STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION



DIVISION FOUR

CONTRACT PROPOSAL SMALL BUSINESS ENTERPRISE

WBS ELEMENT:	Various
ROUTE:	Various
COUNTY:	Various
DESCRIPTION:	Perform Deck and Joint Repairs for Bridges at Various Locations as Needed
BID OPENING:	2:00 PM Tuesday March 24, 2015
NAME OF BIDDER	
ADDRESS OF BIDDER	

RETURN BIDS TO: NCDOT

Attn: Jerry Page

Division Project Manager

PO Box 3165 Wilson, NC 27895

NO BID BOND REQUIRED

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PROPOSAL FOR THE CONSTRUCTION OF

VARIOUS PROJECTS IN DIVISION FOUR

MARCH 24, 2015

DEPARTMENT OF TRANSPORTATION,

RALEIGH, NORTH CAROLINA

The Bidder has carefully examined the location of the proposed work to be known as various projects; has carefully examined the plans and specifications, which are acknowledged to be part of the proposal, the special provisions, the proposal and the form of contract; and thoroughly understands the stipulations, requirements and provisions. The undersigned Bidder agrees to provide all necessary machinery, tools, labor, and other means of construction; and to do all the work and to furnish all materials, except as otherwise noted, necessary to perform and complete the said contract in accordance with *the 2012 Standard Specifications for Roads and Structures* by the dates(s) specified in the Project Special Provisions and in accordance with the requirements of the Engineer, and at the unit or lump sum prices, as the case may be, for the various items given on the sheets contained herein.

The Bidder shall provide and furnish all the materials, machinery, implements, appliances and tools, and perform the work and required labor to construct and complete various projects in Division Four, for the unit or lump sum prices, as the case may be, bid by the Bidder in his bid and according to the proposal, plans, and specifications prepared by said Department, which proposal, plans, and specifications show the details covering this project, and hereby become a part of this contract.

The published volume entitled *North Carolina Department of Transportation, Raleigh, Standard Specifications for Roads and Structures, January 2012* with all amendments and supplements thereto, is by reference incorporated into and made a part of this contract; that, except as herein modified, all the construction and work included in this contract is to be done in accordance with the specifications contained in said volume, and amendments and supplements thereto, under the direction of the Engineer.

If the proposal is accepted and the award is made, the contract is valid only when signed either by the Contract Officer or such other person as may be designated by the Secretary to sign for the Department of Transportation. The conditions and provisions herein cannot be changed except over the signature of the said Contract Officer or Division Engineer.

The quantities shown in the itemized proposal for the project are considered to be approximate only and are given as the basis for comparison of bids. The Department of Transportation may increase or decrease the quantity of any item or portion of the work as may be deemed necessary or expedient.

An increase or decrease in the quantity of an item will not be regarded as sufficient ground for an increase or decrease in the unit prices, nor in the time allowed for the completion of the work, except as provided for the contract.

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PROPOSAL ITEM SHEET

EXECUTION OF BID, NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

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INSTRUCTIONS TO BIDDERS

PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE PREPARING AND SUBMITTING YOUR BID.

All bids shall be prepared and submitted in accordance with the following requirements. Failure to comply with any requirement may cause the bid to be considered irregular and may be grounds for rejection of the bid.

TRADITIONAL PAPER BIDS:

- 1. Download the entire proposal from the Connect NCDOT website and return the entire proposal with your bid.
- 2. All entries on the itemized proposal sheet (bid form) shall be written in ink or typed.
- **3.** The Bidder shall submit a unit price for every item on the itemized proposal sheet. The unit prices for the various contract items shall be written in figures. Unit prices shall be rounded off by the Bidder to contain no more than FOUR decimal places.
- **4.** An amount bid shall be entered on the itemized proposal sheet for every item. The amount bid for each item shall be determined by multiplying each unit bid by the quantity for that item, and shall be written in figures in the "Amount" column of the form.
- **5.** The total amount bid shall be written in figures in the proper place on the bid form. The total amount bid shall be determined by adding the amounts bid for each item.
- **6.** Changes to any entry shall be made by marking through the entry in ink and making the correct entry adjacent thereto in ink. A representative of the Bidder shall initial the change in ink. Do not use correction fluid, correction tape or similar product to make corrections.
- 7. The bid shall be properly executed on the included **Execution of Bid Non-collusion Affidavit, Debarment Certification and Gift Ban Certification** form. All bids shall show the following information:
 - a. Name of corporation, partnership, limited liability company, joint venture, individual or firm, submitting bid.

Corporations that have a corporate seal should include it on the bid.

- b. Name of individual or representative submitting bid and position or title held on behalf of the bidder.
- c. Name, signature, and position or title of witness.
- d. Completed attestation by Notary Public

Note: Signer, Witness and Notary Public must be different individuals.

- **8.** The bid shall not contain any unauthorized additions, deletions, or conditional bids.
- **9.** The Bidder shall not add any provision reserving the right to accept or reject an award, or to enter into a contract pursuant to an award.
- 10. THE PROPOSAL WITH THE ITEMIZED PROPOSAL SHEET ATTACHED SHALL BE PLACED IN A <u>SEALED</u> ENVELOPE AND SHALL BE DELIVERED TO AND RECEIVED IN THE NCDOT DIVISION 4 OFFICE, LOCATED AT 509 Ward Blvd., P.O. Box 3165, 509 Ward Blvd., P.O. Box 3165, BY 2:00 PM ON TUESDAY MARCH 24, 2015
- 11. The sealed bid must display the following statement on the front of the sealed envelope:

OUOTATION FOR BRIDGE REPAIRS TO BE OPENED AT 2:00 PM ON TUESDAY MARCH 24, 2015

12. If delivered by mail, the sealed envelope shall be placed in another sealed envelope and the outer envelope shall be addressed as follows:

N. C. DEPARTMENT OF TRANSPORTATION ATTN: Jerry Page, PE 509 Ward Blvd., P.O. Box 3165 Wilson, NC 27895 This page left intentionally blank.

Project Special Provisions

GENERAL:

This contract is for bridge deck and joint repairs along various roads (including interstate routes and other freeways) in all counties in Division Four. The subject counties are Edgecombe, Halifax, Johnston, Nash, Wayne and Wilson. Additionally this contract shall include the portion of I-95 in Northampton County from the Halifax County Line to the Virginia State Line.

TERM OF THE CONTRACT

The Contractor shall submit his bid for the current contract time period. At the option of the Department, this contract may be extended for two (2) additional periods of one (1) year each. No changes in the terms, conditions, etc. of this contract will be made when an extension to the contract is implemented. The Engineer will notify the Contractor in writing sixty (60) days prior to the end of the contract term if the contract may be extended. The Contractor must notify the Engineer in writing within fourteen (14) days of his acceptance or rejection of this offer. Failure on the part of the Contractor to reply will be received as a rejection of the contract extension.

CONTRACT TIME AND LIQUIDATED DAMAGES:

The date of availability for this contract will be the date that the purchase order is issued.

No work will be permitted under this contract until all required insurance certifications have been satisfied.

The completion date for this contract is June 30, 2016.

No extensions will be authorized except as authorized by Article 108-10 of the <u>Standard Specifications</u>.

INTERMEDIATE CONTRACT TIME AND LIQUIDATED DAMAGES NO. 1:

(2-20-07

108

SP1 G14 C

The Contractor shall complete the required work of installing, maintaining and removing the traffic control devices for lane closures and restoring traffic to the existing traffic pattern. The Contractor shall not close or narrow a lane of traffic during the following day and time restrictions unless otherwise approved by the Engineer:

DAY AND TIME RESTRICTIONS FOR I-95

• FRIDAY NOON TO SUNDAY MIDNIGHT

DAY AND TIME RESTRICTIONS FOR US 64

- WEST OF SR 1603 (OLD CARRIAGE RD)
 - MONDAY TO FRIDAY 7 AM TO 9 AM
- FROM WEST OF SR 1603 TO US 64 ALT.
 - o MONDAY TO FRIDAY 7 AM TO 9 AM AND 4 PM TO 6 PM

- EAST OF US 64 ALT.
 - NO TIME RESTRICTIONS

DAY AND TIME RESTRICTIONS FOR US 70 AND US 70 BYPASS

- I-40 AT JOHNSTON/WAKE CO. LINE TO 70B (WEST OF SMITHFIELD)
 - o MONDAY TO FRIDAY 6:30 AM TO 8:30 AM (70 WESTBOUND)
 - o MONDAY TO FRIDAY 4:30 PM TO 6:30 PM (70 EASTBOUND)
- 70B (WEST OF SMITHFIELD) TO 70 BYPASS (SELMA BYPASS)
- 70 BYPASS OF SELMA
- 70 BYPASS (SELMA BYPASS) TO 70A AT PRINCETON
 - o FRIDAY (APRIL-OCTOBER) 4:30 PM TO 6:30 PM (70 EASTBOUND)
- 70 THROUGH SELMA FROM BEGINNING TO END OF SELMA BYPASS
 - o MONDAY TO FRIDAY 6:30 AM TO 8:30 AM
 - o MONDAY TO FRIDAY 4:30 PM TO 6:30 PM
 - o SATURDAY AND SUNDAY FROM 7 AM TO 7 PM
- 70A AT PRINCETON TO THE LENOIR COUNTY LINE
 - o MONDAY TO FRIDAY 6:30 AM TO 8:30 AM
 - o MONDAY TO FRIDAY 4:30 PM TO 6:30 PM

DAY AND TIME RESTRICTIONS FOR I-40

- NC 42 TO WAKE / JOHNSTON CO. LINE
 - o SUNDAY TO SATURDAY 6 AM TO 8 PM
- FROM 210 TO NC 42 (EASTBOUND)
 - MONDAY TO FRIDAY 4 PM TO 7 PM
 - o SATURDAY 7 AM TO 12 NOON
- FROM 210 TO NC 42 (WESTBOUND)
 - o MONDAY TO FRIDAY 6 AM TO 9 AM
 - o SUNDAY 12 NOON TO 7 PM

The time of availability for this intermediate contract time will be the time the Contractor begins to install traffic control devices required for the lane closures according to the time restrictions stated herein.

The completion time for this intermediate contract time will be the time the Contractor is required to complete the removal of traffic control devices required for the lane closures according to the time restrictions stated herein and restore traffic to the existing traffic pattern.

The liquidated damages are **One Thousand Dollars** (\$1000.00) per hour.

INTERMEDIATE CONTRACT TIME AND LIQUIDATED DAMAGES NO. 2:

(2-20-07) 108 SP1 G14 B

The Contractor shall not narrow or close a lane of traffic, detain and /or alter the traffic flow on or during holiday weekends, special events, or any other time when traffic is unusually heavy unless otherwise approved by the Engineer, including the following schedules:

HOLIDAY AND HOLIDAY WEEKEND LANE CLOSURE RESTRICTIONS

- 1. For **unexpected occurrence** that creates unusually high traffic volumes, as directed by the Engineer.
- 2. For **New Year's Day**, between the hours of **6:30 A.M.** December 31st and **6:30 P.M.** January 2nd. If New Year's Day is on a Friday, Saturday, Sunday, or Monday, then until **6:30 P.M.** the following Tuesday.
- 3. For **Easter**, between the hours of **6:30 A.M.** Thursday and **6:30 P.M.** Tuesday.
- 4. For **Memorial Day**, between the hours of **6:30 A.M.** Friday and **6:30 P.M.** Wednesday.
- 5. For **Independence Day**, between the hours of **6:30 A.M.** the Friday before the week of Independence Day and **6:30 P.M.** the following Monday after the week of Independence Day.
- 6. For **Labor Day**, between the hours of **6:30 A.M.** Friday and **6:30 P.M.** Wednesday.
- 7. For **Thanksgiving Day**, between the hours of **6:30 A.M.** Tuesday and **6:30 P.M.** Monday.
- 8. For **Christmas**, between the hours of **6:30 A.M.** the Friday before the week of Christmas Day and **6:30 P.M.** the following Tuesday after the week of Christmas Day.

Holidays and holiday weekends shall include New Year's, Easter, Memorial Day, Independence Day, Labor Day, Thanksgiving, and Christmas. The Contractor shall schedule his work so that lane closures are not required during these periods, unless otherwise directed by the Engineer.

The time of availability for this intermediate contract work shall be the time the Contractor begins to install all traffic control devices for lane closures according to the time restrictions listed herein.

The completion time for this intermediate contract work shall be the time the Contractor is required to complete the removal of all traffic control devices for lane closures according to the time restrictions stated herein and place traffic in the existing traffic pattern.

The liquidated damages are **One Thousand Dollars** (\$1000.00) per hour.

PROSECUTION OF WORK:

(7-1-95) (Rev. 8-21-12) 108 SP1 G15R

The Contractor will be required to prosecute the work in a continuous and uninterrupted manner from the time he begins the work until completion and final acceptance of the project. The Contractor will not be permitted to suspend his operations except for reasons beyond his control or except where the Engineer has authorized a suspension of the Contractor's operations in writing.

In the event that the Contractor's operations are suspended in violation of the above provisions, the sum of Five Hundred Dollars (\$500.00) will be charged the Contractor for each and every calendar day that such suspension takes place. The said amount is hereby agreed upon as liquidated damages due to extra engineering and maintenance costs and due to increased public hazard resulting from a suspension of the work. Liquidated damages chargeable due to suspension of the work will be additional to any liquidated damages that may become chargeable due to failure to complete the work on time.

RESOURCE CONSERVATION: 104-13 SP1 G118

In accordance with North Carolina Executive Order 156, NCGS 130A-309.14(2), and NCGS 136-28.8, it is the policy of the Department to aid in the reduction of materials that become a part of our solid waste stream, to divert materials from landfills, and to find ways to recycle and reuse materials for the benefit of the Citizens of North Carolina.

Initiate, develop and use products and construction methods that incorporate the use of recycled or solid waste products in accordance with Article 104-13 of the 2012 Standard Specifications. Report the quantities of reused or recycled materials either incorporated in the project or diverted from landfills on the Project Construction Reuse and Recycling Reporting Form.

A location-based tool for finding local recycling facilities and the Project Construction Reuse and Recycling Reporting Form are available at:

http://connect.ncdot.gov/resources/Environmental/Pages/North-Carolina-Recycling-Locations.aspx

DOMESTIC STEEL:

SP1 G120 106

Revise the 2012 Standard Specifications as follows:

Page 1-49, Subarticle 106-1(B) Domestic Steel, lines 2-7, replace the first paragraph with the following:

All steel and iron products that are permanently incorporated into this project shall be produced in the United States except minimal amounts of foreign steel and iron products may be used provided the combined material cost of the items involved does not exceed 0.1% of the total amount bid for the entire project or \$2,500, whichever is greater. If invoices showing the cost of the material are not provided, the amount of the bid item involving the foreign material will be used for calculations. This minimal amount of foreign produced steel and iron products permitted for use is not applicable to high strength fasteners. Domestically produced high strength fasteners are required.

COOPERATION BETWEEN CONTRACTORS:

(7-1-95) 105-7 SPI G133

The Contractor's attention is directed to Article 105-7 of the 2012 Standard Specifications.

The Contractor on this project shall cooperate with the Contractor working within or adjacent to the limits of this project to the extent that the work can be carried out to the best advantage of all concerned.

OUTSOURCING OUTSIDE THE USA:

(9-21-04) (Rev. 5-16-06)

SP1 G150

All work on consultant contracts, services contracts, and construction contracts shall be performed in the United States of America. No work shall be outsourced outside of the United States of America.

Outsourcing for the purpose of this provision is defined as the practice of subcontracting labor, work, services, staffing, or personnel to entities located outside of the United States.

The North Carolina Secretary of Transportation shall approve exceptions to this provision in writing.

GIFTS FROM VENDORS AND CONTRACTORS:

12-15-09) 107-1

SP1 G152

By Executive Order 24, issued by Governor Perdue, and *N.C.G.S.*§ 133-32, it is unlawful for any vendor or contractor (i.e. architect, bidder, contractor, construction manager, design professional, engineer, landlord, offeror, seller, subcontractor, supplier, or vendor), to make gifts or to give favors to any State employee of the Governor's Cabinet Agencies (i.e. Administration, Commerce, Correction, Crime Control and Public Safety, Cultural Resources, Environment and Natural Resources, Health and Human Services, Juvenile Justice and Delinquency Prevention, Revenue, Transportation, and the Office of the Governor). This prohibition covers those vendors and contractors who:

- (A) Have a contract with a governmental agency; or
- (B) Have performed under such a contract within the past year; or
- (C) Anticipate bidding on such a contract in the future.

For additional information regarding the specific requirements and exemptions, vendors and contractors are encouraged to review Executive Order 24 and *N.C.G.S. § 133-32*.

Executive Order 24 also encouraged and invited other State Agencies to implement the requirements and prohibitions of the Executive Order to their agencies. Vendors and contractors should contact other State Agencies to determine if those agencies have adopted Executive Order 24.

LIABILITY INSURANCE:

(5-20-14)

SP1 G160

Revise the 2012 Standard Specifications as follows:

Page 1-60, Article 107-15 LIABILITY INSURANCE, line 16, add the following as the second sentence of the third paragraph:

Prior to beginning services, all contractors shall provide proof of coverage issued by a workers' compensation insurance carrier, or a certificate of compliance issued by the Department of Insurance

for self-insured subcontractors, irrespective of whether having regularly in service fewer than three employees.

EMPLOYMENT:

(11-15-11) (Rev. 1-17-12) 108, 102 SP1 G184

Revise the 2012 Standard Specifications as follows:

Page 1-20, Subarticle 102-15(O), delete and replace with the following:

(O) Failure to restrict a former Department employee as prohibited by Article 108-5.

Page 1-65, Article 108-5 Character of Workmen, Methods, and Equipment, line 32, delete all of line 32, the first sentence of the second paragraph and the first word of the second sentence of the second paragraph.

STATE HIGHWAY ADMINISTRATOR TITLE CHANGE:

(9-18-12) SP1 G185

Revise the 2012 Standard Specifications as follows:

Replace all references to "State Highway Administrator" with "Chief Engineer".

MISCELLANEOUS

All work items necessary to complete the work other than listed on the "Bid Proposal Form" will be considered incidental in nature and no further compensation will be made. Any work performed in an unsatisfactory manner could be basis for cancellation of the contract.

Any damage caused by the Contractor to adjacent shoulders, medians, paved areas, or other facilities shall be repaired or replaced by the Contractor to the satisfaction of the Engineer at no cost to the Department.

All work performed by the Contractor shall be in compliance with the Standard Specifications and workmanship/appearance done to the satisfaction of the Engineer.

WARRANTY PERIOD FOR MATERIAL AND WORKMANSHIP

All materials and workmanship to be warranted for a period of one year from the date of acceptance by the Department.

SITE INVESTIGATION AND REPRESENTATION

The contractor acknowledges that he has satisfied himself as to the nature of the work, and general and local conditions; particularly those bearing on transportation, availability of labor, and State Regulations for safety required for the prosecution of the work and all matters which can in any way affect the work or cost thereof under this contract. Any failure by the Contractor to acquaint himself with all the available information concerning these conditions will not relieve him from the responsibility for estimating properly the difficulty or cost of successfully performing the work.

Project Special Provisions BRIDGE DECK AND JOINT REPAIRS

GENERAL

The contractor shall notify the Bridge Engineer/Supervisor a minimum of three (3) calendar days before beginning work on any site. This will allow the DOT to schedule inspections accordingly.

All existing joint material removed shall become the property of the Contractor and shall be disposed of properly. All residual joint repair material shall be disposed of properly by the Contractor.

MOBILIZATION

Locations for bridge joint and deck repairs shall be designated by the Engineer. The Contractor shall be notified of needed repairs by the Engineer and shall begin work within 10 calendar days after notification or as determined by the Engineer. Failure to respond within the designated time frame or as approved by the Engineer may result in cancellation of this contract. Only one payment for mobilization will be made for each notification. A notification may include any number of sites that may be completed in one or more days. Payment will be made for each occurrence of mobilization as follows:

"Mobilization.....EA".

EMERGENCY MOBILIZATION

Locations for bridge joint and deck repairs shall be designated by the Engineer. The Contractor shall be notified of needed repairs by the Engineer and shall begin work within 3 calendar days after notification or as determined by the Engineer. Failure to respond within the designated time frame or as approved by the Engineer may result in cancellation of this contract. Only one payment for mobilization will be made for each notification. A notification may include any number of sites that may be completed in one or more days. Payment will be made for each occurrence of mobilization as follows:

"Emergency Mobilization......EA".

SILICON EXPANSION JOINT REPLACEMENT

Contractor shall remove the existing expansion joint, clean the area in accordance with the manufacturer's recommendations, and place the silicon expansion joint in accordance with the manufacturer's recommendations. The expansion joint shall be replaced with the materials stated in this contract.

All materials shall be delivered unopened in their original containers bearing the manufacturer's label, date of manufacture, batch number, trade name brand, and quantity. Sufficient material to perform the entire expansion joint shall be "on hand" prior to removing the existing expansion joint. Stored materials may be inspected prior to their use and shall meet the requirements of

these provisions. Each shipment of repair material shall be accompanied by Material Safety Data Sheets (MSDS) and a certificate of compliance certifying that the materials conform to the requirements of these provisions.

The repair material shall be one of the following products or an approved equal:

Joints less than or equal to one (1) inch in width or vertically:

Sealant – Dow 888

Baysilon 960 (silicon based)

Joints greater than one (1) inch in width:

Sealant – Dow 902 (silicon based)

The entire cost for the silicon expansion joint replacement including but not limited to labor, maintenance, equipment, tools, and incidentals will be included in the unit prices for Silicon Joint Replacement.

Payment shall be made under:

Pay Item	Pay Unit
Silicon Joint Replacement (Less than 1" Wide)	Linear Foot
Silicon Joint Replacement (1" to 2" Wide)	Linear Foot
Silicon Joint Replacement (Greater than 2" Wide)	Linear Foot

EVAZOTE EXPANSION JOINT REPLACEMENT

Contractor shall remove the existing expansion joint, clean the area in accordance with the manufacturer's recommendations, and place the evazote expansion joint in accordance with the manufacturer's recommendations. Contractor shall have a manufacturer's representative present during the installation of the first evazote expansion joint of the project. The expansion joint shall be replaced with the materials stated in this contract.

All materials shall be delivered unopened in their original containers bearing the manufacturer's label, date of manufacture, batch number, trade name brand, and quantity. Sufficient material to perform the entire expansion joint shall be "on hand" prior to removing the existing expansion joint. Stored materials may be inspected prior to their use and shall meet the requirements of these provisions. Each shipment of repair material shall be accompanied by Material Safety Data Sheets (MSDS) and a certificate of compliance certifying that the materials conform to the requirements of these provisions.

Evazote Joint Seal Specifications

Use preformed seals compatible with concrete and resistant to abrasion, oxidation, oils, gasoline, salt and other materials that are spilled on or applied to the surface. Use a low-density closed cell, cross-linked ethylene vinyl acetate polyethylene copolymer nitrogen blown material for the seal. Use seals manufactured with grooves 1/8" (3 mm) \pm wide by 1/8" (3 mm) \pm deep and spaced between 1/4 (6 mm) and 1/2 inch (13 mm) apart along the bond surface running the length of the joint. Use seals sized so that the depth of the seal meets the manufacturer's recommendation, but is not less than 70% of the uncompressed width. Provide a seal designed so

that, when compressed, the center portion of the top does not extend upward above the original height of the seal by more than 1/4 inch (6 mm). Splice the seal using the heat welding method by placing the joint material ends against a Teflon heating iron of 350°F (177°C) for 7 - 10 seconds, then pressing the ends together tightly. Do not test the welding until the material has completely cooled. Use material that resists weathering and ultraviolet rays. Provide a seal that has a working range of 30% tension and 60% compression and is watertight along its entire length including the ends. Have the top of the evazote seal clearly shop marked. Inspect the evazote seals upon receipt to ensure that the marks are clearly visible upon installation.

Provide seals that meet the requirements given below:

TEST	TEST METHOD	REQUIREMENT
Elongation at break	ASTM D3575	$210\pm15\%$
Tensile strength, psi (kPa)	ASTM D3575	$110 \pm 15 \ (755 \pm 100)$
Compression Recovery (% of original width)	AASHTO T42 50% compr. for 22 hr. @ 73°F (23°C) 1/2 hr. recovery	87 ± 3
Weather/Deterioration	AASHTO T42	No deterioration
	Accelerated Weathering	for 10 years min.
Compression/Deflection	@ 50% deflection of original width	10 psi (69 kPa) min.
	@ 50% deflection of original width	60 psi (414 kPa) max.
Tear Strength, psi (kPa)	ASTM D624	$16 \pm 3 \ (110 \pm 20)$
Density	ASTM D545	2.8 to 3.4
Water Absorption	ASTM D3575 Total	3

immersion for 3 months

<u>Adhesives</u>

(% vol/vol)

Use a two component, 100% solid, modified epoxy adhesive with the seal that meets the requirements of ASTM C881, Type 1, Grade 3, Class B & C and has the following physical properties:

Tensile strength	3500 psi (24.1 MPa) min.
Compressive strength	7000 psi (48.3 MPa) min.
Shore D Hardness	75 psi (0.5 MPa) min.
Water Absorption	0.25% by weight

Use an adhesive that is workable to 40°F (4°C). When installing in temperatures below 40°F (4°C) or for application on moist, difficult to dry concrete surfaces, use an adhesive specified by

the manufacturer of the joint material.

Sawing the Joint

The joint opening shall be initially formed to the width shown on the plans including the blockout for the elastomeric concrete.

The elastomeric concrete shall have sufficient time to cure such that no damage can occur to the elastomeric concrete prior to sawing to the final width and depth as specified in the plans.

When sawing the joint to receive the joint seal, always use a rigid guide to control the saw in the desired direction. To control the saw and to produce a straight line as indicated on the plans, anchor and positively connect a template or a track to the bridge deck. Do not saw the joint by visual means such as a chalk line. Fill the holes used for holding the template or track to the deck with an approved, flowable non-shrink, non-metallic grout.

Saw cut to the desired width and depth in one or two passes of the saw by placing and spacing two metal blades on the saw shaft to the desired width for the joint opening.

The desired depth of the saw cut is the depth of the seal plus 1/2" minimum above the top of the seal at the minimum sawed joint width. An irregular bottom of sawed joint is permitted as indicated on the plans. Maximum surface amplitude at the bottom of the saw cut joint is 1/8". Grind exposed corners on saw cut edges to a 1/4" chamfer.

Saw cut a straight joint, centered over the formed opening and to the desired width specified in the plans. Prevent any chipping or damage to the sawed edges of the joint.

Remove any staining or deposited material resulting from sawing with a wet blade to the satisfaction of the Engineer.

Joint Preparation

After removal of existing joint, area must be sand-blasted immediately prior to installation of the new joint. Blasting medium shall be a non-silica product. Blasting medium shall be swept up and removed from the project. Traffic shall be protected from blasting operations. Joint shall be recleaned (and re-blasted if necessary), if joint installation is delayed and joint is determined to be unsuitable due to dirt, oils, etc.

Exact size of joint seals to be used where joints have been repaired with elastomeric concrete shall be determined after the elastomeric concrete work is completed.

Seal Installation

Do not install the joint seal if the ambient air temperature is below 45°F (7°C).

Begin installation at the low end of the joint after applying the mixed epoxy to the sides of both the joint material and both sides of the joint, making certain to completely fill the grooves with

epoxy. With gloved hands, compress the material and with the help of a blunt probe, push it down into the joint until it is recessed approximately 1/4 inch (6 mm) below the surface. Do not push the seal at an angle that would stretch the material. Once work on a joint begins, do not stop until it is completed. Clean the excess epoxy off the surface of the joint material *quickly* and *thoroughly*. Do not use solvents to remove excess epoxy. Remove excess epoxy in accordance with the joint manufacturer's recommendations.

The entire cost for the evazote expansion joint replacement including but not limited to labor, maintenance, equipment, tools, and incidentals will be included in the unit prices for Evazote Joint Replacement.

Payment shall be made under:

Pay Item Pay Unit

Evazote Joint Replacement Linear Foot

SYNTHETIC RUBBER EXPANSION JOINT SEAL:

<u>Seals</u>

Use an inverted "V" shaped, preformed extruded ethylene propylene diene monomer (M-class) rubber (EPDM), or silicone rubber seal compatible with concrete and resistant to abrasion, oxidation, oils, gasoline, salt and other materials that are spilled on or applied to the surface. Seal shall be secured to concrete surfaces with a single component silicone locking adhesive and a primer, or with a quick setting epoxy adhesive. Use seals set in a sawed joint opening with a depth that meets the manufacturer's recommendation, and is not less than 1/2" below the top of the deck slab at the opening's minimum width specified in the plans. Seals edges shall be set on the bottom of the sawed joint opening that is at least 1/8" wide. Provide a seal that has a working temperature range of 0°F to 120°F and meets the requirements given below.

Test	Test Method	Requirement
Tensile Strength	ASTM D412	1,000 psi (min.)
Elongation at Break	ASTM D412	300% (min.)
Tear Strength	ASTM D624	100 ppi (min.)
Compression Set 212°F @ 70 hrs.	ASTM D395	30% (max.)
Water Resistance	ASTM D471	70 hrs. @ 212°F
Durometer (Shore A)	ASTM D2240	55-65 +/-5

Have the top of the joint seal clearly shop marked. Inspect the joint seals upon receipt to ensure that the marks are clearly visible before installation.

Bonding Adhesive

For silicone adhesive, use a single component, 100% solid, silicone locking adhesive supplied by the joint seal manufacturer that meets the following requirements:

Test	Test Method	Requirement
Tensile strength	ASTM D412	200 psi (min.)
Tack Free Time	ASTM C679	20 minutes (max.)
Cure Time (1/4" Bead)	ASTM C679	24 hours (max.)
Resistance to UV	ASTM C793	No cracking, ozone chalking, or degradation
Elongation to Break	ASTM D412	450% (min.)

For epoxy adhesive, use a quick setting two-component thixotropic paste that is mixed in strict conformance to the manufacturer's instructions. Epoxy adhesive shall be supplied by the joint seal manufacturer and shall meet the following requirements:

Test	Test Method	Requirement
Tensile strength	ASTM D638	7000 psi (min.)
Bond Strength to Concrete	ASTM C881	1000 psi (min.)
Peel Adhesion	ASTM C794	50 pli
Gel Time		8 minutes
Pot Life		45 minutes
Cure Time		24 hours (max.)

Use an adhesive that is workable to 45°F. When installing in ambient air or surface temperatures below 45°F or for application on moist, difficult to dry concrete surfaces, use an adhesive specified by the manufacturer of the joint seal.

Sawing the Joint

The joint opening shall be initially formed to the width shown on the plans including the blockout for the elastomeric concrete.

The elastomeric concrete shall have sufficient time to cure such that no damage can occur to the elastomeric concrete prior to sawing to the final width and depth as specified in the plans.

When sawing the joint to receive the joint seal, always use a rigid guide to control the saw in the desired direction. To control the saw and to produce a straight line as indicated on the plans, anchor and positively connect a template or a track to the bridge deck. Do not saw the joint by visual means such as a chalk line. Fill the holes used for holding the template or track to the deck with an approved, flowable non-shrink, non-metallic grout.

Saw cut to the desired width and depth in one or two passes of the saw by placing and spacing two metal blades on the saw shaft to the desired width for the joint opening.

The desired depth of the saw cut is the depth of the seal plus 1/2" minimum above the top of the seal at the minimum sawed joint width. An irregular bottom of sawed joint is permitted as indicated on the plans. Maximum surface amplitude at the bottom of the saw cut joint is 1/8". Grind exposed corners on saw cut edges to a 1/4" chamfer.

Saw cut a straight joint, centered over the formed opening and to the desired width specified in the plans. Prevent any chipping or damage to the sawed edges of the joint.

Remove any staining or deposited material resulting from sawing with a wet blade to the satisfaction of the Engineer.

Preparation of Sawed Joint for Seal Installation

After sawing the joint, the Engineer will thoroughly inspect the sawed joint opening for spalls, popouts, cracks, etc. All necessary repairs will be made by the Contractor prior to blast cleaning and installing the seal. Seals shall be secured to substrate that is clean and sound.

Clean the joints by sandblasting with clean dry sand immediately before placing the bonding agent. Sandblast the joint opening to provide a firm, clean joint surface free of curing compound, loose material and any foreign matter. Sandblast the joint opening without causing pitting or uneven surfaces. The aggregate in the elastomeric concrete may be exposed after sandblasting.

After blasting, either brush the surface with clean brushes made of hair, bristle or fiber, blow the surface with compressed air, or vacuum the surface until all traces of blast products and abrasives are removed from the surface, pockets, and corners.

If nozzle blasting is used to clean the joint opening, use compressed air that does not contain detrimental amounts of water or oil.

Examine the blast cleaned surface and remove any traces of oil, grease or smudge deposited in the cleaning operations.

Bond the seal to the blast cleaned surface on the same day the surface is blast cleaned.

Seal Installation

Install the joint seal according to the manufacturer's procedures and recommendations and as recommended herein. Do not install the joint seal if the ambient air or surface temperature is below 45°F. Have a manufacturer's certified trained factory representative present during the installation of the first seal of the project.

Before installing the joint seal, check the uninstalled seal length to insure the seal is the same length as the required seal length shown in the plans. Splices in joint seals will not be permitted.

Begin installation by protecting the top edges of the concrete deck adjacent to the vertical walls of the joint as a means to minimize clean up. The joint seal shall be installed to strict conformance with the manufacturer's requirements for atmospheric conditions, concrete surface preparation, mixing and application of adhesive, seal material installation procedure, minimum cure time prior to exposure to traffic, as well as worker health and safety. Once work on placing a seal begins, do not stop until it is completed. Clean any excess adhesive from the top of the joint seal immediately with a trowel. Do not use solvents or any cleaners to remove the excess adhesive from the top of the seal. Remove the protective cover at the joint edges and check for any adhesive on concrete surfaces. Remove excess adhesive with a trowel, the use of solvents or any cleaners will not be allowed.

The installed system shall be watertight and will be monitored until final inspection and approval. Do not place pavement markings on top of synthetic rubber joint seals.

Payments shall be made under:

Pay Item Pay Unit

Synthetic Rubber Expansion Joint Seal (1" to 2" Wide) Synthetic Rubber Expansion Joint Seal (2" to 3.5" Wide) Linear Feet Linear Feet

ELASTOMERIC CONCRETE PLACEMENT

Contractor shall repair damaged concrete adjacent to joints as directed by the Engineer with elastomeric concrete.

Contractor shall submit false work plans for approval. False work plans shall take into account expansion of the bridge deck due to changes in temperature.

Do not place elastomeric concrete if the ambient air temperature is below 45°F (7°C). Prepare and apply a primer, as per manufacturer's recommendations, to all vertical concrete faces, all steel components to be in contact with elastomeric concrete, and to areas specified by the manufacturer. Align the angles with the joint opening.

Prepare, batch, and place the elastomeric concrete in accordance with the manufacturer's instructions. Place the elastomeric concrete while the primer is still tacky and within 2 hours after applying the primer. Pay careful attention to properly consolidate the elastomeric concrete around the steel and anchors.

Tarps are to be utilized under the mixing areas, and the bridge deck joint shall be taped off to protect the bridge deck from spills during elastomeric concrete installation.

Provide materials that comply with the following minimum requirements at 14 days.

Elastomeric Concrete Properties	Test Method	Minimum Requirement
Compressive Strength, psi	ASTM D695	2000
5% Deflection Resilience	ASTM D695	95
Splitting Tensile Strength, psi	ASTM D3967	625
Bond Strength to Concrete, psi	ASTM D882 (D882M)	450
Durometer Hardness	ASTM D2240	50

Binder Properties (Without Aggregate)	Test Method	Minimum Requirement
Tensile Strength, psi	ASTM D638	1000
Ultimate Elongation	ASTM D638	150%
Tear Resistance, lb/in	ASTM D624	200

In addition to the requirements above, use elastomeric concrete that also resists water, chemical, UV, and ozone exposure and withstands extreme temperature (freeze-thaw) changes.

Furnish a manufacturer's certification verifying that the materials satisfy the above requirements. Provide samples of elastomeric concrete to the Engineer, if requested, to independently verify conformance with the above requirements.

The entire cost for joint repair using elastomeric concrete including but not limited to labor, maintenance, equipment, tools, and incidentals will be included in the unit prices for Joint Repair using Elastomeric Concrete. Linear feet measurement will include both sides of the joint to be repaired.

Pay Unit Pay Unit

Joint Repair using Elastomeric Concrete

Cubic Foot

ASPHALT JOINT REPAIR AND REPLACEMENT:

This work shall consist of supplying and installing a binder and aggregate system composed of specially blended polymer modified asphalt and specific aggregate placed in layers into a prepared expansion joint block-out. When properly installed, the joint system will provide a flexible waterproof bridge joint, which will allow for a joint movement of 1" in expansion and 1" in compression.

Joint material shall be hot applied, pre-mixed bituminous material that will provide a smooth riding surface and a waterproof joint. The contractor shall prepare the surface to be repaired by saw cutting to a minimum of 20" wide and 2" in depth, per manufacturer's specifications, or as directed by the Engineer, removing all loose material, and cleaning the area with compressed air.

No repairs shall be made during periods of rain, snow, or sleet. Standing water shall be removed prior to placement of material.

Steel bridging plates shall be used as needed to provide load transfer across the joint opening. Plates shall be plate steel, 1/8" to 1/4" thick, and 4" to 9" wide.

Bulking aggregate shall be chosen from the Basalt, Gritstone, Gabbro, or Granite Family. Only 1/2" to 1" size stone shall be used.

Materials

All materials shall meet the specifications as approved by the Engineer prior to use. The joint material shall be one of the following products or an approved equal:

FibreJoint, A/P Bridge Flex Joint, or other NCDOT approved material.

(A) Binder Material

The bridge joint binder shall be a polymer modified asphalt and shall meet the following requirements when tested according to ASTM test methods:

	Test Method	Typical Values
Softening Point	ASTM D-36	180° F
Tensile Adhesion	ASTM D-3583	750% min.
Ductility @ 77°F	ASTM D-113	40 cm min
	ASTM D-3407	
Penetration	77°F, 150g, 5 sec.	90 dmm max.
	0° F 200g, 60 sec.	10 dmm min.
Flow 5h @ 140° F	ASTM D-3407	3.0 mm max.
Resilience @ 77° F	ASTM D-3407	40% min.
Asphalt Compatibility	ASTM D-3407	Pass
Recommended Pouring Temperature	-	390° F
Safe Heating Temperature	-	410° F

(B) Aggregate

The stone type shall consist of Granite, Basalt, Gabbro, Porphyry or Gritstones. The specified aggregate shall be crushed; double washed, and shall meet the following requirements:

Gradation		
Sieve Size	3/4" Percent Passing	
7/8"	95-100	
5/8"	30-50	
1/2"	10-30	
3/8"	0-7	
1/4"	-	
#8	-	

(C) Backer Rod

The backer rod shall be a closed cell, foam expansion joint filler, capable of withstanding the elevated temperature of the polymeric binder. The backer rod shall have the following typical physical properties using a 2" specimen and test method ASTM D-545:

Density	2.0 lbs/cf, min.
Tensile Strength	30 psi, min.
Compression	5 psi @ 25%, min.
Water Absorption	0.03 g/cc by weight, min.
Temperature @ 410°F	No Melting

(D) Bridging Plate

The bridging plate shall be a mild steel plate, 1/4" thick by 8" wide.

Installation Crews

The joint system is to be installed only by factory trained and certified installation professionals.

Equipment

The equipment will consist of:

- 1. Small self-propelled dry cut saw
- 2. Pneumatic compressor of 185 CFM capacity.
- 3. One Hot-Compressed Air Lance (HCA Lance), capable of delivering flame retarded air stream with a temperature of 3,000°F, at a speed of 3,000 feet per second.
- 4. Rotating vented or un-vented drum type mixers each with a Hot-Compressed Air Lance (HCA Lance), or a pressure air injection torch (PAT torch).
- 5. Melter unit equipped with agitation and an automatic temperature control which can accurately maintain the material temperature from 100°F 650°F. A thermometer to monitor the material temperature must be provided. The burner system shall have a safety pilot capable of shutting off the gas supply in the event of a flame-out.
- 6. 100 lbs. Bottles of propane or smaller
- 7. Vibratory roller or plate capable of compacting up to 1" in one pass.
- 8. Hand held calibrated digital temperature sensor.
- 9. Chop-saw with carbide blade, if needed.
- 10. Sandblasting equipment, required only for installation in a concrete overlay.
- 11. Safety clothing and equipment as required by OSHA.

Installation

The following procedures are to be followed to ensure a successful installation: Note: Joint must be installed at a minimum depth of 2".

<u>Layout:</u> Joint system shall be located centrally over the deck expansion gap or fixed joint and marked out to the recommended minimum width of 20".

<u>Excavation</u>: The joint shall be excavated by the use of saws and pneumatic hand tools. Where possible, saws shall be set to cut the full required depth of the wearing surface and any membrane present. Variations in the depth of the wearing surface across the road should be considered to insure, where possible, that the deck is not damaged. All debris from the excavation channel shall be removed to allow the full volume of new joint to be installed.

<u>Cleaning:</u> The entire channel must be thoroughly cleaned and dried. Small debris will be removed by using compressed air. The Hot Compressed Air Lance will then be applied throughout the length of the channel. Installation in concrete overlays requires sandblasting of the concrete vertical walls and adjacent deck area prior to the use of the HCA Lance application.

<u>Repairs:</u> Spalled and defective concrete should be repaired with an approved material as agreed upon by the Engineer.

<u>Caulking:</u> The gap shall be caulked with the backer rod, allowing for approximately 1" of binder in the gap on top of the rod. If the previous caulking is intact and will hold the binder, it may be used to take the place of the backer rod. A small amount of hot binder should be placed onto the caulking to insure that the gap is adequately plugged.

<u>Tanking:</u> Immediately after cleaning and caulking, the entire channel shall be coated with a thin layer of hot binder. If significant delay occurs, the channel shall be inspected to determine if recleaning is necessary.

<u>Plating:</u> The gap shall be bridged with the steel plates centered over the gap by placing locating pins in the centerline of the plate. There must be at least 2" between the edge of the steel plate and the wall of the channel. Once the locating pins are in place, the top of the plate shall be coated with a thin layer of hot binder.

Material Preparation

Aggregate: The aggregate must be heated in a vented or un-vented rotating drum mixer by the use of a hot compressed air lance (HCA Lance), or a pressure air injection torch (PAT torch). Once the aggregate has been heated to a temperature of 370° - 380°F, it is then coated with a small quantity of binder. One gallon of binder per 100 lbs. of stone should be sufficient to coat the stone.

<u>Binder:</u> The binder shall be heated to the recommended pouring temperature, 370° - 385°F. At no time shall the recommended safe heating temperature of 400°F be exceeded.

<u>Material Installation:</u> Layers of hot pre-coated aggregate not more than 2.5" thick shall be placed in the channel and immediately covered to the level of the coated aggregate. This will ensure that the 3:1 weight ratio of aggregate to binder has been achieved. Layers shall be raked to insure the aggregate is completely coated and that all air pockets are eliminated. This process shall

cease approximately 3/4" from the top of the channel.

<u>Surface Layer:</u> The surface layer shall be applied as other layers except that the pre-coated aggregate is not flooded with binder. The pre-coated aggregate shall be transferred to the joint and leveled slightly higher than the adjacent road surface. On a standard 2" deep joint, the topcoat should be 1/4" higher than the road surface. Deeper joints will require higher levels before tamping.

<u>Compaction</u>: Compaction should take place after the joint has cooled to approximately 225° F. The joint surface shall be made approximately level with the existing road surface by using the vibratory plate or roller.

<u>Top Coating</u>: After compaction, lines of 4" tape are placed one inch beyond the joint width on each side of the joint to insure evenness of appearance. The joint and at least one inch of the road surface shall be top-coated with the hot binder until the surface is smooth and absent of voids.

Note: If it is impossible to topcoat the joint during the same working day/night, it is allowable that the topcoat step be completed on the next working day/night. However, the surface must be cleaned, dried, and heated with the HCA Lance.

<u>Surface Dressing:</u> Immediately after top-coating, an anti-skid material is spread evenly over the joint to eliminate material tracking (Black Beauty Sand, Medium Grade).

<u>Final Preparation</u>: Prior to departure the crew will insure that the entire work area is clean of debris.

<u>Temporary Joint:</u> In the event of a work stoppage while constructing a joint, the following procedure can be used for low ADT roadways (<20,000). Fill the cavity with cold uncoated aggregate to the level of the road surface and top the aggregate with binder to form a temporary riding surface. Roadways with an ADT greater than 20,000 will require materials similar to cold patch asphalt. Be sure whatever is used is approved by the state agency.

Quality Control

Upon request, certifications of the materials will be provided.

The Project Engineer may require the contractor to provide samples during the course of the work for laboratory test of any or all of the properties specified.

Payments shall be made under:

Pay ItemAsphalt Joint Repair/Replacement (20"-24" Wide, w/ Plate)

Pay UnitLinear Foot

REPAIR, REMOVE AND REPLACE CONCRETE AT BRIDGE JOINT

Description

This work is for repairing, removing and replacing damaged concrete at bridge joints. This work includes safety netting during the removal, jack hammering concrete, installing forms, sandblasting rebar, repairing rebar and overnight traffic control.

Measurement and Payment

Payment will be made at the contract unit price and are full compensation for all work covered; including but not limited to, described labor, hand tools, traffic control, fuel costs, and any other item not specifically described, with these additional costs being considered incidental to the contract.

Pay ItemPay UnitRepair, Remove and Replace Concrete At Bridge JointCubic Foot

CONCRETE/ASPHALT DECK REPAIR (HOT APPLIED MASTIC ASPHALT BINDER):

Concrete/asphalt repairs shall be made using the following approved Hot Applied Flexible Repair Material:

Fibrecrete B or approved equal.

The Contractor shall prepare areas by removing any loose debris using a sawcut, handtools and jackhammer or as directed by the Engineer. The recess is then cleaned and dried using hot compressed air to thoroughly prepare the surface, removing all debris and loose material. The Hot Applied Flexible Repair Material is immediately poured and screeded to fill the recess flush with the surrounding area and overlap the edges. While the material is still molten, a preheated high PSV aggregate is applied to the surface.

When repairing pot holes from 1-1/2" to full depth, the Contractor will include 1/2" -1" washed aggregate at the rate of no more than 30% of volume as directed by the Engineer. The balance of the repair will be completed as previously stated.

All materials shall be delivered unopened in their original containers bearing the manufacturer's label, specifying date of manufacture, batch number, trade name or brand and quantity.

Sufficient material to perform the entire repair application shall be in storage at the site or at the Contractors facility prior to any field preparation, so that there shall be no delay in procuring the material for each day's application.

Stored materials may be inspected prior to their use and shall meet the requirements of these Special Provisions at the time of use.

Any material which is rejected because of failure to meet the required tests or that has been damaged so as to cause rejections shall be immediately replaced by the Contractor at no additional cost to the Department.

Each shipment of the Hot Applied Flexible Repair Material shall be accompanied by Material Safety Data Sheets (MSDS) and a Certificate of Compliance certifying that the materials conform to the requirements as approved by NCDOT Materials and Test Unit.

Materials

(A) Hot Applied Mastic Asphalt Binder

Material shall be a flexible repair material for joint/large crack, spalls and pot-hole repairs in asphalt and concrete. It is a hot-applied mastic asphalt binder with 36% bitumen content, polymers mixed with graded fillers, recycled steel fibers (less than 1% total weight), aggregates and recycled tire rubber (no less than 3% of total weight).

(B) Applications

Material shall be designed to replace traditional asphaltic repairs, which are prone to failure due to their stiffness. The material shall be resistant to water intrusion and to a broad range of salts, bases and organic materials.

(C) Material Specifications

The material shall be an electrometric polymer modified binder, installed in accordance with the manufacturer's specification and shall conform to the following properties:

Binder Properties	Method	Requirement
Bond	ASTM D 1190	Pass, 3 cycles @ -20°C, 50%
Penetration	ASTM D 5329	1 mm min @ -18°C, 200 g, 60 sec
r ellett ation	ASTM D 3329	9 mm max @ 25°C, 150 g, 5 sec
Ductility	ASTM D113	40 cm min @ 25°C
Flexibility	ASTM D5329	Pass @ -12°C
Flow	ASTM D5329	3 mm max @ 60° @ 5 hours
Resilience	ASTM D5329	40% min @ 25°C
Softening Point	ASTM D36	82°C min
Elongation	-	500% min
Wheel tracking@ 122°F	BS598	4.8mm/h
Safe Heating Temperature	-	230°C (440°F)
Recommended Pouring	_	185°C to 199°C (365°F-390°F)
Temperature	_	165 C to 177 C (303 1-390 1)

Site Preparation

The joint/crack shall be sawcut to the specified width and depth (if required). All spalls and pot holes shall be milled or saw cut or jack hammered at the Engineer's discretion. The repair surfaces will be cleaned and dried with a hot air lance capable of producing temperatures in excess of 1400°C and directional velocities exceeding 750 meters per second. The recessed area and vertical walls will be treated with a primer agent to promote adhesion and prevent moister intrusion (for concrete applications only).

Installation

Installation of the material shall be by factory trained and certified installation professionals.

The material will be heated in a thermostatically controlled mixer, having a horizontal agitator that ensures complete mixing. Once the material has reached approximately 300°F, the molten material will be introduced into the prepared repair area, sealing the bottom of the repair from water intrusion. For depths greater than 1", heated 3/4" granite aggregate shall be added at a rate of 25% - 35% by volume. The final 3/4" of the repair will be the hot applied mastic asphalt binder material for optimum flexibility of the repair. Once this top layer has been screeded to a level grade, a high PSV aggregate will be applied to the top of the repair to ensure proper skid resistance.

Depending on the depth of the repair, the material will be ready for traffic return between 30 minutes to 1 hour.

All removed materials and residual repair materials will be recovered and disposed of away from the site according to the client's specifications.

Warranty

The supplier shall warrant that the material furnished shall perform for 2 years from date of installation when installed by the materials supplier's certified applicator and installed to the manufacturers specifications.

The quantity of Hot Applied Flexible Repair Material for which payment will be made will be the actual pounds of material used. Payment shall be in full compensation for all labor, tools, equipment and incidentals necessary for the completion of the work.

Payment will be made under:

Pay Item

Pay Unit

Concrete/Asphalt Deck Repair (Hot Applied Mastic Asphalt Binder)

Cubic Foot

SWEEPING BRIDGE DECK AND CLEANING OUT WEEP HOLES

Description

This work is for sweeping bridge decks and cleaning out weep holes. This work is intended to be done only on bridge decks where other repairs are being performed.

This work shall be done for the entire length of the bridge deck and after all other repairs are complete. The area to be swept and cleaned will be from the bridge rail to the edge of travel lane. It also includes removing any other debris from the bridge deck. The intent of the operation is to leave the bridge in a clean and debris free state.

Measurement and Payment

Payment will be made at the contract unit price and are full compensation for all work covered; including but not limited to, described labor, hand tools, traffic control, fuel costs, and any other item not specifically described, with these additional costs being considered incidental to the contract.

Pay Item
Sweeping Bridge Deck And Cleaning Out Weep Holes

Pay Unit Linear Foot

MATERIALS:

(2-21-12) (Rev. 5-20-14)

1000, 1002, 1005, 1024, 1050, 1056, 1074, 1078, 1080, 1081, 1086, 1084, 1087, 1092

SP10 R01

Revise the 2012 Standard Specifications as follows:

Page 10-1, Article 1000-1, DESCRIPTION, lines 9-10, replace the last sentence of the first paragraph with the following:

Type IL, IP, IS or IT blended cement may be used instead of Portland cement.

Page 10-1, Article 1000-1, DESCRIPTION, line 14, add the following:

Use materials which do not produce a mottled appearance through rusting or other staining of the finished concrete surface.

Page 10-5, Table 1000-1, REQUIREMENTS FOR CONCRETE, replace with the following:

			REQU	TAI JIREMEN	BLE 1000 NTS FOR		CRETE				
	Maximum W		um Wat	rer_t ement Rano			sistency Slump	Cement Content			
Class of Concrete	Min. Comp. Strength at 28 days	Air-Ent		Non Entra Cond	ined	rated	Vibrated Non- Vibrated		Vibrated Non Vibra		
	M. W.	Rounded Aggregate	Angular Aggre- gate	Rounded Aggregate	Angular Aggre- gate	Vil	Z XI	Min.	Max.	Min.	Max.
Units	psi					inch	inch	lb/cy	lb/cy	lb/cy	lb/cy
AA	4,500	0.381	0.426	-	-	3.5	-	639	715	-	-
AA Slip Form	4,500	0.381	0.426	-	-	1.5	-	639	715	-	-
Drilled Pier	4,500	-	-	0.450	0.450	_	5-7 dry 7-9 wet	-	-	640	800
A	3,000	0.488	0.532	0.550	0.594	3.5	4	564	_	602	_
В	2,500	0.488	0.567	0.559	0.630	2.5	4	508	_	545	_
B Slip Formed	2,500	0.488	0.567	-	-	1.5	-	508	-	-	-
Sand Light- weight	4,500	-	0.420	-	-	4	-	715	-	-	-
Latex Modified	3,000 7 day	0.400	0.400	-	-	6	-	658	-	-	-
Flowable Fill excavatable	150 max. at 56 days	as needed	as needed	as needed	as needed	-	Flow- able	-	-	40	100
Flowable Fill non- excavatable	125	as needed	as needed	as needed	as needed	-	Flow- able	-	-	100	as needed
Pavement	4,500 design, field 650 flexural, design only	0.559	0.559	-	-	1.5 slip form 3.0 hand place	-	526	-	-	-
Precast	See Table 1077-1	as needed	as needed	-	-	6	as needed	as needed	as needed	as needed	as neede
Prestress	per contract	See Table 1078-1	See Table 1078-1	-	-	8	-	564	as needed	-	-

Page 10-1, Article 1000-2, MATERIALS, line 16; Page 10-8, Subarticle 1000-7(A), MATERIALS, line 8; and Page 10-18, Article 1002-2, MATERIALS, line 9, add the following to the table of item references:

ItemSectionType IL Blended Cement1024-1

Page 10-23, Table 1005-1, AGGREGATE GRADATION-COARSE AGGREGATE, replace with the following:

				P	ercen	tage o	f Tota	d by V	Veigh	Percentage of Total by Weight Passing	ing		
Std. Size #	2"	1 1/2"	1"	3/4"	1/2"	3/8"	#	*	#10	#16	#40	#200	Remarks
4	100	90-	20- 55	0-15	1	0-5	1		1		1	A	Asphalt Plant Mix
467M	100	95-	ı	35- 70	ı	0-30	0-5	1	1	1		A	Asphalt Plant Mix
2		100	90-	20- 55	0-10	0-5	1					A	AST, Sediment Control Stone
57	ı	100	95- 100	1	25- 60	ı	0-10	0-5	ı	ı		>	AST, Str. Concrete, Shoulder Drain, Sediment Control Stone
57M	ı	100	95- 100	ı	25- 45	1	0-10	0-5	1	1	1	A	AST, Concrete Pavement
6M		1	100	90-	20- 55	0-20	0-8	1	ı	ı		A	AST
67	ı	ı	100	90-	ı	20- 55	0-10	0-5	ı	ı	ı	A	AST, Str. Concrete, Asphalt Plant Mix
78M			ı	100	98-	75- 100	20- 45	0-15				A	Asphalt Plant Mix, AST, Str. Conc, Weep Hole Drains
14M	ı	ı	ı	ı	ı	100	35- 70	5-20	ı	0-8	1	A	Asphalt Plant Mix, AST, Weep Hole Drains, Str. Concrete
9	1		ı		ı	100	85- 100	10 <u>-</u>	1	0-10		A	AST
ABC	1	100	75- 97	1	55- 80	1	35- 55	ı	25- 45	ı	14- 30	4- 12 ^B	Aggregate Base Course. Aggregate Stabilization
ABC (M)	ı	100	75- 100	ı	45- 79	ı	20- 40	ı	0- 25	ı	ı	0- 12 ^{B}	Maintenance Stabilization
Light- weight ^C		ı	ı	ı	100	80-	5- 40	0-20		0-10		0-2.5	AST

Page 10-46, Article 1024-1, PORTLAND CEMENT, line 33, add the following as the ninth paragraph:

Use Type IL blended cement that meets AASHTO M 240, except that the limestone content is limited to between 5 and 12% by weight and the constituents shall be interground. Class F fly ash can replace a portion of Type IL blended cement and shall be replaced as outlined in Subarticle 1000-4(I) for Portland cement. For mixes that contain cement with alkali content between 0.6% and 1.0% and for mixes that contain a reactive aggregate documented by the Department, use a pozzolan in the amount shown in Table 1024-1.

Page 10-65, Article 1050-1, GENERAL, line 41, replace the first sentence with the following:

All fencing material and accessories shall meet Section 106.

Page 10-73, Article 1056-1 DESCRIPTION, lines 7-8, delete the first sentence of the second paragraph and replace with the following:

Use geotextile fabrics that are on the NCDOT Approved Products List.

Page 10-73, Article 1056-2 HANDLING AND STORING, line 17, replace "mechanically stabilized earth (MSE) wall faces" with "temporary wall faces".

Page 10-74, TABLE 1056-1 GEOTEXTILE REQUIREMENTS, replace table with the following:

TABLE 1056-1 GEOTEXTILE REQUIREMENTS							
D		Red	quirement (N	(IARV ^A)			
Property	Type 1	Type 2	Type 3 ^B	Type 4	Type 5 ^C	Test	
Typical Application	Shoulder Drains	Under Rip Rap	Temporary Silt Fence	Soil Stabilization	Temporary Walls	Method	
Elongation (MD & CD)	≥ 50%	≥ 50%	≤ 25%	< 50%	< 50%	ASTM D4632	
Grab Strength (MD & CD)	Table 1 ^D ,	Table 1 ^D ,	100 lb	Table 1D	-	ASTM D4632	
Tear Strength (MD & CD)	Class 3	Class 1	-	Table 1 ^D , Class 3	-	ASTM D4533	
Puncture Strength			-		-	ASTM D6241	
Ultimate Tensile Strength (MD & CD)	-	-	-	-	2,400 lb/ft (unless required otherwise in the contract)	ASTM D4595	
Permittivity	Tabl	, aD		Table 5 ^D	0.20 sec ⁻¹	ASTM D4491	
Apparent Opening Size	15% t	able 2 ^D , 5 to 50% Situ Soil Table 7 ^D	Table 7 ^D		No. 30 ^E	ASTM D4751	
UV Stability (Retained Strength)		<i>u</i> Son No. 200 ^E			70%	ASTM D4355	

- **A.** MARV does not apply to elongation
- **B.** Minimum roll width of 36" required
- C. Minimum roll width of 13 ft required
- **D.** AASHTO M 288
- E. US Sieve No. per AASHTO M 92

Page 10-115, Subarticle 1074-7(B), Gray Iron Castings, lines 10-11, replace with the first two sentences with the following:

Supply gray iron castings meeting all facets of AASHTO M 306 excluding proof load. Proof load testing will only be required for new casting designs during the design process, and conformance to M306 loading (40,000 lbs.) will be required only when noted on the design documents.

Page 10-126, Table 1078-1, REQUIREMENTS FOR CONCRETE, replace with the following:

	TABLE 1078-1 REQUIREMENTS FOR CONCRETE							
Property	28 Day Design Compressive Strength 6,000 psi or less	28 Day Design Compressive Strength greater than 6,000 psi						
Maximum Water/Cementitious Material	0.45	0.40						
Ratio								
Maximum Slump without HRWR	3.5"	3.5"						
Maximum Slump with HRWR	8"	8"						
Air Content (upon discharge into forms)	5 + 2%	5 + 2%						

Page 10-151, Article 1080-4 Inspection and Sampling, lines 18-22, replace (B), (C) and (D) with the following:

- (B) At least 3 panels prepared as specified in 5.5.10 of AASHTO M 300, Bullet Hole Immersion Test.
- (C) At least 3 panels of 4"x6"x1/4" for the Elcometer Adhesion Pull Off Test, ASTM D4541.
- (D) A certified test report from an approved independent testing laboratory for the Salt Fog Resistance Test, Cyclic Weathering Resistance Test, and Bullet Hole Immersion Test as specified in AASHTO M 300.
- (E) A certified test report from an approved independent testing laboratory that the product has been tested for slip coefficient and meets AASHTO M253, Class B.

Page 10-161, Subarticle 1081-1(A) Classifications, lines 29-33, delete first 3 sentences of the description for Type 2 and replace with the following:

Type 2 - A low-modulus, general-purpose adhesive used in epoxy mortar repairs. It may be used to patch spalled, cracked or broken concrete where vibration, shock or expansion and contraction are expected.

Page 10-162, Subarticle 1081-1(A) Classifications, lines 4-7, delete the second and third sentences of the description for Type 3A. **Lines 16-22,** delete Types 6A, 6B and 6C.

Page 10-162, Subarticle 1081-1(B) Requirements, lines 26-30, replace the second paragraph with the following:

For epoxy resin systems used for embedding dowel bars, threaded rods, rebar, anchor bolts and other fixtures in hardened concrete, the manufacturer shall submit test results showing that the bonding system will obtain 125% of the specified required yield strength of the fixture. Furnish certification that, for the particular bolt grade, diameter and embedment depth required, the anchor system will not fail by adhesive failure and that there is no movement of the anchor bolt. For certification and anchorage, use 3,000 psi as the minimum Portland cement concrete compressive strength used in this test. Use adhesives that meet Section 1081.

List the properties of the adhesive on the container and include density, minimum and maximum temperature application, setting time, shelf life, pot life, shear strength and compressive strength.

Page 10-163, Table 1081-1 Properties of Mixed Epoxy Resin Systems, replace table with the following:

TABLE 1081-1 PROPERTIES OF MIXED EPOXY RESIN SYSTEMS	TIES OF	TABLE 1081-1 MIXED EPOX	1081-1 EPOXY H	RESIN SY	ZSTEMS		
Property	Type 1	Type 2	Type 3	Type 3A	Type 4A	Type 4B	Type 5
Viscosity-Poises at $77^{\circ}F \pm 2^{\circ}F$	Ge1	10-30	25-75	Gel	40-150	40-150	1-6
Spindle No.	1	3	4	!	4	4	2
Speed (RPM)		20	20	ł	10	10	50
Pot Life (Minutes)	20-50	30-60	20-50	5-50	40-80	40-80	20-60
Minimum Tensile Strength at 7 days (psi)	1,500	2,000	4,000	4,000	1,500	1,500	4,000
Tensile Elongation at 7 days (%)	30 min.	30 min.	2-5	2-5	5-15	5-15	2-5
Min. Compressive Strength of 2". mortar cubes at 24 hours	3,000 (Neat)	4,000-	6,000-	6,000 (Neat)	3,000	3,000	6,000
Min. Compressive Strength of 2" mortar cubes at 7 days	5,000 (Neat)	1	ı	ı	ı	5,000	ı
Maximum Water Absorption (%)	1.5	1.0	1.0	1.5	1.0	1.0	1.0
Min. Bond Strength Slant Shear Test at 14 days (psi)	1,500	1,500	2,000	2,000	1,500	1,500	1,500

Page 10-164, Subarticle 1081-1(E) Prequalification, lines 31-33, replace the second sentence of the first paragraph with the following:

Manufacturers choosing to supply material for Department jobs must submit an application through the Value Management Unit with the following information for each type and brand name:

Page 10-164, Subarticle 1081-1(E)(3), line 37, replace this subarticle with the following:

(3) Type of the material in accordance with Articles 1081-1 and 1081-4, **Page 10-165, Subarticle 1081-1(E)(6), line 1,** in the first sentence of the first paragraph replace "AASHTO M 237" with "the specifications".

Page 10-165, Subarticle 1081-1(E) Prequalification, line 9-10, delete the second sentence of the last paragraph.

Page 10-165, Subarticle 1081-1(F) Acceptance, line 14, in the first sentence of the first paragraph replace "Type 1" with "Type 3".

Page 10-169, Subarticle 1081-3(G) Anchor Bolt Adhesives, delete this subarticle.

Page 10-170, Article 1081-3 Hot Bitumen, line 9, add the following at the end of Section 1081:

1081-4 EPOXY RESIN ADHESIVE FOR BONDING TRAFFIC MARKINGS

(A) General

This section covers epoxy resin adhesive for bonding traffic markers to pavement surfaces.

(B) Classification

The types of epoxies and their uses are as shown below:

Type I – Rapid Setting, High Viscosity, Epoxy Adhesive. This type of adhesive provides rapid adherence to traffic markers to the surface of pavement.

Type II – Standard Setting, High Viscosity, Epoxy Adhesive. This type of adhesive is recommended for adherence of traffic markers to pavement surfaces when rapid set is not required.

Type III – Rapid Setting, Low Viscosity, Water Resistant, Epoxy Adhesive. This type of rapid setting adhesive, due to its low viscosity, is appropriate only for use with embedded traffic markers.

Type IV – Standard Set Epoxy for Blade Deflecting-Type Plowable Markers.

(C) Requirements

Epoxies shall conform to the requirements set forth in AASHTO M 237.

(D) Prequalification

Refer to Subarticle 1081-1(E).

(E) Acceptance

Refer to Subarticle 1081-1(F).

Page 10-173, Article 1084-2 STEEL SHEET PILES, lines 37-38, replace first paragraph with the following:

Steel sheet piles detailed for permanent applications shall be hot rolled and meet ASTM A572 or ASTM A690 unless otherwise required by the plans. Steel sheet piles shall be

coated as required by the plans. Galvanized sheet piles shall be coated in accordance with Section 1076. Metallized sheet piles shall be metallized in accordance to the Project Special Provision "Thermal Sprayed Coatings (Metallization)" with an 8 mil, 99.9% aluminum alloy coating and a 0.5 mil seal coating. Any portion of the metallized sheet piling encased in concrete shall receive a barrier coat. The barrier coat shall be an approved waterborne coating with a low-viscosity which readily absorbs into the pores of the aluminum thermal sprayed coating. The waterborne coating shall be applied at a spreading rate that results in a theoretical 1.5 mil dry film thickness. The manufacturer shall issue a letter of certification that the resin chemistry of the waterborne coating is compatible with the 99.9% aluminum thermal sprayed alloy and suitable for tidal water applications.

Page 10-174, Subarticle 1086-1(B)(1) Epoxy, lines 18-24, replace this subarticle with the following:

The epoxy shall meet Article 1081-4.

The 2 types of epoxy adhesive which may be used are Type I, Rapid Setting, and Type II, Standard Setting. Use Type II when the pavement temperature is above 60°F or per the manufacturer's recommendations whichever is more stringent. Use Type I when the pavement temperature is between 50°F and 60°F or per the manufacturer's recommendations whichever is more stringent. Epoxy adhesive Type I, Cold Set, may be used to attach temporary pavement markers to the pavement surface when the pavement temperature is between 32°F and 50°F or per the manufacturer's recommendations whichever is more stringent.

Page 10-175, Subarticle 1086-2(E) Epoxy Adhesives, line 27, replace "Section 1081" with "Article 1081-4".

Page 10-177, Subarticle 1086-3(E) Epoxy Adhesives, line 22, replace "Section 1081" with "Article 1081-4".

Page 10-179, Subarticle 1087-4(A) Composition, lines 39-41, replace the third paragraph with the following:

All intermixed and drop-on glass beads shall not contain more than 75 ppm arsenic or 200 ppm lead.

Page 10-180, Subarticle 1087-4(B) Physical Characteristics, line 8, replace the second paragraph with the following:

All intermixed and drop-on glass beads shall comply with NCGS § 136-30.2 and 23 USC § 109(r).

Page 10-181, Subarticle 1087-7(A) Intermixed and Drop-on Glass Beads, line 24, add the following after the first paragraph:

Use X-ray Fluorescence for the normal sampling procedure for intermixed and drop-on beads, without crushing, to check for any levels of arsenic and lead. If any arsenic or lead is detected, the sample shall be crushed and repeat the test using X-ray Fluorescence. If the X-ray Fluorescence test shows more than a LOD of 5 ppm, test the beads using United States Environmental Protection Agency Method 6010B, 6010C or 3052 for no more than 75 ppm arsenic or 200 ppm lead.

Page 10-204, Subarticle 1092-2(A) Performance and Test Requirements, replace Table 1092-3 Minimum Coefficient of Retroreflection for NC Grade A with the following:

MINIMUM		ENT O		TRO	REFI	_	TION FOR NC (Meter)	GRADE A
Observation Angle, degrees	Entrance Angle, degrees	White	Yellow	Green	Red	Blue	Fluorescent Yellow Green	Fluorescent Yellow
0.2	-4.0	525	395	52	95	30	420	315
0.2	30.0	215	162	22	43	10	170	130
0.5	-4.0	310	230	31	56	18	245	185
0.5	30.0	135	100	14	27	6	110	81
1.0	-4.0	120	60	8	16	3.6	64	48
1.0	30.0	45	34	4.5	9	2	36	27

WORK ZONE TRAFFIC CONTROL GENERAL REQUIREMENTS

The Contractor shall maintain traffic during construction and shall provide, install, and maintain all traffic control devices in accordance with these project guidelines, the *Project Special Provisions*, 2012 North Carolina Department of Transportation Standard Specifications for Roads and Structures, 2012 North Carolina Department of Transportation Roadway Standards Drawings, and the current edition of the MUTCD.

The Contractor's attention is directed to Section 1101.01 of the 2012 North Carolina Department of Transportation Roadway Standards Drawings. The Contractor shall utilize complete and proper traffic control and traffic control devices during all operations. All traffic control and traffic control devices required for any operation shall be functional and in place prior to the commencement of that operation. Signs for temporary operations shall be removed during periods of inactivity. The Contractor is required to leave the project in a manner that will be safe to the traveling public and which will not impede motorists.

Traffic movements through lane closures on roads with two-way traffic shall be controlled by flaggers stationed at each end of the work zone. In situations where sight distance is limited, the Contractor shall provide additional means of controlling traffic, including, but not limited to, two- way radios, pilot vehicles, or additional flaggers. Flaggers shall be competent personnel, adequately trained in flagging procedures, and furnished with proper safety devices and equipment, including, but not limited to, safety vests and stop/slow paddles.

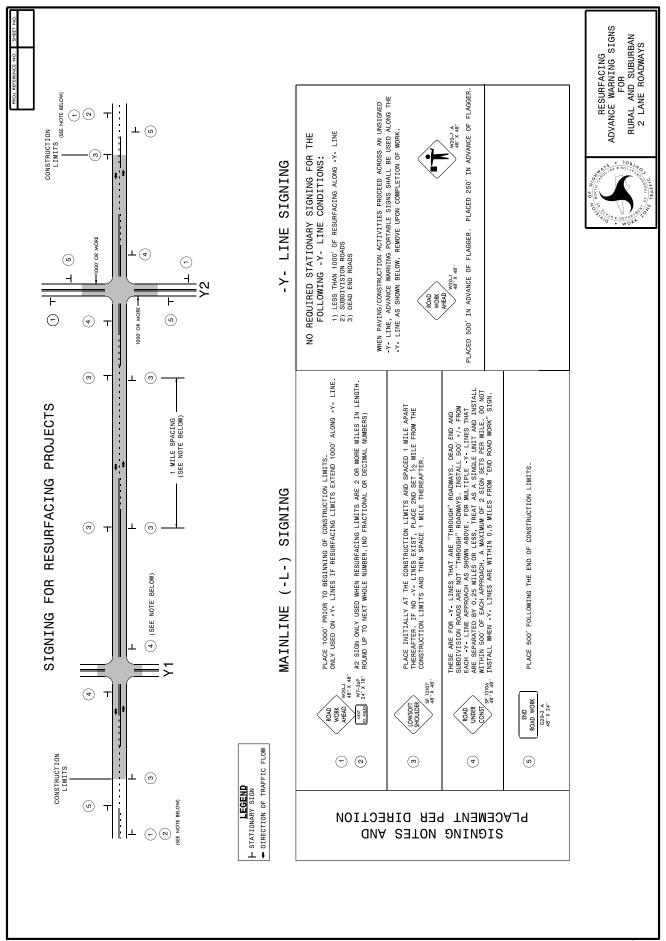
All personnel when working in traffic areas or areas in close proximity to traffic shall wear an approved safety vest, or shirt or jacket which meets the color requirements of the *MUTCD*.

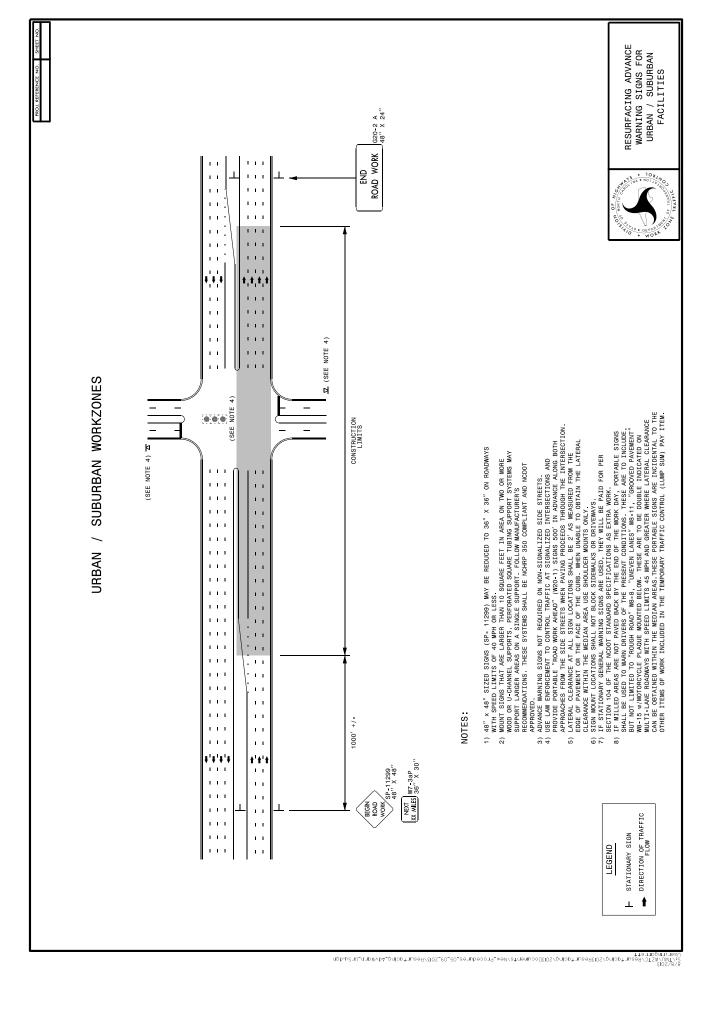
The Contractor shall comply with all applicable Federal, State, and local laws, ordinances, and regulations governing safety, health, and sanitation, and shall provide all safeguards, safety devices, and protective equipment, and shall take any other needed actions, on his own responsibility that are reasonably necessary to protect the life and health of employees on the job and the safety of the public, and to protect property in connection with the performance of the work covered by the contract.

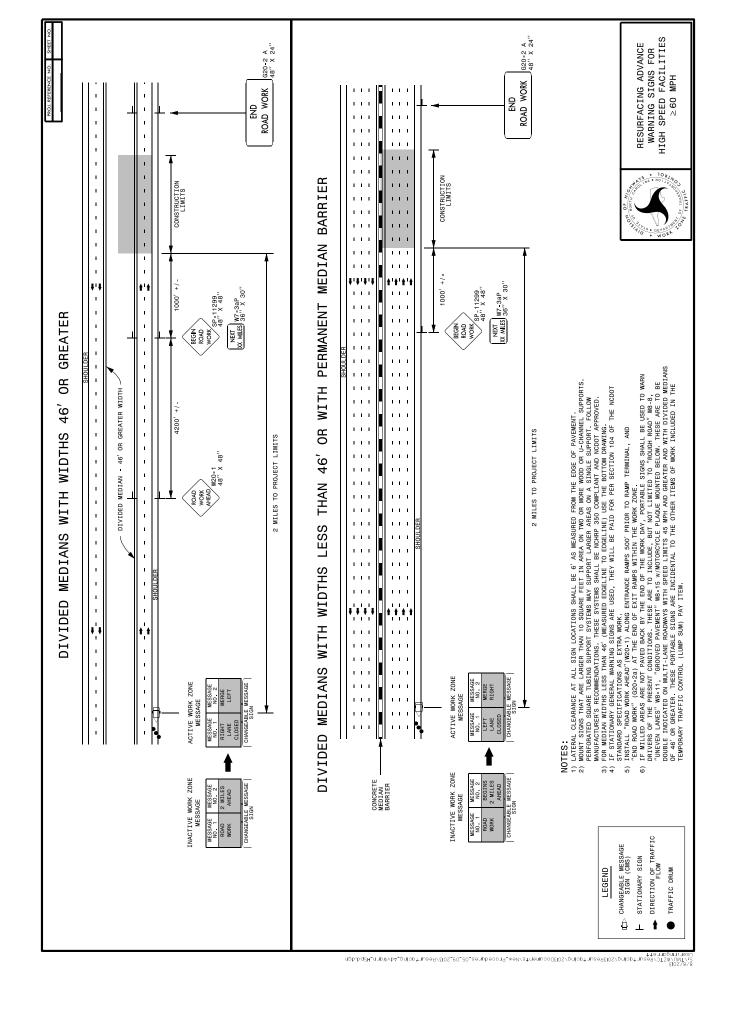
Failure to comply with any of the requirements for safety and traffic control of this contract shall result in suspension of work as provided in Subarticle 108-7 of the *Standard Specifications*.

When a temporary lane closure on a multi-lane roadway is shifted to another lane, the contractor will be paid for a Lane Closure Shift. On 2-lane, 2-way roadways, the contractor will be paid one Temporary Lane Closure for both lanes. Payment will be made under:

Pay Item	Pay Unit
Temporary Lane Closure (2-Lane, 2-Way Roadway)	Each
Temporary Lane Closure (Multi-Lane Roadway)	Each
Lane Closure Shift (Multi-Lane Roadway)	Each
Nighttime Temporary Lane Closure (Multi-Lane Roadway)	Each







STANDARD SPECIAL PROVISION AVAILABILITY OF FUNDS – TERMINATION OF CONTRACTS

(5-20-08) Z-2

General Statute 143C-6-11. (h) Highway Appropriation is hereby incorporated verbatim in this contract as follows:

General Statute 143C-6-11. (h) Highway Appropriation is hereby incorporated verbatim in this contract as follows:

(h) Amounts Encumbered. – Transportation project appropriations may be encumbered in the amount of allotments made to the Department of Transportation by the Director for the estimated payments for transportation project contract work to be performed in the appropriation fiscal year. The allotments shall be multiyear allotments and shall be based on estimated revenues and shall be subject to the maximum contract authority contained in General Statute 143C-6-11(c). Payment for transportation project work performed pursuant to contract in any fiscal year other than the current fiscal year is subject to appropriations by the General Assembly. Transportation project contracts shall contain a schedule of estimated completion progress, and any acceleration of this progress shall be subject to the approval of the Department of Transportation provided funds are available. The State reserves the right to terminate or suspend any transportation project contract, and any transportation project contract shall be so terminated or suspended if funds will not be available for payment of the work to be performed during that fiscal year pursuant to the contract. In the event of termination of any contract, the contractor shall be given a written notice of termination at least 60 days before completion of scheduled work for which funds are available. In the event of termination, the contractor shall be paid for the work already performed in accordance with the contract specifications.

Payment will be made on any contract terminated pursuant to the special provision in accordance with Subarticle 108-13(E) of the 2012 Standard Specifications.

STANDARD SPECIAL PROVISION

ERRATA

(1-17-12) (Rev. 11-18-14)

Z-4

Revise the 2012 Standard Specifications as follows:

Division 2

Page 2-7, line 31, Article 215-2 Construction Methods, replace "Article 107-26" with "Article 107-25".

Page 2-17, Article 226-3, Measurement and Payment, line 2, delete "pipe culverts,".

Page 2-20, Subarticle 230-4(B), Contractor Furnished Sources, change references as follows: Line 1, replace "(4) Buffer Zone" with "(c) Buffer Zone"; Line 12, replace "(5) Evaluation for Potential Wetlands and Endangered Species" with "(d) Evaluation for Potential Wetlands and Endangered Species"; and Line 33, replace "(6) Approval" with "(4) Approval".

Division 3

Page 3-1, after line 15, Article 300-2 Materials, replace "1032-9(F)" with "1032-6(F)".

Division 4

Page 4-77, line 27, Subarticle 452-3(C) Concrete Coping, replace "sheet pile" with "reinforcement".

Division 6

Page 6-7, line 31, Article 609-3 Field Verification of Mixture and Job Mix Formula Adjustments, replace "30" with "45".

Page 6-10, line 42, Subarticle 609-6(C)(2), replace "Subarticle 609-6(E)" with "Subarticle 609-6(D)".

Page 6-11, Table 609-1 Control Limits, replace "Max. Spec. Limit" for the Target Source of $P_{0.075}/P_{be}$ Ratio with "1.0".

Page 6-40, Article 650-2 Materials, replace "Subarticle 1012-1(F)" with "Subarticle 1012-1(E)"

Division 8

Page 8-23, line 10, Article 838-2 Materials, replace "Portland Cement Concrete, Class B" with "Portland Cement Concrete, Class A".

Division 10

Page 10-166, Article 1081-3 Hot Bitumen, replace "Table 1081-16" with "Table 1081-2", replace "Table 1081-17" with "Table 1081-3", and replace "Table 1081-18" with "Table 1081-4".

Division 12

- Page 12-7, Table 1205-3, add "FOR THERMOPLASTIC" to the end of the title.
- Page 12-8, Subarticle 1205-5(B), line 13, replace "Table 1205-2" with "Table 1205-4".
- Page 12-8, Table 1205-4 and 1205-5, replace "THERMOPLASTIC" in the title of these tables with "POLYUREA".
- Page 12-9, Subarticle 1205-6(B), line 21, replace "Table 1205-4" with "Table 1205-6".
- Page 12-11, Subarticle 1205-8(C), line 25, replace "Table 1205-5" with "Table 1205-7".

Division 15

Page 15-4, Subarticle 1505-3(F) Backfilling, line 26, replace "Subarticle 235-4(C)" with "Subarticle 235-3(C)".

Page 15-6, Subarticle 1510-3(B), after line 21, replace the allowable leakage formula with the following: $W=LD\sqrt{P} \div 148,000$

Page 15-6, Subarticle 1510-3(B), line 32, delete "may be performed concurrently or" and replace with "shall be performed".

Page 15-17, Subarticle 1540-3(E), line 27, delete "Type 1".

Division 17

Page 17-26, line 42, Subarticle 1731-3(D) Termination and Splicing within Interconnect Center, delete this subarticle.

Revise the 2012 Roadway Standard Drawings as follows:

1633.01 Sheet 1 of 1, English Standard Drawing for Matting Installation, replace "1633.01" with "1631.01".

END

STANDARD SPECIAL PROVISION

MINIMUM WAGES

(7-21-09) Z-5

FEDERAL:

The Fair Labor Standards Act provides that with certain exceptions every employer shall pay wages at the rate of not less than SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

STATE:

The North Carolina Minimum Wage Act provides that every employer shall pay to each of his employees, wages at a rate of not less than SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

The minimum wage paid to all skilled labor employed on this contract shall be SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

The minimum wage paid to all intermediate labor employed on this contract shall be SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

The minimum wage paid to all unskilled labor on this contract shall be SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

This determination of the intent of the application of this act to the contract on this project is the responsibility of the Contractor.

The Contractor shall have no claim against the Department of Transportation for any changes in the minimum wage laws, Federal or State. It is the responsibility of the Contractor to keep fully informed of all Federal and State Laws affecting his contract.

STANDARD SPECIAL PROVISION

ON-THE-JOB TRAINING

(10-16-07) (Rev. 5-21-13)

Z-10

Description

The North Carolina Department of Transportation will administer a custom version of the Federal On-the-Job Training (OJT) Program, commonly referred to as the Alternate OJT Program. All contractors (existing and newcomers) will be automatically placed in the Alternate Program. Standard OJT requirements typically associated with individual projects will no longer be applied at the project level. Instead, these requirements will be applicable on an annual basis for each contractor administered by the OJT Program Manager.

On the Job Training shall meet the requirements of 23 CFR 230.107 (b), 23 USC – Section 140, this provision and the On-the-Job Training Program Manual.

The Alternate OJT Program will allow a contractor to train employees on Federal, State and privately funded projects located in North Carolina. However, priority shall be given to training employees on NCDOT Federal-Aid funded projects.

Minorities and Women

Developing, training and upgrading of minorities and women toward journeyman level status is a primary objective of this special training provision. Accordingly, the Contractor shall make every effort to enroll minority and women as trainees to the extent that such persons are available within a reasonable area of recruitment. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

Assigning Training Goals

The Department, through the OJT Program Manager, will assign training goals for a calendar year based on the contractors' past three years' activity and the contractors' anticipated upcoming year's activity with the Department. At the beginning of each year, all contractors eligible will be contacted by the Department to determine the number of trainees that will be assigned for the upcoming calendar year. At that time the Contractor shall enter into an agreement with the Department to provide a self-imposed on-the-job training program for the calendar year. This agreement will include a specific number of annual training goals agreed to by both parties. The number of training assignments may range from 1 to 15 per contractor per calendar year. The Contractor shall sign an agreement to fulfill their annual goal for the year. A sample agreement is available at www.ncbowd.com/section/on-the-job-training.

Training Classifications

The Contractor shall provide on-the-job training aimed at developing full journeyman level workers in the construction craft/operator positions. Preference shall be given to providing training in the following skilled work classifications:

Equipment Operators Office Engineers

Truck Drivers Estimators

Carpenters Iron / Reinforcing Steel Workers

Concrete Finishers Mechanics
Pipe Layers Welders

The Department has established common training classifications and their respective training requirements that may be used by the contractors. However, the classifications established are not all-inclusive. Where the training is oriented toward construction applications, training will be allowed in lower-level management positions such as office engineers and estimators. Contractors shall submit new classifications for specific job functions that their employees are performing. The Department will review and recommend for acceptance to FHWA the new classifications proposed by contractors, if applicable. New classifications shall meet the following requirements:

Proposed training classifications are reasonable and realistic based on the job skill classification needs, and

The number of training hours specified in the training classification is consistent with common practices and provides enough time for the trainee to obtain journeyman level status.

The Contractor may allow trainees to be trained by a subcontractor provided that the Contractor retains primary responsibility for meeting the training and this provision is made applicable to the subcontract. However, only the Contractor will receive credit towards the annual goal for the trainee.

Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. The number of trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within a reasonable area of recruitment.

No employee shall be employed as a trainee in any classification in which they have successfully completed a training course leading to journeyman level status or in which they have been employed as a journeyman.

Records and Reports

The Contractor shall maintain enrollment, monthly and completion reports documenting company compliance under these contract documents. These documents and any other information as requested shall be submitted to the OJT Program Manager.

Upon completion and graduation of the program, the Contractor shall provide each trainee with a certification Certificate showing the type and length of training satisfactorily completed.

Trainee Interviews

All trainees enrolled in the program will receive an initial and Trainee/Post graduate interview conducted by the OJT program staff.

Trainee Wages

Contractors shall compensate trainees on a graduating pay scale based upon a percentage of the prevailing minimum journeyman wages (Davis-Bacon Act). Minimum pay shall be as follows:

60 percent	of the journeyman wage for the first half of the training period
75 percent	of the journeyman wage for the third quarter of the training period
90 percent	of the journeyman wage for the last quarter of the training period

In no instance shall a trainee be paid less than the local minimum wage. The Contractor shall adhere to the minimum hourly wage rate that will satisfy both the NC Department of Labor (NCDOL) and the Department.

Achieving or Failing to Meet Training Goals

The Contractor will be credited for each trainee employed by him on the contract work who is currently enrolled or becomes enrolled in an approved program and who receives training for at least 50 percent of the specific program requirement. Trainees will be allowed to be transferred between projects if required by the Contractor's scheduled workload to meet training goals.

If a contractor fails to attain their training assignments for the calendar year, they may be taken off the NCDOT's Bidders List.

Measurement and Payment

No compensation will be made for providing required training in accordance with these contract documents.

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North Carolina Dept. of Transportation Bid Form

ITEM	SECT	DESCRIPTION	QUANTITY	UNIT	UNIT PRICE	AMOUNT BID
1	SP	MOBILIZATION	5	EA		
2	SP	EMERGENCY MOBILIZATION	5	EA		
3	SP	SILICON JOINT REPLACEMENT (1" WIDE OR LESS)	1000	LF		
4	SP	SILICON JOINT REPLACEMENT (1" TO 2" WIDE)	500	LF		
5	SP	SILICON JOINT REPLACEMENT (GREATER THAN 2" WIDE)	100	LF		
6	SP	EVAZOTE JOINT REPLACEMENT	1000	LF		
7	SP	SYNTHETIC RUBBER EXPANSION JOINT SEAL (1" – 2" WIDTH)	500	LF		
8	SP	SYNTHETIC RUBBER EXPANSION JOINT SEAL (2" – 3.5" WIDTH)	100	LF		
9	SP	JOINT REPAIR USING ELASTOMERIC CONCRETE	100	CF		
10	SP	ASPHALT JOINT REPAIR/ REPLACEMENT (20"-24" WIDE, W/ PLATE)	500	LF		
11	SP	REPAIR, REMOVE AND REPLACE CONCRETE AT BRIDGE JOINT	10	CF		
12	SP	CONCRETE/ASPHALT DECK REPAIR	100	CF		
13	SP	SWEEPING BRIDGE AND CLEANING OUT WEEPHOLES	200	LF		
14	SP	TEMPORARY LANE CLOSURE (2-LANE, 2-WAY ROADWAY)	10	EA		
15	SP	TEMPORARY LANE CLOSURE (MULTI-LANE ROADWAY)	10	EA		
16	SP	LANE CLOSURE SHIFT (MULTI-LANE ROADWAY)	10	EA		
17	SP	NIGHTTIME TEMPORARY LANE CLOSURE (MULTI-LANE ROADWAY)	2	EA		

TOTAL BID FOR PROJECT:	
IUIAL BID FUK PRUJECI:	

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CORPORATION

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating *N.C.G.S. § 133-24* within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

	Full name of C	Corporation
	Address as Pr	requalified
Attest	E	Зу
_	Secretary/Assistant Secretary Select appropriate title	President/Vice President/Assistant Vice President Select appropriate title
	Print or type Signer's name	Print or type Signer's name
		CORPORATE SEAL
	AFFIDAVIT MUST BE	NOTARIZED
Subscribe	ed and sworn to before me this the	
da	y of20	
		NOTARY SEAL
	Signature of Notary Public	
of	County	

My Commission Expires:

PARTNERSHIP

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

	By	
Signature of Witness	` _	Signature of Partner
Print or type Signer's name		Print or type Signer's name
AFFIDAVIT MU	ST BE NO	DTARIZED
Subscribed and sworn to before me this the	e	NOTARY SEAL
day of 20)	
Signature of Notary Public		
ofCour	nty	
State of		

My Commission Expires:_____

LIMITED LIABILITY COMPANY

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

-	0.501
Full Name of	of Firm
Address as Pro	agualified
Audiess as Tiv	equamed
Signature of Witness	Signature of Member/Manager/Authorized Agent Select appropriate title
Print or type Signer's name	Print or type Signer's Name
AFFIDAVIT MUST BE	NOTARIZED
Subscribed and sworn to before me this the	NOTARY SEAL
day of 20	
Signature of Notary Public	
ofCounty	
State of	
My Commission Expires:	

JOINT VENTURE (2) or (3)

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating *N.C.G.S. § 133-24* within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

Instructions: **2 Joint Venturers** Fill in lines (1), (2) and (3) and execute. **3 Joint Venturers** Fill in lines (1), (2), (3) and (4) and execute. On Line (1), fill in the name of the Joint Venture Company. On Line (2), fill in the name of one of the joint venturers and execute below in the appropriate manner. On Line (3), print or type the name of the other joint venturer and execute below in the appropriate manner. On Line (4), fill in the name of the third joint venturer, if applicable and execute below in the appropriate manner.

	Signature of Wi	tness or Attest	Ву	Signature of Contractor	
	Print or type S	igner's name		Print or type Signer's name	
	If Corporation, affix Corpo	orate Seal	and		
	Signature of Wi	tness or Attest	By	Signature of Contractor	
	Print or type S	igner's name		Print or type Signer's name	
	If Corporation, affix Corp	orate Seal	and		
	Signature of Wi	tness or Attest	Ву	Signature of Contractor	
	Print or type S	igner's name		Print or type Signer's name	
	If Corporation, affix Cor	porate Seal			
NOTARY SEAL		Λ	NOTARY SEAL	NOTA	<i>RY SEAL</i>
Affidavit must be notar			notarized for Line (3)	Affidavit must be notarized for Line (4)	
Subscribed and sworn t		Subscribed and sw	orn to before me this	Subscribed and sworn to before me this	
day of	20	day of	20	day of 20	
Signature of Notary Pu		Signature of Notar		Signature of Notary Public	
of		of		ofC	County
State of		State of		State of	
My Commission Expire	es:	My Commission 1	Expires:	My Commission Expires:	

INDIVIDUAL DOING BUSINESS UNDER A FIRM NAME

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

Name of Contractor		
		Individual name
Trading and doing business	s as	
		Full name of Firm
Signature of W	itness	Signature of Contractor, Individually
Print or type Signe	er's name	Print or type Signer's name
AFI Subscribed and sworn to be	FIDAVIT MUST BE NO	OTARIZED NOTARY SEAL
day of	20	
Signature of Notary	Public	
of	County	
State of		
My Commission Expires:		

INDIVIDUAL DOING BUSINESS IN HIS OWN NAME

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

Name of Contractor	
Prin	nt or type Individual name
Address as Preq	ualified
	Signature of Contractor, Individually
	Print or type Signer's Name
Signature of Witness	
Print or type Signer's name	
AFFIDAVIT MUST BE N	OTARIZED
Subscribed and sworn to before me this the	NOTARY SEAL
day of 20	
Signature of Notary Public	
ofCounty	
State of	
My Commission Expires:	

DEBARMENT CERTIFICATION

Conditions for certification:

- 1. The prequalified bidder shall provide immediate written notice to the Department if at any time the bidder learns that his certification was erroneous when he submitted his debarment certification or explanation filed with the Department, or has become erroneous because of changed circumstances.
- 2. The terms covered transaction, debarred, suspended, ineligible, lower tier covered transaction, participant, person, primary covered transaction, principal, proposal, and voluntarily excluded, as used in this provision, have the meanings set out in the Definitions and Coverage sections of the rules implementing Executive Order 12549. A copy of the Federal Rules requiring this certification and detailing the definitions and coverages may be obtained from the Contract Officer of the Department.
- 3. The prequalified bidder agrees by submitting this form, that he will not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in NCDOT contracts, unless authorized by the Department.
- 4. For Federal Aid projects, the prequalified bidder further agrees that by submitting this form he will include the Federal-Aid Provision titled *Required Contract Provisions Federal-Aid Construction Contract (Form FHWA PR* 1273) provided by the Department, without subsequent modification, in all lower tier covered transactions.
- 5. The prequalified bidder may rely upon a certification of a participant in a lower tier covered transaction that he is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless he knows that the certification is erroneous. The bidder may decide the method and frequency by which he will determine the eligibility of his subcontractors.
- 6. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this provision. The knowledge and information of a participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.
- 7. Except as authorized in paragraph 6 herein, the Department may terminate any contract if the bidder knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available by the Federal Government.

DEBARMENT CERTIFICATION

The prequalified bidder certifies to the best of his knowledge and belief, that he and his principals:

- a. Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from covered transactions by any Federal department or agency;
- b. Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records; making false statements; or receiving stolen property;
- c. Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph b. of this certification; and
- d. Have not within a three-year period preceding this proposal had one or more public transactions (Federal, State or local) terminated for cause or default.
- e. Will submit a revised Debarment Certification immediately if his status changes and will show in his bid proposal an explanation for the change in status.

If the prequalified bidder cannot certify that he is not debarred, he shall provide an explanation with this submittal. An explanation will not necessarily result in denial of participation in a contract.

Failure to submit a non-collusion affidavit and debarment certification will result in the prequalified bidder's bid being considered non-responsive.

Check here if an explanation is attached to this certification.

Execution of Contract

Contract No: N/A
County: Various
ACCEPTED BY THE DEPARTMENT
Proposals Engineer
Date
EXECUTION OF CONTRACT AND BONDS APPROVED AS TO FORM:
Division Engineer
Date

Signature Sheet (Bid) - ACCEPTANCE SHEET

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