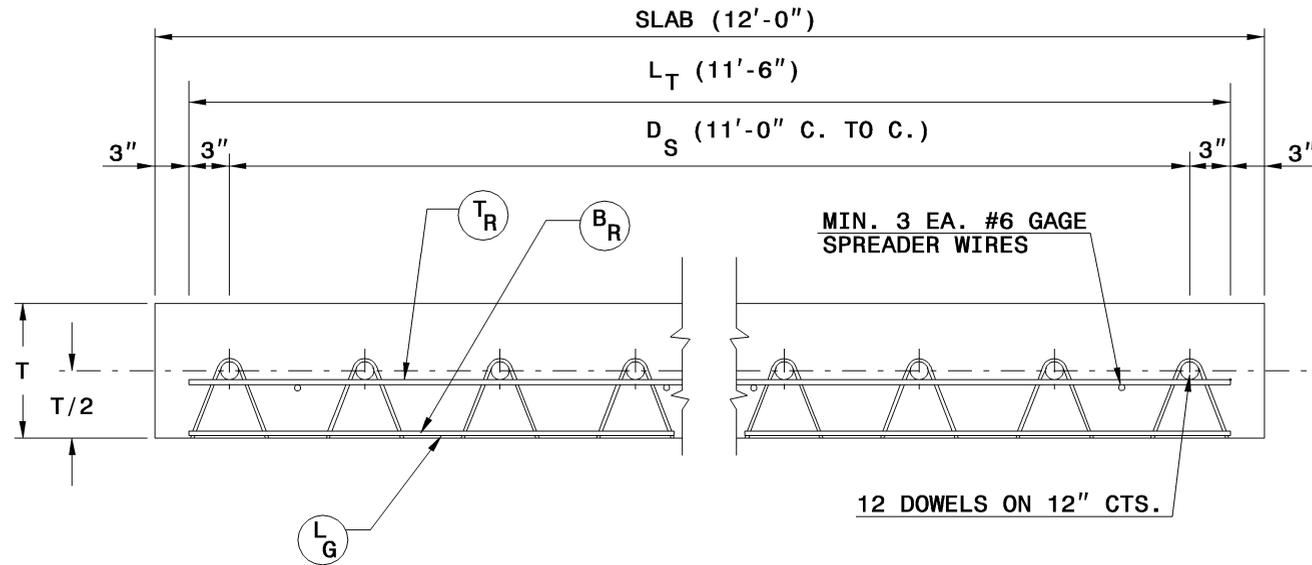


STAKING PIN
(MIN. 8 PER BASKET)

"V" LEG ONLY			
SLAB THICKNESS	WIRE GAGE		
	T _R	B _R	L _G
8" OR LESS	2	2	2
8 1/2" - 10"	0	2	2
10 1/2" & ABOVE	2/0's	2/0's	2/0's

GENERAL NOTES:

- USE RIGID CONSTRUCTED DOWEL ASSEMBLY CAPABLE OF HOLDING THE DOWEL BAR IN PROPER POSITION DURING PLACEMENT OF CONCRETE AND DESIGNED AS TO PERMIT UNRESTRICTED MOVEMENT OF THE SLAB. USE DOWEL ASSEMBLY APPROVED BY THE ENGINEER PRIOR TO USE.
- USE DOWEL ASSEMBLIES MANUFACTURED WITH DOWELS ALTERNATELY WELDED TO FRAME MEMBERS.
- USE STAKING PIN OR APPROVED ALTERNATE.
- SAW CUT EPOXY COATED DOWELS WITH ONE END BUFFED 3/4" x CIRCUMFERENCE TO FACILITATE WELDING OF THE DOWEL TO THE ASSEMBLY FRAME. TOUCH UP OF THE BUFFED AREA WILL NOT BE REQUIRED.
- RESISTANCE WELD FRAME MEMBERS; DOWELS AND SPREADER WIRES MAY BE ARC WELDED. WELD IN ACCORDANCE WITH AWS WELDING CODE.
- FULLY DIP THE DOWEL ASSEMBLIES TO ASSURE A COMPLETE COATING OF WAX.
- SEE STD. DWG. 700.01 FOR DOWEL BAR SIZES.



TYPICAL UNIT DIMENSIONS