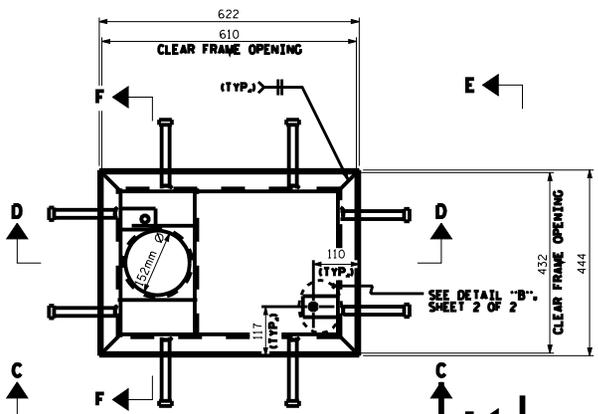


**PLAN VIEW OF GRATE**  
1.198 SCALE



**PLAN VIEW OF FRAME**  
1.198 SCALE

FRAME SHALL BE MADE FROM 6mm PLATES EXCEPT WHERE NOTED.

**NOTES**

FRAME AND GRATE ARE DESIGNED TO WITHSTAND MS22.5 LOADING.

FRAME, GRATE, PIPE, AND ALL PLATES SHALL CONFORM TO AASHTO M270 GRADE 250 STEEL OR APPROVED EQUAL. PIPE SHALL CONFORM TO ASTM A53, TYPE S. ALL HOLD-DOWN BOLTS AND NUTS SHALL BE AASHTO M169. WASHERS SHALL CONFORM TO AASHTO M293. ALL ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THRU 1020 OR APPROVED EQUAL.

ANCHOR STUDS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. ANCHOR STUDS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.

UPON COMPLETION OF SHOP FABRICATION, ALL STEEL PARTS, INCLUDING BOLTS AND WASHERS, SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WELDING TO BE PERFORMED IN ACCORDANCE WITH THE ANSI/AASHTO/AWS D15.5 WELDING CODE. ALL CONNECTIONS SHALL BE SEAL WELDED ALONG TOP AND BOTTOM HORIZONTAL SEAMS OF CONNECTIONS IN ADDITION TO ANY REQUIRED STRUCTURAL WELDS.

FRAME SHALL BE COVERED DURING THE POURING OF THE DECK CONCRETE.

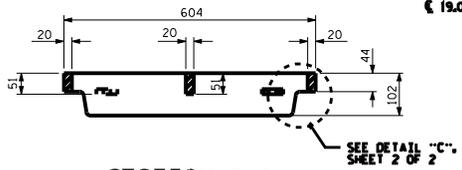
PRIOR TO PLACING THE GRATE, ALL DEBRIS SHALL BE CLEARED FROM FRAME IN ORDER TO ALLOW FOR PROPER SEATING OF THE GRATE AND ELIMINATE POTENTIAL ROCKING HAZARDS.

SHEAR STUDS OR STIRRUPS ON THE GIRDER MAY BE CUT AS APPROVED BY THE ENGINEER TO AVOID INTERFERENCE WITH THE BRIDGE SCUPPER.

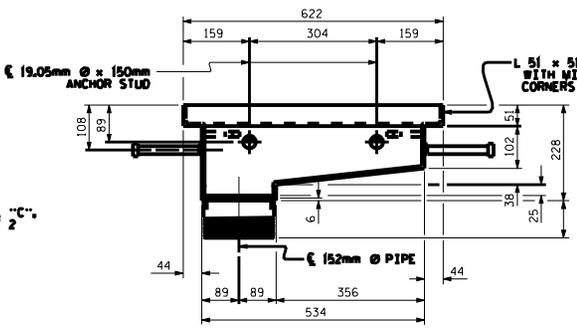
REINFORCING STEEL IN THE DECK AND BARRIER RAIL MAY BE SHIFTED, FIELD BENT, OR CUT AS APPROVED BY THE ENGINEER TO AVOID INTERFERENCE WITH THE BRIDGE SCUPPER.

FOR LOCATION OF SCUPPERS, SEE "SUPERSTRUCTURE PLAN OF SPANS".

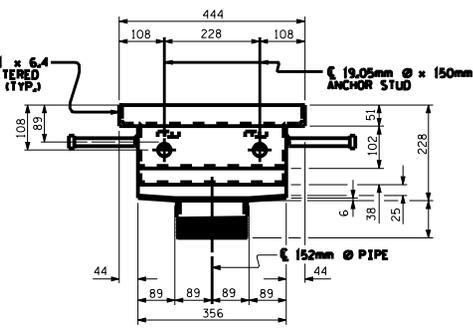
NO SEPARATE PAYMENT WILL BE MADE FOR BRIDGE SCUPPERS. THE ENTIRE COST OF FURNISHING AND INSTALLING THE SCUPPERS SHALL BE INCLUDED IN THE PRICE BID FOR "REINFORCED CONCRETE DECK SLAB".



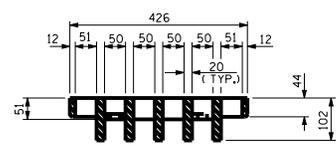
**SECTION A-A**  
1.198 SCALE



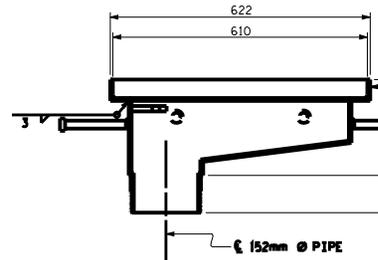
**SECTION C-C**  
1.198 SCALE



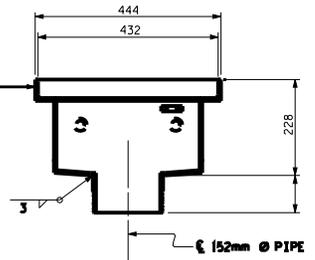
**SECTION E-E**  
1.198 SCALE



**SECTION B-B**  
1.198 SCALE



**SECTION D-D**  
1.198 SCALE



**SECTION F-F**  
1.198 SCALE

USE FOR PE 2014 X SCALE FOR SEAL

ASSEMBLED BY:	DATE:
CHECKED BY:	DATE:
DRAWN BY: LIS 2/98	REV: 10/17/00R
CHECKED BY: JWB 4/98	REV: 11/10/00

PROJECT NO. \_\_\_\_\_ COUNTY \_\_\_\_\_  
STATION \_\_\_\_\_  
SHEET 1 OF 2

STATE OF CALIFORNIA  
DEPARTMENT OF TRANSPORTATION  
STANDARD  
BRIDGE SCUPPER  
DETAILS

REVISIONS		SHEET NO.	
No.	Date	No.	Date

STD. NO. BS15M