



$$\begin{aligned}
 A &= R1 + 1000 = \\
 B &= R2 + 1000 = \\
 I &= A - 305 = \\
 J &= B - 305 = \\
 D &= S1 + H = \\
 E &= S2 + H = \\
 C &= I - D = \\
 F &= J - E = \\
 H &= 25\text{mm EXP. JT. MAT'L} =
 \end{aligned}$$

END BENT 2

(WITH TURNED BACK WINGS)
(90 DEGREES)

FIGURE 7 - 6 M