

BLACK EPOXY PAVEMENT MARKING MATERIAL:

1-26-2017

Description

This work shall consist of applying black epoxy pavement marking material on concrete.

Epoxy Pavement Marking Material**(A) Formulation**

Use epoxy pavement marking material consisting of 100% solid two-part system formulated and designed to provide a simple volumetric mixing ratio of the two components.

(B) Epoxide Value: ASTM D1652

WPE of the epoxy resin shall be 250 ± 50 for component A on a pigment free basis.

(C) Amine Value ASTM D2074

The total amine value of the curing agent (component B) shall be 450 ± 50

(D) Requirements**(1) Color**

Black: Must meet ASTM standard

(2) Hardness: ASTM D2240

Minimum Shore D hardness: 80

(3) Abrasion Resistance: ASTM C-501

Minimum wear index of catalyzed sample: 80

- (4) Adhesion to Concrete: ASTM D4541
At 100% concrete failure: greater than 325 psi
- (5) Tensile Strength: ASTM D638
Minimum average tensile strength: 6000 psi
- (6) Compressive Strength: ASTM D695
Minimum compressive strength: 12000 psi
- (7) Drying Time: ASTM D711
Maximum drying time at 75±2°F: 10 minutes
- (8) Gel Time: ASTM D2471
Maximum gel time: 3 minutes

(E) Material Certification: Type 3 Material Certification and Type 4 Material Certification

Construction Methods

Epoxy Pavement Marking Material shall conform to the requirements of Section 1205 of the *Standard Specifications*.

(A) Application Equipment

Use epoxy application equipment, which is equipped with or capable of the following:

Precisely metering the two components in the ratio of proportion recommended by the manufacturer.

Producing the required amount of heat at the mixing head and gun tip.

Maintaining temperatures within the tolerances recommended.

Gauges for each proportioning pump so that any pressure difference can be easily monitored.

A minimum 24" long static mixer unit for proper mixing of the two components of the epoxy marking material.

Each component of the epoxy pavement marking shall be in a homogeneous state prior to mixing,

Have the capability to totally mix component A with component B immediately prior to the marking application.

Have the capability to spray pavement marking material and have the equipment mounted on a truck of sufficient size and stability with an adequate power source to produce uniform lines of the specified dimension.

A metering device to register the accumulated installed footage for each gun

(B) Weather Limitations

Apply epoxy pavement marking only when the ambient air temperature and the pavement surface temperature is a minimum of 35°F and rising.

(C) Application

Produce epoxy pavement marking lines that have a minimum dry thickness of 15 mils when placed on concrete pavements and 20 mils when placed on asphalt pavements.

Use **Type I** epoxy material (fast dry) for epoxy pavement markings except when otherwise specified in the contract documents.

Type II epoxy material may be used with lane closures as approved by the Engineer to allow for curing time.

Do not place epoxy markings on fresh asphalt pavements until 15 days have elapsed after the last asphalt layer is placed.

Using the epoxy application equipment, apply the pavement marking materials simultaneously. Hot-spray the epoxy resin, mixed in accordance with the manufacturer's recommendations, onto the pavement surface within an application temperature range recommended by the manufacturer. Inject retroreflective glass beads into the molten (liquid) Epoxy Marking.

Individual Components: Before mixing, heat the individual components to within the temperature range of 100°F to 170°F. Do not exceed the upper limit of the manufacturer's recommended heating temperature at any time under any circumstances.

Mixed Material: After mixing, ensure that the application temperatures for the combined materials at the gun tip are within the temperature range recommended by the manufacturer for the particular product used.

Produce marking, which upon cooling, has the ability to resist deformation caused by traffic throughout its entire length.

(D) Observation Period

Epoxy pavement markings will be subject to a 30 day observation period.

Maintain responsibility for the pavement markings for a 30 day observation period beginning upon the satisfactory completion of all work required in the plans. Guarantee the markings under the payment and performance bond in accordance with Article 105-17.

Have traffic operating on the facility during the entire 30 day observation period unless otherwise directed.

Provide pavement marking material, which during the 30 day observation period, shows no signs of failure due to blistering, excessive cracking, chipping, bleeding, staining, discoloration, oil content of the pavement materials, smearing or spreading under heat, deterioration due to contact with grease deposits, oil, diesel fuel, or gasoline drippings, spilling, poor adhesion to the pavement materials, vehicular damage, debonding and normal wear.

Replace, at no additional expense to the Department, any pavement markings that do not perform satisfactorily under traffic during the 30 day observation period.

Measurement and Payment

Epoxy Pavement Marking Lines (Black) _____” will be measured and paid for as the actual number of linear feet of pavement marking lines that have been satisfactorily placed and accepted.

Payment will be made under:

Pay Item	Pay Unit
Epoxy Pavement Marking Lines, (Black) _____”	Linear Foot