

NOTES:

- DESIGN CONFORMS WITH THE SPECIFICATIONS FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS - AASHTO.
- USE MATERIALS, FABRICATE AND ERECT SIGNS AND SUPPORTS THAT CONFORM TO THE NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES.
- USE HIGH STRENGTH BOLTS, NUTS AND WASHERS THAT CONFORM TO ASTM A-325 AND THAT ARE GALVANIZED IN ACCORDANCE WITH ASTM F2329 OR B695 CLASS 55.
- USE BACKING PLATES, SLIP BASE PLATES, FRICTION PLATES, AND HINGE PLATES THAT CONFORM TO ASTM A-36 AND THAT ARE GALVANIZED IN ACCORDANCE WITH ASTM A-123 PRIOR TO GALVANIZING, GRIND SMOOTH ANY METAL PROJECTION BEYOND THE PLATE FACE.  
KEEPER PLATES SHALL BE MANUFACTURED FROM 28 GAUGE SHEET STEEL THAT CONFORMS TO ASTM A-36 AND IS GALVANIZED IN ACCORDANCE WITH ASTM A-123
- ASSEMBLE HINGE CONNECTIONS IN THE SHOP. THE SHOP SHALL TIGHTEN BOLTS BY USE OF EITHER A CALIBRATED POWER WRENCH OR A MANUAL TORQUE WRENCH. TIGHTEN EACH HINGE CONNECTION BOLT TO 1/3 PAST SNUG.
- BASE PLATES DETAILS ARE FOR INSTALLATIONS ON THE RIGHT SHOULDER AND IN GORE AREAS.
- ASSEMBLE UPPER SUPPORT TO STUB AS SHOWN IN DETAIL. SLIP BASE PLATES SHALL BE FILLET WELDED ONTO SUPPORTS ALL AROUND THE STRUCTURAL SHAPE SO AS TO INSURE NO LOSS OF STRENGTH. ASSEMBLE IN EITHER SHOP OR FIELD. 28 GAUGE KEEPER PLATE IS PLACED BETWEEN SLIP BASE PLATES TO PREVENT BOLT SLIPPING. TIGHTEN BOLTS TO THE FOLLOWING PRESCRIBED TORQUE:

BOLT DIAMETER	TORQUE (LB. FT.)
1/2"	9
5/8"	22
3/4"	37
1"	48

COMPLETELY ASSEMBLE BREAKAWAY SUPPORTS PRIOR TO ERECTION. BREAKAWAY SUPPORT TO BE SET IN ONE PIECE. AFTER SUPPORT HAS BEEN ERECTED AND THE CONCRETE FOOTINGS HAS CURED AT LEAST 48 HOURS, CLEAN CONCRETE FROM BASE CONNECTION BOLTS THEN LOOSEN AND RE TIGHTEN EACH BOLT IN A SYSTEMATIC ORDER TO THE PRESCRIBED TORQUE.DO NOT OVER TIGHTEN. BURR ALL BOLT THREADS OF BASE CONNECTIONS TO PREVENT LOOSENING.

- ELIMINATE HINGE CONNECTION FOR ALL SINGLE SUPPORT SIGNS.
- DETAIL IS FOR ONE DIRECTION BREAKAWAY. WHEN PLANS REQUIRE A TWO DIRECTION BREAKAWAY, TWO FRICTION PLATES SHALL BE USED IN LIEU OF ONE FRICTION PLATE AND ONE HINGE PLATE.

STATE OF  
NORTH CAROLINA  
DEPT. OF TRANSPORTATION  
DIVISION OF HIGHWAYS  
RALEIGH, N.C.

ROADWAY DETAIL DRAWING FOR  
**GROUND MOUNTED SIGN SUPPORTS**

SHEET 3 OF 3  
**903D1003**



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