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1		(b) Yellow		
2		Daylight reflect	ance at 2° Standard observer and CIE illuminant	
3		Using XYZ sca	le D65/10° - 45% minimum =Y	
4		ASTM E1349		
5	(2)	Bond Strength		
6		The bond strength sl	nall be 200 psi or greater in accordance with ASTM D4796.	
7	(3)	Cracking Resistance	at Low Temperatures	
8 9			125 mil draw-down to concrete blocks and cooling to $15 \pm 3^{\circ}F$, ow no cracks at an observation distance of 12".	
10	(4)	Specific Gravity		
11		The specific gravity	shall be 1.95-2.20 in accordance with ASTM D792.	
12	(5)	Softening Point		
13		The softening point	shall be 215 ± 15 °F in accordance with ASTM D36.	
14	(6)	Drying Time		
15 16 17 18		When applied at a thickness of 125 mils, the material shall set to bear traffic in no more than 2 minutes when air and substrate temperature is $50^{\circ}F \pm 3^{\circ}F$ (and no more than 10 minutes when the air and substrate temperature is $90^{\circ}F \pm 3^{\circ}F$ when applied at temperature of $412.5 \pm 12.5^{\circ}F$ in accordance with AASHTO T 250.		
19	(7)	Alkyd Binder Deter	mination	
20 21		The thermoplastic material shall immediately dissolve in diacetone alcohol. Slow dissolution is evidence of the presence of hydrocarbon binder components.		
22	(8)	Indentation Resistance		
23 24		The Shore Type A2 Durometer with a 4.41 lb load applied shall be between 40 and 75 units after 15 seconds at 115°F in accordance with ASTM D2240.		
25	1087-8	MATERIAL CER	ΓΙFICATION	
26 27	Furnish Article		rement marking material certifications in accordance with	
	Glass B	eads	Type 3 Material Certification and Type 4 Material Certification	
	Paint	11 7	Type 3 Material Certification	

Glass Beads	Type 3 Material Certification and Type 4 Material Certification	
Paint	Type 3 Material Certification	
Removable Tape	Type 3 Material Certification	
Thermoplastic	Type 3 Material Certification and Type 4 Material Certification	
Cold Applied Plastic	Type 2 Material Certification and Type 3 Material Certification	
Polyurea	Type 3 Material Certification	

28	SECTION 1088
29	DELINEATORS

1088-1 REFLECTIVE UNIT REQUIREMENTS FOR DELINEATORS

31 (A) Definition

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- Refer to ASTM D4956.
- Define "entrance angle" as the angle at the reflector between direction of light incident on it and direction of reflector axis.

Define "observation angle" and "specific intensity" in accordance with Subarticle 1086-3(C)(3)(a).

(B) Reflective Elements

(1) Prismatic Plastic Type

(a) General

Use an acrylic plastic prismatic reflector hermetically sealed to an acrylic plastic back. The reflector shall consist of a clear and transparent face, herein referred to as a lens, with an acrylic plastic back fused to the lens under heat pressure around the entire perimeter of the lens. Where a central mounting hole is required, permanently seal the unit against dust, water and water vapor.

The lens shall consist of a smooth front surface free from projections or indentations except a central mounting hole and identification markings. Mold the manufacturer's trademark legibly into the face of the lens.

(b) Specific Intensity

Refer to ASTM D4956.

The specific intensity of each prismatic plastic type reflector shall meet Table 1088-1 measurements made with reflectors spinning. Failure to meet the specific intensity minimum will constitute failure of the lot.

TABLE 1088-1 OPTICAL PROPERTIES OF PRISMATIC PLASTIC TYPE REFLECTORS						
Observation Angle	Entrance Angle (Degrees)	Minimum Specific Intensity (Candlepower per Footcandle)				
(Degrees)		Crystal	Yellow	Red		
0.1°	0°	119	71	29		
0.1°	15°	119	28			
0.1°	20°	47	28	11		
0.1°	35°	50	30			

Locate the prismatic plastic type reflector to be tested at a distance of 100 ft from a single light source having an effective diameter of 2" operate the light source at approximately normal efficiency. Measure the return light from the reflector by a photoelectric photometer having a minimum sensitivity of 1 x 10 footcandles per mm scale division. The photometer shall have a receiver aperture of 0.5" diameter, shielded to eliminate stray light. The distance from light source center to aperture center shall be 2.1" for 0.1 degree observation angle. During testing, spin the reflectors to average the orientation effect.

If a test distance other than 100 ft is used, modify the source and aperture dimensions, and the distance between source and aperture, in the same proportion as the test distance.

(c) Durability

(i) Seal Test

Use the following test to determine if a reflector is adequately sealed against dust and water:

Submerge 50 samples in water at room temperature. Subject the submerged samples to a vacuum of 5" gauge for 5 minutes. Restore atmospheric pressure and leave the samples submerged for 5 minutes, then examine the

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samples for water intake. Evidence of any water is a failure. Failure of more than 2% of the number tested will be cause for rejection.

(ii) Heat Resistance Test

Test 3 reflectors for 4 hours in a circulating air oven at 175°+5°F. Place the test specimens in a horizontal position on a grid or perforated shelf, permitting free air circulation. At the conclusion of the test, remove the samples from the oven and permit them to cool in air to room temperature. The samples, after exposure to heat, shall show no change in shape and general appearance when compared with unexposed control standards. Any failures will be cause for rejection.

(2) High Performance Sheeting Grade

The reflective sheeting shall be Grade C retroreflective sheeting that conforms to Article 1092-2.

1088-2 GUARDRAIL AND BARRIER DELINEATORS

(A) Brackets and Casings for Delineators

Make brackets for guardrail and barrier delineators out of 12 gauge galvanized steel, 0.063" thick aluminum alloy, or .080" thick polycarbonate. Use molded plastic type guardrail and barrier delineators that consist of a plastic casing and a reflective element.

(B) Reflective Element Requirements

The reflective element shall meet Article 1088-1. In addition, guardrail delineators and side mounted barrier delineators shall have a minimum reflective area of 7 sq.in. Top mounted barrier delineators shall have a minimum reflective area of 28 sq.in.

(C) Material Certification

Furnish a Type 2 material certification in accordance with Article 106-3 for all guardrail and barrier (permanent) delineators and a Type 7 material certification for all guardrail and barrier delineators (temporary) before use.

(D) Approval

All materials are subject to the approval of the Engineer.

29 1088-3 GUARDRAIL END DELINEATION

30 (A) General

Use guardrail end delineation that is adhesive coated yellow reflective sheeting applied with a pressure sensitive adhesive backing.

(B) Reflective Sheeting Requirements

Use Grade C yellow retroreflective sheeting which conforms to Article 1092-2 for all guardrail end delineation. In addition, guardrail end delineation shall have a minimum reflective area of 2 sf for curved end sections or cover the entire portion of square end sections. See *Roadway Standard Drawings*.

(C) Material Certification

Furnish a Type 2 material certification in accordance with Article 106-3 for all guardrail end delineation before use.

(D) Approval

42 All materials are subject to the approval of the Engineer.

1088-4 OBJECT MARKERS

2 (A) General

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Use 7 ft galvanized steel U-shaped channel posts as supports for delineators that are fabricated from steel conforming to ASTM A36 or ASTM A409. Use 7 ft posts, which weigh at least 1.12 lb/lf after fabrication and application of protective finish. Punch or drill all posts with 3/8" diameter holes on the centerline, spaced on 1" centers, starting 1" from the top and extending at least 24" down the posts. Make sure that the holes are clean and the posts are free of burrs. Hot dip galvanize the posts after fabrication for the full length and total area in accordance with ASTM A123.

10 **(B) Reflectors**

Use 3" diameter prismatic plastic reflectors on object markers that meet Subarticle 1088-1(B)(1).

13 (C) Reflective Sheeting Requirements

14 Use Grade C retroreflective sheeting on object markers that meet Article 1092-2.

15 **(D) Panel Requirements**

Use panels that meet Article 1092-1.

17 **(E) Fasteners**

Use fasteners that meet Article 1092-1.

19 (F) Material Certification

- Furnish a Type 5 material certification in accordance with Article 106-3 for sheeting, a Type 2 material certification for delineators and a Type 1 material certification for U-channel posts before use.
- 23 (G) Approval
- All materials are subject to the approval of the Engineer.

25 **1088-5 TUBULAR MARKERS**

26 (A) General

- Provide tubular markers that are made of ultraviolet stabilized plastic impact resistant material and have been evaluated by NTPEP. Provide orange, yellow or white tubular markers as shown in the plans.
- Provide tubular markers that are flexible or have a flexible joint at the base, such that it will return to its original shape and position if struck by a 5,000 lb vehicle at a velocity of 55 mph. When struck the tubular markers shall not permanently distort to a degree that would prevent reuse.
- Use tubular markers that are circular in shape and have a minimum height of 36" with a broadened base. Use tubular markers that have a minimum height of 42" on roadways with posted speed limits greater than 50 mph.
- 37 Design tubular markers that have white retroreflective collars or as shown in the contract.
- Where retroreflective collars are required, provide Grade C retroreflective sheeting or
- better that meets Article 1092-2. Use retroreflective sheeting bands with a minimum
- width of 4" with 6" between the bands. Apply a continuous strip of sheeting completely around the tubular marker to ensure 360° retroreflectivity.

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1 **(B) Material Certification**

- Furnish a Type 3 material certification in accordance with Article 106-3 for all new tubular markers and retroreflective collars and a Type 7 material certification for all used
- 4 tubular markers and retroreflective collars before use.

5 (C) Approval

6 All materials are subject to the approval of the Engineer.

1088-6 FLEXIBLE DELINEATOR

8 (A) General

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Provide flexible delineators evaluated by NTPEP.

(B) Retroreflective Sheeting

- Use retroreflective sheeting that is a minimum area of 16 sq.in., with a minimum width
- of 3". The reflective sheeting shall be Grade C retroreflective sheeting or better and shall
- conform to Article 1092-2.
- 14 Use retroreflective sheeting which is yellow, red or crystal, as shown in the plans. Attach
- the retroreflective sheeting on the front and back of the delineator post as required by the
- 16 contract.

(C) Post

- Design a delineator post that is flexible and made of recycled material. Provide
- a delineator post that is resistant to impact, ultraviolet light, ozone, hydrocarbons and
- stiffening with age.
- 21 Provide a post that is not seriously affected by exhaust fumes, asphalt or road oils, dirt,
- vegetation, soil, deiging salts or any other types of air contamination or materials likely to
- be encountered. Upon weathering, the post shall not exhibit serious discoloration,
- checking or cracking, peeling or blistering, swelling, shrinking or distortion, or any other
- detrimental effects. Weathering shall not cause appreciable strength or flexibility loss.
- Design a post with a smooth surface that is free from irregularities or defects. The
- 27 surface of the post shall not soil excessively. If soiling does occur, it shall be easily
- cleaned using detergent and water, or solvent.
- Use posts that have a convex shaped cross-section. The cord distance for the cross-
- section shall be from 3.5" to 4.5" in length.
- 31 Design a post such that it can maintain straightness throughout its entire life. Straight is
- defined as no point along its length any more than 1" away from a perfectly straight edge
- placed longitudinally along any side of the post.
- Provide a post in which both sides of the top of the post accepts, and holds securely,
- 35 retroreflectorized sheeting.
- 36 Design posts that are gray in color.

(D) Base Support

- 38 Provide a base support that is hot rolled rail steel or new billet steel meeting
- Article 1088-5, the physical requirements of ASTM A499 and the chemical requirements
- 40 of ASTM A1.

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- 41 Use a base support that is a uniform flanged U-channel post with a nominal weight of
- 3 lb/ft before holes are punched. Use base support posts that are 18" in length and have
- sufficient number of 3/8" diameter holes on 1" centers to facilitate attachment of the
- 44 flexible post.

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Design a delineator post for a permanent installation to resist overturning, twisting and displacement from wind and impact forces.

4 **(F) Temperature**

Design flexible delineators that do not bend, warp or distort and remain straight, when stored or installed at temperatures up to $+120^{\circ}F$. Design all components of the flexible delineator, post and reflective sheeting to remain stable and remain fully functional within a temperature range of $-20^{\circ}F$ to $+120^{\circ}F$.

9 (G) Impact Resistance, Wind Resistance

Design flexible delineators that meet the impact and wind resistance of the current evaluation criteria of the NTPEP.

(H) Product Identification

Provide flexible delineator post that are permanently identified, on the rear side, with the manufacturer's name and the month and year of fabrication in order to provide a tracking method for ongoing outdoor evaluation, and specification quality control. The letters shall be at least 1/4" in height and permanently affixed to the rear of the marker.

17 (I) Material Certification

Furnish a Type 2 and Type 3 material certification in accordance with Article 106-3 for all flexible delineators before use.

(J) Approval

All materials are subject to the approval of the Engineer.

22 SECTION 1089 23 TRAFFIC CONTROL

24 1089-1 WORK ZONE SIGNS

25 (A) General

Grade B fluorescent orange sheeting shall be used on rigid work zone sign substrates. The sheeting shall conform to Article 1092-2. Cover the entire sign face of the sign substrate with Department approved Grade B fluorescent orange reflective sheeting. No bubbles or wrinkles will be permitted in the material.

Roll-up sign retroreflective requirements shall conform to Article 1092-2.

(1) Work Zones Signs (Stationary)

Use Grade B fluorescent orange retroreflective sheeting that meets the reflective requirements in Article 1092-2. Use approved composite or aluminum substrate for sign backing. Signs and sign supports shall meet NCHRP 350 requirements for breakaway devices.

(2) Work Zones Signs (Barricade Mounted)

Use approved composite or roll-up signs for barricade mounted sign substrates. No other type of sign substrate is allowed on portable sign stands. Approved composite barricade mounted warning signs (black on orange) shall be Grade B sheeting that meets the retroreflective requirements of Article 1092-2. Sign and barricade assembly shall meet NCHRP 350 for Work Zone Category II devices.