTH SHALL BE AS PROVIDED IN THE SPLICE LENGTH CHART SHOWN ON THE PLANS. EXTRA WEIGHT OF STEEL DUE TO THE SPLICES SHALL BE PAID FOR BY THE CONTRACTOR.
- TRANSVERSE CONSTRUCTION JOINTS SHALL BE USED IN THE BARREL, SPACED TO LIMIT THE POURS TO A MAXIMUM OF 70 FEET. LOCATION OF JOINTS SHALL BE SUBJECT TO APPROVAL OF THE ENGINEER.
- A 3 FOOT STRIP OF FILTER FABRIC SHALL BE ATTACHED TO THE FILL FACE OF THE WING COVERING THE ENTIRE LENGTH OF THE EXPANSION JOINT.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- AT THE CONTRACTOR'S OPTION HE MAY SUBMIT, TO THE ENGINEER FOR APPROVAL, DESIGN AND DETAIL DRAWINGS FOR A PRECAST REINFORCED CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE CULVERT SHOWN ON THE PLANS. THE DESIGN SHALL PROVIDE THE SAME SIZE AND NUMBER OF BARRELS AS USED ON THE CAST-IN-PLACE DESIGN. FOR OPTIONAL PRECAST REINFORCED CONCRETE BOX CULVERT, SEE SPECIAL PROVISIONS.

TOTAL STRUCTURE QUANTITIES

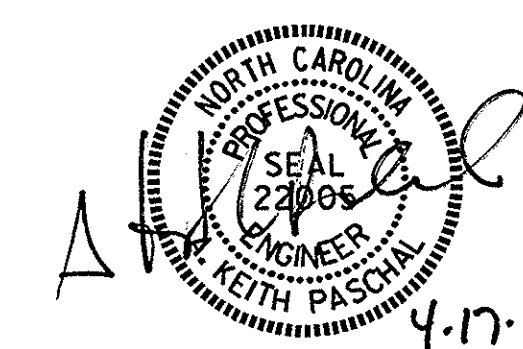
CLASS A CONCRETE	
BARREL @ 1.132 CY/FT	81.5 C.Y.
WINGS ETC.	29.7 C.Y.
TOTAL	111.2 C.Y.
REINFORCING STEEL	
BARREL	14,186 LBS.
WINGS ETC.	1,736 LBS.
TOTAL	15,922 LBS.
FOUNDATION CONDITIONING MATERIAL	88.0 TONS
CULVERT EXCAVATION	LUMP SUM

PROJECT NO. 49005
 LENOIR COUNTY
 STATION: 21+89.80 -L-

SHEET 1 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SINGLE 12 FT. X 7 FT.
 CONCRETE BOX CULVERT



DRAWN BY : M. M. AHMED DATE : 8/19/13
 CHECKED BY : P. N. HOLDER DATE : 2/26/14
 DESIGN ENGINEER OF RECORD : A. K. PASCHAL DATE : 2/24/14

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	C-1
1			3			TOTAL SHEETS
2			4			5