

1 PLAN PREPARATION

- 1-1 Plan Assembly Outline
- 1-2 Accuracy for Plan Sheets
- 1-3 Drawing Scales
- 1-4 Line Symbology
- 1-5 Skew Angle Designation
- 1-6 Trigonometric Functions
- 1-7 Properties of A Circle
- 1-8 Horizontal Curve/Tangent Offset
- 1-9 Vertical Parabolic Curve - Equal Tangent
- 1-10 Vertical Parabolic Curve - Equal Tangent (Example)

2 DESIGN DATA

- 2-1 Seismic Zone – LRFD Bridge Design Specifications
- 2-2 Soil Profile Types
- 2-3 Design Traffic Lane

3 MATERIALS

4 PRELIMINARY DRAWINGS

- 4-1 Example Preliminary General Drawing (Sheet 1 of 2)
- 4-2 Example Preliminary General Drawing (Sheet 2 of 2)
- 4-3 Construction Limits Sketches for Bridges and Culverts
- 4-4 Example Construction Limit Sketch
- 4-5 Example Coast Guard Permit Sketch (Drawing 1)
- 4-6 Example Coast Guard Permit Sketch (Drawing 2)
- 4-7 Example Coast Guard Permit Sketch (Drawing 3)
- 4-8 Railroad Erosion Control Detail

5 GENERAL DRAWINGS

- 5-1 Example General Drawing (Plan and Section Views)
- 5-2 Example General Drawing (Foundation Layout Sketch)
- 5-3 Example General Drawing (Long Chord Layout)
- 5-4 Example General Drawing (Location Sketch and Bill of Material)
- 5-5 Example General Drawing (Stream Crossing - Location Sketch)

6 SUPERSTRUCTURES

- 6-1 Bridge Superstructure Depth
- 6-2 Slab Design Table (Slab Depth and 'A' Bars, Sheet 1 of 2)
- 6-3 Slab Design Table (Slab Depth and 'A' Bars, Sheet 2 of 2)
- 6-4 Slab Design Table (BBU Depth and 'B' Bars, Sheet 1 of 2)
- 6-5 Slab Design Table (BBU Depth and 'B' Bars, Sheet 2 of 2)
- 6-6 Suggested Maximum Superstructure Overhangs
- 6-7 Slab Design Worksheet (Steel Girder)
- 6-8 Slab Design Worksheet (Prestressed Concrete Girder)
- 6-9 Skew Limit Guidelines for Precast Concrete Deck Panels
- 6-10 Vertical Concrete Barrier Rail on Cored Slab
- 6-11 Vertical Concrete Barrier Rail on Box Beam
- 6-12 Drain Details (Prestressed Concrete Girders)
- 6-13 Drain Connector Details (Steel Girders)
- 6-14 Drain Connector Detail with Scupper (Prestressed Concrete Girders)
- 6-15 Drain Connector Detail with Scupper (Steel Girders)
- 6-16 Section Through Sidewalk
- 6-17 Sidewalk on Cored Slabs
- 6-18 Sidewalk on Box Beams
- 6-19 Permanent Concrete Median Strip on Bridge
- 6-20 Barrier Rail Details (without Wearing Surface)
- 6-21 Barrier Rail - End of Rail Details (without Wearing Surface)
- 6-22 42" (1067mm) Barrier Rail Details
- 6-23 Barrier Rail - End of 42" (1067mm) Rail Details
- 6-24 Detail for Computing Length of S1 Bar
- 6-25 Location of Adhesively Anchored Dowels for Barrier Rails
- 6-26 Example Concrete Barrier Rail Standard
- 6-27 Concrete Median Barrier Details (for Rigid Pavement)
- 6-28 Concrete Median Barrier Details (for Rigid Pavement)
- 6-29 Median Barrier Rail Cover Plate Details
- 6-30 Median Barrier Rail Cover Plate Details
- 6-31 Bar Types - Concrete Median Barrier
- 6-32 End Post for Three Bar Rail
- 6-33 Parapet and End Post for Two Bar Rail
- 6-34 Parapet and End Post for One Bar Rail
- 6-35 Parapet and End Post for One or Two Bar Rail
- 6-35a 32" Alaska Rail on a Deck Slab
- 6-35b 42" Oregon Rail on a Deck Slab
- 6-35c Curb and End Post for 32" Alaska Rail
- 6-35d Curb and End Post for 42" Oregon Rail
- 6-36 One and Two Bar Metal Rail on Cored Slab Units
- 6-37 One and Two Bar Metal Rail on Box Beam Units
- 6-37a 32" Alaska Rail on Cored Slabs and Box Beams
- 6-37b 42" Oregon Rail on Cored Slabs and Box Beams
- 6-38 Wisconsin DOT Pouring Sequence (Two and Three Spans)

- 6-39 Wisconsin DOT Pouring Sequence (Any Number of Spans)
- 6-40 Pouring Sequence for Continuous for Live Load Deck Slabs
- 6-41 Optional Pouring Sequence – Prestressed Concrete Superstructure
- 6-42 Transverse Construction Joint in Deck Slab
- 6-43 Foam Joint Seals for Concrete and Steel Superstructures
- 6-44 Intentionally Left Blank
- 6-45 Typical Foam Joint Seal Details
- 6-46 Sidewalk with Foam Joint Seal
- 6-47 Sidewalk with Foam Joint Seal Details
- 6-48 Sidewalk Cover Plate Details with Foam Joint Seal
- 6-49 Example Expansion Joint Seal Details Standard (Sheet 1)
- 6-50 Example Expansion Joint Seal Details Standard (Sheet 2)
- 6-51 Example Expansion Joint Seal Details Standard (Sheet 3)
- 6-52 Example Calculations for “Movement and Setting at Joint” Table and Detail of #4 (#13) J1 Bar
- 6-53 Plan of Expansion Joint Seal at Barrier Rail - Left Side
- 6-54 Plan of Expansion Joint Seal at Sidewalk - Left Side
- 6-55 Plan View of Sidewalk Cover Plate for Expansion Joint Seals
- 6-56 Pavement Marking Alignment Sketch (Example)
- 6-57 End Bent Joint Details (for Steel Superstructure with Modular Expansion Joint)
- 6-58 Bent Diaphragm Detail (for Steel Superstructure with Modular Expansion Joint)
- 6-59 Sidewalk Cover Plate Details for Modular Expansion Joint Seals
- 6-60 Plan of Modular Expansion Joint Seal at Sidewalk - Left Side
- 6-61 Overlay Type Flow Chart
- 6-62 Construction Elevations Sketch (Bottom of Slab Example)
- 6-63 Construction Elevations Sketch (Approach Slab Example)
- 6-64 Construction Elevations Sketch (Preliminary Header Example)
- 6-65 Intentionally Left Blank
- 6-66 Dimensions, Area, and Design Data for Prestressed Concrete Girders (AASHTO Types II through IV)
- 6-67 Dimensions, Area, and Design Data for Prestressed Concrete Girders (AASHTO Types V and VI, Modified Bulb Tees)
- 6-68 Details for Type II Prestressed Concrete Girder Without Notch
- 6-69 Details for Type III Prestressed Concrete Girder Without Notch
- 6-70 Girder Layout Sheet (Example)
- 6-71 Top of Slab Reinforcement Layout (Continuous for Live Load Deck Slab with Precast Concrete Deck Panels)
- 6-72 Top of Slab Reinforcement Layout (Continuous for Live Load Deck Slab with Metal Stay-in-Place Forms)
- 6-73 Buildup over Prestressed Concrete Girder
- 6-74 Section Through Bent Diaphragm (Prestressed Concrete Girders)
- 6-75 Typical Joint Seal Detail
- 6-75a Top Flange Clip Details (Modified Bulb Tees)
- 6-76 Half-Sections Through Bent Diaphragm
- 6-77 Bent Diaphragm Blockout Detail

- 6-78 Typical Intermediate Diaphragm for Prestressed Concrete Girders(AASHTO Types II through IV)
- 6-79 Typical Intermediate Diaphragm for Prestressed Concrete Girders (AASHTO Types V and VI, Modified Bulb Tees)
- 6-80 Grouted Recess for End of Tie Rod
- 6-81 Cored Slab Properties
- 6-81a Cored Slab Properties
- 6-81b Cored Slab Properties
- 6-82 Cored Slab Typical Section (Example)
- 6-83 Cored Slab Span Layout (Example)
- 6-84 Cored Slab with Barrier Rail Details (Example)
- 6-85 Part Plan End of Cored Slab Unit
- 6-86 Grouted Recess at End of Post-Tensioned Strand for Cored Slabs
- 6-86a Grouted Recess at End of Double Post Tensioned Strands for Cored Slabs
- 6-87 View of Cored Slab Superstructure
- 6-88 Box Beam Properties
- 6-88a Box Beam Properties
- 6-89 Plan View of Box Beam Superstructure Units
- 6-90 Slab and Buildup Dimensions (Steel Girders)
- 6-91 Top Flange Clip Details
- 6-92 Typical Flange and Web Butt Joints
- 6-93 End Bent Joint Details (Steel Girders)
- 6-94 Section Through Bent Diaphragm
- 6-95 Bent Diaphragm for Rolled Beams Through 27 in (690 mm)
- 6-96 Bent Diaphragm for Rolled Beams 30 in (760 mm) Through 33 in (840 mm)
- 6-97 Bent Diaphragm for Rolled Beams 36 in (920 mm)
- 6-98 Bent Diaphragm for Plate Girders Through 48 in (1220 mm)
- 6-99 Bent Crossframe for Plate Girders More Than 48 in (1220 mm) Without Lateral Bracing
- 6-100 Bent Crossframe for Plate Girders More Than 48 in (1220 mm) With Lateral Bracing
- 6-101 Connector Plate Details
- 6-102 Intermediate Diaphragm for Rolled Beams Through 27 in (690 mm)
- 6-103 Intermediate Diaphragm for Rolled Beams 30 in (760 mm) Through 33 in (840 mm)
- 6-104 Intermediate Diaphragm for Rolled Beams 36 in (920 mm)
- 6-105 Intermediate Diaphragm for Plate Girders Through 48 in (1220 mm)
- 6-106 Intermediate Diaphragm for Plate Girders 49 in (1245 mm) Through 60 in (1525 mm)
- 6-107 Optional Intermediate Crossframe for Plate Girders More Than 60 in (1525 mm) Without Lateral Bracing
- 6-108 Intermediate Crossframe for Plate Girders More Than 60 in (1525 mm) Without Lateral Bracing
- 6-109 Intermediate Crossframe for Plate Girders More Than 60 in (1525 mm) With Lateral Bracing
- 6-110 Typical Lateral Bracing Details
- 6-111 Typical Lateral Bracing Details at Intermediate Stiffeners
- 6-112 Stiffener Details
- 6-113 Weld Termination Details

6-114	Web Stiffener or Connector Plate Weld Detail
6-115	Gusset Plate Details
6-116	Shear Connectors
6-117	Typical Field Splice Details
6-118	Charpy V-Notch Tests for Continuous Plate Girders
6-119	Integral End Bent Details (Steel Superstructure)
6-120	Alternate Integral End Bent Details (Steel Superstructure)
6-120a	Sole Plate Details for Alternate Integral End Bents
6-121	Integral End Bent Details (PCG Superstructure)
6-122	Integral End Bent Details (PCG Superstructure)
6-123	Integral End Bent Details (PCG Superstructure)
6-124	Temperature Setting Detail
6-125	Disc Bearing Design Data
6-126	Disc Bearing Setting Details (Curved Girder Example)
6-127	Intentionally Left Blank
6-128	Intentionally Left Blank
6-129	TFE Bearing Details
6-130	Fixed Bearing Assembly Details
6-131	Surface Finish for Bearing Plates
6-132	Slot Size for Expansion End of Span
6-133	LRFR Flow Chart
6-134	LRFR Load Factors and Prestressed Concrete Stress Limits
6-135	Drip Bead Details
6-136	Example Strip Seal Expansion Joint Details Standard (Sheet 1)
6-137	Example Strip Seal Expansion Joint Details Standard (Sheet 2)
6-138	Example Strip Seal Expansion Joint Details Standard (Sheet 3)
6-139	Example Calculation for "Movement and Setting at Joint" Table for Strip Seal Expansion Joint

7 SUBSTRUCTURES

7-1	Cap Length for Cored Slab & Box Beam Bridges
7-2	Reinforcing Steel in Top of Stepped Bent Caps
7-3	End Bent #1 Layout (Skew < 90°)
7-4	End Bent #2 Layout (Skew < 90°)
7-5	End Bent #1 Layout (Skew = 90°)
7-6	End Bent #2 Layout (Skew = 90°)
7-7	End Bent #1 Layout (Skew > 90°)
7-8	End Bent #2 Layout (Skew > 90°)
7-9	Sloped End Bent Cap
7-10	Chamfering Acute End Bent Corner
7-11	Temporary Drainage at End Bent
7-12	Backwall Detail
7-13	Reinforcing for Turned Back Wing
7-13a	Reinforcing for Turned Back Wing (4'-0" Deep End Bent Caps)
7-14	Suggested Method of Detailing Sloped Wings

- 7-15 Required Length of Wings
- 7-15a Required Length of Wings (4 Foot Deep End Bent Caps)
- 7-16 General Guide for Piles in End Bent Wings
- 7-16a General Guide for Piles in End Bent Wings (4'-0" Deep End Bent Caps)
- 7-17 Blockout in Wing Wall
- 7-18 Blockout in Wing Wall for Cored Slab
- 7-19 Wing Design Table (4'-0" Deep End Bent Caps)
- 7-20 Intentionally Left Blank
- 7-21 Intentionally Left Blank
- 7-22 Intentionally Left Blank
- 7-23 Standard Brace Pile Detail (for End Bents)
- 7-23a Standard Brace Pile Detail (4'-0" Deep End Bent Caps)
- 7-24 Standard Brace Pile Detail (for End Bents with Double Row of Piles)
- 7-24a Standard Brace Pile Detail (4'-0" Deep End Bent Caps with Double Row of Piles)
- 7-25 Pipe Pile in End Bent or Footing Detail
- 7-26 Standard Brace Pile Detail (for Interior Bents)
- 7-27 Standard Brace Pile Detail (for Interior Bents with Double Row of Piles)
- 7-28 End of Cap Detail for Interior Pile Bents
- 7-29 Column Connection Details for Seismic Performance Zone 2
- 7-30 Spiral Reinforcing for Round Columns
- 7-31 Pile Splice Details
- 7-32 Pile Tip Details
- 7-33 Composite Pile Details
- 7-34 Pier Scour Protection (Spread Footings Located in Stream Bed)
- 7-35 Pier Scour Protection (Spread Footings Located in Banks of Streams)
- 7-36 Pier Scour Protection (Pile Footings Located in Stream Bed)
- 7-37 Details for Foundation Piles in Bents
- 7-38 Pay Area of Excavation for Post and Beam End Bents
- 7-39 Intentionally Left Blank
- 7-40 Pier Crash Wall for Railroad Overheads
- 7-41 Median Barrier Rail and Column Connection

8 REHABILITATION

- 8-1 Tie Rod Assembly with Turnbuckle or Sleeve Nut
- 8-2 Rolled Beam Details (with Cover Plate)

9 REINFORCED CONCRETE BOX CULVERTS

- 9-1 Culvert Design Worksheet
- 9-2 Sloped and Tapered Inlet (Example)
- 9-3 Sloped and Tapered Inlet (Example)
- 9-4 Cast-in-Place Culvert Example (Location Sketch and Profile)
- 9-5 Cast-in-Place Culvert Example (Section, End Elevation, and Slab Plans)
- 9-6 Cast-in-Place Culvert Example (Wing Details)
- 9-7 Skewed Precast Box Culvert
- 9-8 Precast Culvert Example (Slab Plans, Section, and End Elevation)

- 9-9 Precast Culvert Example (Details)
- 9-10 Precast Culvert Example (Wing Details)
- 9-11 Details for Computing Culvert Excavation
- 9-12 Culvert Sill Details
- 9-13 Turned Back Wing Layout Formulas for Culverts
- 9-14 Layout for Turned Back Culvert Wings
- 9-15 Turned Back Culvert Wing
- 9-16 Guardrail Anchor Assembly Details (Example)
- 9-17 Guardrail Anchor Assembly Details for Precast Culvert (Example)
- 9-18 Edge Beams for Culvert Extensions

10 REINFORCING STEEL

- 10-1 Areas, Weights, and Spacing of Bars
- 10-2 Areas of Standard Bars
- 10-3 Development Length and Splice Length for Bars in Tension (Class A)
- 10-4 Development Length and Splice Length for Bars in Tension (Class B)
- 10-5 Development Length and Splice Length for Bars in Compression
- 10-6 Splice Length Chart for Superstructures
- 10-7 General Guide to Substructure Bar Splice and Development Lengths (Interior Bent)
- 10-8 General Guide to Substructure Bar Splice Lengths (End Bent)
- 10-9 Bill of Material and Spiral Length Calculation (Example)
- 10-10 Detail of Reinforcing in Bent Cap
- 10-11 Standard Bar Details
- 10-12 Sample Bar Replacement Chart
- 10-13 Culvert Splice Length
- 10-14 Standee Bar Detail (Example)

11 BRIDGE LAYOUT

- 11-1 Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (Cored Slab Structure)
- 11-1a Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (Cored Slab Structure 4'-0" Deep End Bent Caps)
- 11-2 Stream Crossing Details for 1'-0" (300 mm) Minimum Berm
- 11-2a Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (4'-0" Deep End Bent Caps)
- 11-3 Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (Dimensions)
- 11-3a Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (4'-0" Deep End Bent Caps 1 ½:1 Slope) (Dimensions)
- 11-3b Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (4'-0" Deep End Bent Caps 2:1 Slope) (Dimensions)
- 11-4 Berm Details
- 11-5 Bridge Length Requirements – Railroad Overheads

12 MISCELLANEOUS ITEMS

- 12-1 Approach Slab Standard Drawing
- 12-2 Approach Slab Details Standard Drawing

12-3	Guardrail Anchorage for Barrier Rail (Example)
12-4	Approach Slab Standard Drawing
12-5	Approach Slab Standard Drawing
12-6	Approach Slab Details Standard Drawing
12-7	Barrier Rail Transition Details
12-8	Plan View of Foam Joint Seal at End Bent for Barrier Rail
12-9	Plan View of Foam Joint Seal at End Bent for Curbs
12-10	Foam Joint Seal Details at End Bent for Barrier Rail
12-11	Foam Joint Seal Details at End Bent for Curbs
12-12	Plan View of Armored Foam Joint Seal at End Bent for Barrier Rail
12-13	Plan View of Armored Foam Joint Seal at End Bent for Curbs
12-14	Armored Foam Joint Seal Details at End Bent for Barrier Rail
12-15	Armored Foam Joint Seal Details at End Bent for Curbs
12-16	Plan View of Foam Joint Seal at End Bent for Sidewalk
12-17	Details of Sidewalk on Approach Slab
12-18	Approach Slab Length Flow Chart
12-19	Intentionally Left Blank
12-20	Intentionally Left Blank
12-21	Uses and Field Testing of Adhesive Bonding Systems
12-22	Riprap
12-22a	Riprap (4'-0" Deep End Bent Caps)
12-23	Concrete Slope Protection
12-23a	Concrete Slope Protection (4'-0" Deep End Bent Caps)
12-24	Detail of Slope Protection Behind Crashwall
12-25	Slope Protection Details Sheet
12-25a	Slope Pivot Point Location
12-26	Bridge Access Facilities Table
12-27	Railroad Shoring Requirements
12-28	Grouted Recess at Location of Shoring Strut Through Railroad Crashwall
12-29	Corrosive Area Map
12-30	Determination of Corrosion Protection
12-31	Structure Excavation Limits (Reinforced Earth Wall)
12-32	Structure Excavation Limits (Permanent Tiedback Wall)
12-33	Structure Drainage System Details (Elevation, Bent Details)
12-34	Structure Drainage System Details (Part-Elevation at Bent, Insert Location in Stay-In-Place Forms)
12-35	Structure Drainage System Details (Part-Elevation at Scupper, Part-Section of Pipe Hanger)
12-36	Exposure Categories for Sound Barrier Wall
12-37	Pile Panel Sound Barrier Wall Design