



# NORTH CAROLINA

Department of Transportation



# Structures Constructability

Aaron Earwood, PE

May 24, 2022

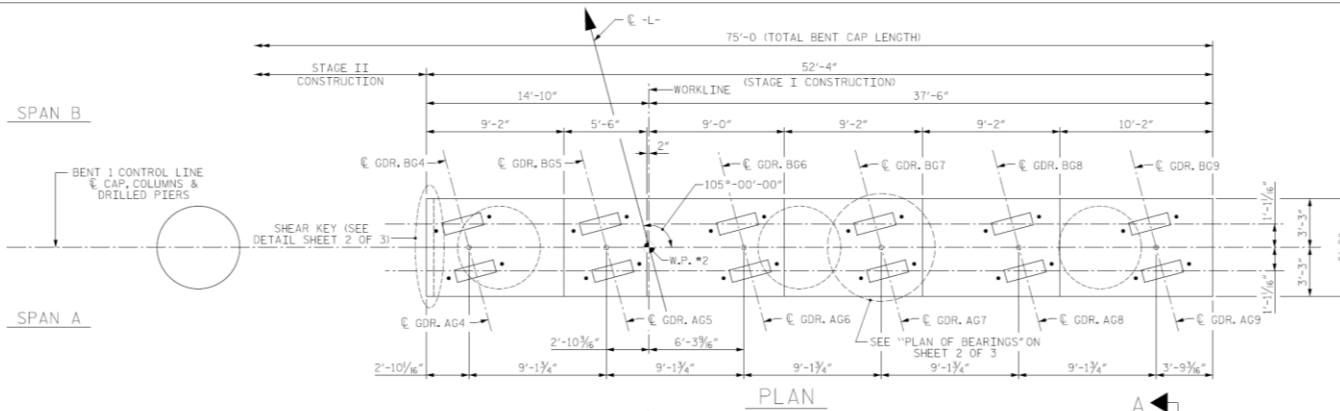


# Cap Rebar Constraints



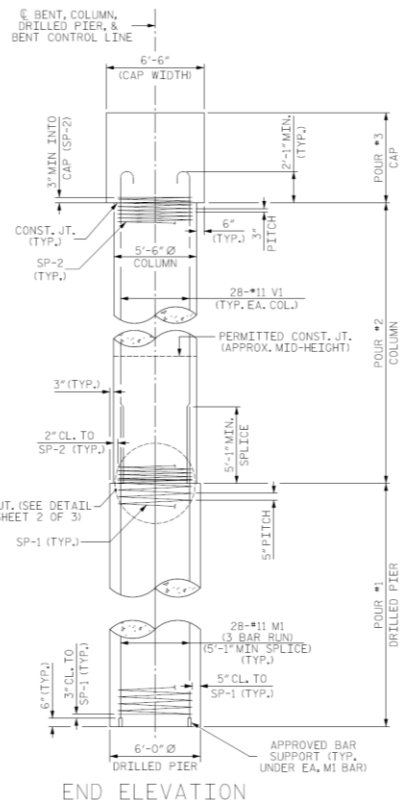
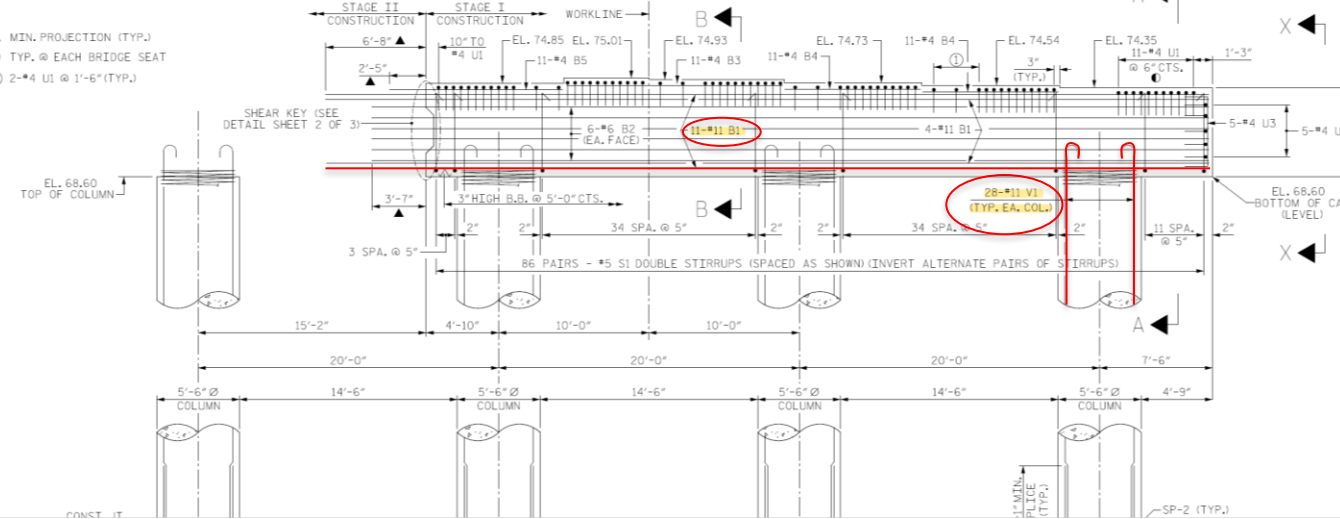






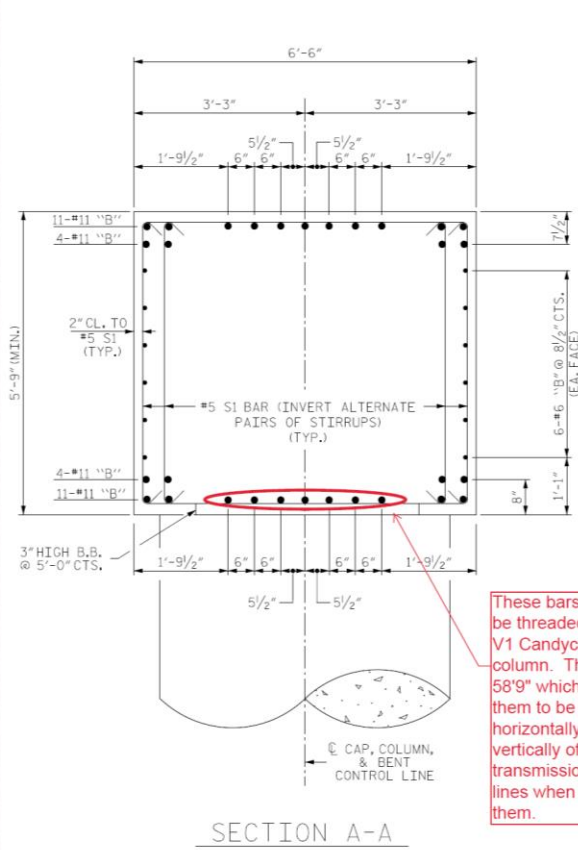
**NOTES:**  
 FOR "SECTION A-A" AND "SECTION B-B", SEE SHEET 3 OF 3.  
 FOR "VIEW X-X", SEE SHEET 3 OF 3  
 FOR NOTES, SEE SHEET 3 OF 3.

- ▲ MIN. PROJECTION (TYP.)
- TYP. @ EACH BRIDGE SEAT
- ① 2-#4 U1 @ 1'-6" (TYP.)



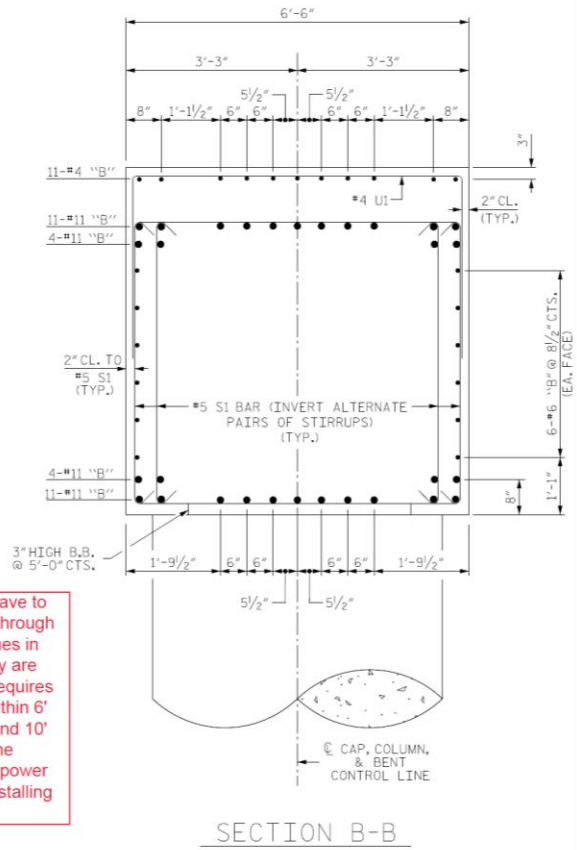




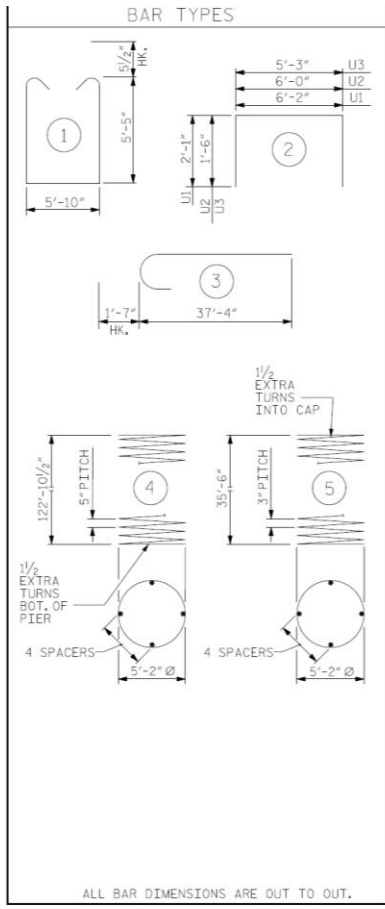


SECTION A-A

These bars have to be threaded through V1 Candycanes in column. They are 58'-9" which requires them to be within 6' horizontally and 10' vertically of the transmission power lines when installing them.



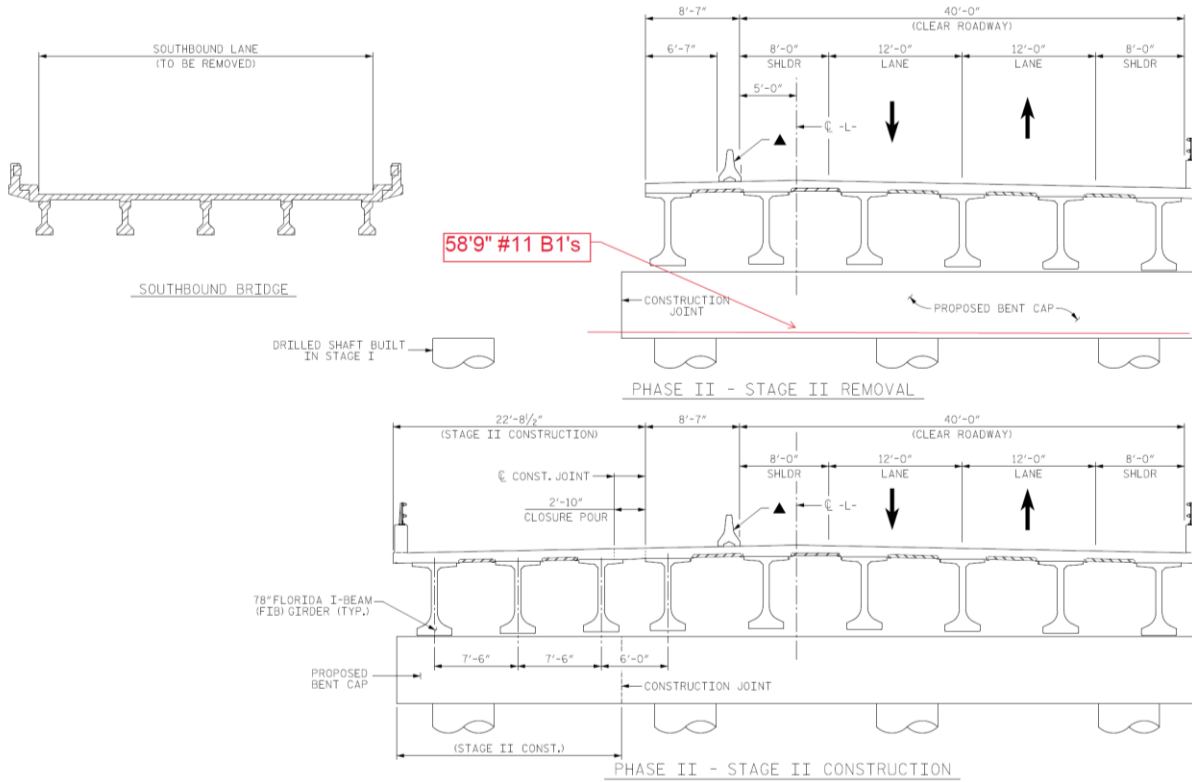
SECTION B-B  
(STEPS NOT SHOWN FOR CLARITY)



BENT 1 - STAGE I					
BAR NO.	SIZE	TYPE	LENGTH	V	
B1	30	11	STR	58'-9"	
B2	12	6	STR	55'-9"	
B3	11	4	STR	14'-4"	
B4	22	4	STR	9'-0"	
B5	11	4	STR	11'-6"	
M1	336	11	STR	47'-1"	
S1	172	5	1	17'-7"	
U1	74	4	2	10'-4"	
U2	5	4	2	9'-0"	
U3	5	4	2	8'-3"	
V1	112	11	3	38'-11"	
* SP-1	4	5	4	4760' - 11"	
** SP-2	4	4	5	2308' - 5"	
REINFORCING STEEL				LBS.	
SPIRAL COLUMN REINFORCING STEEL				LBS.	
CLASS "A" CONCRETE BREAKDOWN					
POUR #2 - COLUMNS				C.Y.	
POUR #3 - CAP				C.Y.	
TOTAL CLASS "A" CONCRETE				C.Y.	
DRILLED PIERS					
POUR #1 - DRILLED PIERS				C.Y.	
6'-0" Ø DRILLED PIERS LIN. FT.				LIN. FT.	
PERMANENT STEEL CASING FOR 6'-0" Ø DRILLED PIERS					
SID INSPECTIONS				EA.	
CSL TUBES				LIN. FT.	
CSL TESTING				EA.	

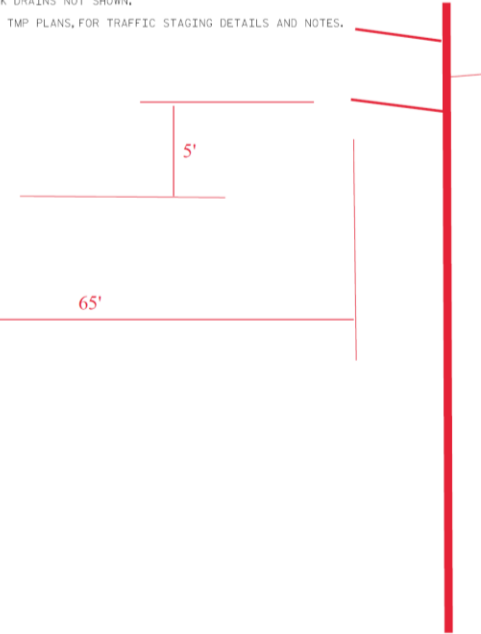
ALL BAR DIMENSIONS ARE OUT TO OUT.





NOTES:

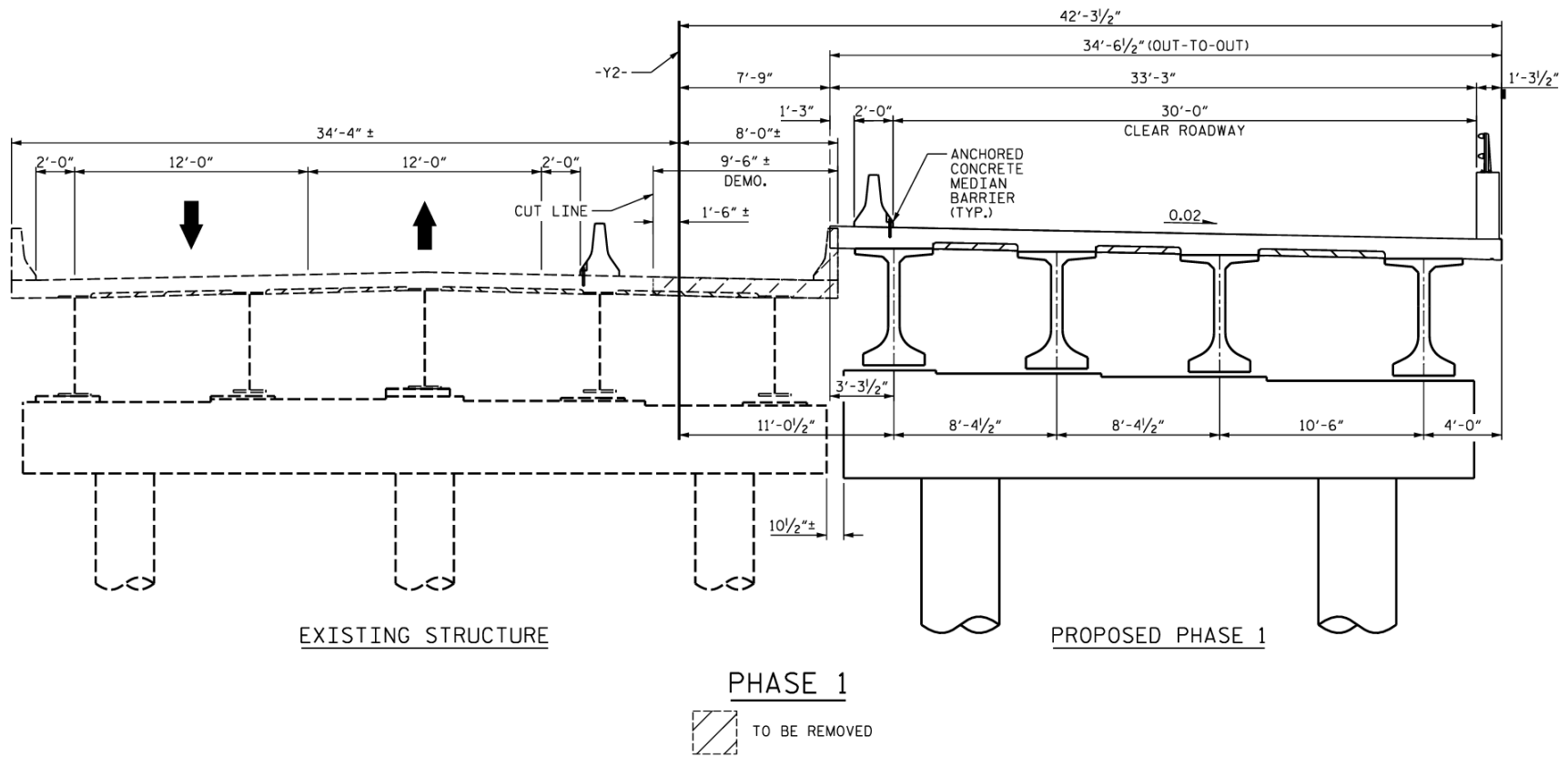
- ▲ TEMPORARY PORTABLE CONCRETE BARRIER
- DECK DRAINS NOT SHOWN.
- SEE TMP PLANS, FOR TRAFFIC STAGING DETAILS AND NOTES.



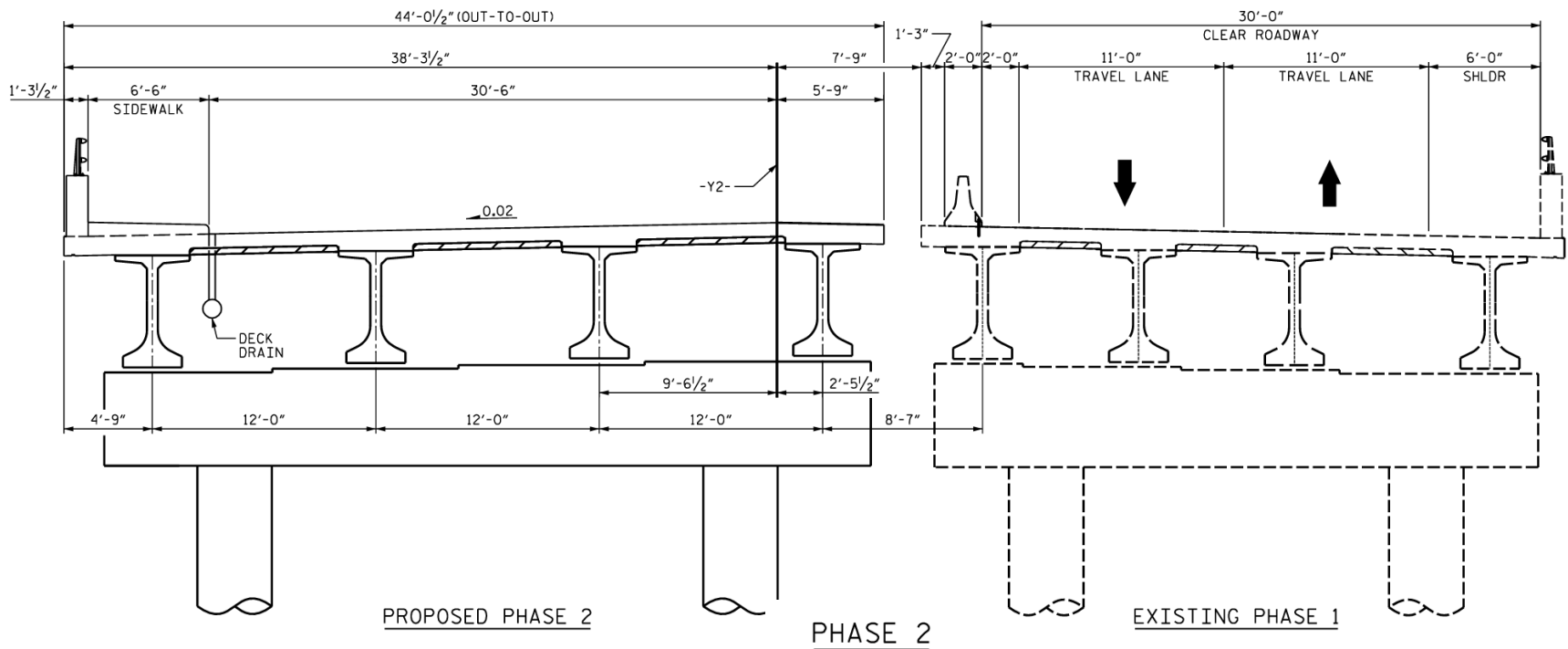
# Solutions

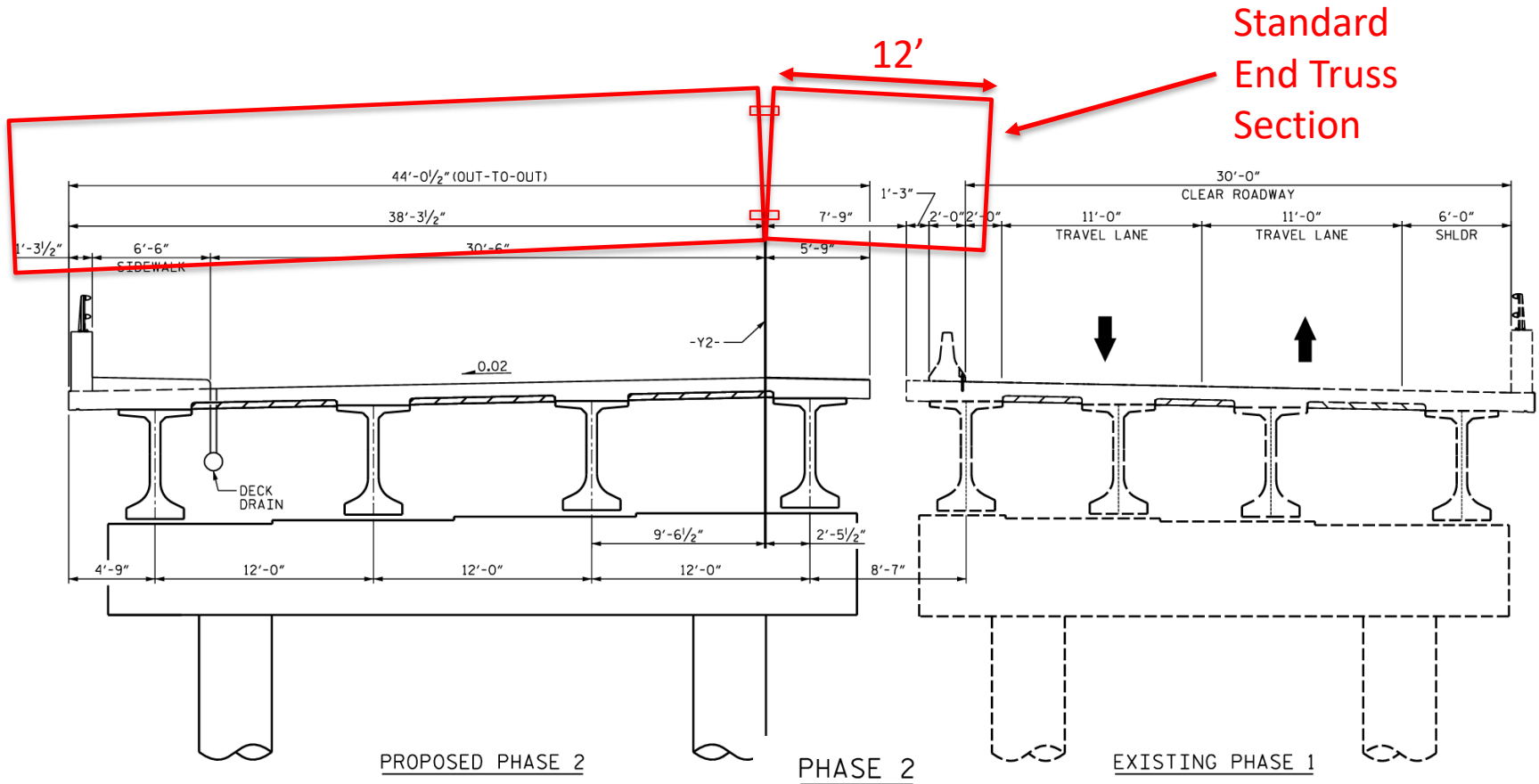
- Add splice in #11 B1's to limit length of bars
- Evaluate if hook bars from column can be eliminated

# Crown Points on Staged Construction

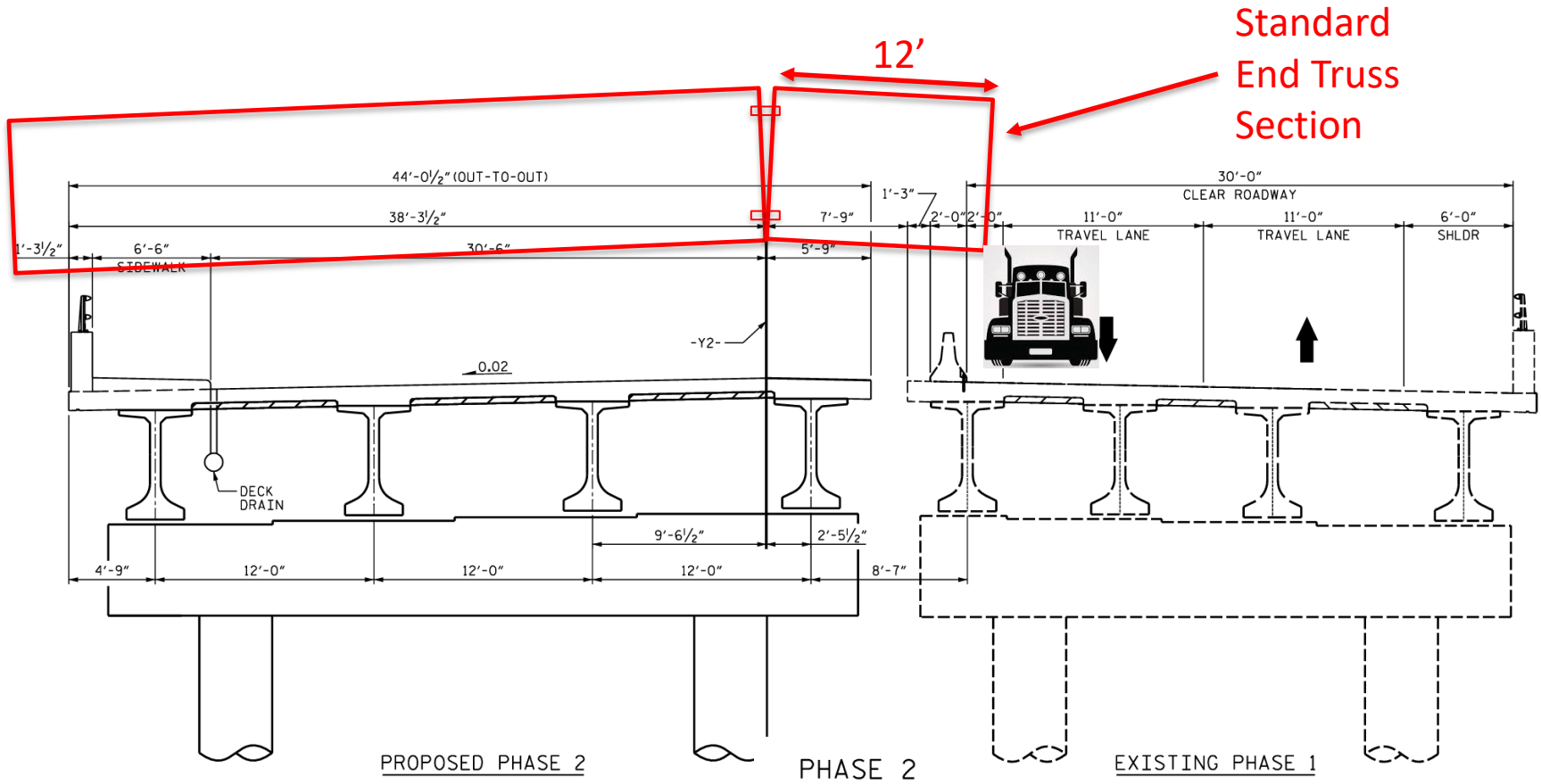




























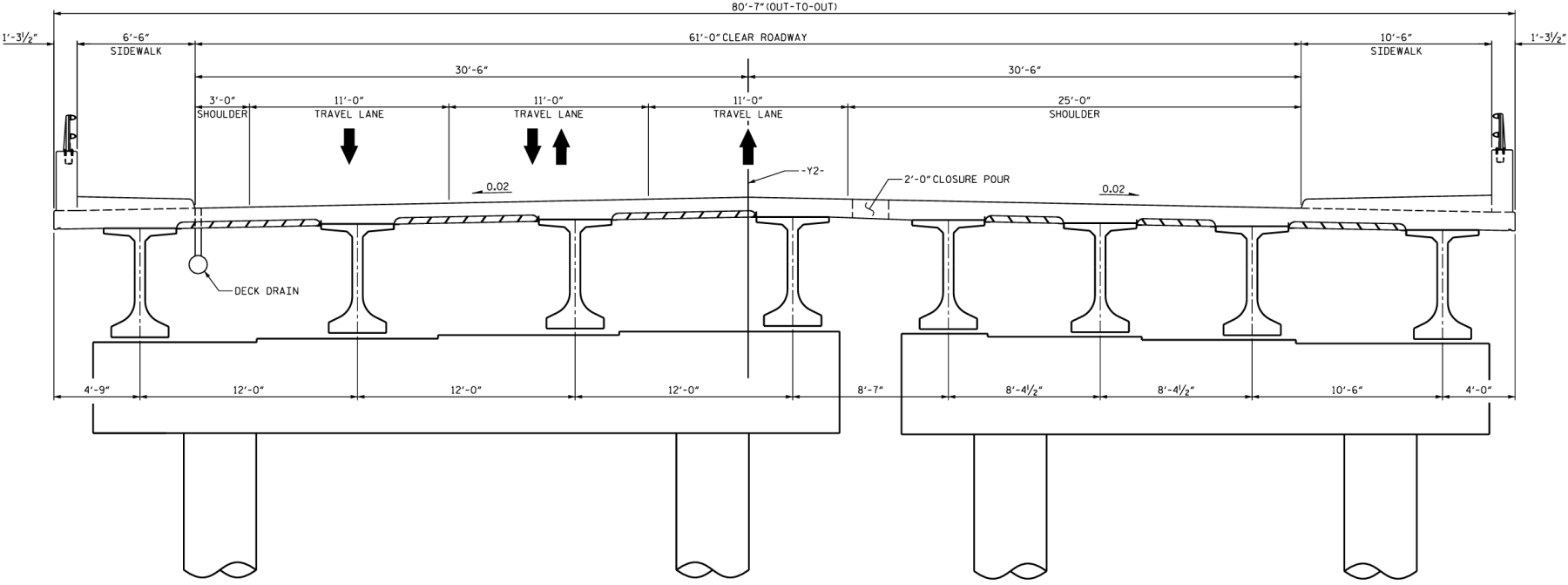


Plan Crown Point



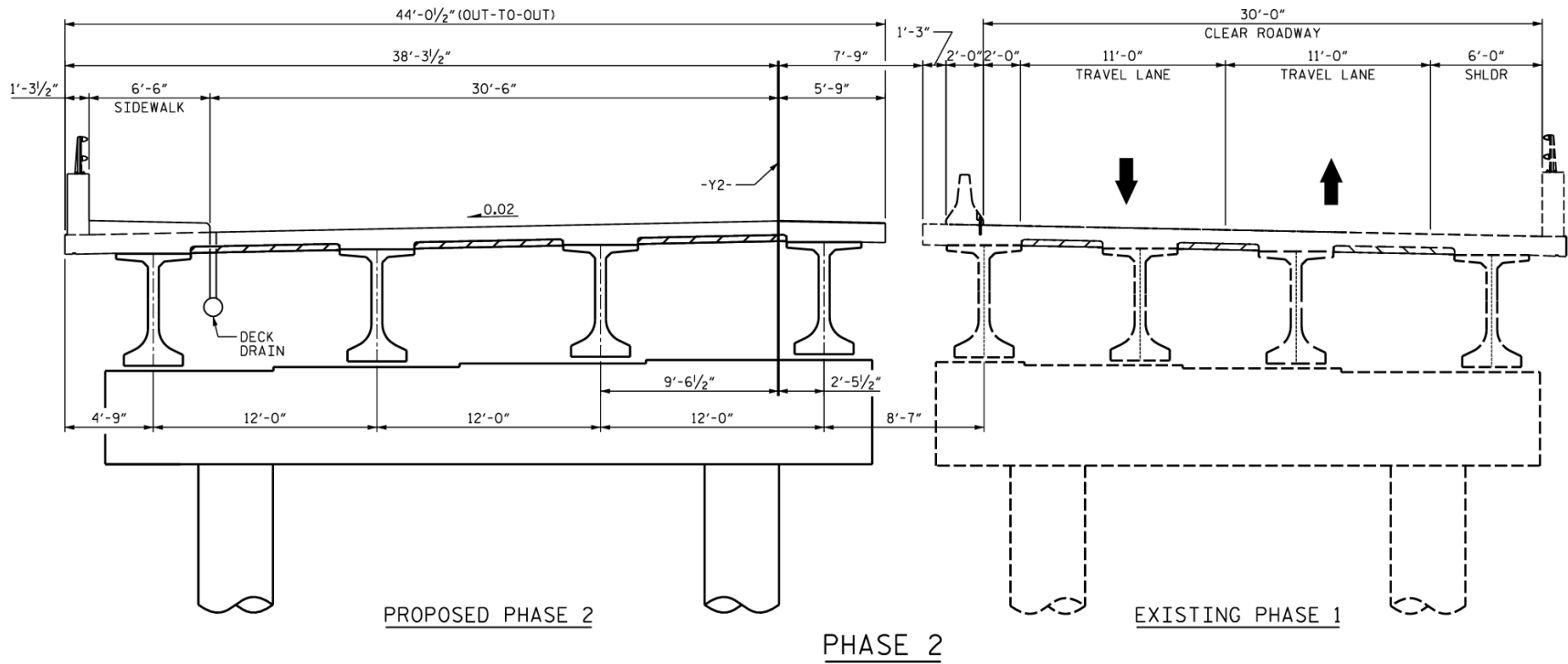


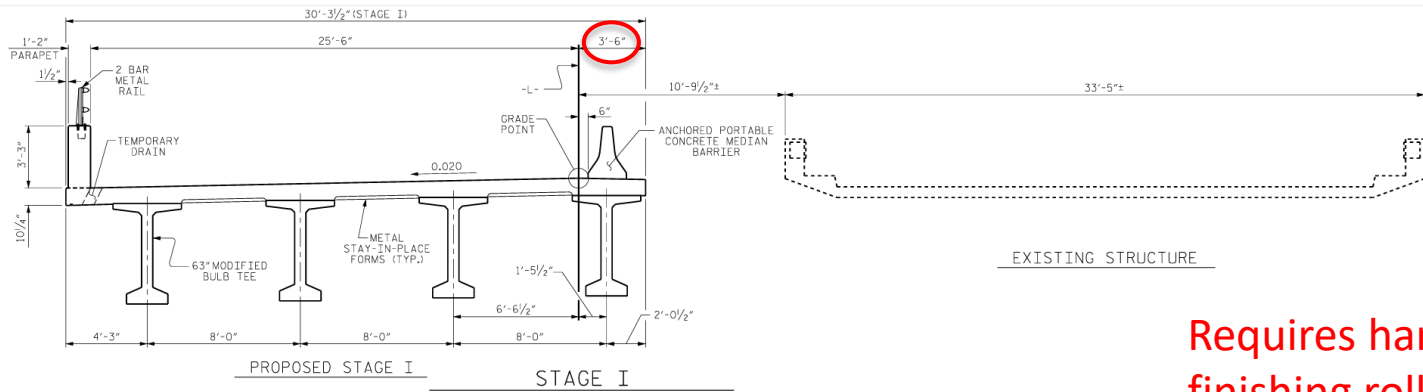




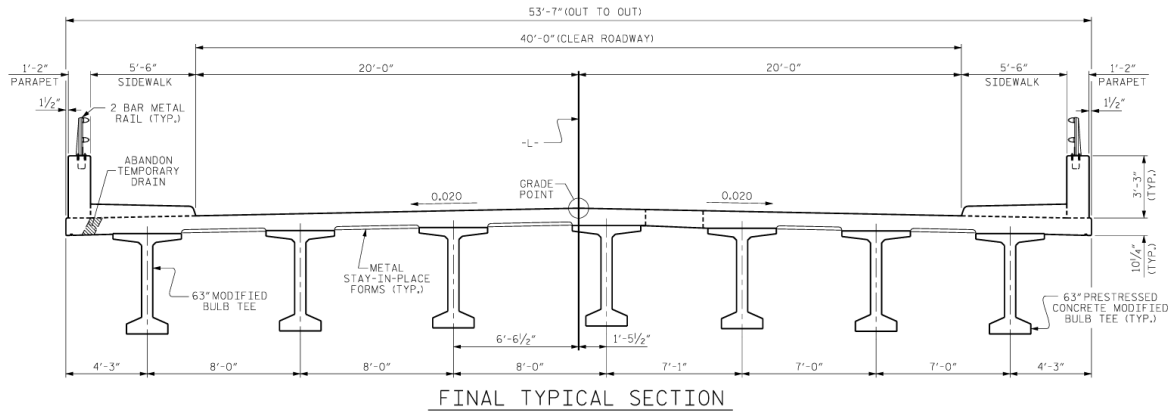
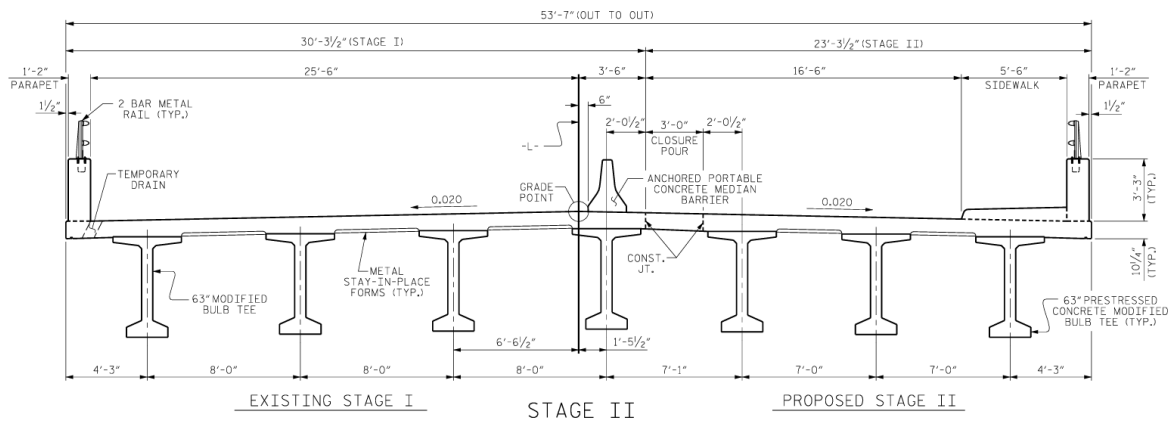
FINAL CONDITION







Requires hand finishing roll-over. Not enough room for screed to do the work.





# Things to consider.....

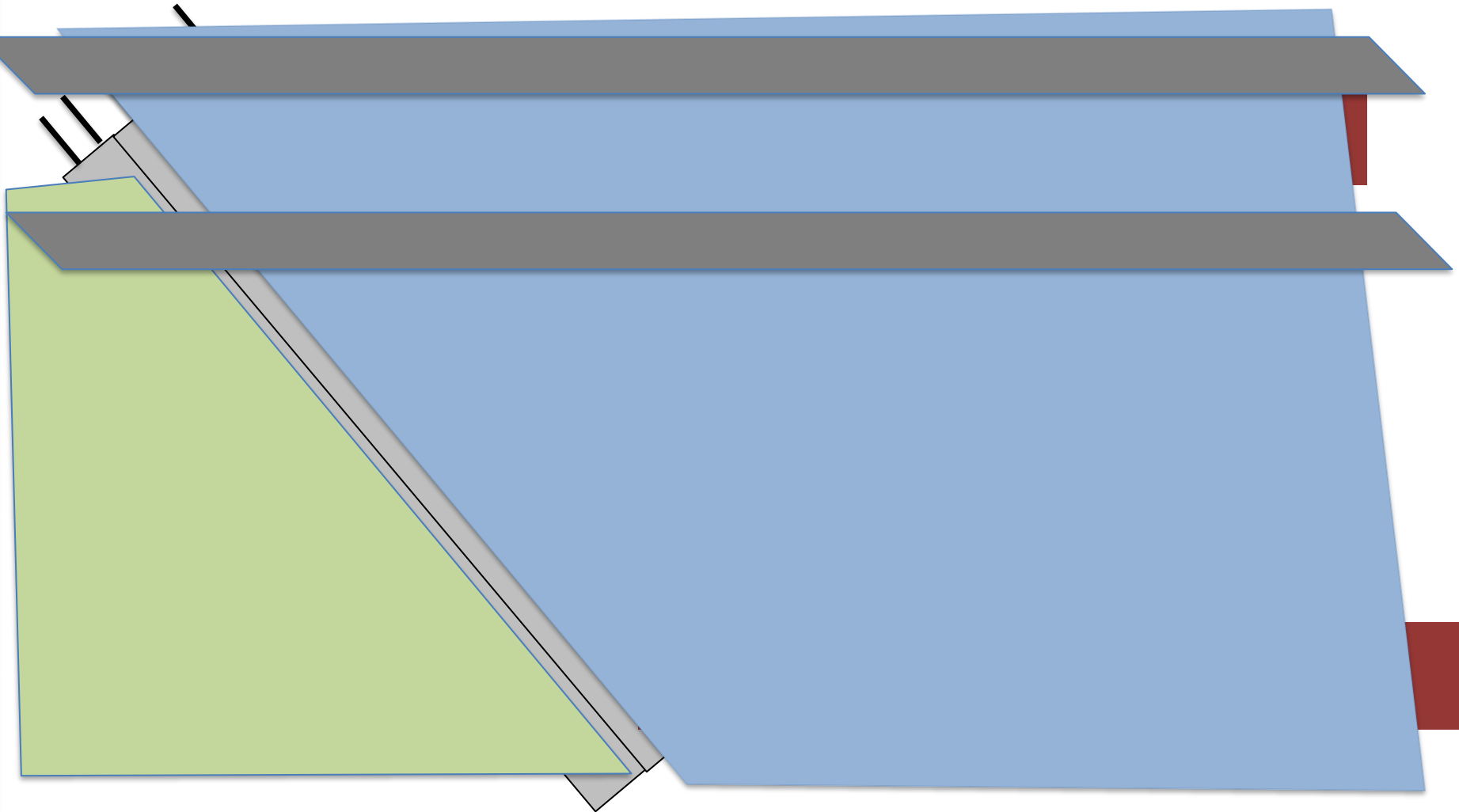
- Prefer stage line to be at crown point (if possible)
- Can screed finish the crown roll-over?
- Will screed stick out into traffic (w/o special inserts)?
- Where will longitudinal construction joints be in relation to wheel paths?



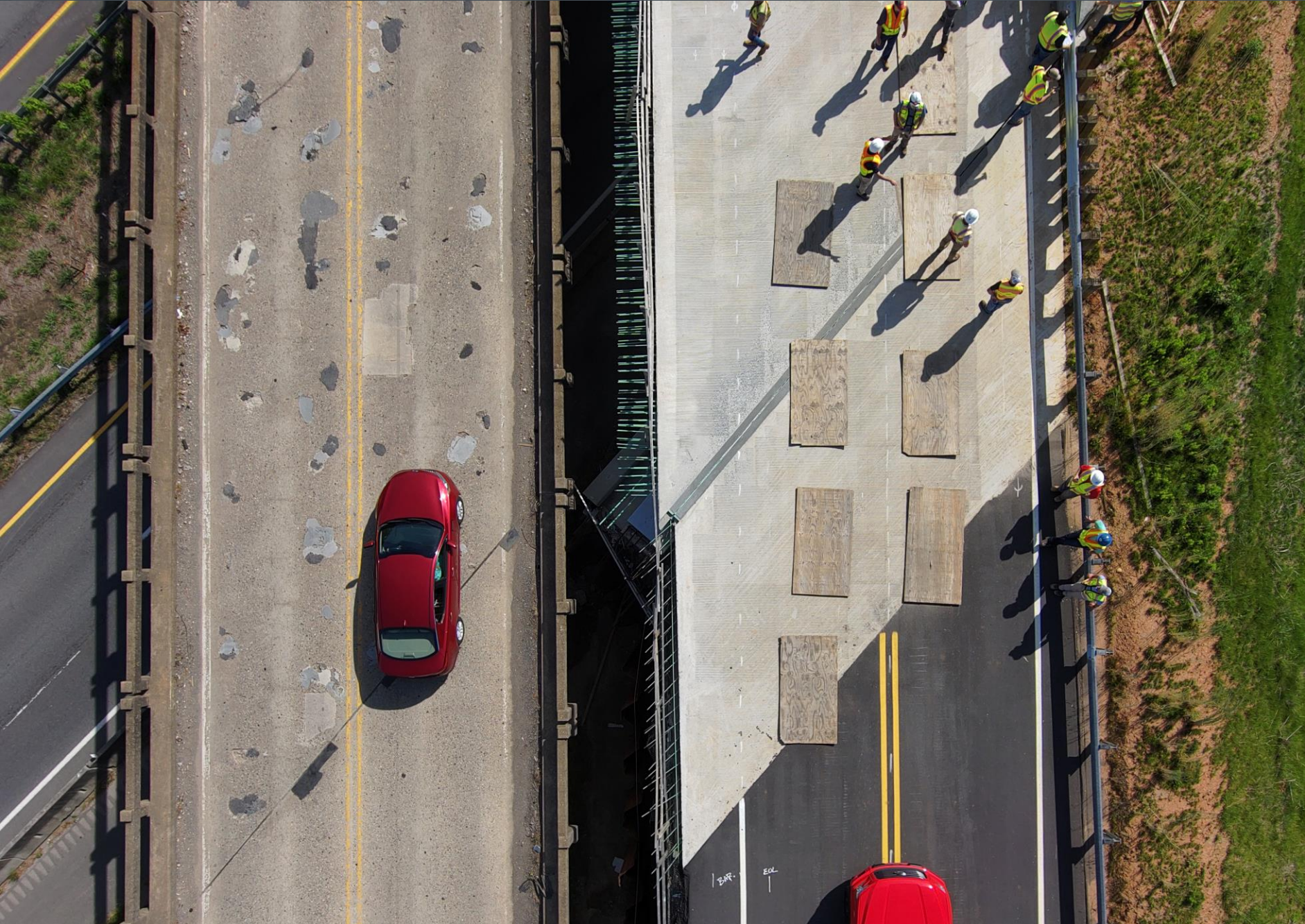




-L- →





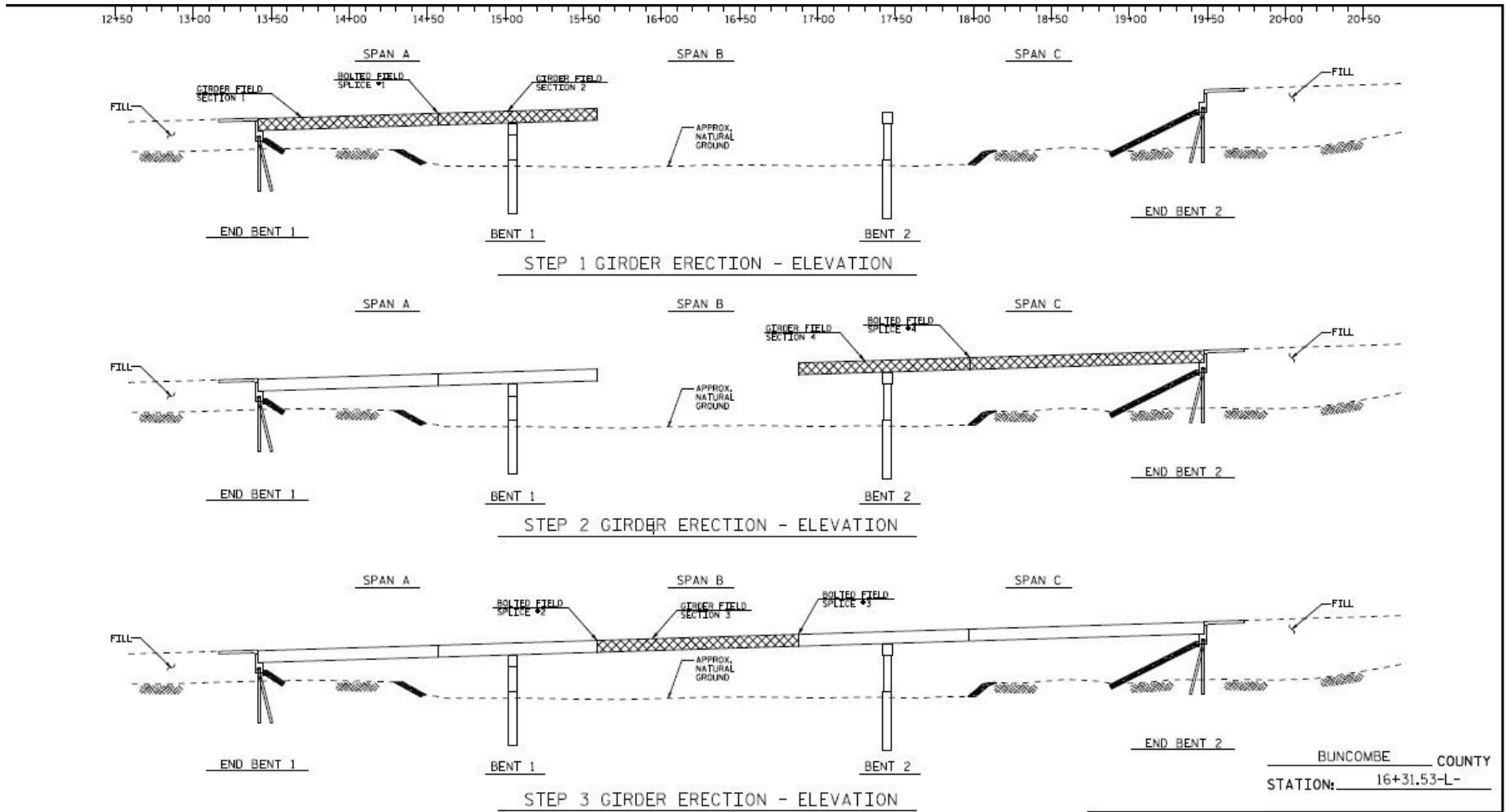


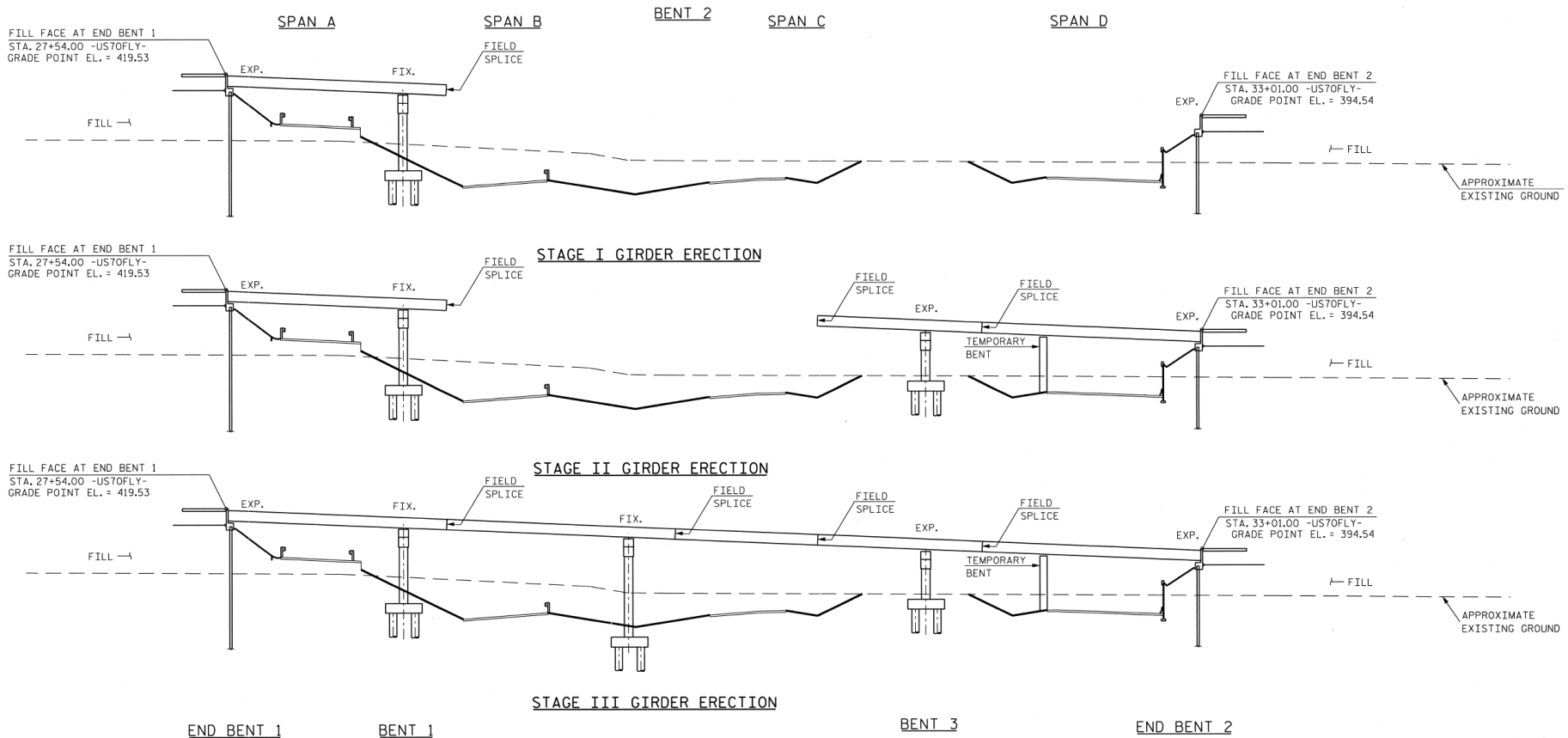


# Girder Erection Sequence















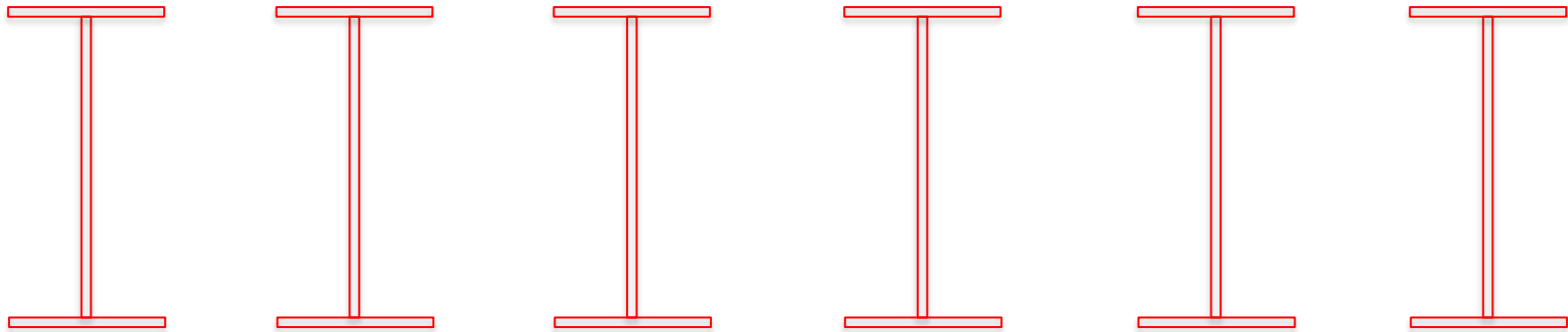




# Girder Erection Sequence

- Avoid drop-in section if possible
- Plan splice locations to allow linear erection
- Consider phasing/location of temporary bents
- Can pieces be spliced in advance?
- How much room does Contractor have for cranes?

# Differential Deflections





DEAD LOAD DEFLECTION TABLE FOR GIRDERS																															
SPAN B																															
EXTERIOR GIRDERS																															
SIXTIETH POINTS	€ BRG.	0.017	0.033	0.050	0.067	0.084	0.100	0.117	0.133	0.150	0.167	0.184	0.200	0.217	0.233	0.250	0.267	0.284	0.300	0.317	0.333	0.350	0.367	0.384	0.400	0.417	0.433	0.450	0.467	0.484	
DEFLECTION DUE TO WEIGHT OF GIRDER	↓	0.000	0.003	0.007	0.011	0.016	0.022	0.027	0.034	0.040	0.047	0.055	0.062	0.070	0.077	0.085	0.092	0.099	0.106	0.112	0.118	0.124	0.129	0.134	0.137	0.141	0.143	0.145	0.146	0.147	0.147
DEFLECTION DUE TO WEIGHT OF SLAB *	↓	0.000	0.009	0.018	0.031	0.044	0.059	0.075	0.094	0.113	0.134	0.155	0.177	0.199	0.222	0.245	0.267	0.288	0.308	0.328	0.346	0.364	0.379	0.394	0.405	0.417	0.424	0.432	0.435	0.438	0.438
DEFLECTION DUE TO WEIGHT OF PARAPET	↓	0.000	0.002	0.004	0.007	0.009	0.013	0.016	0.020	0.024	0.028	0.032	0.036	0.040	0.045	0.049	0.053	0.057	0.060	0.064	0.067	0.070	0.073	0.075	0.077	0.079	0.081	0.082	0.083	0.083	0.083
TOTAL DEAD LOAD DEFLECTION	↓	0.000	0.014	0.029	0.049	0.069	0.094	0.118	0.148	0.177	0.209	0.242	0.276	0.309	0.344	0.378	0.411	0.444	0.474	0.505	0.531	0.558	0.580	0.603	0.620	0.637	0.648	0.659	0.664	0.669	0.668
REQUIRED CAMBER	↑	0	3/16"	3/8"	1/2"	5/16"	1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	1 7/8"	2"	2 1/8"	2 1/4"	2 1/2"	2 3/4"	2 7/8"	3"	3 1/8"	3 1/4"	3 1/2"	3 3/4"	3 7/8"	4"

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																																	
SPAN B																																	
EXTERIOR GIRDERS																																	
SIXTIETH POINTS	€ BRG.	0.517	0.533	0.550	0.567	0.584	0.600	0.617	0.633	0.650	0.667	0.684	0.700	0.717	0.733	0.750	0.767	0.784	0.800	0.817	0.833	0.850	0.867	0.884	0.900	0.917	0.933	0.950	0.967	0.984	€ BRG.		
DEFLECTION DUE TO WEIGHT OF GIRDER	↓	0.146	0.144	0.143	0.140	0.136	0.132	0.128	0.122	0.117	0.111	0.104	0.097	0.090	0.083	0.076	0.068	0.061	0.053	0.046	0.040	0.033	0.027	0.021	0.017	0.012	0.009	0.005	0.003	0.001	0.002	0.000	
DEFLECTION DUE TO WEIGHT OF SLAB *	↓	0.438	0.433	0.429	0.420	0.411	0.399	0.386	0.371	0.355	0.337	0.319	0.298	0.277	0.256	0.234	0.212	0.190	0.168	0.146	0.126	0.106	0.088	0.070	0.055	0.041	0.030	0.019	0.012	0.006	0.003	0.000	
DEFLECTION DUE TO WEIGHT OF PARAPET	↓	0.083	0.083	0.082	0.080	0.079	0.077	0.075	0.072	0.070	0.066	0.063	0.060	0.056	0.052	0.048	0.044	0.040	0.036	0.032	0.027	0.023	0.020	0.016	0.013	0.010	0.007	0.005	0.003	0.002	0.001	0.000	
TOTAL DEAD LOAD DEFLECTION	↓	0.667	0.660	0.653	0.640	0.627	0.608	0.589	0.565	0.542	0.514	0.486	0.455	0.424	0.391	0.358	0.324	0.290	0.257	0.223	0.193	0.162	0.135	0.107	0.085	0.063	0.046	0.030	0.019	0.008	0.005	0.000	
REQUIRED CAMBER	↑	8"	7 1/2"	7 1/4"	7 1/8"	7 1/4"	7 1/8"	7 1/8"	6 3/4"	6 1/2"	6 3/8"	5 3/4"	5 1/2"	5 1/8"	4 11/16"	4 3/4"	4 1/2"	4 1/8"	3 3/4"	3 1/2"	3 1/8"	2 11/16"	2 3/4"	2 1/2"	2 1/8"	1 11/16"	1 3/4"	1 1/2"	1 1/8"	1 1/4"	1 1/8"	1 1/16"	0

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																																	
SPAN B																																	
INTERIOR GIRDERS																																	
SIXTIETH POINTS	€ BRG.	0.017	0.033	0.050	0.067	0.084	0.100	0.117	0.133	0.150	0.167	0.184	0.200	0.217	0.233	0.250	0.267	0.284	0.300	0.317	0.333	0.350	0.367	0.384	0.400	0.417	0.433	0.450	0.467	0.484			
DEFLECTION DUE TO WEIGHT OF GIRDER	↓	0.000	0.004	0.008	0.013	0.018	0.024	0.030	0.037	0.045	0.053	0.061	0.069	0.077	0.086	0.094	0.102	0.110	0.118	0.125	0.132	0.138	0.143	0.149	0.153	0.157	0.159	0.162	0.163	0.164	0.164		
DEFLECTION DUE TO WEIGHT OF SLAB *	↓	0.000	0.011	0.022	0.038	0.053	0.073	0.093	0.116	0.139	0.165	0.191	0.218	0.245	0.273	0.301	0.328	0.354	0.379	0.404	0.426	0.448	0.466	0.484	0.498	0.512	0.521	0.531	0.535	0.539	0.539		
DEFLECTION DUE TO WEIGHT OF PARAPET	↓	0.000	0.002	0.004	0.007	0.009	0.012	0.016	0.019	0.023	0.027	0.031	0.036	0.040	0.044	0.048	0.052	0.055	0.059	0.062	0.065	0.069	0.071	0.074	0.075	0.077	0.079	0.080	0.081	0.081	0.081		
TOTAL DEAD LOAD DEFLECTION	↓	0.000	0.017	0.034	0.057	0.080	0.109	0.138	0.173	0.207	0.245	0.283	0.322	0.362	0.402	0.443	0.481	0.520	0.555	0.591	0.622	0.654	0.680	0.706	0.726	0.746	0.759	0.773	0.779	0.785	0.784		
REQUIRED CAMBER	↑	0	3/16"	3/8"	1/2"	5/8"	3/4"	7/8"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	1 7/8"	2"	2 1/8"	2 1/4"	2 3/8"	2 1/2"	2 3/4"	2 7/8"	3"	3 1/8"	3 1/4"	3 1/2"	3 3/8"	3 1/2"	3 1/4"	3 1/8"	3 1/16"	3 1/8"	3 1/16"	3 1/16"	0

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																																	
SPAN B																																	
INTERIOR GIRDERS																																	
SIXTIETH POINTS	€ BRG.	0.517	0.533	0.550	0.567	0.584	0.600	0.617	0.633	0.650	0.667	0.684	0.700	0.717	0.733	0.750	0.767	0.784	0.800	0.817	0.833	0.850	0.867	0.884	0.900	0.917	0.933	0.950	0.967	0.984	€ BRG.		
DEFLECTION DUE TO WEIGHT OF GIRDER	↓	0.163	0.161	0.159	0.156	0.152	0.147	0.143	0.137	0.131	0.124	0.117	0.109	0.101	0.093	0.085	0.076	0.068	0.060	0.052	0.044	0.037	0.031	0.024	0.019	0.014	0.010	0.006	0.004	0.001	0.001	0.000	
DEFLECTION DUE TO WEIGHT OF SLAB *	↓	0.538	0.532	0.527	0.516	0.505	0.490	0.475	0.456	0.437	0.414	0.392	0.366	0.341	0.314	0.288	0.260	0.233	0.206	0.179	0.154	0.130	0.108	0.086	0.068	0.050	0.037	0.024	0.015	0.007	0.003	0.000	
DEFLECTION DUE TO WEIGHT OF PARAPET	↓	0.081	0.081	0.080	0.079	0.077	0.075	0.073	0.071	0.068	0.065	0.062	0.059	0.055	0.051	0.048	0.044	0.040	0.035	0.031	0.027	0.023	0.020	0.016	0.013	0.010	0.007	0.005	0.003	0.002	0.001	0.000	
TOTAL DEAD LOAD DEFLECTION	↓	0.782	0.774	0.766	0.750	0.735	0.713	0.691	0.663	0.635	0.603	0.570	0.534	0.497	0.458	0.420	0.380	0.340	0.301	0.262	0.226	0.190	0.158	0.126	0.100	0.074	0.054	0.035	0.022	0.010	0.005	0.000	
REQUIRED CAMBER	↑	9 3/8"	9 1/2"	9 1/4"	9"	8 3/4"	8 1/2"	8 1/4"	8 1/8"	7 3/4"	7 1/2"	7 1/4"	7 1/8"	6 3/4"	6 1/2"	6 1/4"	6 1/8"	5 3/4"	5 1/2"	5 1/4"	5 1/8"	4 3/4"	4 1/2"	4 1/4"	4 1/8"	3 3/4"	3 1/2"	3 1/4"	3 1/8"	3 1/16"	3 1/16"	3 1/16"	0

\* INCLUDES SLAB, BUILDUPS & STAY-IN-PLACE FORMS.  
 ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT "REQUIRED CAMBER", WHICH IS GIVEN IN INCHES ( FRACTION FORM ).

## EXTERIOR GIRDERS

SIXTIETH POINTS		0.500
DEFLECTION DUE TO WEIGHT OF GIRDER	↓	0.146
DEFLECTION DUE TO WEIGHT OF SLAB *	↓	0.438
DEFLECTION DUE TO WEIGHT OF PARAPET	↓	0.083
TOTAL DEAD LOAD DEFLECTION		0.667
REQUIRED CAMBER	↑	8"

$$\begin{array}{r}
 0.438 \\
 +0.083 \\
 \hline
 0.521'
 \end{array}$$

## INTERIOR GIRDERS

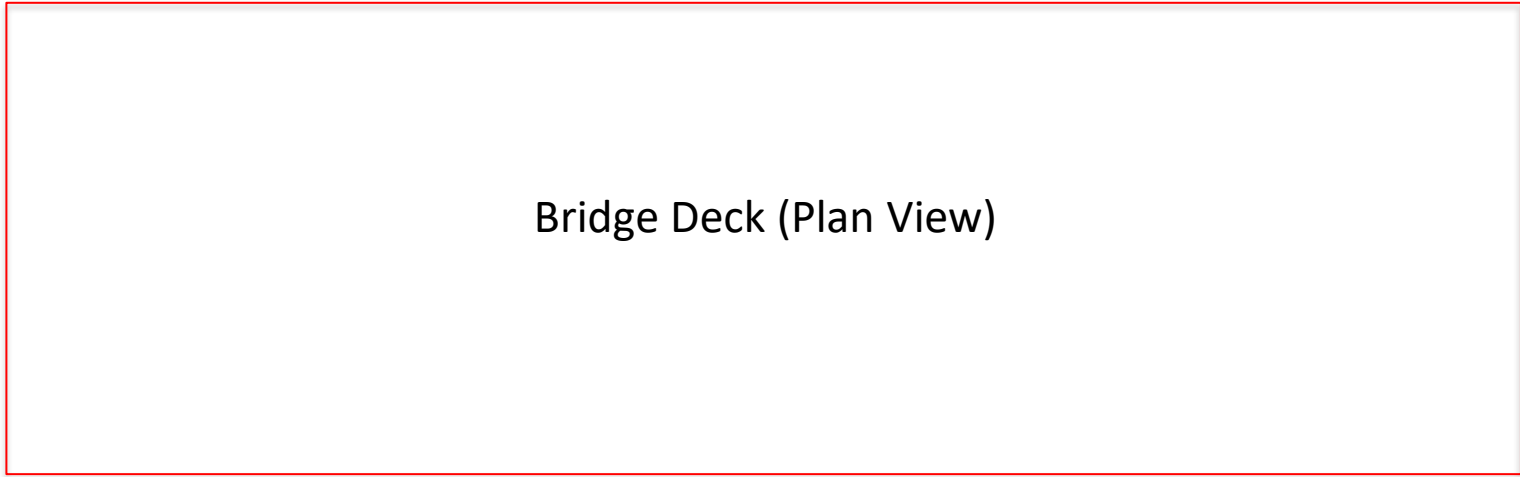
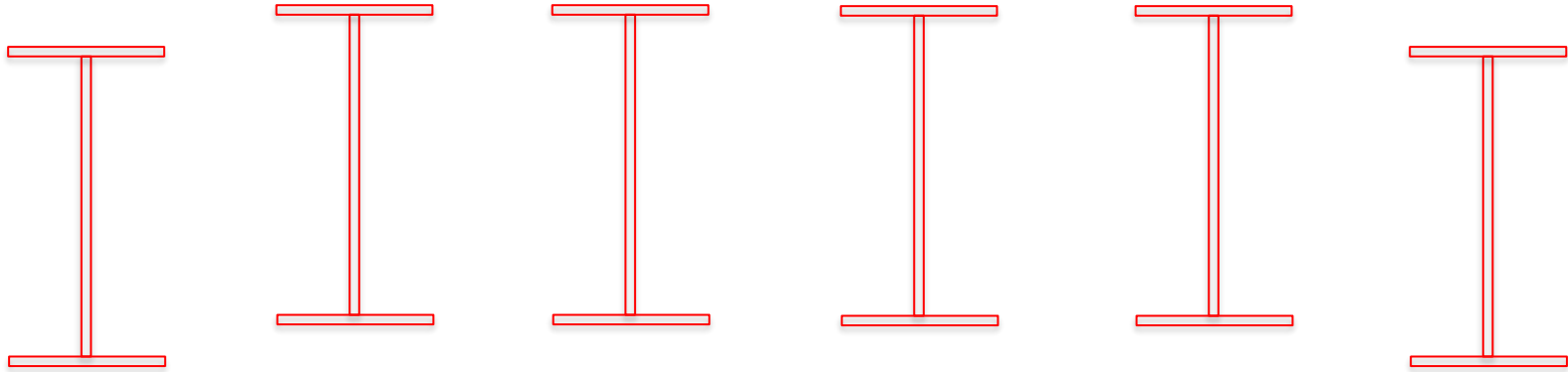
SIXTIETH POINTS		0.500
DEFLECTION DUE TO WEIGHT OF GIRDER	↓	0.163
DEFLECTION DUE TO WEIGHT OF SLAB *	↓	0.538
DEFLECTION DUE TO WEIGHT OF PARAPET	↓	0.081
TOTAL DEAD LOAD DEFLECTION		0.782
REQUIRED CAMBER	↑	9 <sup>3</sup> / <sub>8</sub> "

$$\begin{array}{r}
 0.538 \\
 +0.081 \\
 \hline
 0.619'
 \end{array}$$

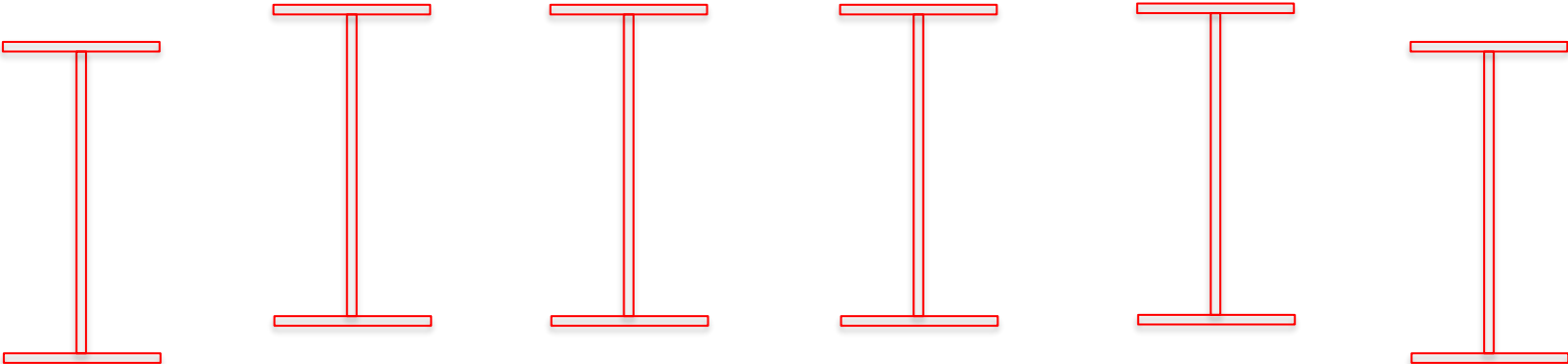
Interior girders deflect 0.098' (1-3/16") more than exterior girders at mid-span



# Differential Deflections



Bridge Deck (Plan View)

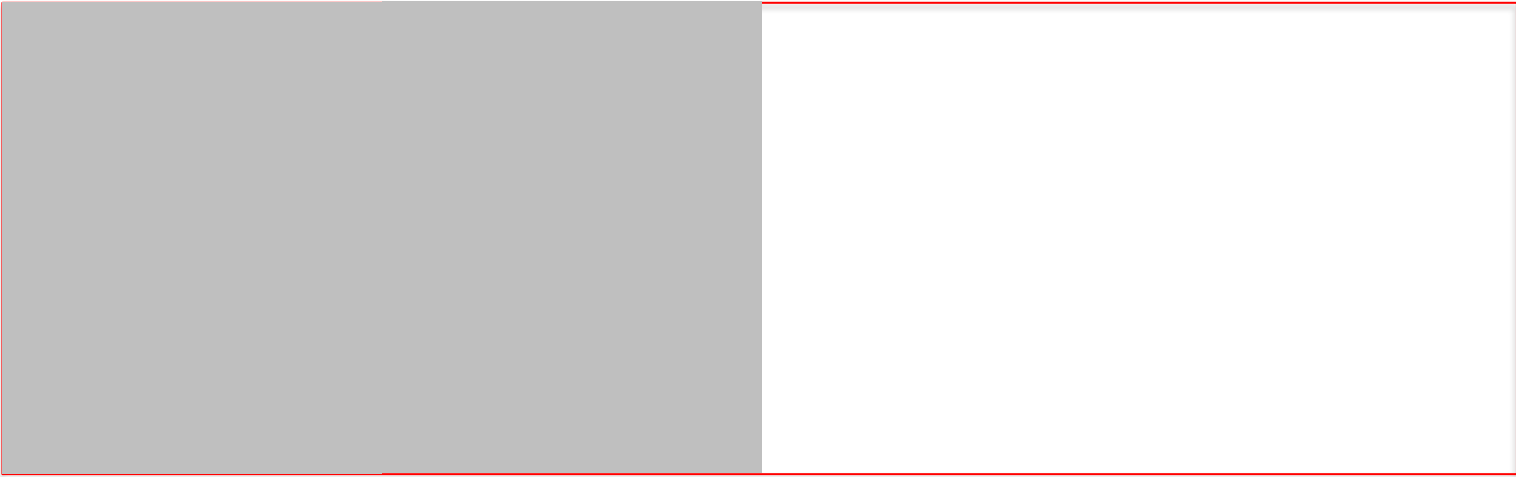
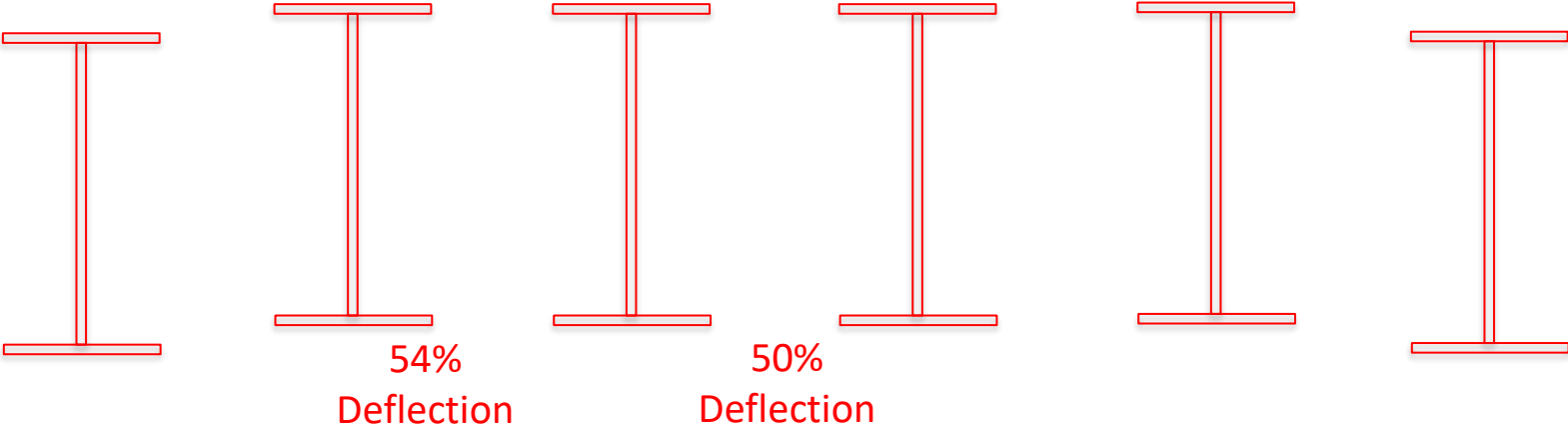


17%  
Deflection



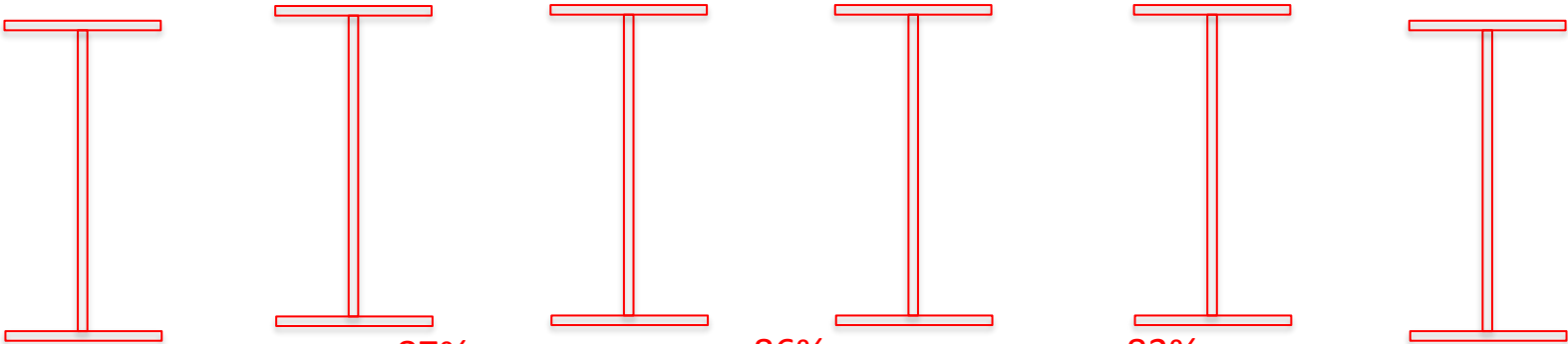
1/4





1/4

1/2



87%  
Deflection

86%  
Deflection

83%  
Deflection

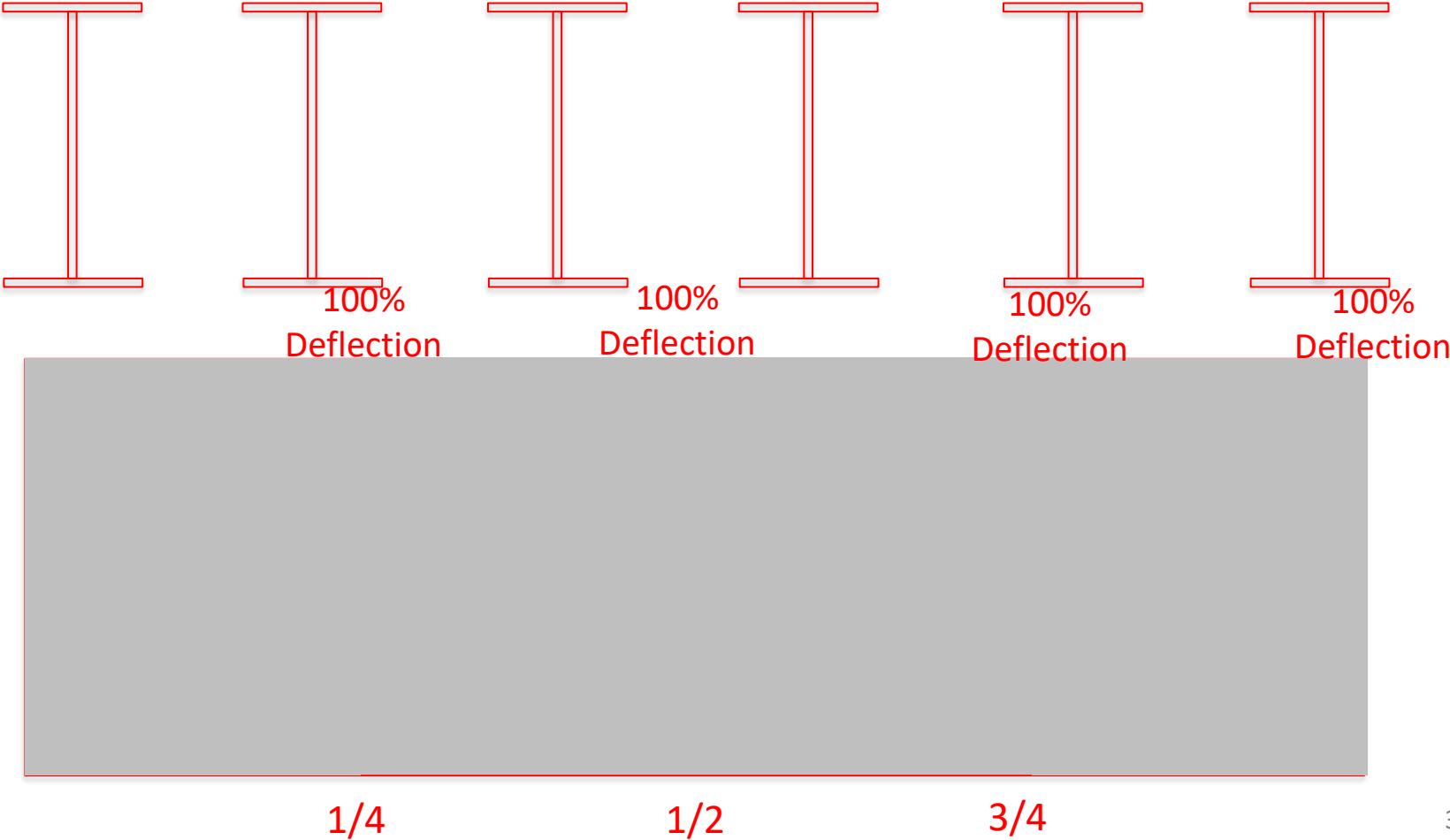


1/4

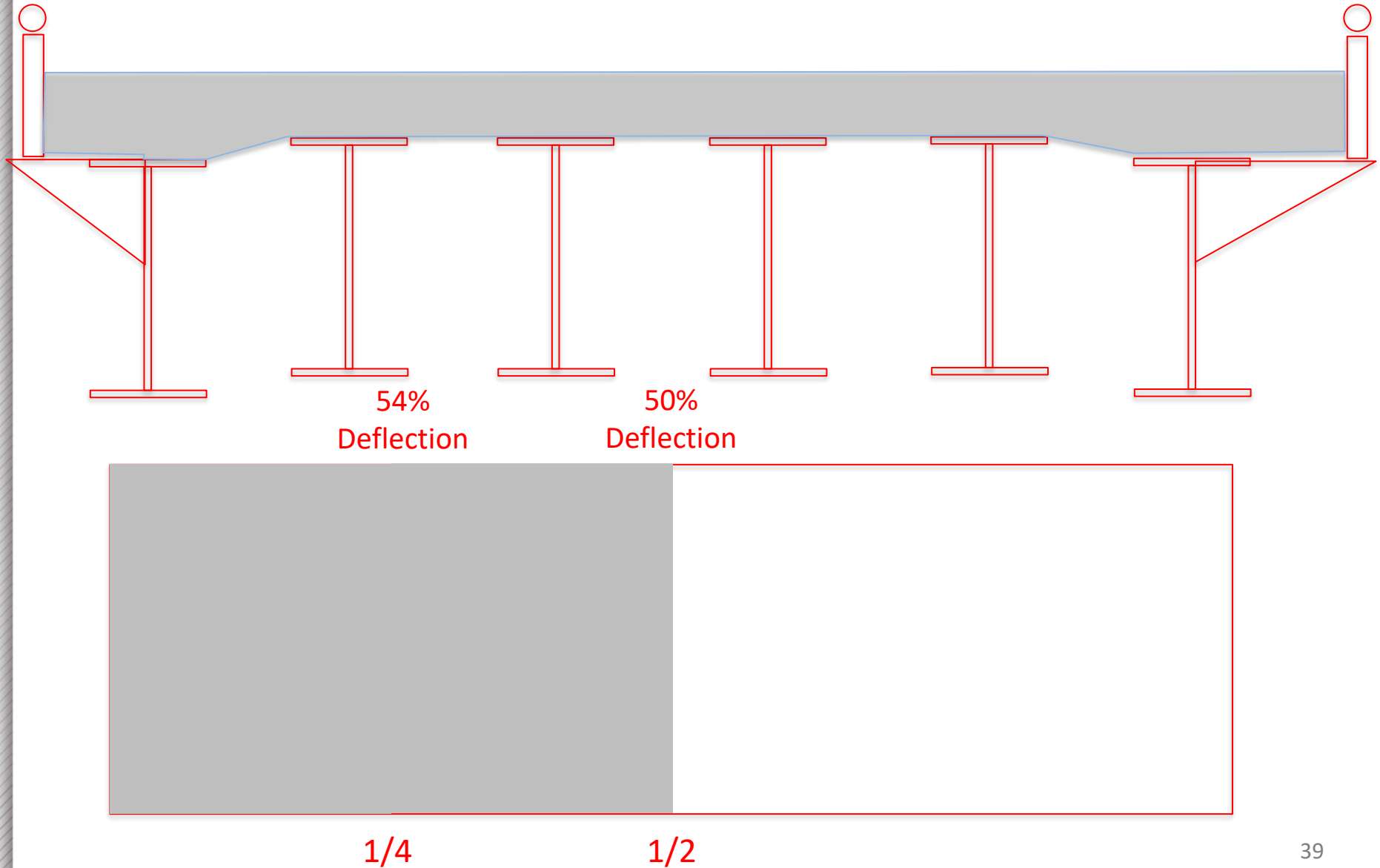
1/2

3/4

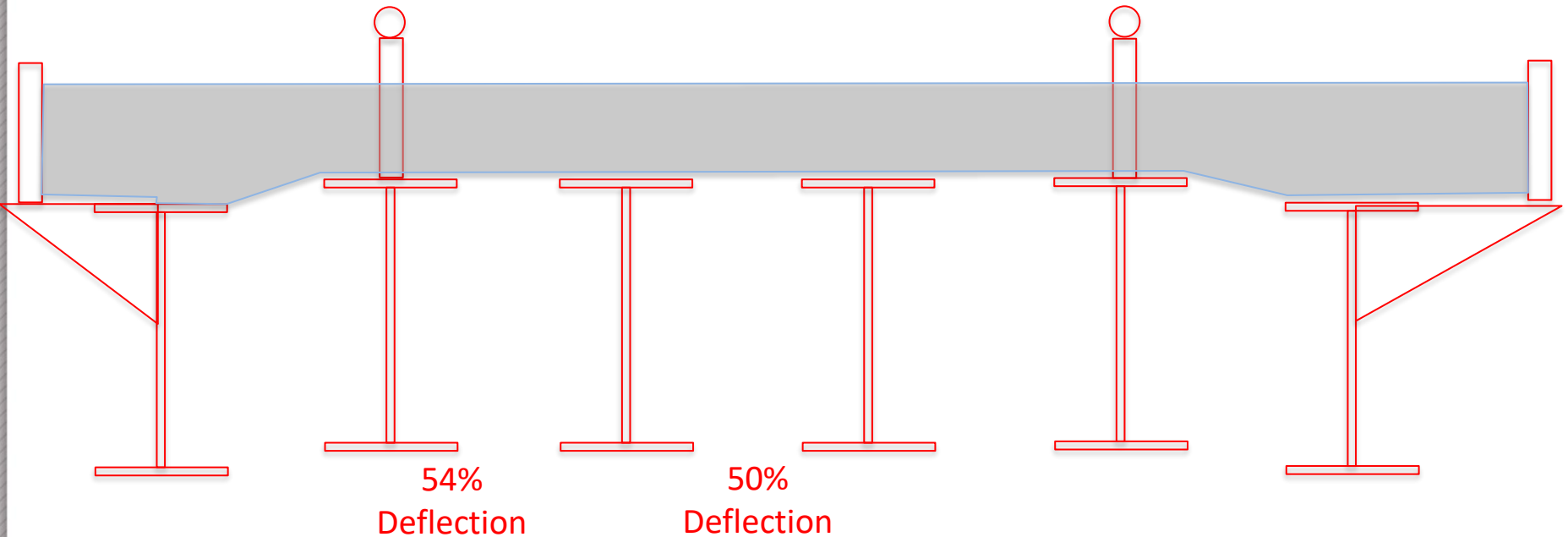




# Worst Case – Mid Span







1/4

1/2





# Bridge Deck Geometry Factors

- Skew ✓
- Crowns or Superelevations ✓
- Vertical Curves ✓
- Horizontal Curves ✓

# Problem Geometries

SMU Design Manual (6.2.2.9)

Bridges with 2 or more of the following:

- Skew  $\leq 75^\circ$  or  $\geq 105^\circ$
- Vertical Curve
- Transitioning Superelevation
- Crown

Also crown transitions pose problems.

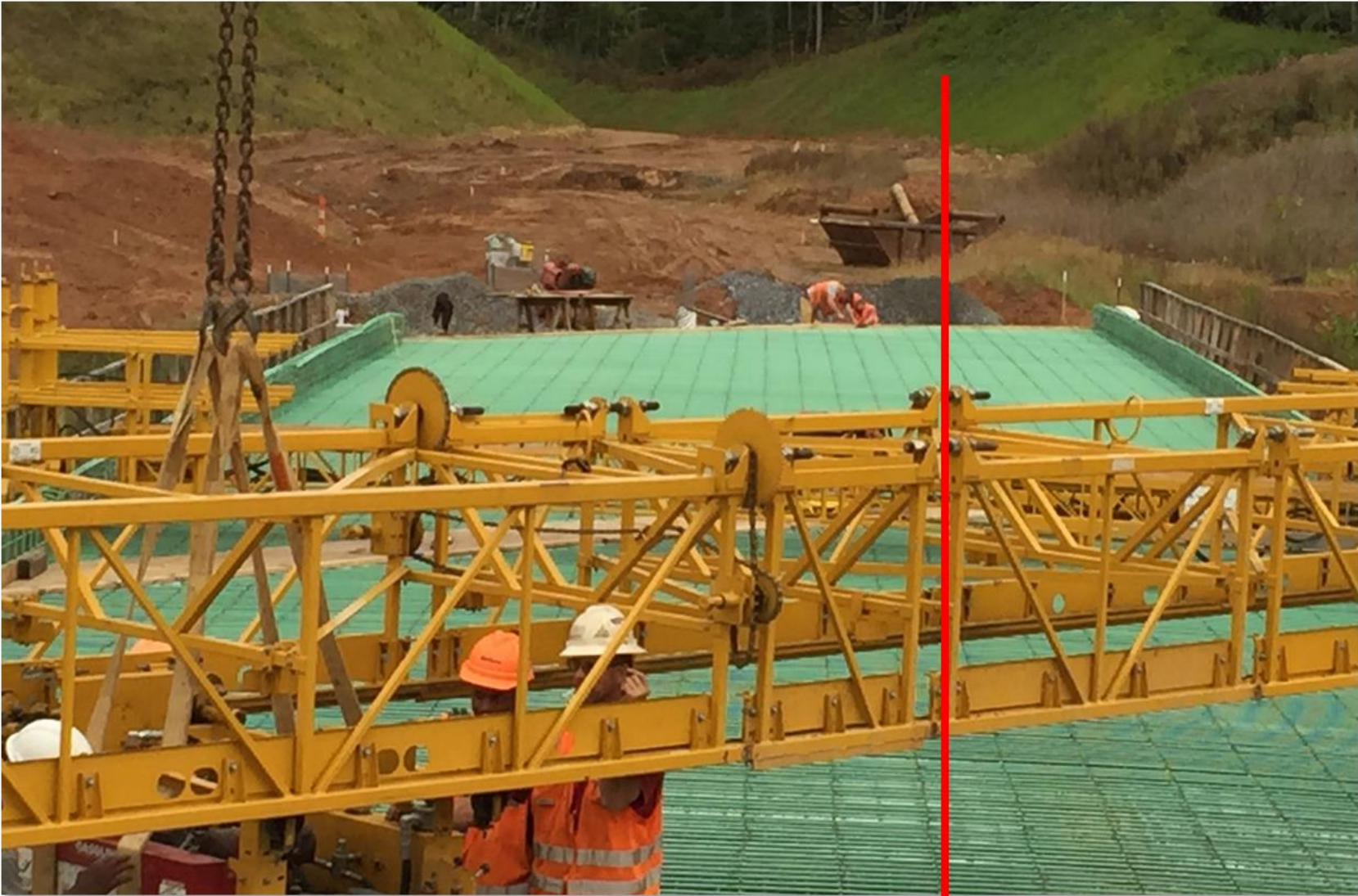


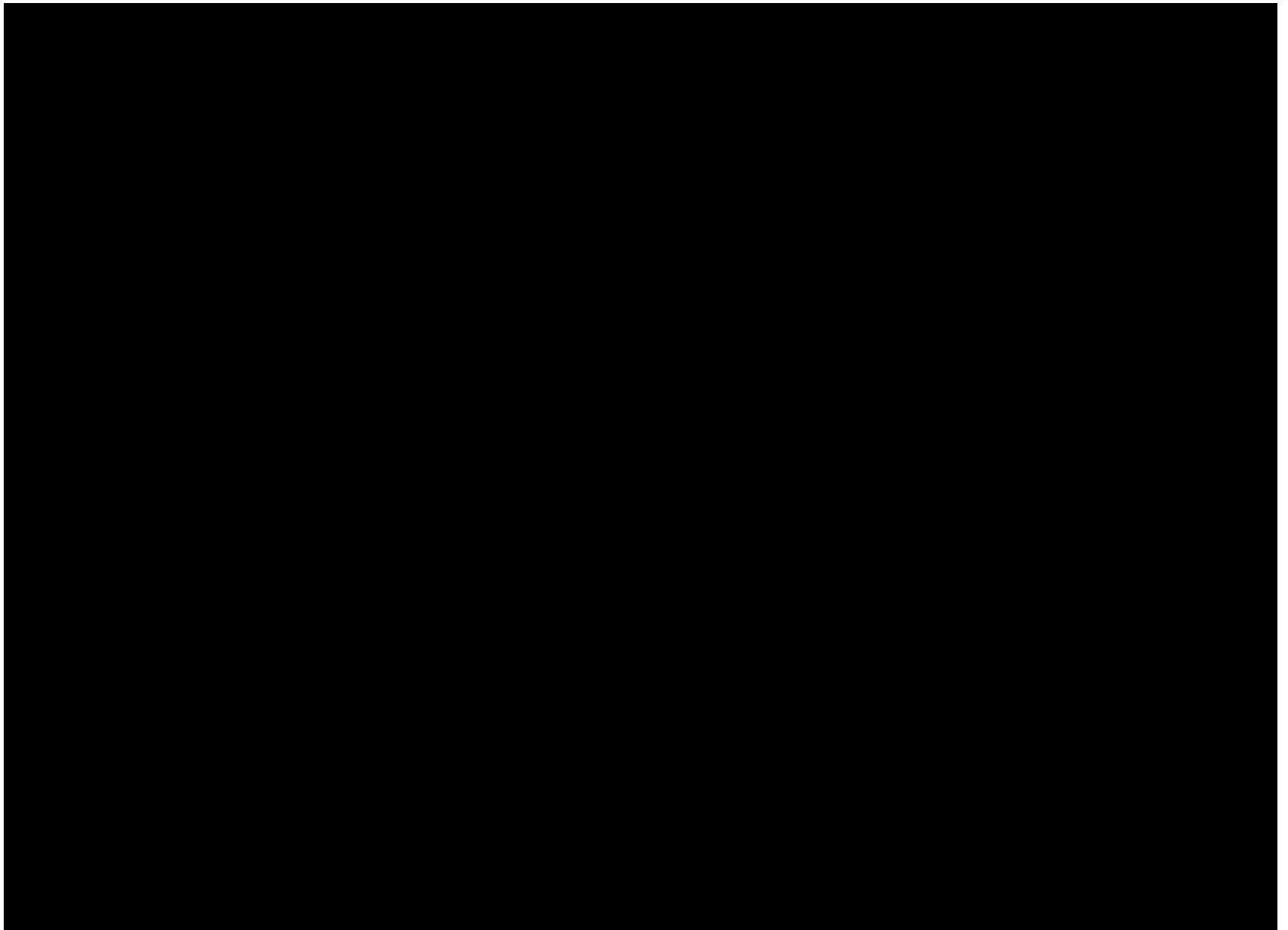
# Skew + Crown

- Screed bogey wobbles across the crown point. This will round off the crown.
- Very difficult to get a good dry run
- One side of the deck will likely have low cover and will be low at the joint









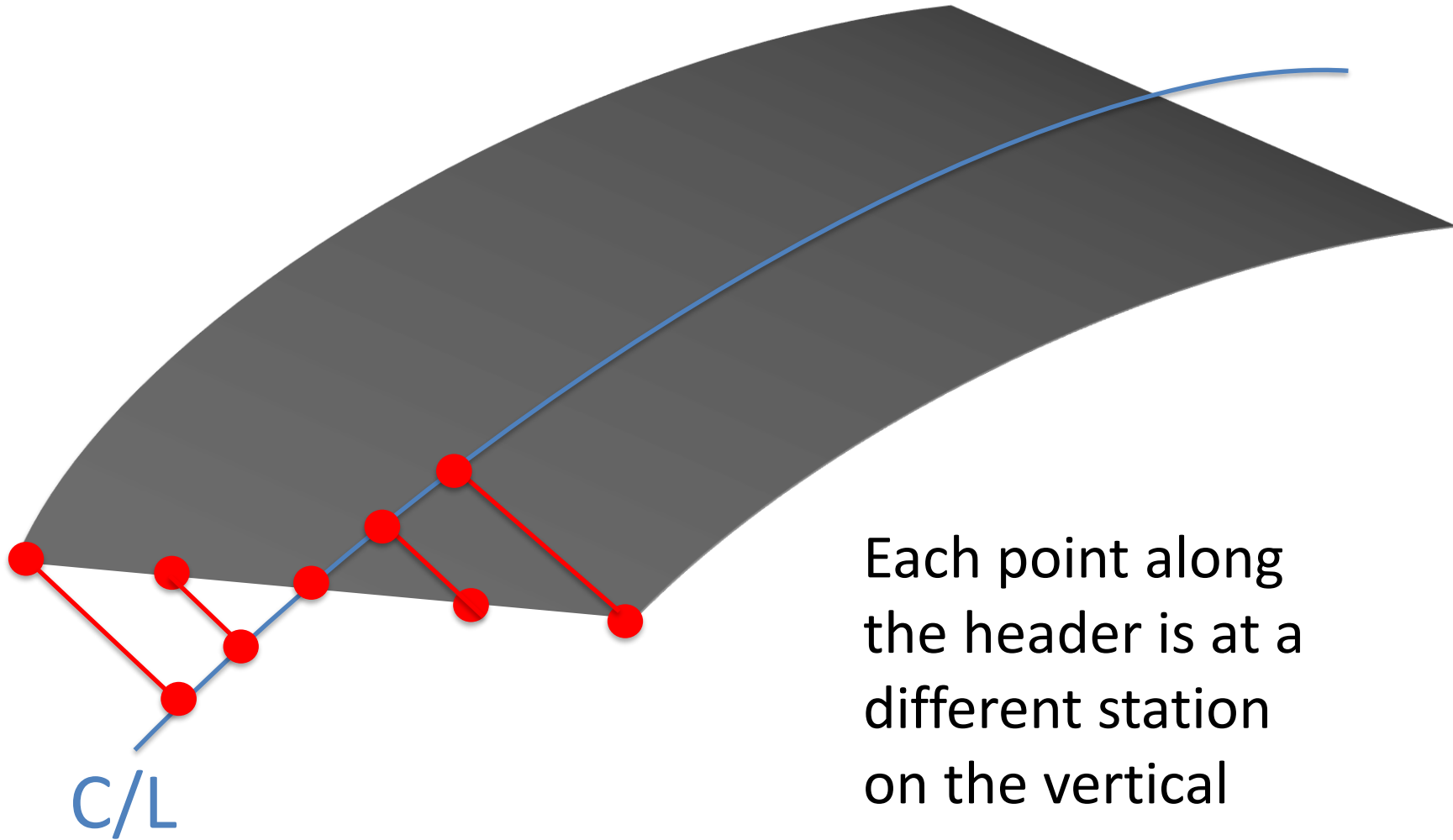




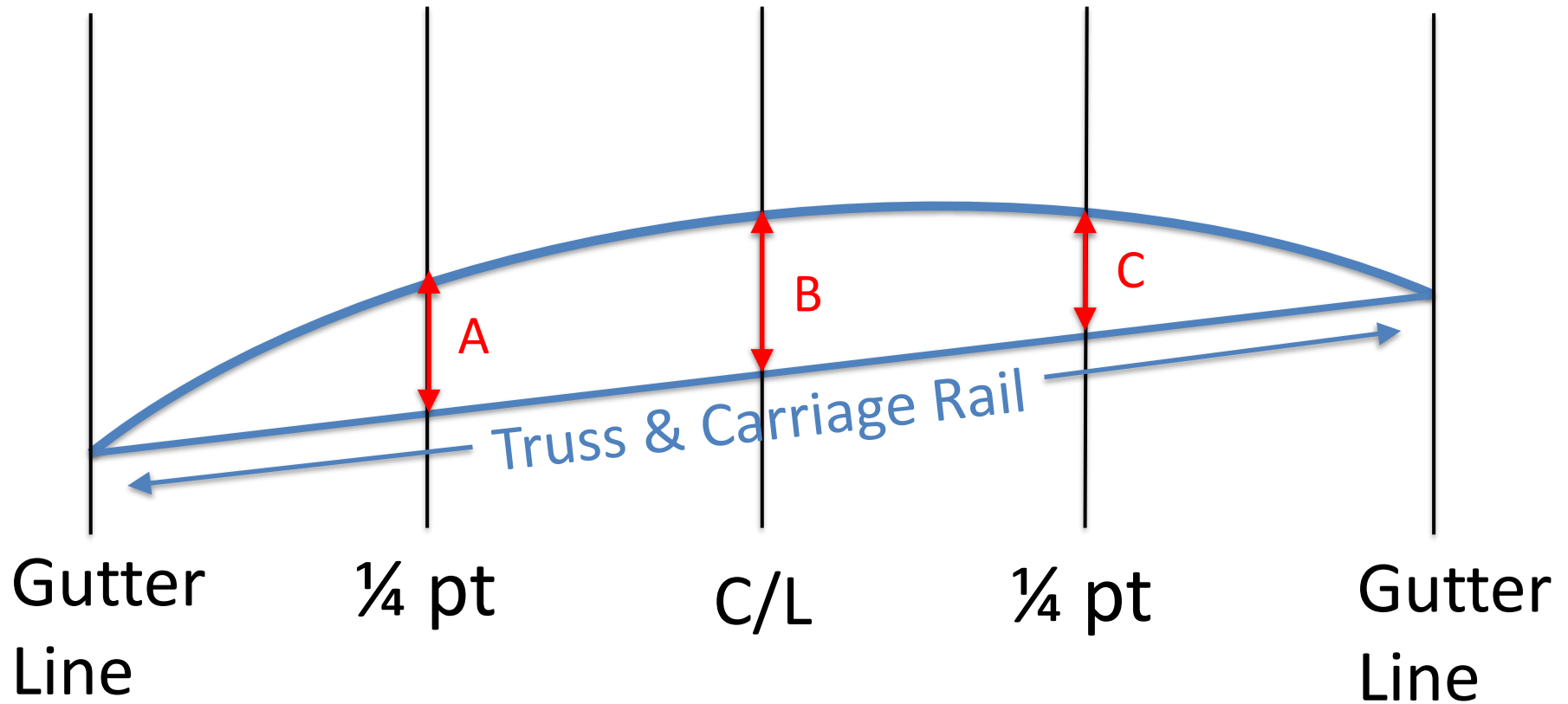
# Skew + Vertical = Impossible

- You can not set up a screed to finish correctly across the whole deck with this geometry, but we can minimize the effects



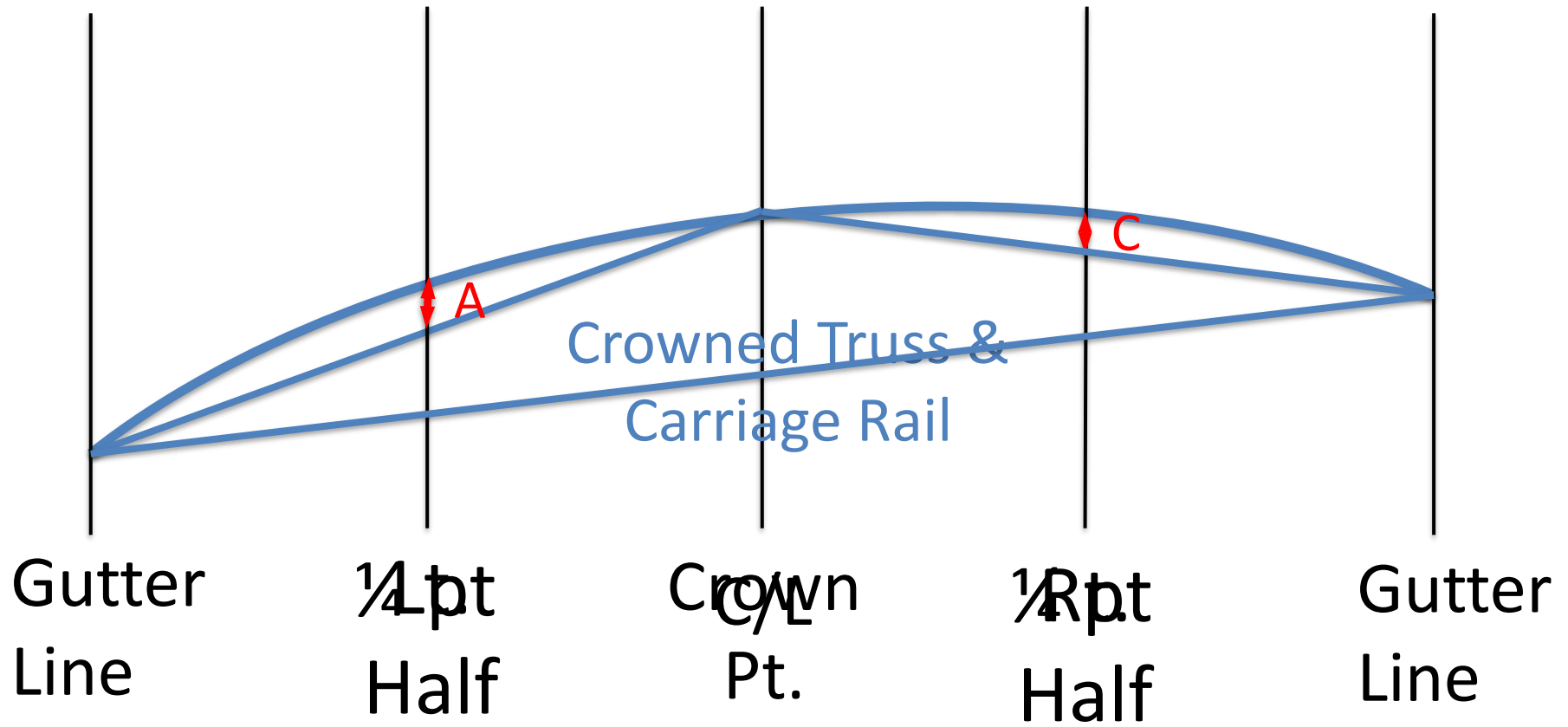


Each point along the header is at a different station on the vertical curve.



Header plots as a parabolic curve





Header plots as a parabolic curve

EB2 CL of Jt.								
Location	Control Point	Offset From Control	Header Station	Top of Slab El. (A)	Dist Along Header	Screed El. (B)	B-A (ft.)	B-A (in.)
	1	-49.6250	45+09.3741	396.6223	0.0000			
Gutterline	2	-48.0000	45+08.6003	396.6104	1.7977	396.6104	0.0000	0"
	3	-46.0000	45+07.6486	396.6558	2.2124	396.6554	-0.0004	-0
	4	-44.0000	45+06.6973	396.7011	2.2123	396.7003	-0.0008	-0
	5	-42.0000	45+05.7467	396.7464	2.2122	396.7452	-0.0012	-0
	6	-40.0000	45+04.7966	396.7916	2.2120	396.7902	-0.0014	-0
	7	-38.0000	45+03.8470	396.8369	2.2119	396.8351	-0.0018	-0
	8	-36.0000	45+02.8980	396.8821	2.2118	396.8801	-0.0020	-0
	9	-34.0000	45+01.9496	396.9272	2.2116	396.9250	-0.0022	-0
	10	-32.0000	45+01.0017	396.9724	2.2115	396.9699	-0.0025	-0
	11	-30.0000	45+00.0544	397.0175	2.2114	397.0149	-0.0026	- 1/16
	12	-28.0000	44+99.1076	397.0626	2.2112	397.0598	-0.0028	- 1/16
	13	-26.0000	44+98.1614	397.1077	2.2111	397.1047	-0.0030	- 1/16
	14	-24.0000	44+97.2157	397.1527	2.2110	397.1496	-0.0031	- 1/16
	15	-22.0000	44+96.2705	397.1977	2.2109	397.1946	-0.0031	- 1/16
	16	-20.0000	44+95.3260	397.2490	2.2107	397.2395	-0.0095	- 2/16
	17	-18.0000	44+94.3819	397.2970	2.2106	397.2844	-0.0126	- 2/16
	18	-16.0000	44+93.4385	397.3392	2.2105	397.3293	-0.0099	- 2/16
	19	-14.0000	44+92.4955	397.3830	2.2103	397.3742	-0.0088	- 2/16
	20	-12.0000	44+91.5532	397.4224	2.2102	397.4191	-0.0033	- 1/16
	21	-10.0000	44+90.6113	397.4672	2.2101	397.4640	-0.0032	- 1/16
	22	-8.0000	44+89.6701	397.5121	2.2100	397.5089	-0.0032	- 1/16
	23	-6.0000	44+88.7293	397.5569	2.2098	397.5538	-0.0031	- 1/16
	24	-4.0000	44+87.7891	397.6016	2.2097	397.5987	-0.0029	- 1/16
	25	-2.0000	44+86.8495	397.6464	2.2096	397.6436	-0.0028	- 1/16
	26	0.0000	44+85.9104	397.6911	2.2094	397.6885	-0.0026	-0
	27	2.0000	44+84.9719	397.7358	2.2093	397.7334	-0.0024	-0
	28	4.0000	44+84.0338	397.7805	2.2092	397.7783	-0.0022	-0
	29	6.0000	44+83.0964	397.8251	2.2091	397.8232	-0.0019	-0
	30	8.0000	44+82.1595	397.8697	2.2089	397.8680	-0.0017	-0
	31	10.0000	44+81.2231	397.9143	2.2088	397.9129	-0.0014	-0
	32	12.0000	44+80.2873	397.9589	2.2087	397.9578	-0.0011	-0

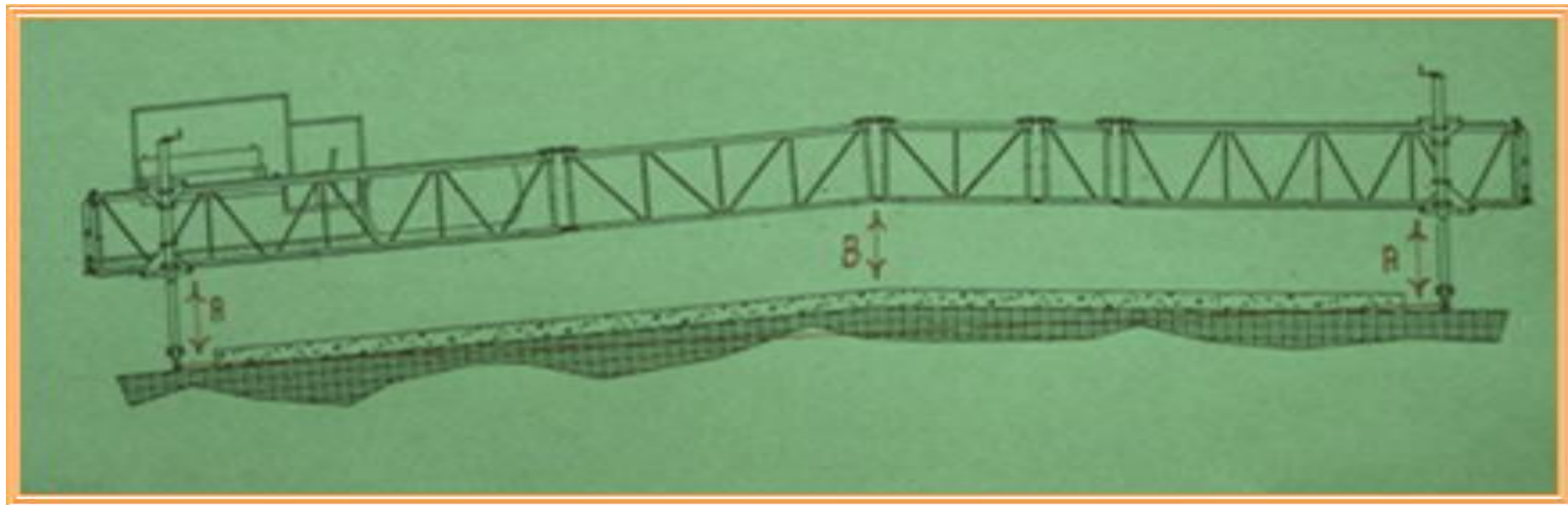
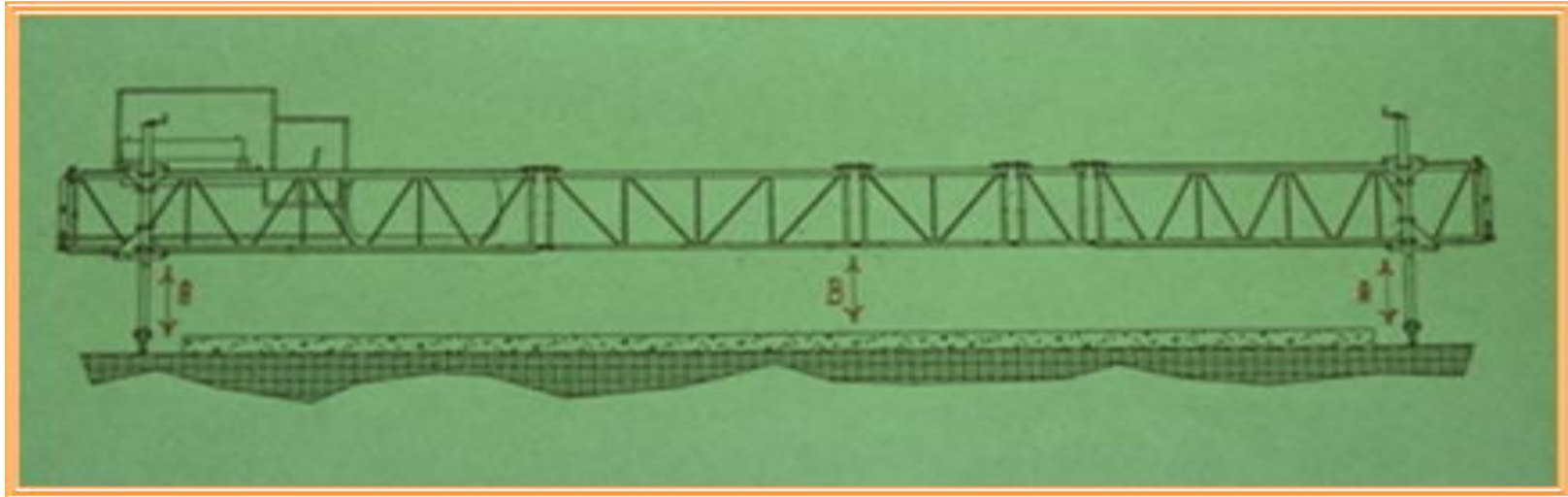
Worst Case



# Skew + Vertical = Impossible

- Parabolic curve is different at every point along the vertical curve. Therefore, even if modifications to the carriage rail could be made, it will still not be perfect.

# Transitioning Super/Crown



# Transitioning Super/Crown



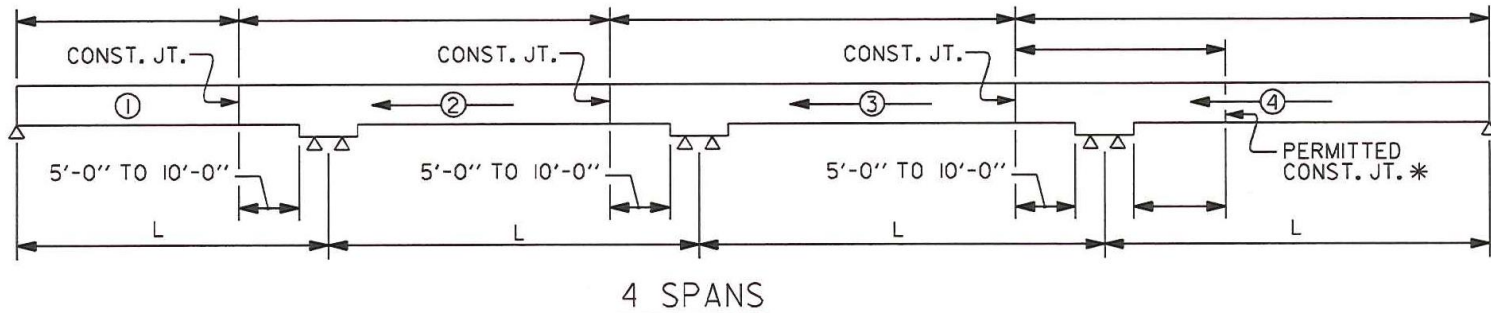
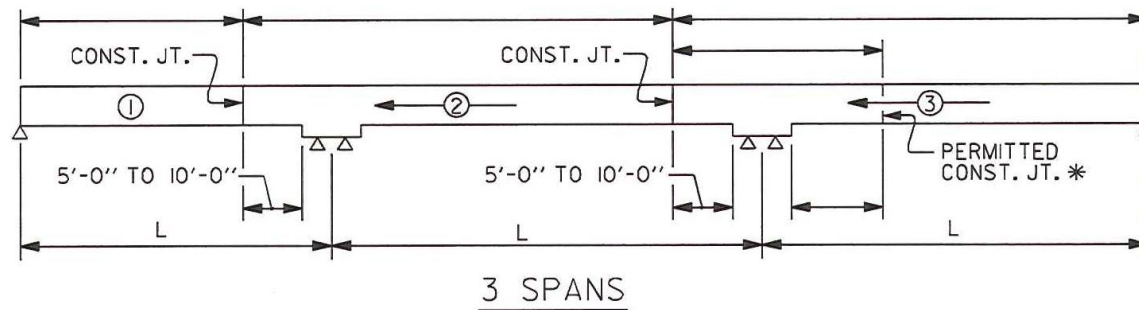


# Problem Geometries

Problem geometries can be mitigated for in many situations. If they are necessary, contact the RBCE to discuss.

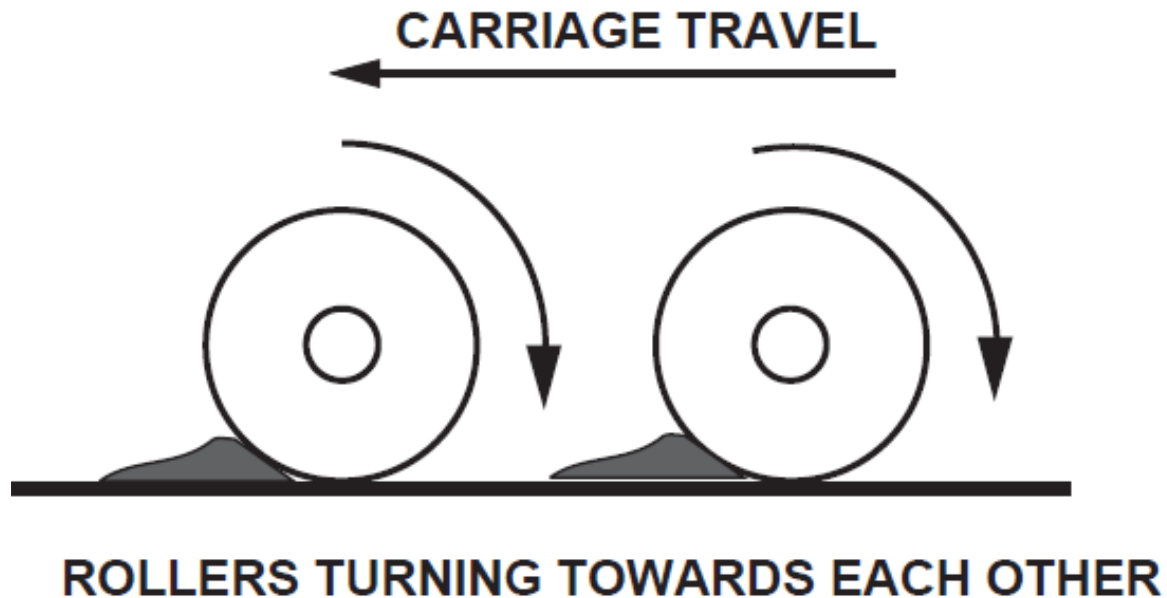


# Pour Sequences



POURING SEQUENCE-PRESTRESSED CONCRETE SUPERSTRUCTURE  
( CONTINUOUS FOR LIVE LOAD )

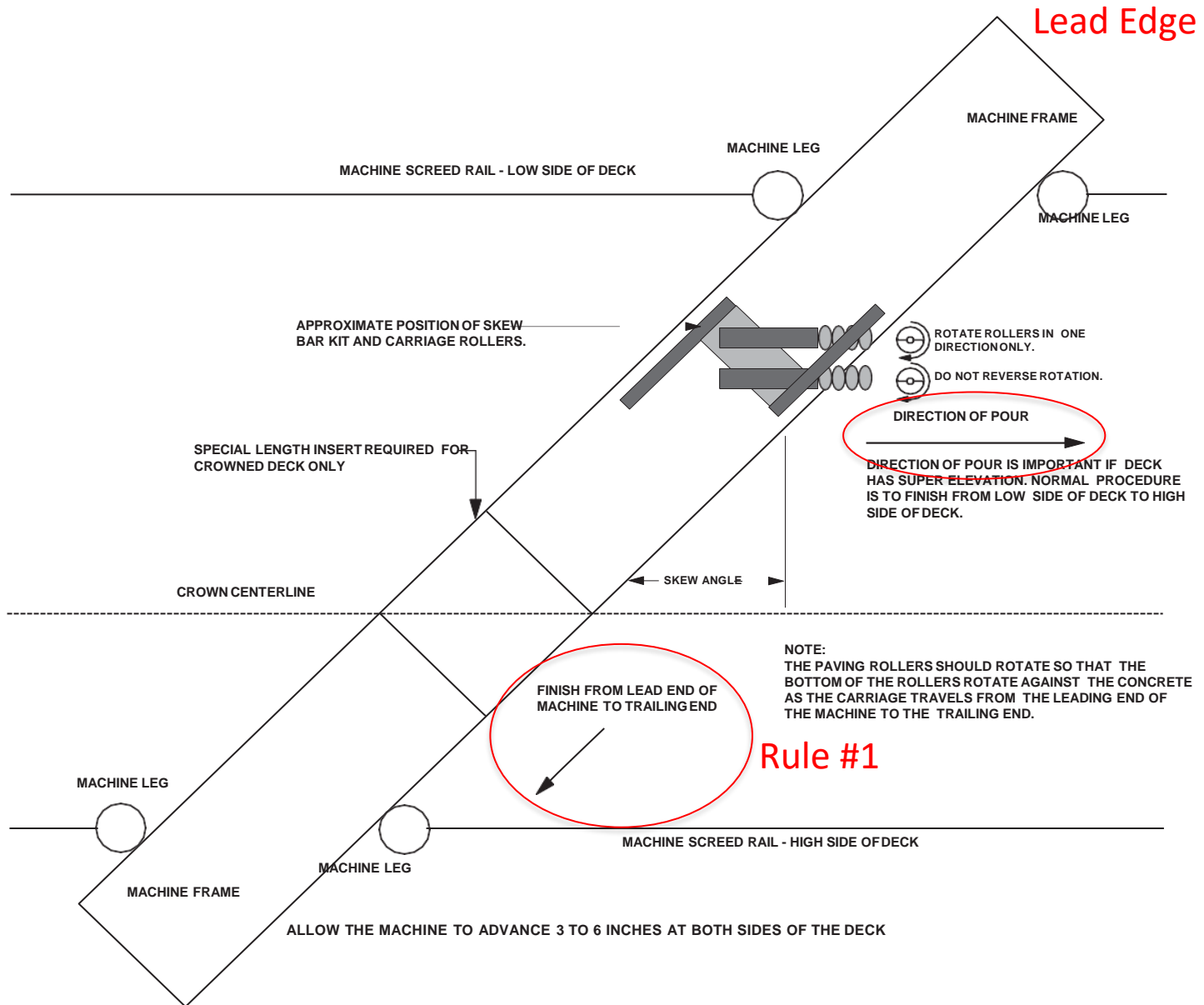
# What is a “finishing pass”?





# Screeed Setup Rules For Skews (in order of importance)

1. Finish from leading edge to trailing edge
2. Finish up the superelevation
3. Finish downhill



Trailing Edge

Figure 2 - Paving Skewed decks





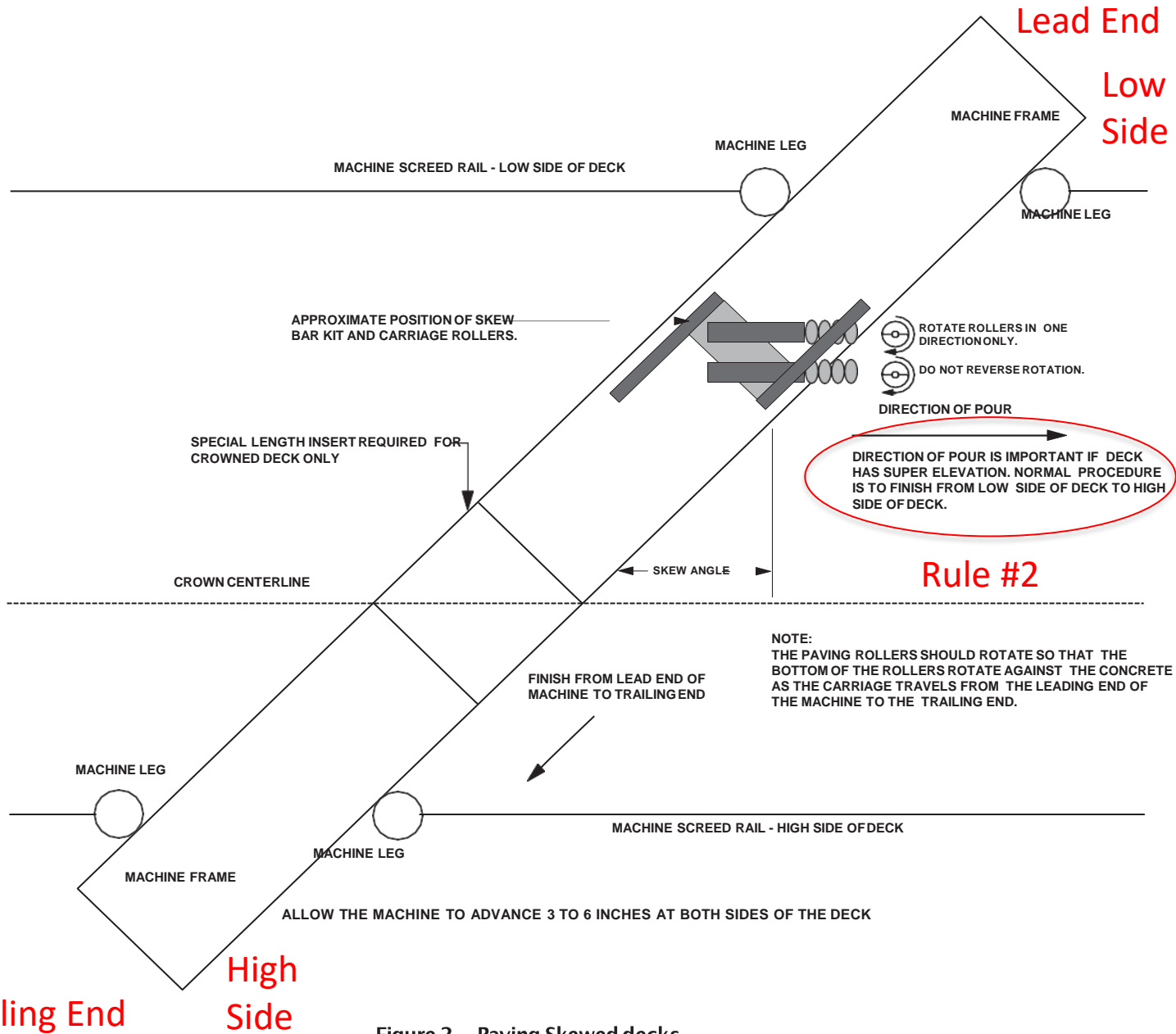
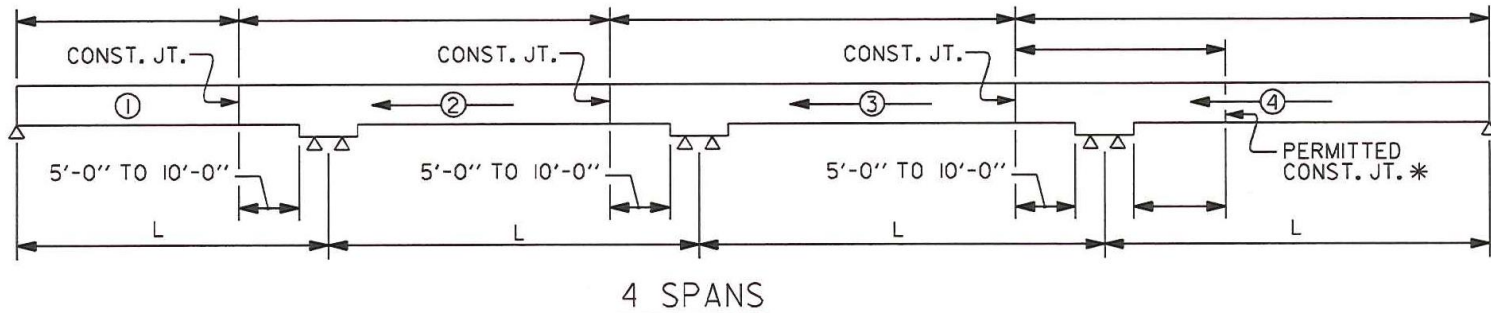
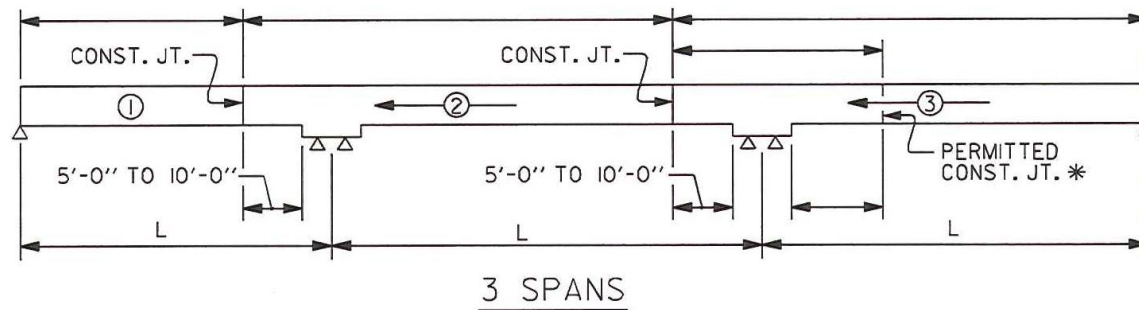


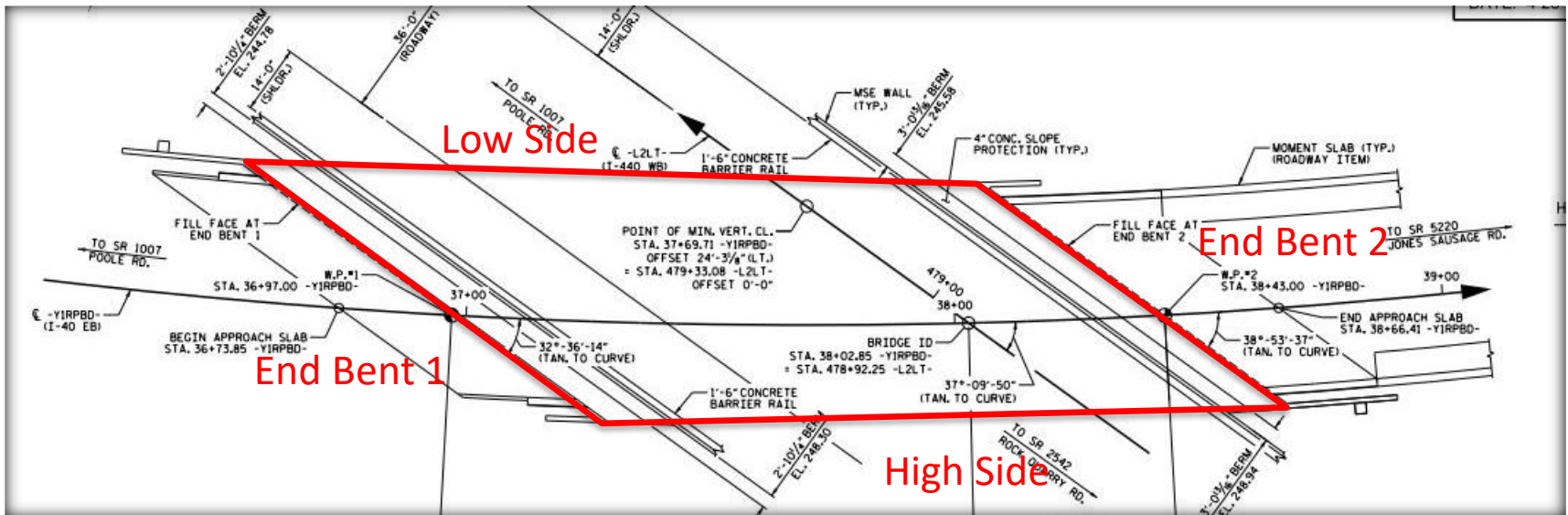
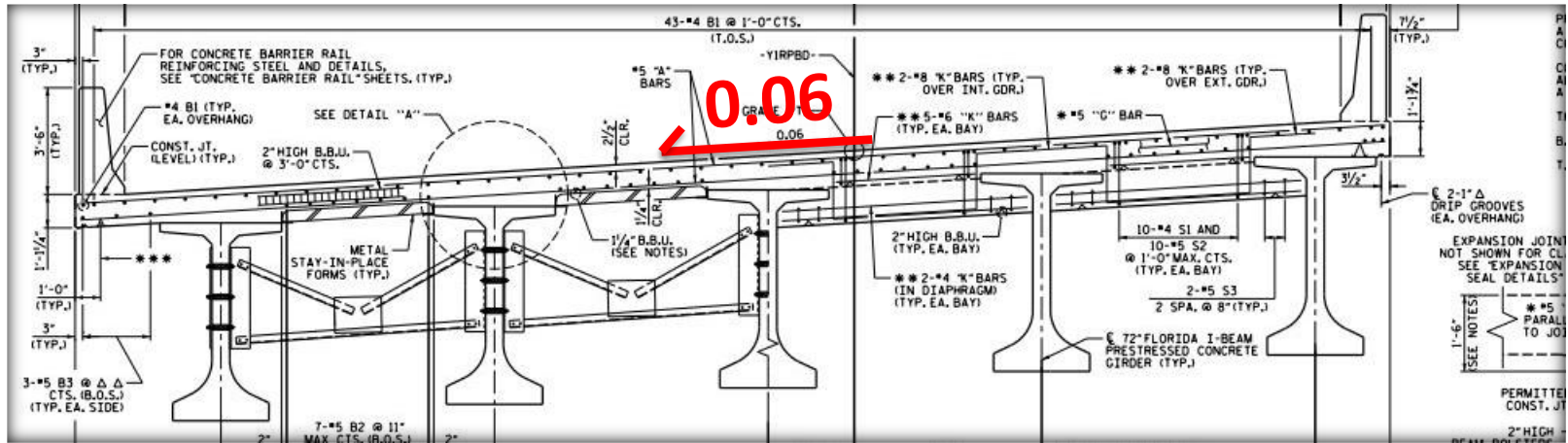
Figure 2 - Paving Skewed decks

# Pour Sequences

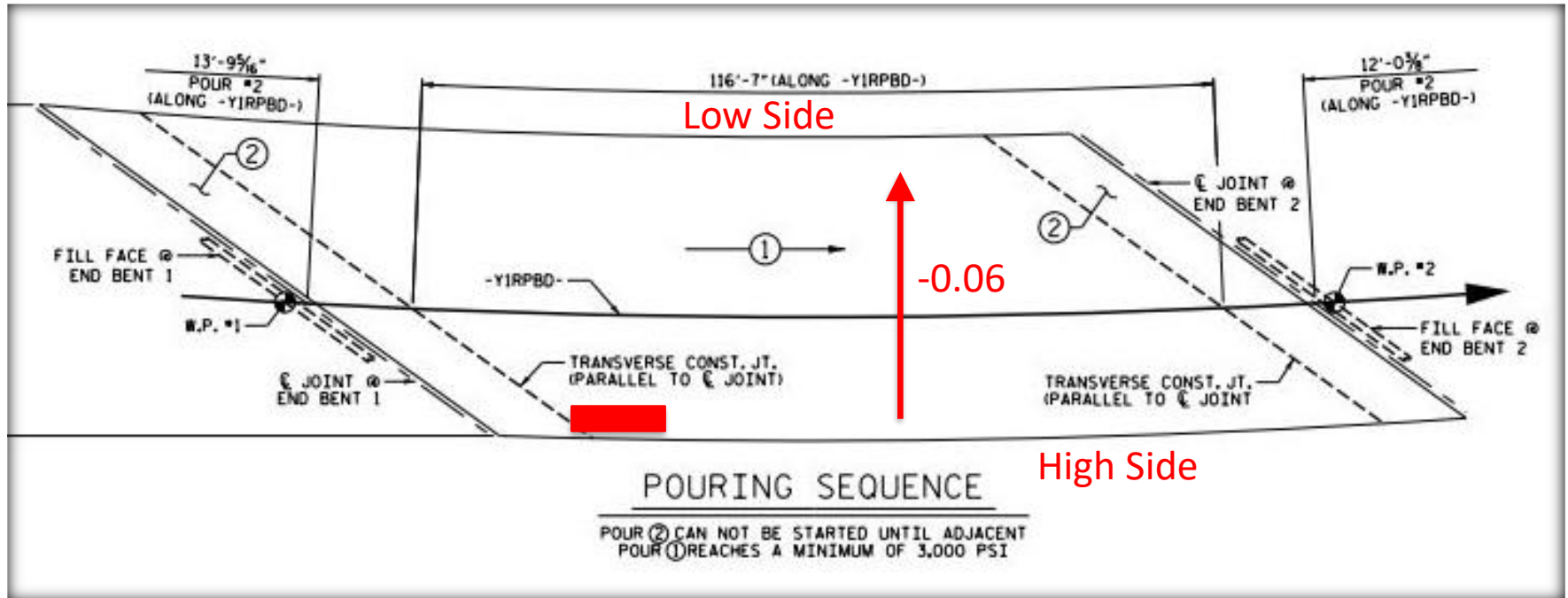


POURING SEQUENCE-PRESTRESSED CONCRETE SUPERSTRUCTURE  
 ( CONTINUOUS FOR LIVE LOAD )

# Pour Sequence Example

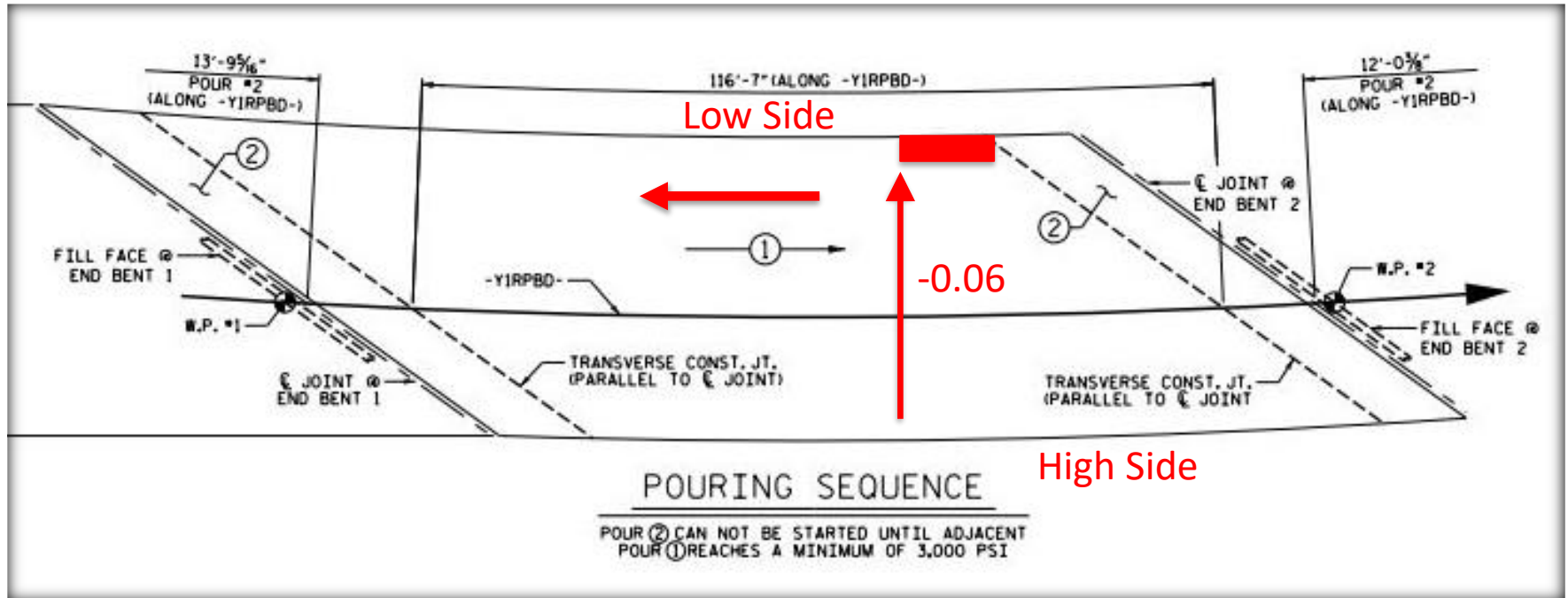






## Is the Pour Direction Correct?

- 1) Finish from leading edge of skew to trailing edge ✓
- 2) Finish from low side of super to high side ✗



## Is the Pour Direction Correct?

- 1) Finish from leading edge of skew to trailing edge ✓
- 2) Finish from low side of super to high side ✓

# Screeed Setup Rules For Skews

(in order of importance)

- ✓ 1. Finish from leading edge to trailing edge
- ✓ 2. Finish up the superelevation
3. Finish downhill
  - Change from Past (Design Manual Being Updated)
  - Least Important of the 3 Rules



# Detour Bridge Offsets

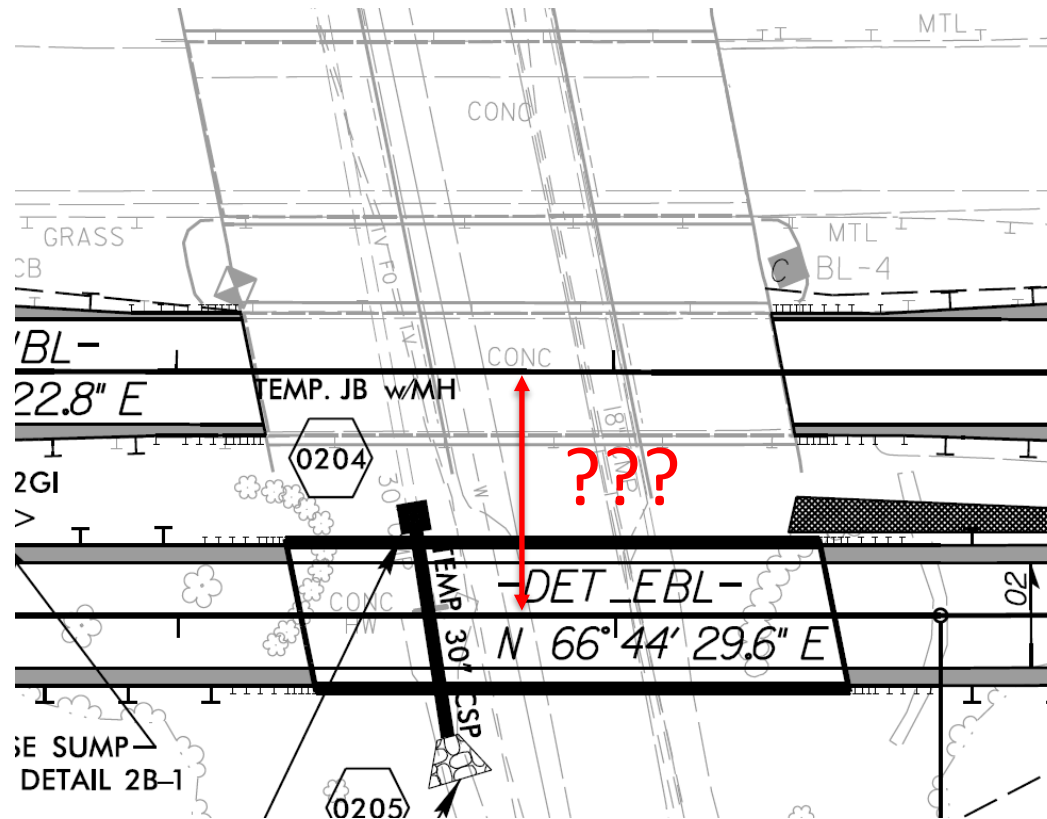






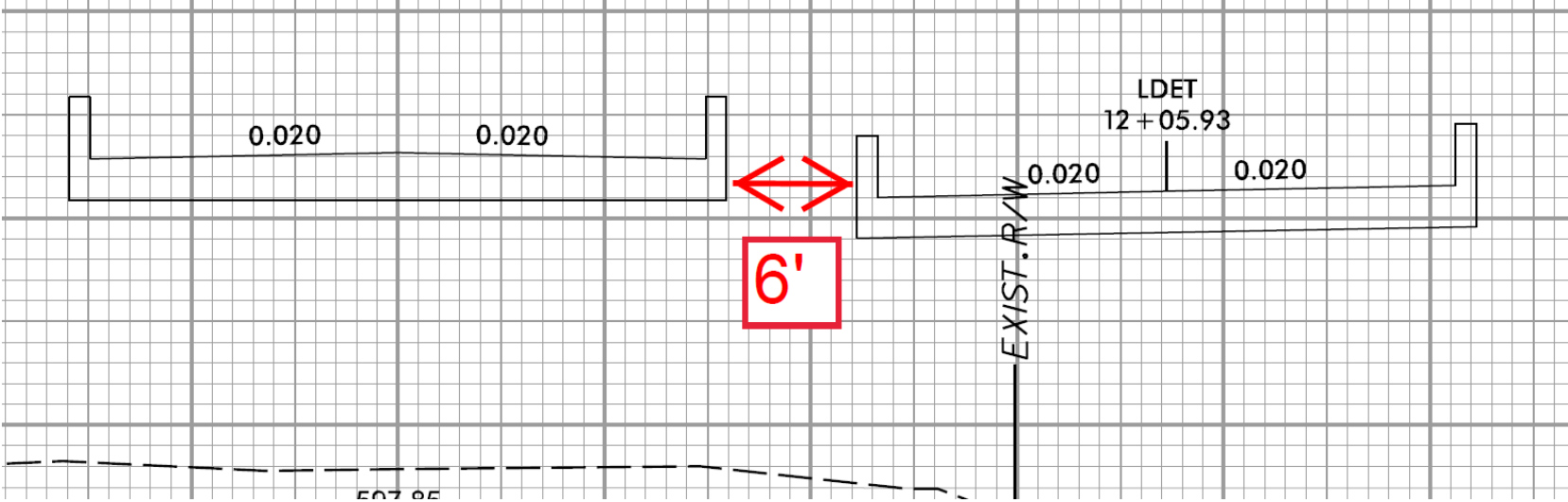
# Temporary Bridge Clearance

- How much room do we need between the temporary bridge and the work?

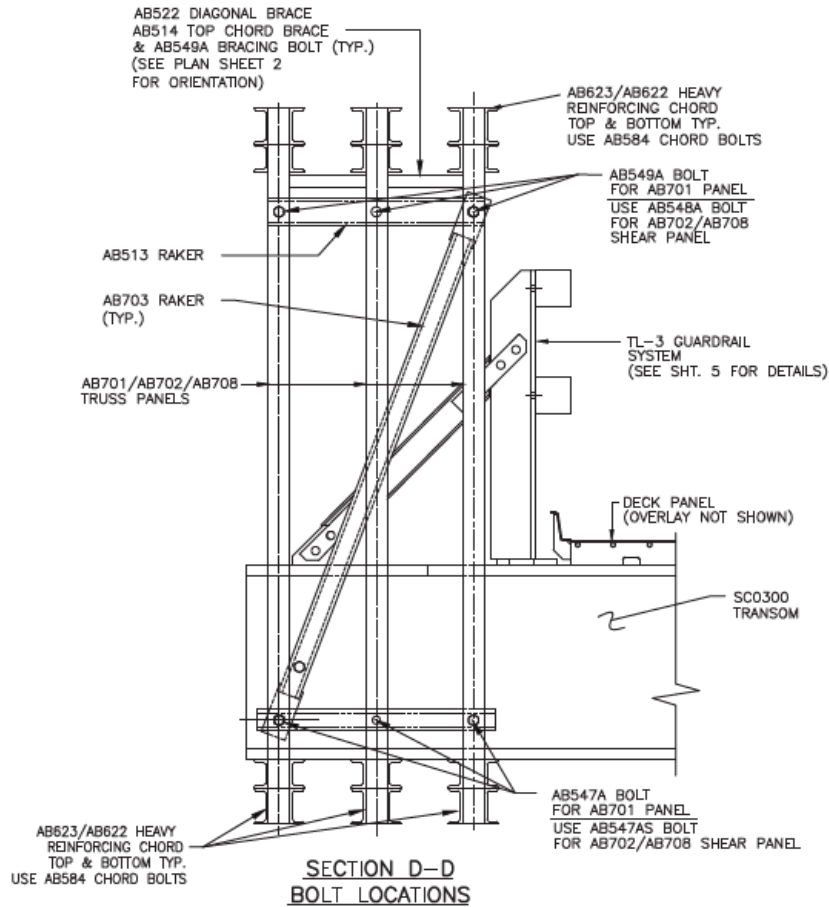




Is this enough?



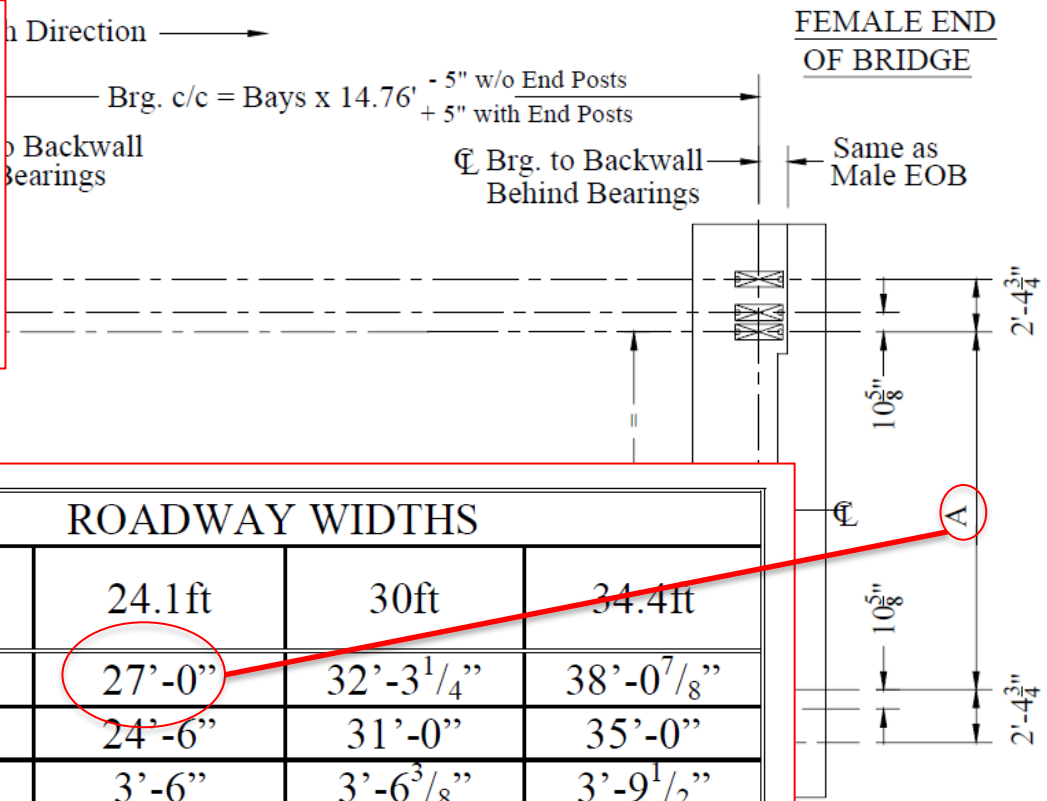
# Is The Truss Width Accounted For?



# Mabey Measurements

## TYPICAL FOUNDATION LAYOUT

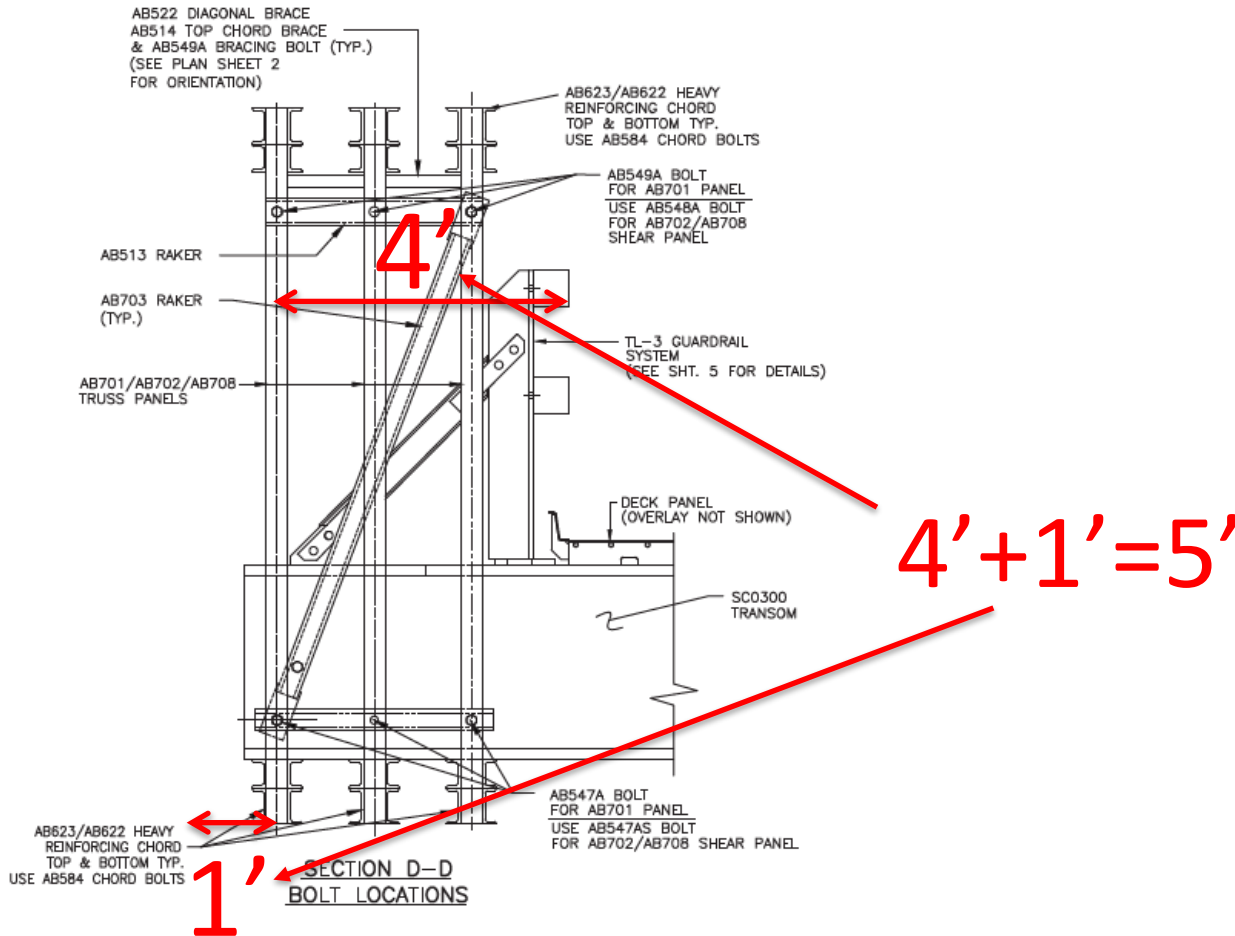
$$\begin{array}{r}
 27' / 2 = 13' - 6'' \\
 + \quad 2' - 4 \frac{3}{4}'' \\
 \hline
 15' - 10 \frac{3}{4}'' \\
 \\
 \text{Less lane width of } 12' \\
 3' - 10 \frac{3}{4}'' \quad (\text{Say } 4')
 \end{array}$$



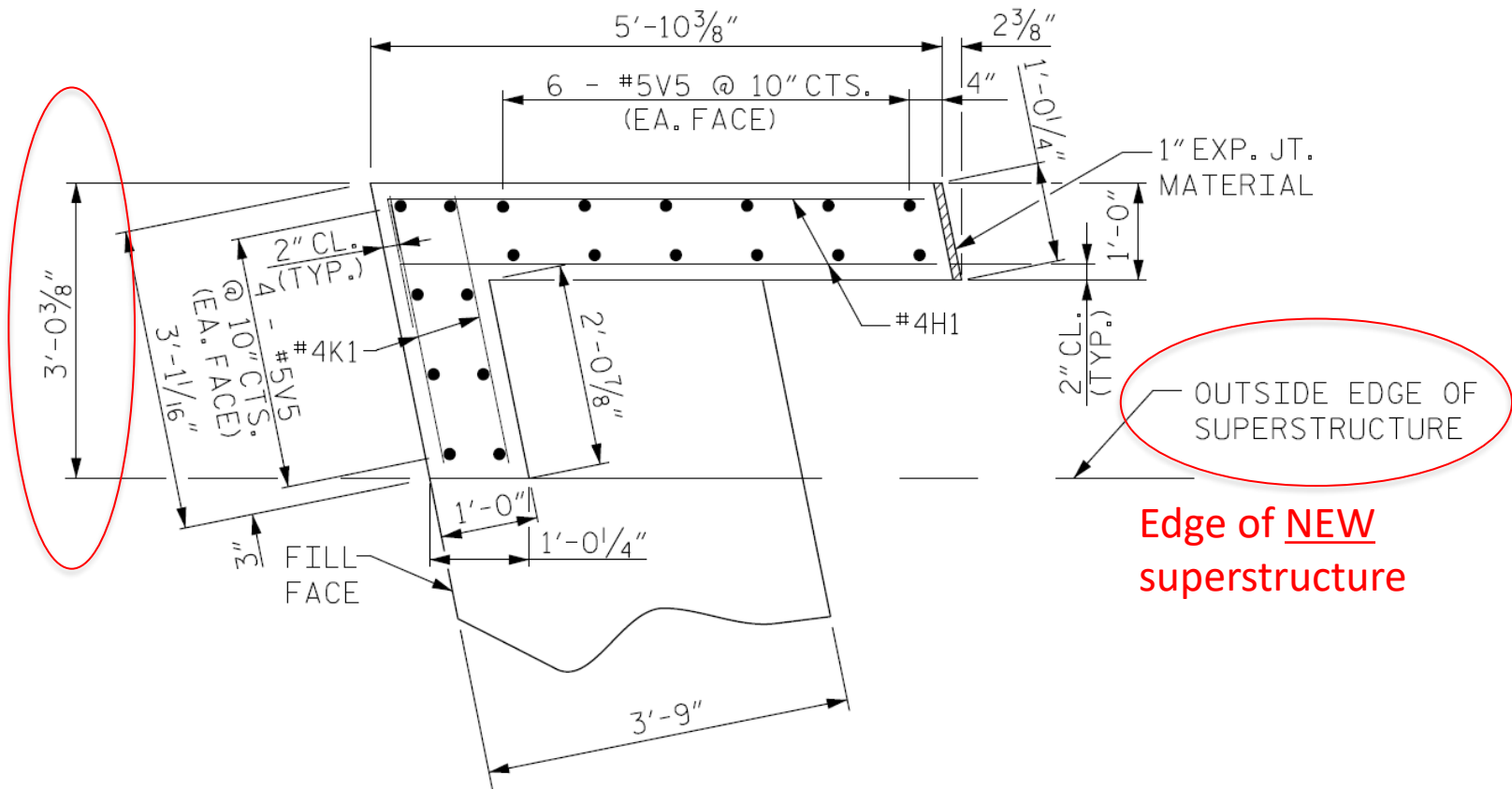
		ROADWAY WIDTHS			
DIMENSIONS		13.8ft	24.1ft	30ft	34.4ft
A	16'-3"	27'-0"	32'-3 1/4"	38'-0 7/8"	
B	14'-6"	24'-6"	31'-0"	35'-0"	
C	2'-10 1/4"	3'-6"	3'-6 3/8"	3'-9 1/2"	
D	5 3/4"*	6 1/8"*	6 3/16"*	6 3/4"*	
E	9 5/8"*	9 13/16"*	9 13/16"*	10 5/16"*	



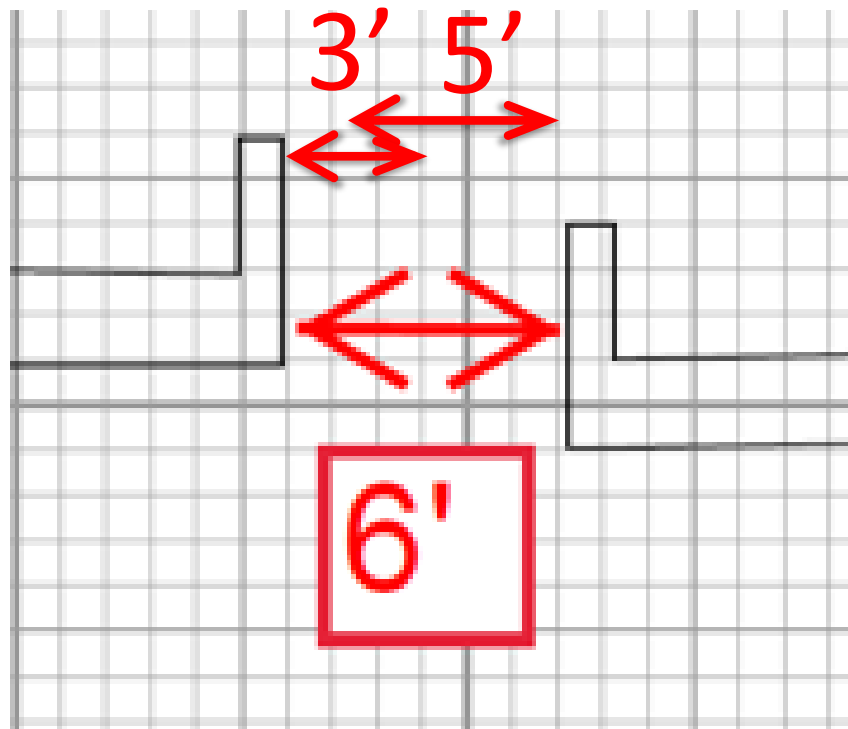
# Is The Truss Width Accounted For?



# New Wing Outside Superstructure

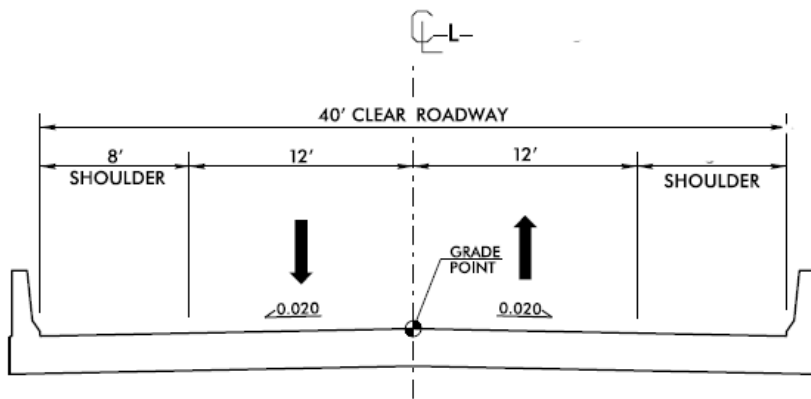


Is this enough?

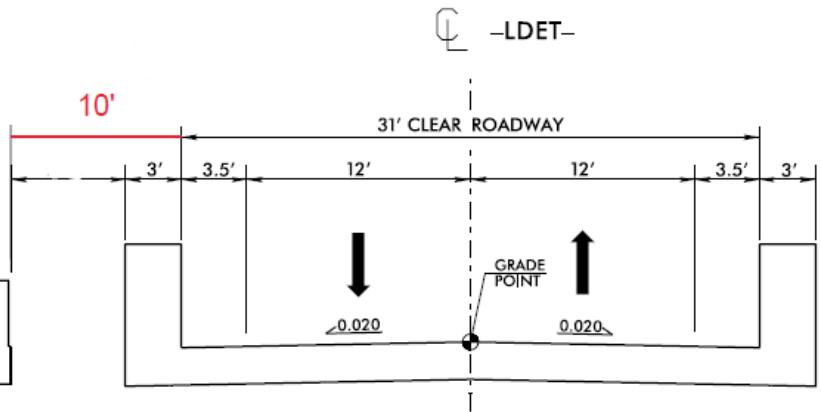


Where do we put the shoring?

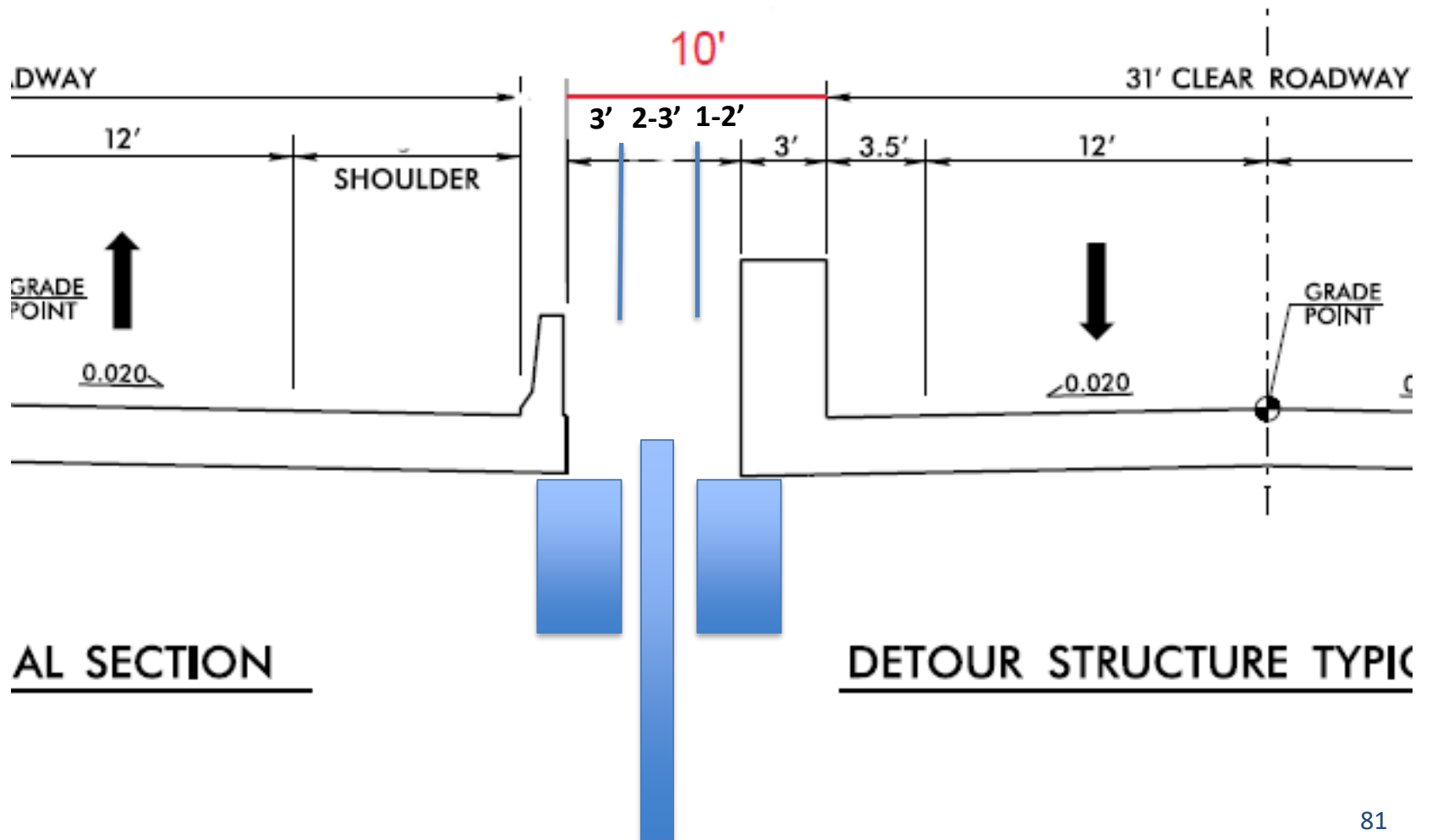


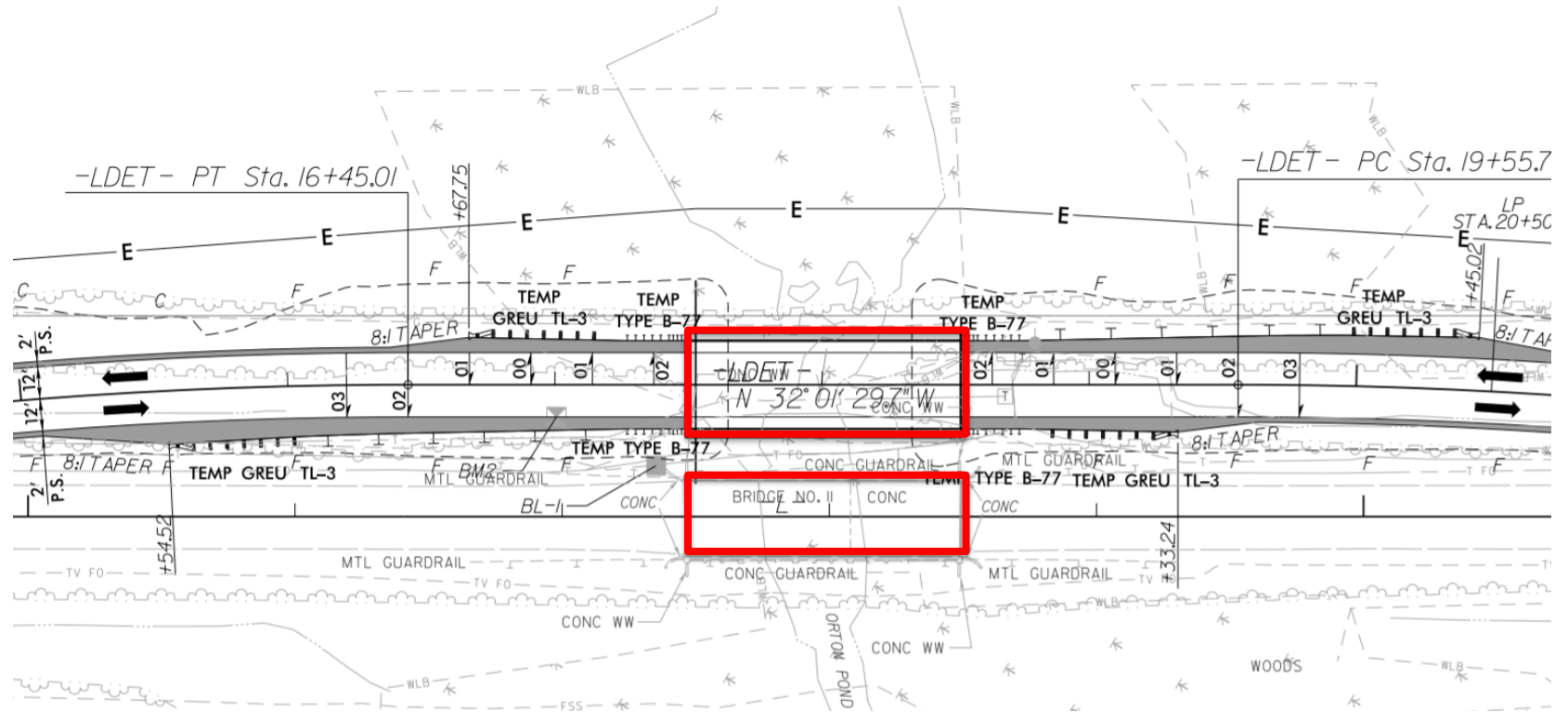


STRUCTURE TYPICAL SECTION

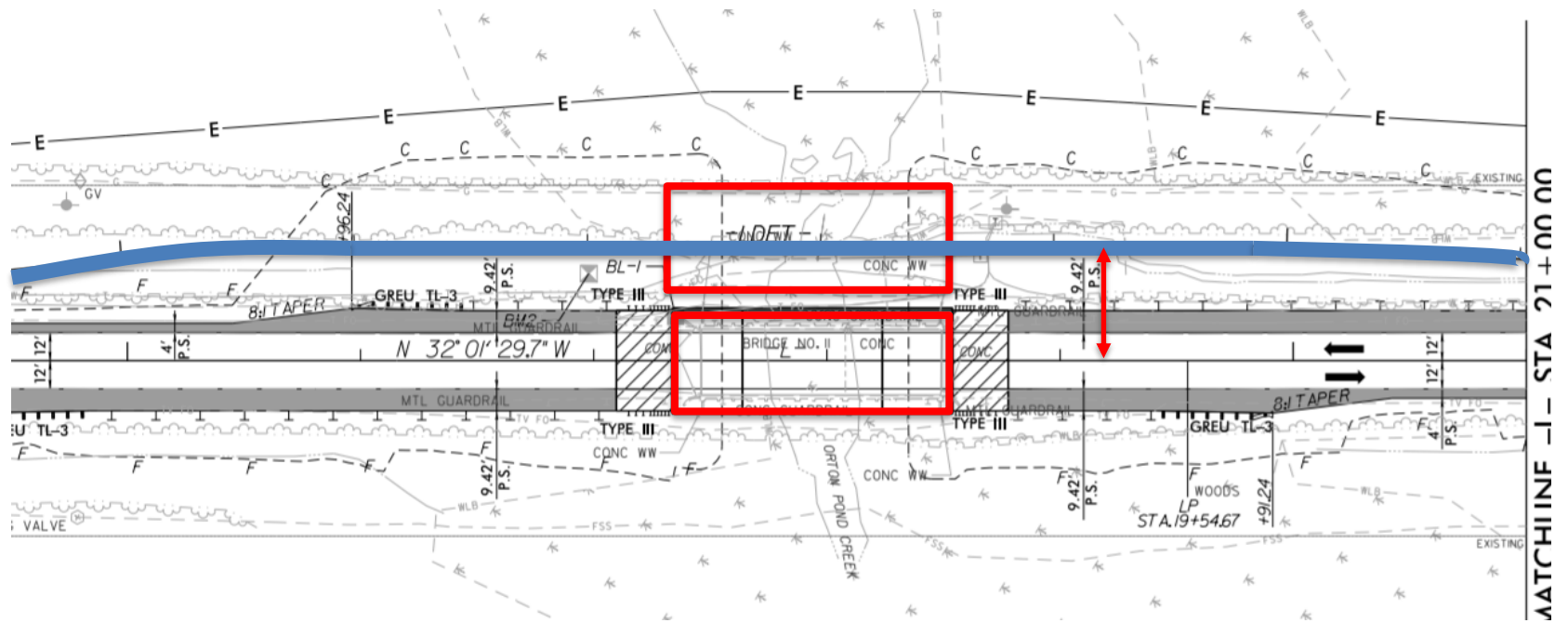


DETOUR STRUCTURE TYPICAL SECTION



















# Acrow

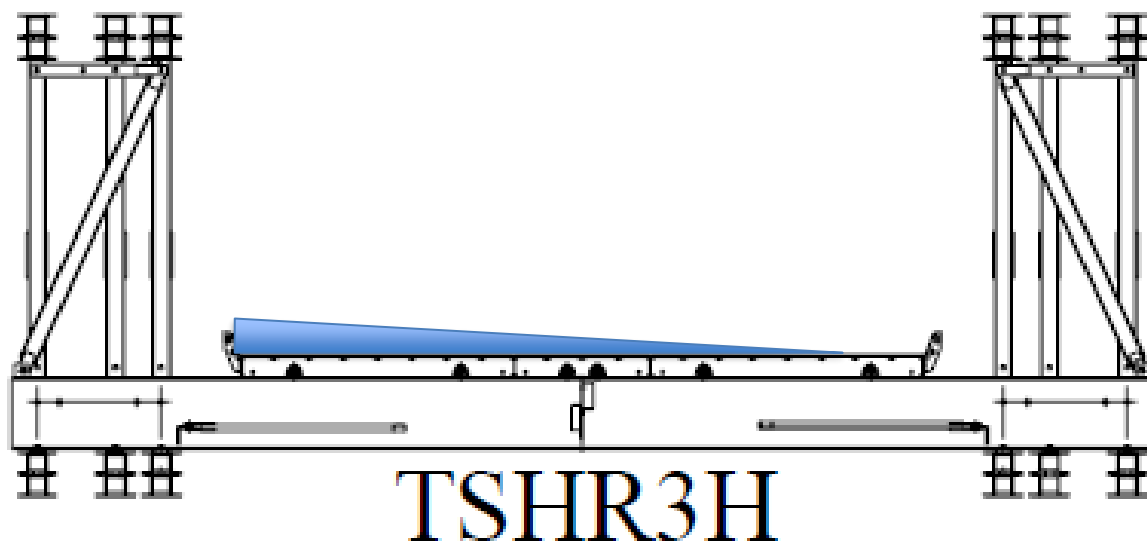
- Standard Clear Roadway Widths
  - Acrow (12', 24', 30', 36', 42')
    - Customized (26', 32') \**limited inventory*

# Deck Cross-Slope

- Level Preferred
- Super-Elevation Discouraged
- Methods to Achieve Super-Elevation
  - Asphalt on Level Deck (Curb Height Limitations)
  - Tilted Bridge (1% Max; +1% Asphalt X-Slope)
    - Single spans less than 100'
  - Custom Sloping Transoms (\$\$)
- Crown Achieved with Asphalt Overlay (Min 2" at Curb)



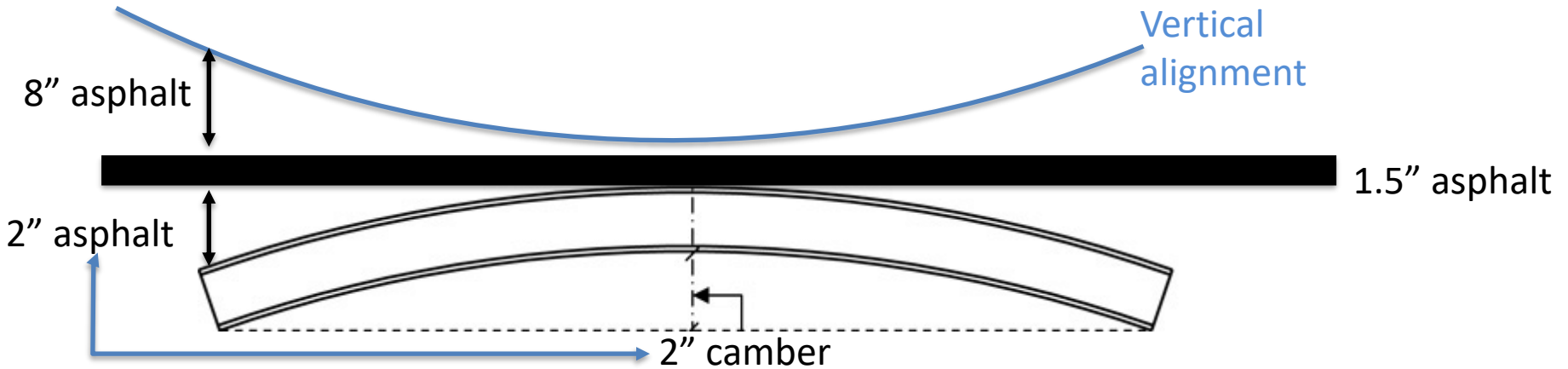
Keep cross section as flat as possible



# Tapered Transom

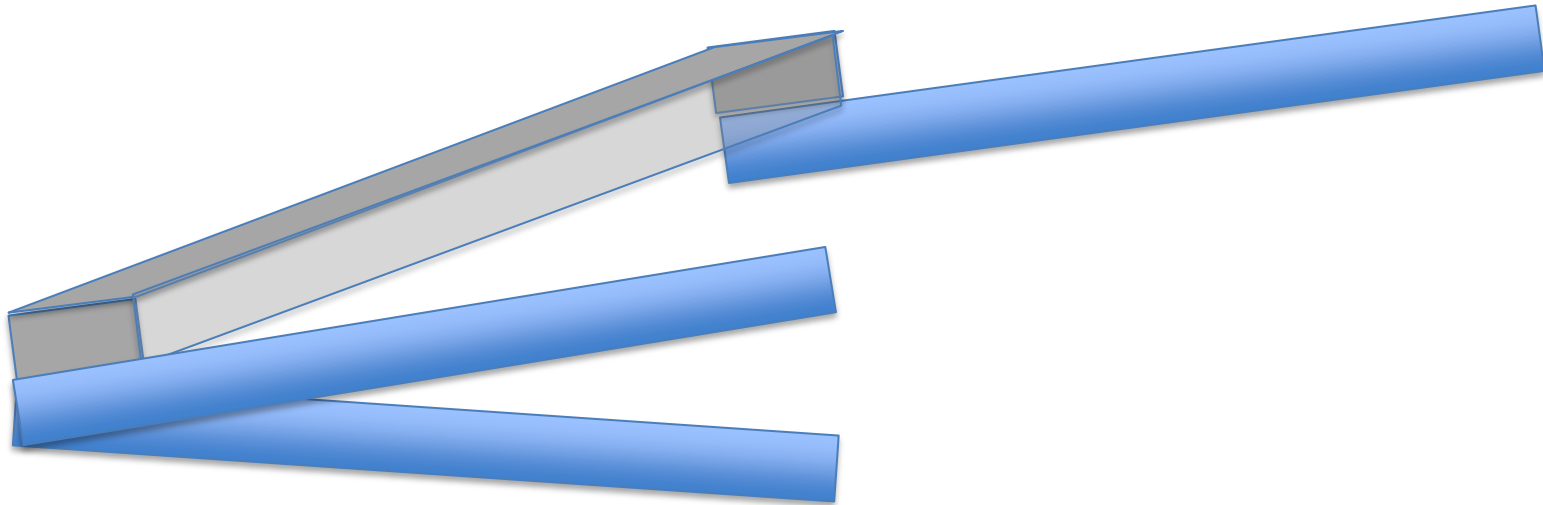


# Vertical Curves on Cored Slabs



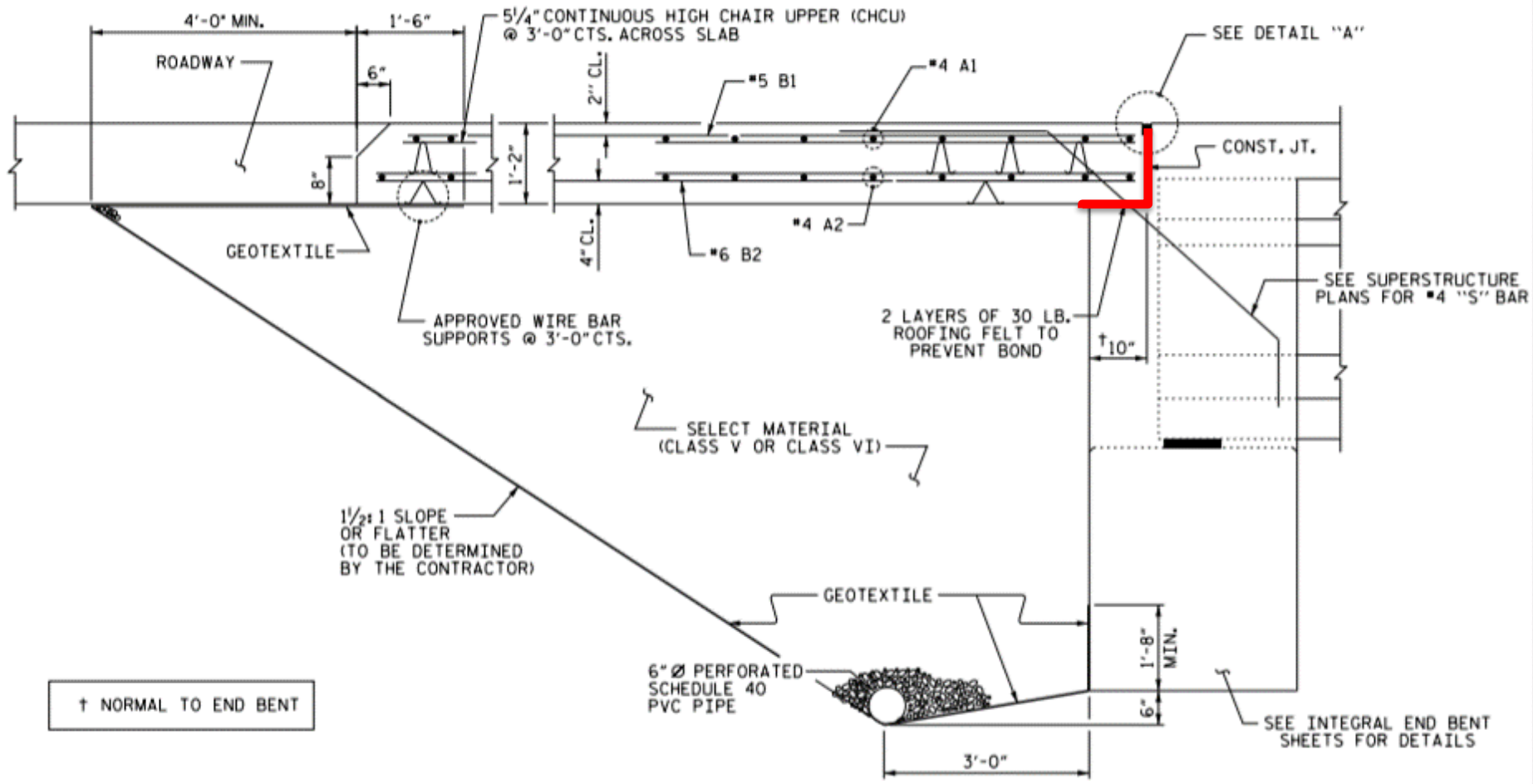


## Cap Slopes on Cored Slabs

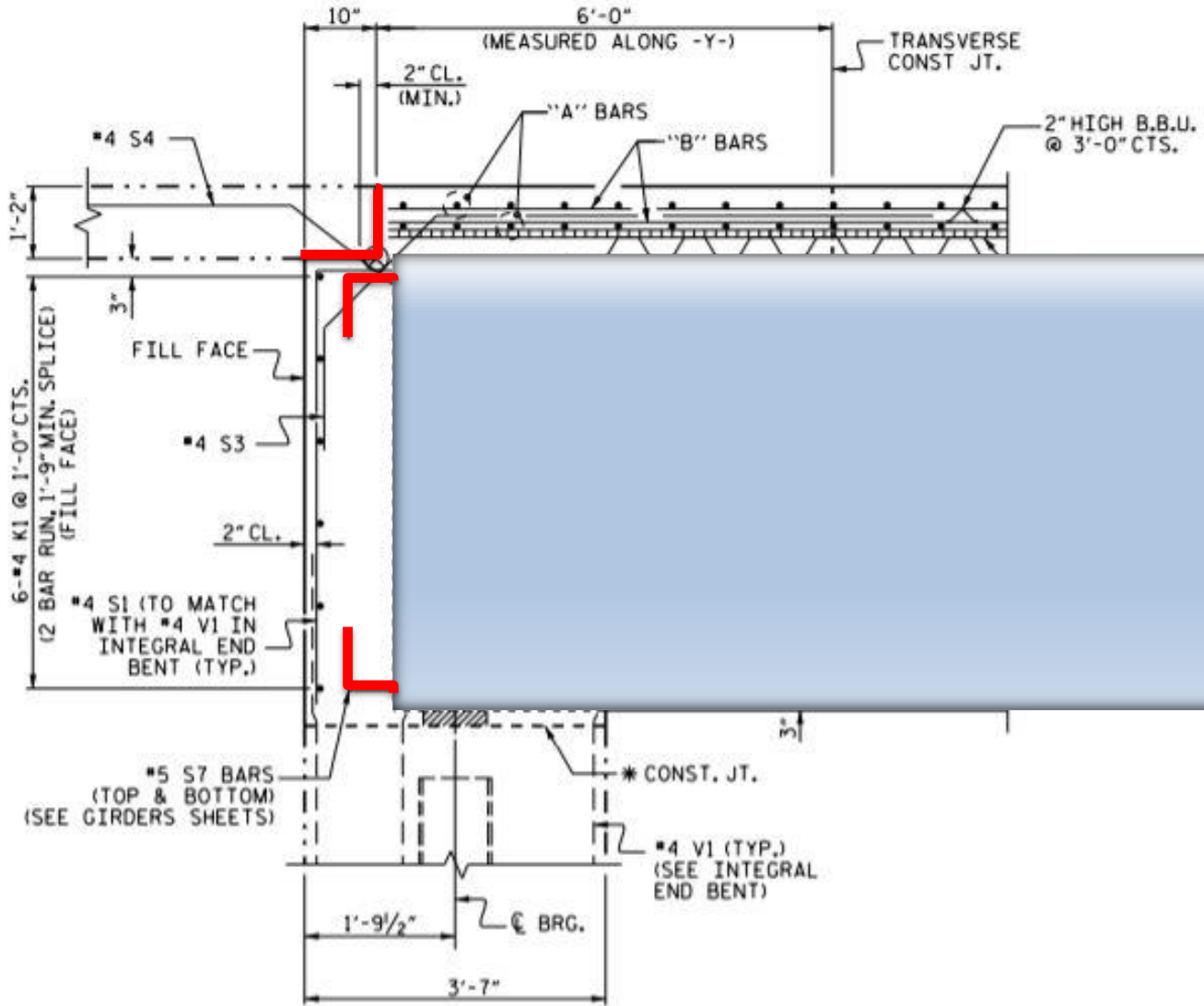


# Girder Conflict On Integral Abutments

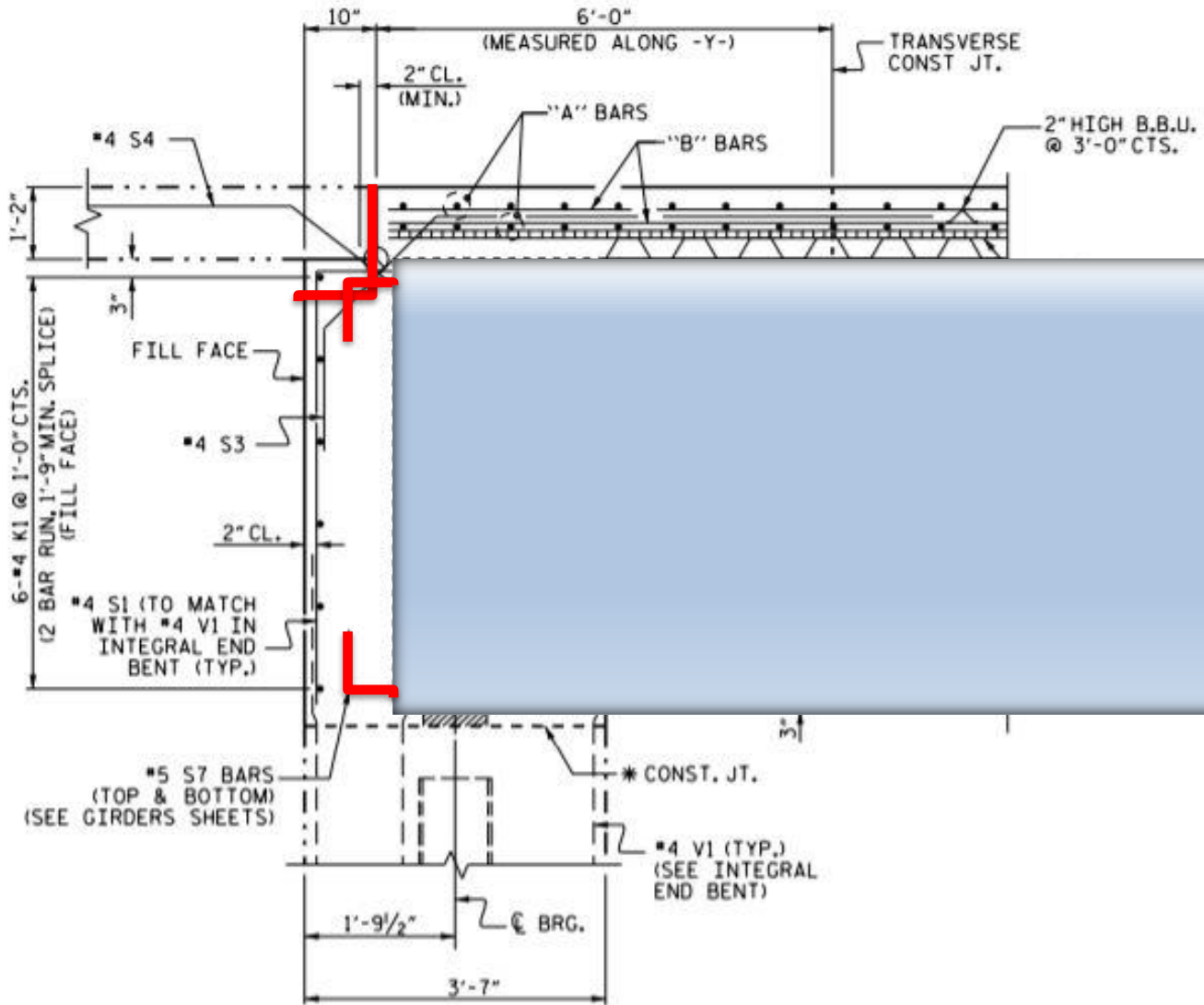




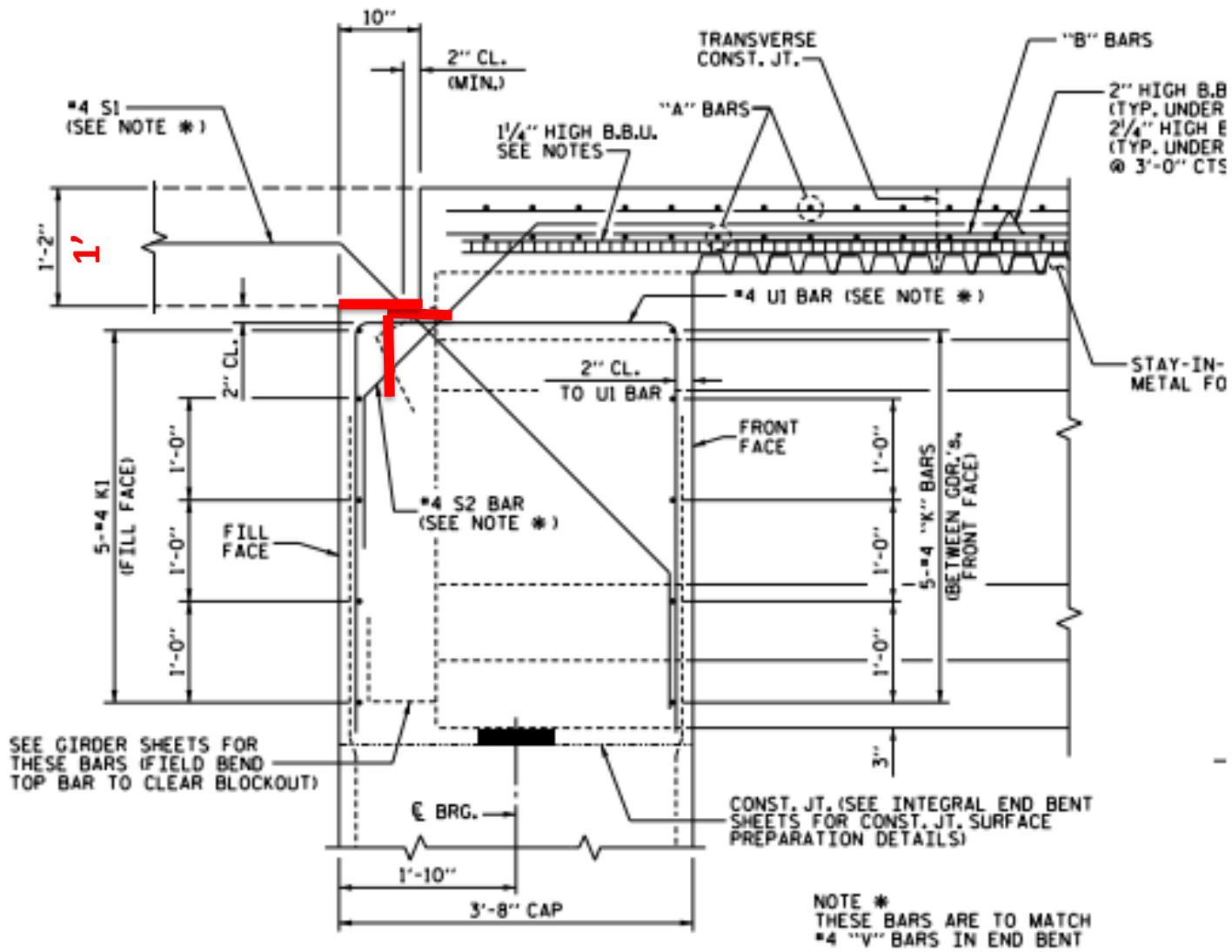




SECTION THRU INTEGRAL END BENT



SECTION THRU INTEGRAL END BENT



SECTION THRU INTEGRAL END BENT

(SHOWN PERPENDICULAR TO FILL FACE)



# Girder Conflict On Integrals















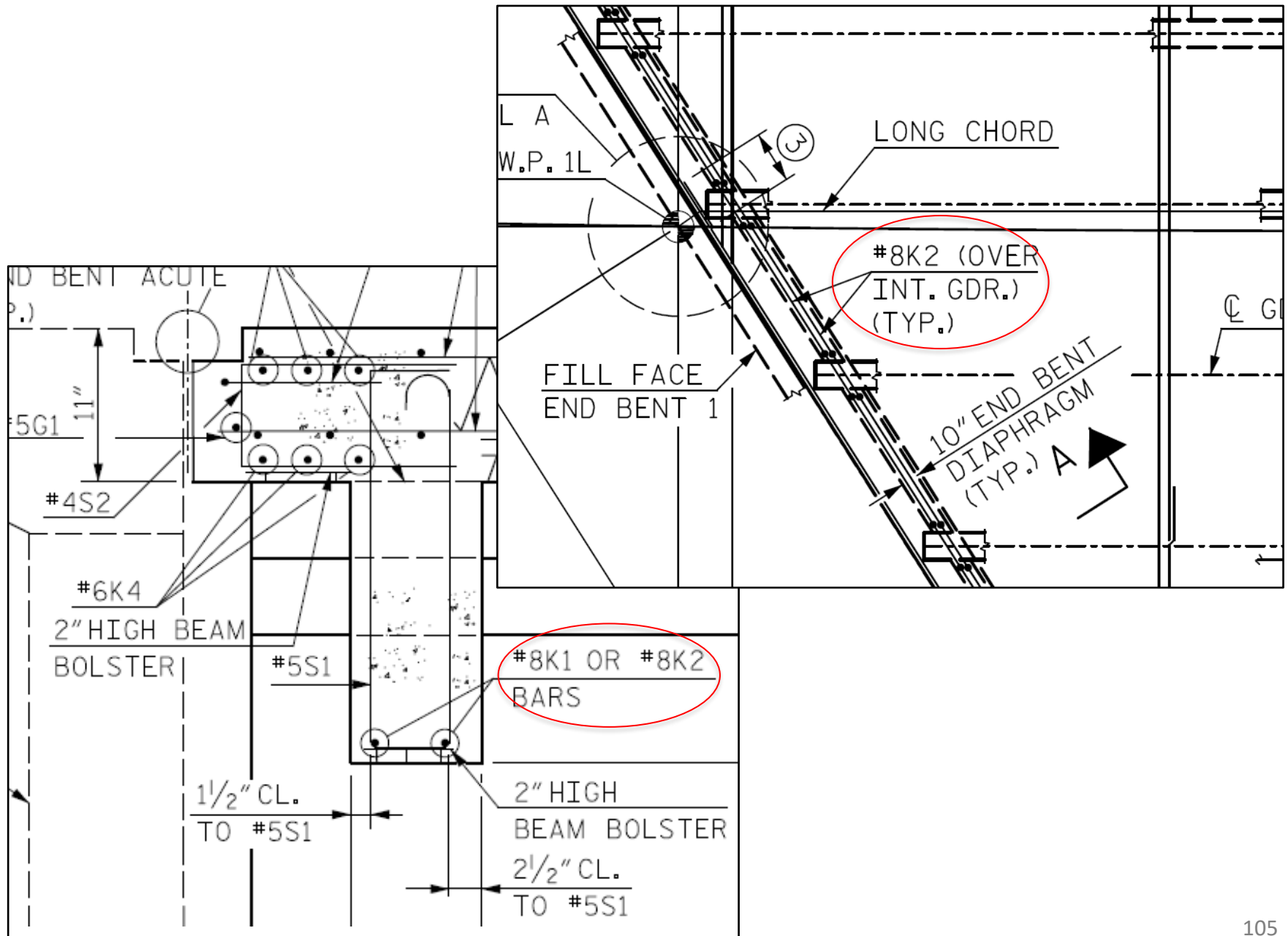


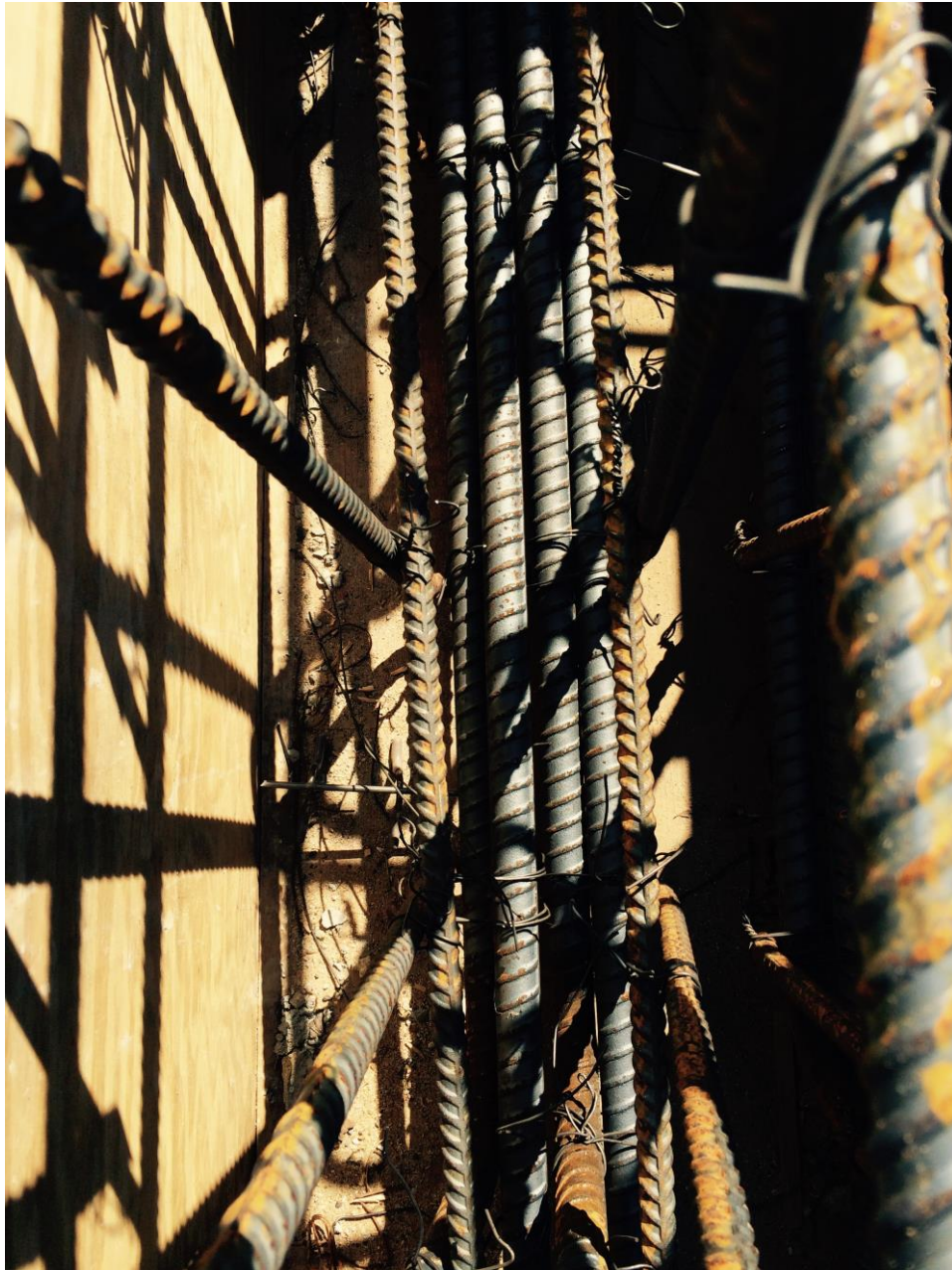












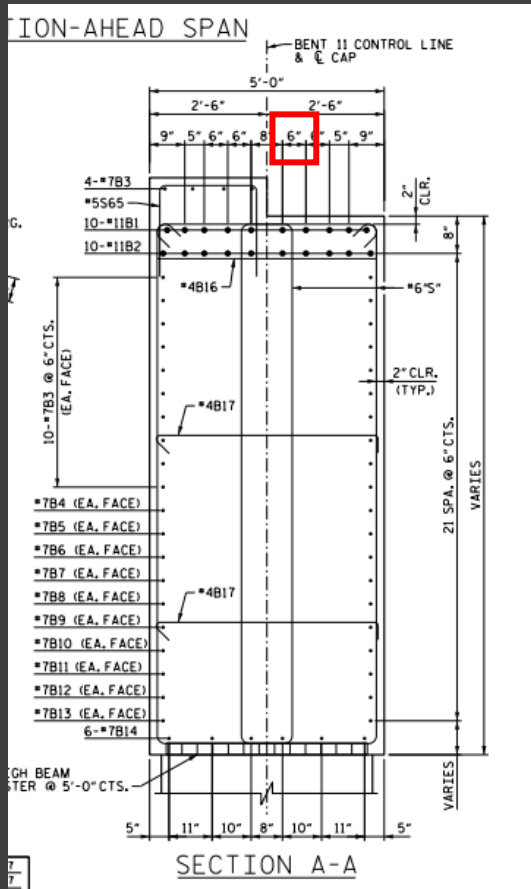




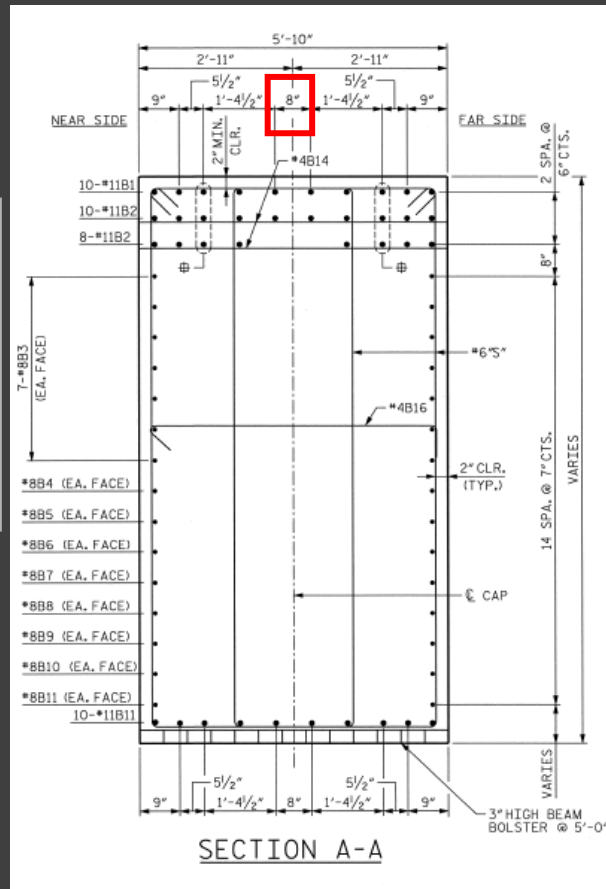




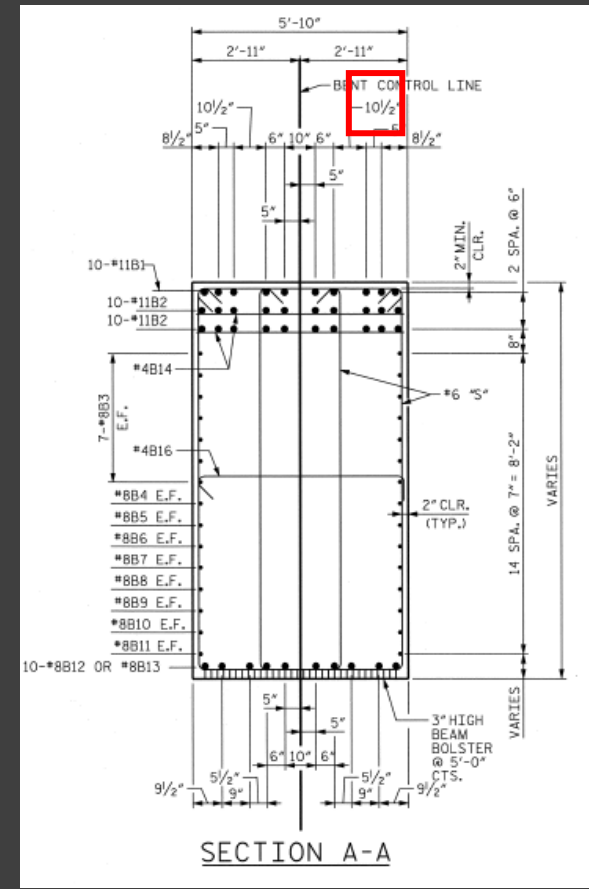
6" – Too Tight



8" – Better



10 1/2" – Best



# Hammer Head Rebar Clearance

# Rebar Congestion

- Identify designs with congested rebar
- Upsize member if necessary
- Stagger lap splices
- Think about how the concrete will be vibrated
  - Potential for vibrators to get stuck
- Special Concrete Mixtures
- Additives/Aggregate Sizes?

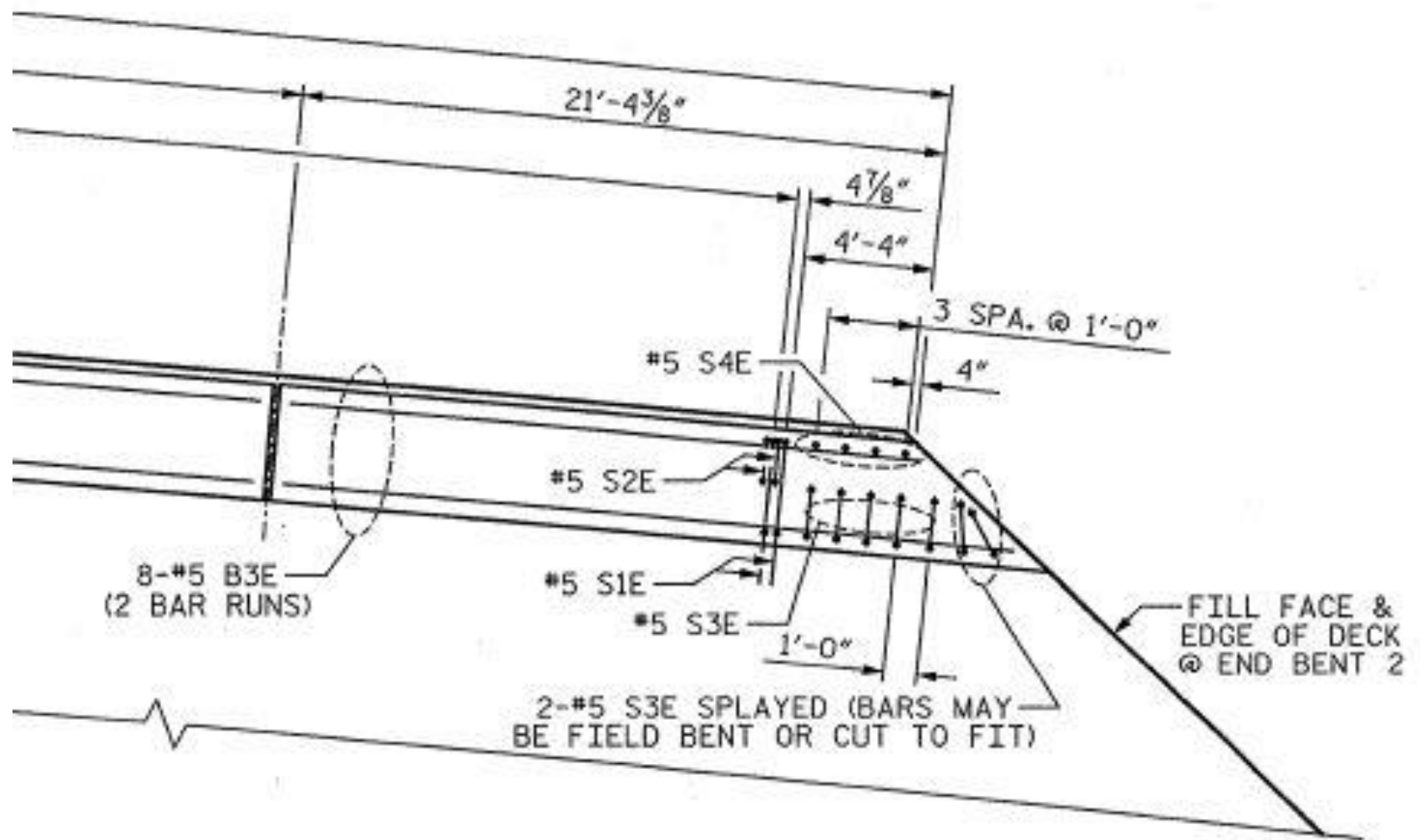




















# Questions?

