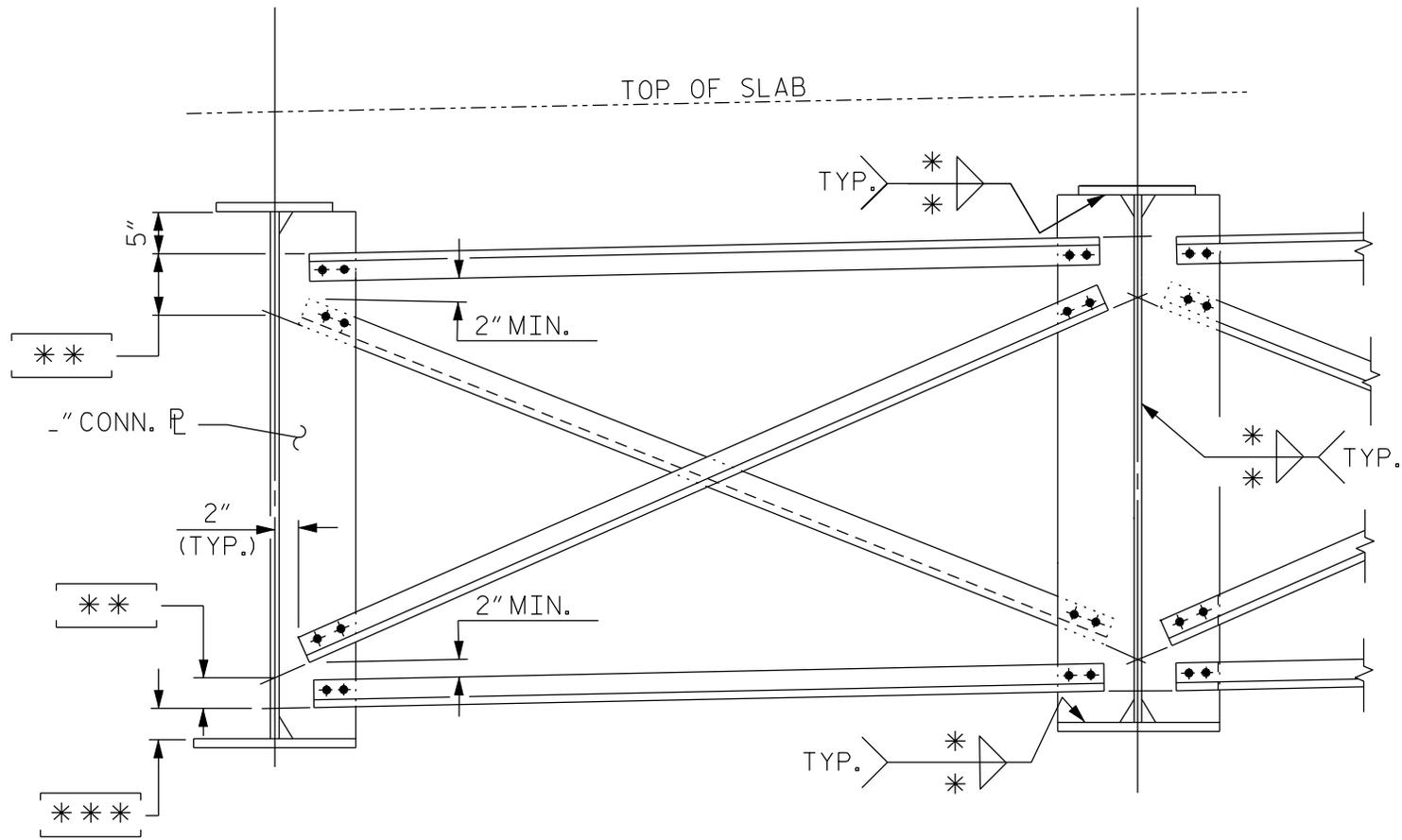


FIGURE 6 - 108

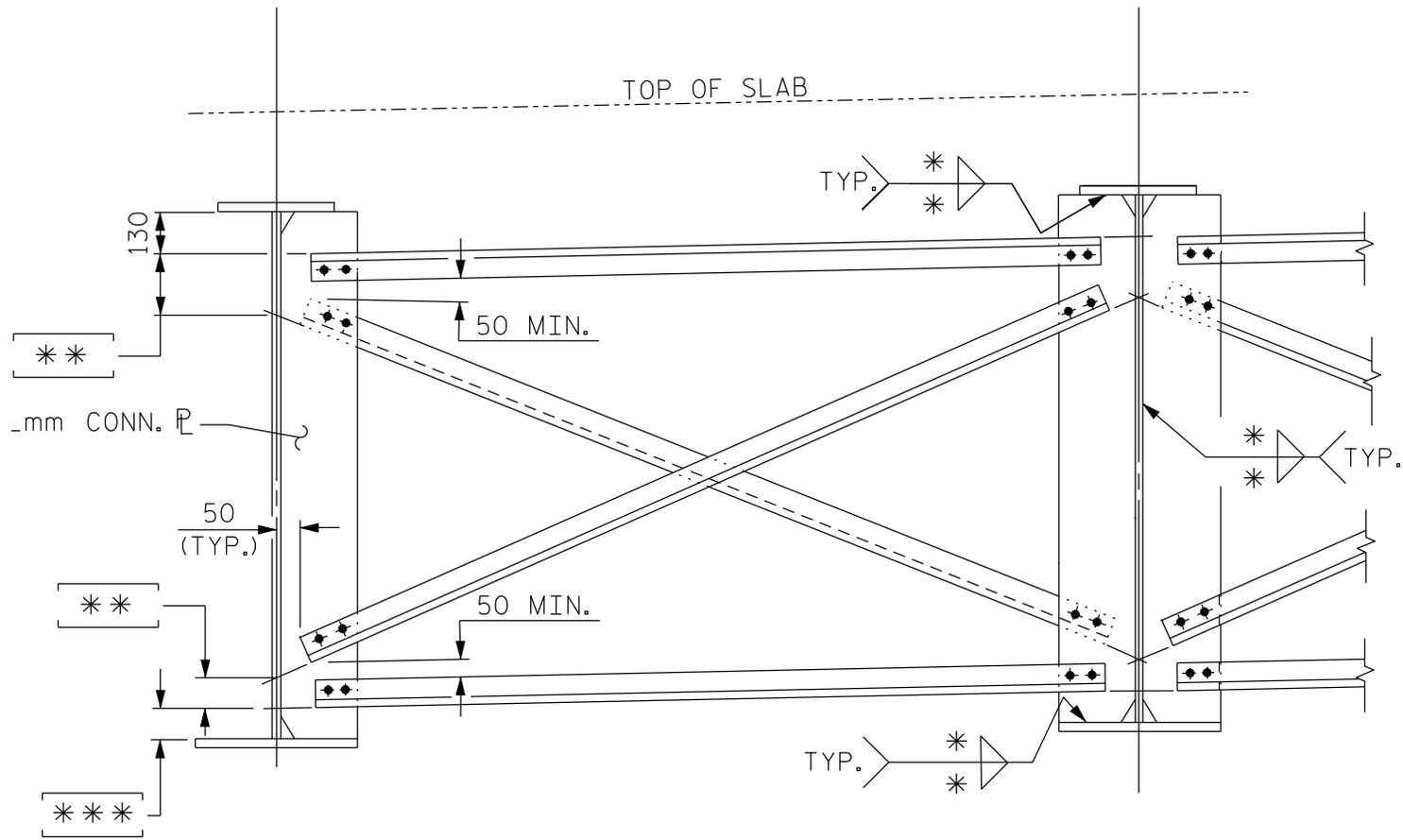


- * = SHOW WELD SIZE.
 - ** = SET DIMENSION TO PROVIDE 2" MINIMUM AS SHOWN.
 - *** = CLIP SIZE + 1/2". FOR CLIP SIZE, SEE FIGURE 6-101.
- SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL INTERMEDIATE CROSSFRAME
FOR PLATE GIRDERS MORE THAN 60" DEEP

(WITHOUT LATERAL BRACING)

FIGURE 6 - 108 M



- * = SHOW WELD SIZE.
 - ** = SET DIMENSION TO PROVIDE 50mm MINIMUM AS SHOWN.
 - *** = CLIP SIZE + 13mm. FOR CLIP SIZE, SEE FIGURE 6-101.
- SEE FIGURE 6-113 FOR WELD TERMINATION DETAILS.

TYPICAL INTERMEDIATE CROSSFRAME FOR
PLATE GIRDERS MORE THAN 1525mm DEEP

(WITHOUT LATERAL BRACING)