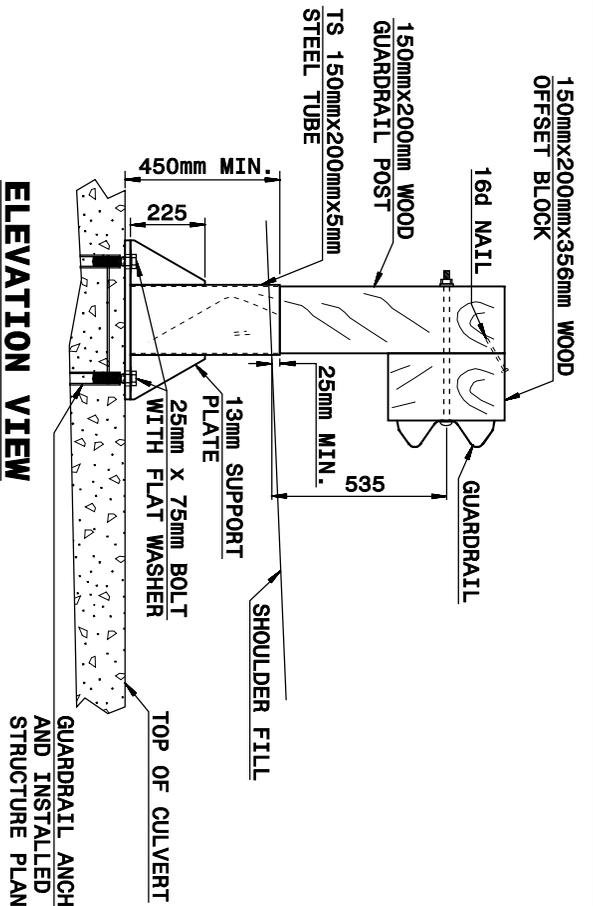
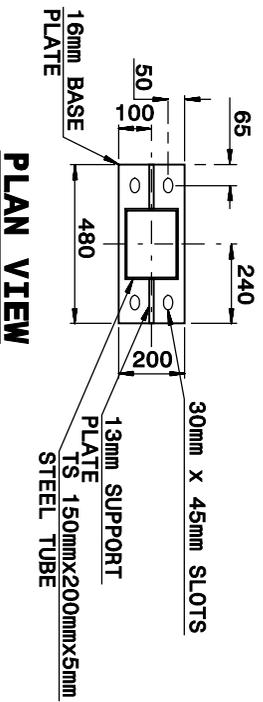


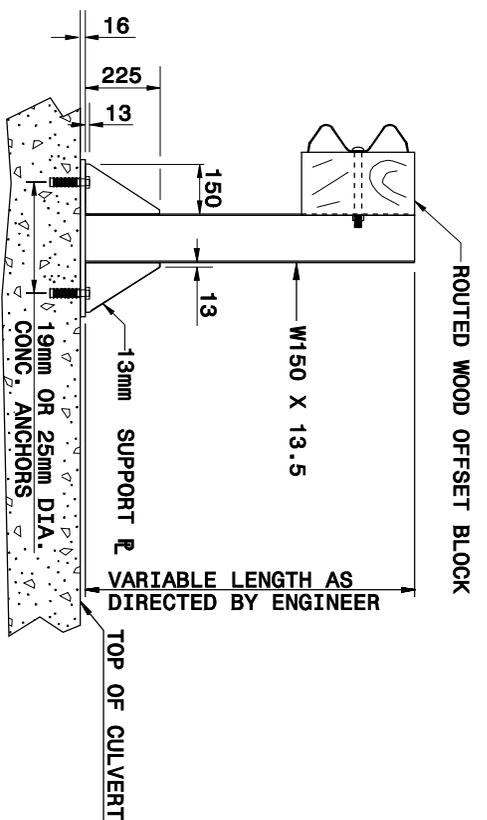
METRIC STANDARD DRAWING FOR
STRUCTURE ANCHOR UNITS
ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT



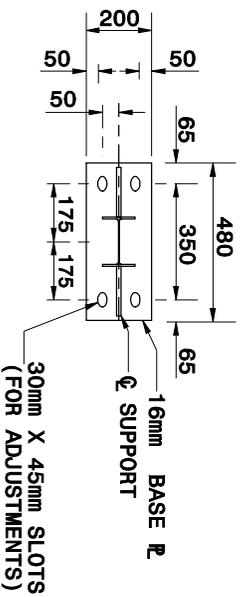
GUARDRAIL ANCHOR ASSEMBLY ASSEMBLED
AND INSTALLED IN ACCORDANCE WITH
STRUCTURE PLANS (SEE NOTES)



PLAN VIEW



ELEVATION VIEW



PLAN VIEW

- NOTES FOR:
GUARDRAIL POST ANCHORED TO STRUCTURE:
-USE FULL LENGTH 6mm BUTT WELDS AT ALL LOCATIONS OF CONTACT BETWEEN THE BASE PLATE, SUPPORT PLATES AND STEEL POST OR STEEL TUBE.
-USE POST AND POST BASE PLATES CONFORMING TO THE REQUIREMENTS OF A.S.T.M. A-36 AND GALVANIZED AFTER FABRICATION TO CONFORM TO A.S.T.M. A-123.
-USE WOOD POSTS WHICH FIT SNUGLY IN THE STEEL TUBE WITH A MAXIMUM OF 3mm CLEARANCE BETWEEN TUBE WALL AND POST.

- NEW STRUCTURES:
-ATTACH POST TO INSERT ASSEMBLY UNITS (USING ANCHOR BOLTS SUPPLIED WITH INSERTS) WHICH HAVE BEEN CAST INTO THE STRUCTURE DURING CONSTRUCTION.

EXISTING STRUCTURES:

- USE CONCRETE ANCHORS CONSISTING OF A STUD BOLT WITH NUT AND WASHER. USE STUDS THREADED ON ONE END AND HAVING AN EXPANDED WEDGE ASSEMBLY POSITIONED AROUND A TAPERED AREA AT THE OTHER END. USE ANCHORS WHICH PROVIDE A MINIMUM SAFE HOLDING POWER OF 1300kg. FOR A 19mm OR 25mm DIAMETER BOLT. CALCULATE HOLDING POWER BASED ON 1/4 THE ACTUAL HOLDING POWER OF THE ANCHOR IN 24MPa CONCRETE AS DETERMINED BY AN APPROVED COMMERCIAL TESTING LABORATORY.

- USE ANCHORS GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-153. SIZE HOLES FOR THE CONCRETE ANCHORS IN ACCORDANCE WITH THE ANCHOR MANUFACTURER'S RECOMMENDATIONS. DRILL HOLES WITH A CARBIDE OR DIAMOND TIPPED MASONRY BIT POWERED BY A ROTARY OR ROTARY IMPACT DRILL. NO OTHER IMPACT TOOLS WILL BE PERMITTED. DRILL HOLES VERTICALLY. FURNISH DOCUMENTATION OF HOLE SIZE RECOMMENDED FOR THE SPECIFIED ANCHOR TO THE ENGINEER BEFORE DRILLING HOLES. THOROUGHLY CLEAN HOLES FOR ANCHORS OF ALL CONCRETE CHIPS, DUST, GREASE, OIL, ETC. BEFORE ANCHORS ARE INSTALLED. REPAIR ALL DAMAGE CAUSED BY THIS WORK TO THE SATISFACTION OF THE ENGINEER.

Note:

This drawing is dimensioned in millimeters unless otherwise depicted within the drawing.

METRIC STANDARD DRAWING FOR
STRUCTURE ANCHOR UNITS
ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT