

**GALVANIZED HIGH STRENGTH BOLTS, NUTS AND WASHERS:**

(2-17-09) (Rev 5-17-11)

R10 R02

Revise the *Standard Specifications* as follows:

**Page 10-126, Subarticle 1072-7(F)(3)** Change the AASHTO reference to ASTM B695 Class 55.

**Page 10-247, Table 1092-2, Steel Sign Materials,** Change High Strength Bolts, Nuts & Washers ASTM Specifications for Galvanizing to B695 Class 55.

**Page 10-259, Subarticle 1094-1(A) Breakaway or Simple Steel Beam Sign Supports,** replace the third paragraph with the following:

Fabricate high strength bolts, nuts, and washers required for breakaway supports from steel in accordance with ASTM A325 and galvanize in accordance with ASTM B695 Class 55.

**Page 10-261, Article 1096-2 Steel Overhead Sign Structures,** replace the last sentence with the following:

The galvanizing shall meet ASTM B695 Class 55 for fasteners and ASTM A123 for other structural steel.