Increased Seismic Protection for Bridges using the Triple Pendulum Bearings and the AASHTO Guide Specifications

Technical Presentation for North Carolina Department of Transportation Raleigh, N. Carolina

October 28, 2009

Earthquake Protection Systems, Inc.





AASHTO Adopted 2007 Guide Specifications Proposed AASHTO Guide Specifications for LRFD Seisnic Bridge Design Subcommittee for Seisnic Effects on Bridges T-3 Prepared by: Roy A. Imbsen Imbsen Consulting

March 2007

Earthquake Protection Systems, Inc.

Increased Seismic Protection using the Triple Pendulum Bearing

- Seismic Performance of Bridge in Past Earthquakes
- Lessons Learned in Past Earthquakes
- Seismic Isolation a Global Design Strategy in the New AASHTO Guide Specification
- Applications for Retrofit and New Construction
- Triple Pendulum Bearing Concept
- Bearing Evaluation and Prototype Testing

Earthquake Protection Systems, Inc.























Lessons Learned in Recent Earthquakes

- Bridge substructures are vulnerable
 - Inadequate ductility
 - Inadequate deformability
- Lack of adequate shear strength in substructure components and their connections
- Bridge superstructures have inadequate support widths to accommodate displacement demands of the substructures

Earthquake Protection Systems, Inc.

AASHTO Guide Specifications Global Design Strategy Type 3

Primary Ingredients to a Successful Use of an Isolation Strategy for Bridges

- A Candidate Bridge
- Desired Seismic Performance
- Supportive Owner
- Informed Designer
- Design Specification/Guidelines
- Global Model and Analytical Support
- Product Evaluation and Testing
- Quality Control During Construction

Earthquake Protection Systems, Inc.

19



























































Earthquake Protection Systems, Inc.











Mississippi River Crossing Bearing Location































Friction Pendulum Roadway Movement Control

- Provides a structural displacement pattern such that there is full serviceability of all the bridge elements and joints following a severe earthquake.
- Provisions for temperature (and other service loads) movements that are completely uncoupled from seismic movements
- Operational with full serviceability after a sever earthquake

Earthquake Protection Systems, Inc.



Friction Pendulum Roadway Movement Control

Full roadway function is maintained after a severe seismic event. Piers, railway structure, and expansion joints are all protected from damage.

An R factor of one is used in the design. Dynamic analyses and seismic designs become an order of magnitude more accurate and reliable.

There are no relative transverse seismic movements between railway sections. Costly multi-directional expansion joints are not required at any expansion joints.

Total construction costs are reduced as compared to conventional seismic designs.

Earthquake Protection Systems, Inc.

PS

71

69

Friction Pendulum Roadway Movement Control

<u>Triple Pendulum Bearings</u> are located at the tops of all piers. They reduce the seismic forces transmitted to the piers. They allow thermal expansion movements. They allow live load rotations of the roadway. Construction costs of the piers and foundations are significantly reduced.

<u>Cylindrical Friction Pendulum Bearings</u> are located at the abutments. They permit longitudinal pendulum motions of the entire roadway. They permit full roadway structure articulation about two horizontal and one vertical axis to accommodate live load and seismic movements.

<u>Slotted Hinge Joints</u> tie the roadway structure sections together, acting as one continuous structure for seismic movements. Beams can not fall off of their supports.







Abutment Guided Cylindrical Bearing

Guided cylindrical Friction Pendulum Bearing allows longitudinal seismic displacements to have pendulum motions.

Transverse displacements are locked. Transverse roadway shears are transferred directly to the abutments. Expansion joints are protected from transverse displacement movements.

Ordinary unidirectional expansion joints are used, with sufficient displacement capacity for seismic and thermal movements.

Earthquake Protection Systems, Inc.









Friction Pendulum Roadway Movement Control **Advantages**

Avoids Seismic Damage after the Most Severe Seismic Events. Structures Remain Fully Elastic.

Maintains Operational and Function to Allow Emergency Response and Post-Earthquake Reconstruction.

Seismic Analysis and Design Become much more, Simple, Reliable and Accurate.

Construction Costs are Reduced

PS



Earthquake Protection Systems, Inc.



22 Years of Comprehensive University Laboratory Seismic Testing and Performance **Evaluations of EPS Friction Pendulum Bearings**

University of California Berkeley, Earthquake Engineering **Research Center**

State University Of New York, National Center for Earthquake Engineering Research

University of California San Diego, CALTRANS Seismic **Response Modification Devise Testing Facility**



Earthquake Protection Systems, Inc.

82

84

Earthquake Engineering Research Center, University of California at Berkeley, California

- Bi-directional testing for Bridge Structures
- Torsional Response
- Full Scale One Story Masonry Structure Shake Table Tests
- Experimental & Analytical Prediction of Response with FP Bearings
- Studies on Temperature and simulated Aging
- Compression-Shear Testing
- One & Two Story Building Structures

Earthquake Protection Systems, Inc.

83

Experimental Specimen (Berkeley)







National Center for Earthquake Engineering Research, State University of New York at Buffalo, New York

- Multistory Building & Bridge Structures
- Experimental & Analytical Prediction of Response with FP Bearings
- Friction Modeling, Temperature, Wear and Aging Studies
- Compression-Shear Testing of Model FP Bearings
- Shake Table Testing of 1/4th Scale Building Frame Model on FP Bearings
- Shake Table Testing & Analytical Prediction with Tension FP & Double Concave FP Bearings
- Response of Secondary Systems in Structures Isolated with FP Bearings

Earthquake Protection Systems, Inc.







Advantages Of Triple Pendulum Bearing

- Multi-Stage Adaptive Seismic Isolation Bearing.
- Improved Structural Performance at Lower Bearing Cost
- Three Seismic isolators Incorporated in a single Triple Pendulum Bearing
- Lowers in-Structural Accelerations and Shears and reduces Bearing Displacement.
- Single Triple Pendulum Bearing accommodates optimal Structural Performance at Service, Design, and Maximum Credible Earthquakes.

91

University of California at San Diego, San Diego, California

High-Speed Testing of Full-Scale FPB's for:

- Benicia-Martinez Bridge Retrofit Project
- ♦ I-40 Bridge Over Mississippi River Project
- West-Span Bay Bridge Retrofit Project
- Trans-European Motorway Bridge Retrofit Project







EPS Friction Pendulum Bearing Testing

- Performance
- Quality assurance
- Tension capacity
- Compression strength
- Torsion properties
- Compression stiffness
- Unscragged and scragged properties w/ lateral loads
- Temperature effects (rated at -320°F to +400°F)
- Material longevity & aging
- Fire resistance (rating to 600° F)

Earthquake Protection Systems, Inc.

95

AASHTO Adopted 2007 Guide Specifications

Proposed AASHTO Guide Specifications for LRFD Seismic Bridge Design Subcommittee for Seismic Effects on Bridges T-3 Prepared by: Roy A. Imboen Imboen Consulting March 2007

Earthquake Protection Systems, Inc.



LRFD Guide Specifications Table of Contents

- ♦ 1. Introduction
- 2. Symbols and Definitions
- 3. General Requirements
- ♦ 4. Analysis and Design Requirements
- ♦ 5. Analytical Models and Procedures
- ♦ 6. Foundation and Abutment Design Requirements
- 7. Structural Steel Components
- ◆ 8. Reinforced Concrete Components
- ♦ Appendix A Rocking Foundation Rocking Analysis

99

Current Seismic Design Provisions for Bridges

- AASHTO Standard Specifications, Division 1-A. American Association of State Highway and Transportation Officials (AASHTO). *Standard Specifications for Highway Bridges*, *Division 1-A*, 17th Edition, 2002, with Interim Revisions through 2008.
- AASHTO LRFD Design Specifications. American Association of State Highway and Transportation Officials (AASHTO). *LRFD Bridge Design Specifications*, Fourth Edition, 2007, with Interim Revisions through 2008.
- AASHTO LRFD Guide Specifications for Seismic Bridge Design, Adopted 2007.



Earthquake Protection Systems, Inc.

Highlights Seismic Guide Specification

- Performance Based Design Criteria No Collapse
- New Hazard 1000 Year Return Period
- Calibration of Hazard and Performance
- ♦ Four Seismic Design Categories (SDC) A to D
- Application Design Procedure Flow Charts
- Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design/Capacity Protection

100

- Performance Based Design Criteria No Collapse
- ♦ New Hazard 1000 Year Return Period
- Calibration of Hazard and Performance
- Four Seismic Design Categories (SDC) A to D
- Application Design Procedure Flow Charts
- Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design/Capacity Protection

Earthquake Protection Systems, Inc.



Earthquake Protection Systems, Inc.

102

ystems, Inc. 101







Site Coefficients for F_{pga} and F_{a}

Table 3.4.2.3-1 Values of F_{pgg} and F_a as a Function of Site Class and Mapped Peak Ground Acceleration or Short-Period Spectral Acceleration Coefficient.

$PGA \le 0.10$ $S_s \le 0.25$	$PGA = 0.20$ $S_s = 0.50$	$PGA = 0.30$ $S_s = 0.75$	$PGA = 0.40$ $S_s = 1.00$	$PGA \ge 0.5$ $S_s \ge 1.25$
0.8	0.8	0.8	0.8	0.8
1.0	1.0	1.0	1.0	1.0
1.2	1.2	1.1	1.0	1.0
1.6	1.4	1.2	1.1	1.0
2.5	1.7	1.2	0.9	0.9
а	а	а	а	а
	S _s ≤ 0.25 0.8 1.0 1.2 1.6 2.5 a	$S_s \le 0.25$ $S_s = 0.50$ 0.8 0.8 1.0 1.0 1.2 1.2 1.6 1.4 2.5 1.7 a a	$S_s \le 0.25$ $S_s = 0.50$ $S_s = 0.75$ 0.8 0.8 0.8 1.0 1.0 1.0 1.2 1.2 1.1 1.6 1.4 1.2 2.5 1.7 1.2 a a a	$S_s \le 0.25$ $S_s = 0.50$ $S_s = 0.75$ $S_s = 1.00$ 0.8 0.8 0.8 0.8 1.0 1.0 1.0 1.0 1.2 1.2 1.1 1.0 1.6 1.4 1.2 1.1 2.5 1.7 1.2 0.9 a a a a







- Performance Based Design Criteria No Collapse
- New Hazard 1000 Year Return Period
- ◆ Calibration of Hazard and Performance
- ♦ Four Seismic Design Categories (SDC) A to D
- ◆ Application Design Procedure Flow Charts
- Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design/Capacity Protection

Earthquake Protection Systems, Inc.







LRFD Guidelines-Ba Task 2-Sources of Co	ckground nservatism
Source of Conservatism	Safety Factor
Computational vs. Experimental Displacement Capacity of Components	1.3
Effective Damping	1.2 to 1.5
Dynamic Effect (i.e., strain rate effect)	1.2
Pushover Techniques Governed by First Plastic Hinge to Reach Ultimate Capacity	1.2 to 1.5
Out of Phase Displacement at Hinge Seat	Addressed in Task 3
Earthquake Protection System	ns, Inc. 114





Minir N = (num S 8+0.02 <i>L</i>	Support Length I SDC A, B, C & +0.08 <i>H</i>)(1+0.0001258	Requireme D ²²) (4.12.2	ents -1)
	Table 4.12.2-	1 Percentage N by SDC and effe	ctive peak	
	SDC	eration, A5 Effective peak ground acceleration, A,	Percent N	
	A	< 0.05	≥ 75	
	A	≥ 0.05	100	
	В	All applicable	150	
	С	All applicable	150	
	Ear	thquake Protection System	ms, Inc.	117



- Performance Based Design Criteria No Collapse
- New Hazard 1000 Year Return Period
- Calibration of Hazard and Performance
- ♦ Four Seismic Design Categories (SDC) A to D
- Application Design Procedure Flow Charts
- Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design/Capacity Protection

Earthquake Protection Systems, Inc.

119

Seismic Design Category (SDC)

Table 3.5-1 Partitions for Seismic Design Categories A, B, C and D.

Value of $S_{D1} = F_v S_1$	SDC
S _{D1} < 0.15	Α
$0.15 \le S_{DI} < 0.30$	В
$0.30 \le S_{DI} < 0.50$	С
$0.50 \leq S_{DI}$	D
Earthquake Protection	Systems, Inc. 120



Seismic	Design	Catego	ries (SD)C)
Requirements	A	B	С	D
Global Strategy		Recommended	Required	Required
Identification ERS		Recommended	Required	Required
Support Connections	Required	Required	Required	Required
Support Length	Required	Required	Required	Required
Demand Analysis		Required	Required	Required
Implicit Capacity		Required	Required	
Push Over Capacity				Required
Detailing - Ductility		SDC B	SDC C	SDC D
Capacity Protection		Recommended	Required	Required
$P-\Delta$ Effect			Required	Required
Minimum Lateral Strength		Required	Required	Required
Liquefaction		Recommended	Required	Required
-Multiples Ea	arthquake Pr	otection Syste	ems, Inc. 14	4-122

- Performance Based Design Criteria No Collapse
- New Hazard 1000 Year Return Period
- Calibration of Hazard and Performance
- Four Seismic Design Categories (SDC) A to D
- ♦ Application Design Procedure Flow Charts
- Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design/Capacity Protection

Earthquake Protection Systems, Inc.





- Performance Based Design Criteria No Collapse
- New Hazard 1000 Year Return Period
- Calibration of Hazard and Performance
- ♦ Four Seismic Design Categories (SDC) A to D
- Application Design Procedure Flow Charts
- ♦ Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design/Capacity Protection

Earthquake Protection Systems, Inc.

127



Strategy and Selection of "Key" Components

- Global Design Strategies
- Earthquake Resisting Systems (ERS)
- Earth quake Resisting Elements (ERE)

Earthquake Protection Systems, Inc.

















- Performance Based Design Criteria No Collapse
- New Hazard 1000 Year Return Period
- Calibration of Hazard and Performance
- Four Seismic Design Categories (SDC) A to D
- Application Design Procedure Flow Charts
- Strategy and Selection of "Key" Component
- Displacement Demand and Capacity Analysis
- Design /Capacity Protection

Earthquake Protection Systems, Inc.





No	44.4.4. 44.4.44	an in an it for
Spread Footing	Niodenng Method I Rigid	Modeling Method II Rigid for Site Classes A and B. For other soil types foundation springs required if footing flexibility countibutes more than 20% to pier displacement.
Pile Footing with Pile Cap	Rigid	Foundation springs required if footing flexibility contributes more than 20% to pier displacement.
Pile Bent Drilled Shaft	Estimated depth to fixity	Estimated depth to fixity or soil-springs based on P y curves.
E Farm dati	ion Modeling Met	hod I is required as a minimum for
 Foundation SDC B & B, C, or required 	& C provided four D. Otherwise, Fo	ndation is located in Site Class A, nundation Modeling Method II is

Abutment Longitudinal Response for SDC D

• For SDC D, passive pressure resistance in soils behind integral abutment walls and back walls for seat abutments will usually be mobilized due to the large longitudinal superstructure

displacements associated with the inertial loads.

- Case 1: Earthquake Resisting System (ERS) without Abutment Contribution
 - Abutments may contribute to limiting the displacement and providing additional capacity and better performance that are not directly accounted for in the analytical model
 - A check of the abutment displacement demand and overturning potential should be made.

141

Earthquake Protection Systems, Inc.

Abutment Longitudinal Response for SDC D

• Case 2: Earthquake Resisting System (ERS) with Abutment Contribution.

Whether presumptive or computed passive pressures are used for design

as stated in Article 5.2.3.3, backfill in this zone should be controlled by

































- Single Level Hazard for 1000 year return period applicable to all regions of the US
- Single Performance Criteria for "No Collapse"
- Uniform Hazard Design Spectra using Three Point Method with the new AASHTO/USGS Maps for the PGA, 0.2 sec, and 1.0 sec
- NEHRP Site Class Spectral Acceleration Coefficient

Earthquake Protection Systems, Inc.

159



Concluding Remarks (continued)

- Partition of Seismic Design Category (SDC) into four groups (A,B,C & D) with increasing levels of design requirements
- Identification of Global Design Strategy and an Earthquake Resistant System
- Using an Isolation Global Design Strategy a No-Collapse Performance level can be increased to Essentially Elastic Performance (i.e. no damage level) at a reduced overall construction cost

Earthquake Protection Systems, Inc.

Concluding Remarks (continued)

- Displacement Based Approach with design factors calibrated to prevent collapse
- Use of closed form equations for implicit displacement capacity for SDC B and C
- Pushover Analysis for Displacement Capacity of SDC D
- New Seat width equation for SDC D Capacity
- Protection of column shear, superstructure and substructure
- Steel Superstructure Design Option based on Force Reduction Factors including the use of ductile end-diaphragms

Earthquake Protection Systems, Inc.

161

PS









TESTING OF TRIPLE PENDULUM BEARING







