

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE BOX BEAM SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE BOX BEAMS.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF BOX BEAM SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT. THE 2 1/2" Ø DOWEL HOLES AT EXPANSION ENDS OF BOX BEAM SECTIONS SHALL BE FILLED WITH JOINT SEALER MATERIAL TO 1/2" ABOVE THE TOP OF DOWELS AND THEN FILLED WITH GROUT.

THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF TYPE SL LOW MODULUS SILICONE SEALANT. THE 2" Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE BOX BEAM UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN ---- PSI.

ALL REINFORCING STEEL IN BARRIER RAILS AND CONCRETE WEARING SURFACE SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE BOX BEAM UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO BOX BEAM UNIT ENDS.

VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

GROOVED CONTRACTION JOINTS, 1/4" IN DEPTH, SHALL BE TOOLED IN THE TOP OF WEARING SURFACE AT INTERIOR BENTS WITH CONTINUOUS CONCRETE WEARING SURFACE IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS.

FOR FOAM JOINT SEALS, SEE SPECIAL PROVISIONS.

THE NOMINAL UNCOMPRESSED SEAL WIDTH OF THE FOAM JOINT SEAL SHALL BE ----- AT BENT NO. ...

PLACEMENT OF THE CONCRETE WEARING SURFACE SHALL OCCUR AFTER CASTING THE CONCRETE RAIL. THE COST OF THE REINFORCING STEEL CAST WITH THE CONCRETE WEARING SURFACE SHALL BE INCLUDED IN THE UNIT PRICE BID FOR CONCRETE WEARING SURFACE. FOR CONCRETE WEARING SURFACE, SEE SPECIAL PROVISIONS.

FOR ELASTOMERIC CONCRETE, SEE SPECIAL PROVISIONS.

THE LOCATION OF THE VOID DRAINS MAY BE SHIFTED SLIGHTLY WHERE NECESSARY TO CLEAR PRESTRESSING STRANDS OR TRANSVERSE REINFORCING STEEL.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

IF BRIDGE DECK DRAINS ARE REQUIRED ADD THE FOLLOWING NOTE:  
APPLY EPOXY PROTECTIVE COATING TO EXTERIOR FACE OF THE EXTERIOR BOX BEAM UNITS THAT REQUIRE DRAINS IN THE BARRIER RAIL.

TYPICAL SECTION

\*BASED ON PREDICTED FINAL CAMBER AND THEORETICAL GRADE LINE ELEVATIONS

IF BRIDGE DECK DRAINS ARE REQUIRED W/VCBR ADD THE FOLLOWING NOTE:

THE DRAIN OPENING AT THE GUTTERLINE SHALL BE 4" X 5". THE HEIGHT OF THE BLOCKOUT IN THE VERTICAL CONCRETE BARRIER RAIL SHALL EXTEND FROM THE TOP OF THE BOX BEAM UNIT TO THE TOP OF THE DRAIN OPENING.

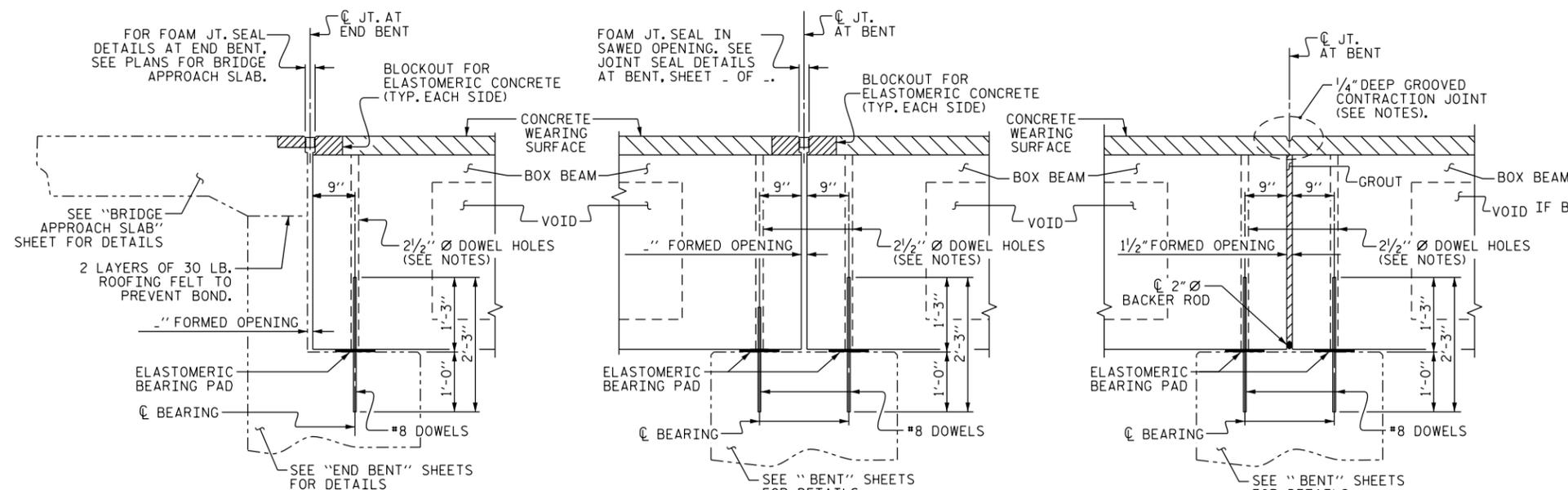
IF BRIDGE BRIDGE HAS 32" ALASKA OR 42" OREGON RAILS ADD THE FOLLOWING NOTE:

THE COST OF THE METAL RAIL ANCHOR ASSEMBLY CAST WITH THE BOX BEAM SECTIONS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

FIXED END  
OR  
EXPANSION END

FIXED END EXPANSION END

FIXED END FIXED END



SECTION AT END BENT

SECTION AT BENT

SECTION AT BENT

PROJECT NO. \_\_\_\_\_

\_\_\_\_\_ COUNTY

STATION: \_\_\_\_\_

SHEET \_ OF \_

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
3'-0" X \_'-\_"  
PRESTRESSED CONCRETE  
BOX BEAM UNIT

|                      |                   |
|----------------------|-------------------|
| ASSEMBLED BY :       | DATE :            |
| CHECKED BY :         | DATE :            |
| DRAWN BY : TLA 5/05  | REV. 6/13 MAA/GM  |
| CHECKED BY : GM 6/05 | REV. 8/14 MAA/GM  |
|                      | REV. 1/15 RWW/TMG |

DOCUMENT NOT CONSIDERED  
FINAL UNLESS ALL  
SIGNATURES COMPLETED

| REVISIONS |     |       |     |     |       | SHEET NO.    |
|-----------|-----|-------|-----|-----|-------|--------------|
| NO.       | BY: | DATE: | NO. | BY: | DATE: | TOTAL SHEETS |
| 1         |     |       | 3   |     |       |              |
| 2         |     |       | 4   |     |       |              |