# LATEX MODIFIED CONCRETE OVERLAY (2-11-19)

## Description

This special provision addresses the requirements for furnishing and placing an overlay of latex modified concrete (LMC) over existing concrete or repair concrete on bridge decks and approach pavement. Perform this work in accordance with this special provision and the applicable parts of the *Standard Specifications*.

## Quality Control

The Contractor is responsible for scheduling a pre-construction meeting with the Resident Engineer and the Area Bridge Construction Engineer.

Submit a Quality Control Plan to the Engineer for approval which, at a minimum, describes the methods of: storing materials, calibrating mixers, controlling moisture content in the aggregate, maintaining proper mix temperature, retarder usage, curing and curing time, controlling evaporation rate, cleaning and removing excess water.

Before beginning any work, obtain approval for all equipment to be used for deck preparation, mixing, placing, finishing and curing the LMC.

## Materials

For materials, equipment, and proportioning and mixing of modified compositions, see Article 1000-7 of the *Standard Specifications*.

Provide aggregates for use in the LMC that are free from ice, frost, frozen particles or other contaminants when introduced into the mixer.

The *Standard Specifications* shall be revised as follows:

**1000-7(A) –** Add the following paragraph to the end of the section:

Submit the LMC mix design, including laboratory compressive strength data for a minimum of six (6) 4-inch by 8-inch cylinders at seven (7) days for normal setting concrete to the Engineer for review. Include test results for the slump and air content of the laboratory mix. Perform tests in accordance with AASHTO T 22, T 119 and T 152.

## Preparation of Surface

Completely clean all surfaces within 48 hours prior to placing the overlay unless otherwise approved by the Engineer.

Thoroughly soak the clean surface and maintain a wet surface for at least 12 hours immediately prior to placing the LMC. After soaking the surface for at least 12 hours, cover it with a layer of white opaque polyethylene film that is at least 4 mils thick. Immediately prior to placing the LMC, remove standing water from the surface using an approved vacuum system.

## Placing and Finishing

Prior to placing LMC, install a bulkhead of easily compressible material at expansion joints to the required grade and profile.

Construction joints other than those shown on the plans will not be permitted unless approved by the Engineer. At construction joints, remove 4” of previously placed LMC prior to placing the adjacent latex concrete. Also, for staged construction, 4” of previously poured LMC shall be scarified, hydro-demolitioned and recast with the next stage.

Place and fasten screed rails in position to ensure finishing the new surface to the required profile. Do not treat screed rails with parting compound to facilitate their removal. Prior to placing the overlay attach a filler block to the bottom of the screed and pass it over the area to be repaired to check the thickness. The filler block thickness shall be equal to the design overlay thickness as shown in the plans. Remove all concrete that the block does not clear. Individual aggregates left after hydro-demolition may be allowed to project above the base of the filler block. Remove aggregate that does not provide a 1” clear cover to the top of the overlay.

Brush a latex cement mixture onto all vertical surfaces and do not let the brushed material dry before it is covered with the additional material required for the final grade. Remove all loose aggregate from the latex cement brushed surface prior to latex concrete placement (NOTE: For surfaces not prepared with hydro-demolition brush the lean latex mixture over horizontal and vertical surfaces).

Do not place the LMC until the burlap is saturated and approved by the Engineer. Drain excess water from the wet burlap before placement.

Place the LMC in one operation. Provide a minimum overlay thickness as shown in the plans.

Once LMC placement begins a single layer of wet burlap shall be placed five (5) feet behind the screed’s burlap drag. In the event of a delay of ten (10) minutes or more, temporarily cover all exposed latex concrete with wet burlap and white opaque polyethylene.

When a tight, uniform surface is achieved and before the concrete becomes non-plastic, further finish the surface of the floor by burlap dragging or another acceptable method that produces an acceptable uniform surface texture.

Within 1 hour of covering with wet burlap, place a layer of 4 mil white opaque polyethylene film on the wet burlap and cure the surface for 48 hours. Then remove the curing material for an additional 48 hours air cure.

Screed rails or construction dams shall be separated from the newly placed concrete by passing a pointing trowel along the face of the formwork and the newly placed concrete. Carefully make this trowel cut for the entire depth and length of rails or dams after the LMC has sufficiently stiffened and cannot flow back.

As soon as practical, after the concrete has hardened sufficiently, test the finished surface with an approved rolling straightedge that is designed, constructed, and adjusted so that it will accurately indicate or mark all deck areas which deviate from a plane surface by more than ⅛” in 10’. Remove all high areas in the hardened surface in excess of ⅛” in 10’ with an approved grinding or cutting machine. Additionally, the final LMC deck surface shall not deviate from the line and elevation indicated on the plans by more than 0.3” over any 50’ length. Where variations are such that the corrections extend below the limits of the top layer of grout, seal the corrected surface with an approved sealing agent as required by the Engineer. If approved by the Engineer, correct low areas in an acceptable manner.

Unless otherwise indicated on the plans, groove the bridge floor in accordance with Subarticle 420-14(B) of the *Standard Specifications*.

## Limitations of Operations

The mixer is not permitted on the bridge deck unless otherwise approved.

No traffic is permitted on the finished LMC surface until the total specified curing time is completed and until the concrete reaches the minimum specified compressive strength.

Do not place LMC if the temperature of the concrete surface on which the overlay is to be placed is below 50°F or above 85°F. Measure the surface temperature by placing a thermometer under the insulation against the surface.

Prior to placing LMC, the air temperature, wind speed and evaporation rate shall be determined by Contractor and verified by the Engineer. Do not place LMC if the ambient air temperature is below 50°F or above 85°F, or if the wind velocity is greater than 10 mph.

Do not place LMC when the temperature of the LMC is below 45°F or above 85°F.

Do not place LMC if the rate of evaporation of surface moisture from the LMC determined by the Engineer or Contractor exceeds 0.05 pounds per square foot per hour during placement. The evaporation rate is calculated using the following formula:

 E = (Tc2.5-r\*Ta2.5)\*(1+0.4V)\*(10-6)

 where,

 E = Evaporation Rate,

 Tc = Concrete Temp (°F),

 r = Relative Humidity (%/100)

Ta = Air Temp (°F),

 V=Wind Velocity (mph)

Do not place LMC if the National Weather Service predicts the air temperature at the site to be below 35°F during the next 72 hours. If the predicted air temperature is above 35°F but below 50°F, then use insulation to protect the LMC for a period of at least 48 hours. Use insulation that meets the requirements of Subarticle 420-7(C) of the *Standard Specifications* and, if required, place it on the LMC as soon as initial set permits. When using insulation to protect LMC during the wet curing period, do not remove the insulation until the ambient air temperature is at least 50°F and rising. Leave the LMC uncovered for the 48 hour air curing period.

Stop all placement operations during periods of precipitation. Take adequate precautions to protect freshly placed LMC from sudden or unexpected precipitation. Keep an adequate quantity of protective coverings at the worksite to protect the freshly placed pavement from precipitation.

If working at night, provide approved lighting.

## Measurement and Payment

*Latex Modified Concrete Overlay* will be measured and paid for in cubic yards of LMC satisfactorily placed on the completed deck.

*Placing and Finishing Latex Modified Concrete* *Overlay* will be paid for at the contract unit price bid per square yard which includes compensation for furnishing all labor, tools, equipment and incidentals necessary to complete the work in accordance with the contract documents.

*Grooving Bridge Floors* will be measured and paid in accordance with Article 420-21 of the *Standard Specifications*.

Payment will be made under:

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| --- | --- |
| **Pay Item** | **Pay Unit** |
| Latex Modified Concrete Overlay | Cubic Yard |
| Placing & Finishing of Latex Modified Concrete OverlayGrooving Bridge Floors | Square YardSquare Feet |