**CORRUGATED ALUMINUM ALLOY CULVERT PIPE:**

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| (9-21-21) | 305, 310 | SP3 R34 |

Revise the *Standard Specifications* as follows:

**Page 3-5, Article 305-2, MATERIALS,** add the following after line 16:

**Item Section**

Waterborne Paint 1080-9

Hot Bitumen 1081-3

**Page 3-5, Article 305-3, CONSTRUCTION METHODS,** add the following after line 24:

Coating must be applied to the aluminum when in contact with concrete. Immediately prior to coating, aluminum surfaces to be coated shall be cleaned by a method that will remove all dirt, oil, grease, chips, and other foreign substances. Aluminum to be coated shall be given one coat of suitable quality coating such as:

Approved waterborne paint (Section 1080-9)

Approved Hot Bitumen (Section 1081-3)

Other coating materials may be submitted to the Engineer for approval.

**Page 3-7, Article 310-6, MEASUREMENT AND PAYMENT,** **lines 6-11,** delete the fourth sentence and replace with the following:

Select bedding and backfill material and coating will be included in the cost of the installed pipe. Such price and payment will be full compensation for all materials, labor, equipment, and other incidentals necessary to complete the work.