**NOTES**

- At fixed points of support, holes for anchor bolts are to be tempered finger tight and then backed off 1/4 turn. Then, the threads in the nut are Swaged shall be brushed with a shop furnished tool.
- The 1/2" pipe sleeves shall be cut from Schedule 40 PVC pipe. The pipe sleeve shall meet the requirements of ASTM D1785.
- No separate payment will be made for the pipe sleeves. Payment shall be included in the lump sum contract price for the expansion bearing assemblies.

**STEEL ROCKER**

- Steel rocker simple hinge bearing pads are designed and prefabricated. All bearing plates shall be aashto M270 grade ___.

**EXPANSION BEARING DETAILS**

- All bearing plates shall be smooth and straight. Bearing plates shall be aashto M270 grade ___.

- All surfaces of bearing plates shall be smooth and straight. The faces of bearing plates shall be painted, all sharp edges and ends of plates shall be rounded by suitable means to a radius of approximately 1/8".

- The closure is the standard pipe for this assembly need not be galvanized.

- All bearing plates shall be aashto M270 grade ___.

- Anchor bolts should be grouted before falsework or forms are placed. The closure pipe shall meet the requirements of ASTM D1785.

- The 1/2" pipe sleeves shall be cut from Schedule 40 PVC pipe. The PVC sleeves shall then be burred with a sharp pointed tool.

- Anchor bolts shall be grouted before falsework or forms are placed. Payment shall be included in the lump sum contract price for the expansion bearing assemblies. The closure is the standard pipe for this assembly need not be galvanized.

- Anchor bolts should be grouted before falsework or forms are placed. The closure pipe shall meet the requirements of ASTM D1785.

- All bearing plates shall be Swedge type.

- The closure is the standard pipe for this assembly need not be galvanized.

- Anchor bolts should be grouted before falsework or forms are placed. The closure pipe shall meet the requirements of ASTM D1785.

- All bearing plates shall be aashto M270 grade ___.