

## **CORRUGATED METAL PIPE**

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1. Material must come from an approved producer who is on the NCDOT Brand Registration Program for Metal Pipe. The current listing of approved Metal Pipe producers can be found on the Department's Vendor System.
2. Each shipment of pipe must be accompanied by a matching Bill of Lading (BOL) listing all of the pipe contained within the shipment.
3. Division Personnel must determine if Quality Control (QC) stickers are on at least 25% of the pipe per shipment, per project.

An example of the QC sticker:

The sticker should indicate the Producer's name and the actual plant where the pipe was produced.

4. Division Personnel can reject any shipments that do not have QC stickers on at least 25% of the pipe. Please alert your local Section Materials Specialist if shipments show up at the job without the required amount of QC stickers.
5. When corrugated metal pipe arrives on a project, it must be visually inspected by the Division Personnel. The Division Personnel will insure that the pipe has not been damaged during shipment. Division Personnel can reject any material damaged in shipment. If questions arise concerning the acceptability of damaged materials, please notify your local Section Materials Specialist for assistance.
6. All corrugated metal pipe must be inspected by Materials and Tests technicians prior to installation. Division Personnel should notify their local Materials and Tests technician for inspection when corrugated pipe is received on a project.

Note: Notification of M&T personnel must be prior to installation of the pipe. Any requests for inspection of pipe after installation will result in rejection of said pipe.

7. Division Personnel should fill out a "Report of Materials Received" (M&T Form 251), making sure to indicate the actual manufacturer name - showing reseller names on the MRR is not sufficient to tell whether the pipe is coming from an "Approved" Producer. A copy of the Bill OF Lading should be attached to the MRR.