All fixed points of support are to be tightened finger tight and then backed off 1/2 turn. The thread of the 2" pipe sleeve shall be burried with a sharp pointed tool. The pipe sleeves shall be cut from Schedule 40 PVC plastic pipe. The PVC plastic pipe shall meet the requirements of ASTM D1785. The payment for the pipe sleeves shall be included in the several pay items.

For painted structural steel (excluding AASHTO M270 Grade 50W), sole plates, anchor bolts, nuts and washers shall be galvanized in accordance with the standard specifications. For AASHTO M270 Grade 50W structural steel, sole plate shall be AASHTO M270 Grade 50W and shall not be galvanized. Anchor bolts, nuts and washers shall be galvanized in accordance with the standard specifications. Anchor bolts shall meet the requirements of ASTM A449. Nuts shall meet the requirements of AASHTO M291-DH or AASHTO M292-2H. Washers shall meet the requirements of AASHTO M293. Shop drawings are not required for anchor bolts, nuts and washers. Shop inspection is required.

When field welding the sole plate to the girder flange, use temperature indicating wax pens, or other suitable means, to ensure that the temperature of the sole plate does not exceed 300°F. Temperatures above this may damage the elastomer.

All surfaces of bearing plates shall be smooth and straight.

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**NOTES**

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**LOAD RATINGS**

<table>
<thead>
<tr>
<th>Type</th>
<th>Load (K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type IV</td>
<td>184</td>
</tr>
<tr>
<td>Type V</td>
<td>200</td>
</tr>
<tr>
<td>Type VI</td>
<td>262</td>
</tr>
</tbody>
</table>

**STANDARD ELASTOMERIC BEARING DETAILS (STEEL SUPERSTRUCTURE)**

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**SOLE PLATE DETAILS**

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